

Project Manual

Bid Package 02

Volume II

Divisions 22, 23, 25, & 26

Cherokee Nation WILMA P. MANKILLER HEALTH CENTER EXPANSION

Stilwell, Oklahoma

December 06, 2019



Tel: 479.783.2480

Fax: 479.783.4844

E-mail: breck@childersarchitect.com

www.childersarchitect.com

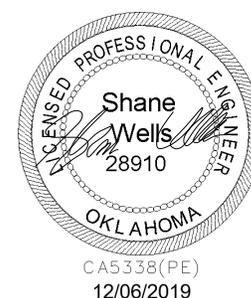
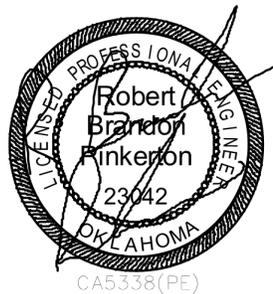


Table of Contents Generated by MasterWorks: 12/5/2019

CA5338(PE)

CA5338(PE)
12/06/2019

Division	Section Title	Pages
----------	---------------	-------

PROCUREMENT AND CONTRACTING DOCUMENTS GROUP

DIVISION 00 - PROCUREMENT AND CONTRACTING REQUIREMENTS

NOT APPLICABLE

SPECIFICATIONS GROUP

Facility Services Subgroup

DIVISION 22 - PLUMBING

22 0513	COMMON MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT	3
22 0516	EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING	4
22 0517	SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING	4
22 0518	ESCUTCHEONS FOR PLUMBING PIPING	3
22 0519	METERS AND GAGES FOR PLUMBING PIPING	5
22 0523	GENERAL-DUTY VALVES FOR PLUMBING PIPING	8
22 0529	HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT	11
22 0553	IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT	6
22 0719	PLUMBING PIPING INSULATION	16
22 1116	DOMESTIC WATER PIPING (CU ONLY)	10
22 1119	DOMESTIC WATER PIPING SPECIALTIES	11
22 1123	DOMESTIC WATER PUMPS	4
22 1124	FACILITY NATURAL-GAS PIPING	12
22 1316	SANITARY WASTE AND VENT PIPING (CI AND PVC)	9
22 1319	SANITARY WASTE PIPING SPECIALTIES	7
22 1413	FACILITY STORM DRAINAGE PIPING (CI AND PVC)	9
22 1423	STORM DRAINAGE PIPING SPECIALTIES	4
22 1429	SUMP PUMPS	5
22 3400	FUEL-FIRED, DOMESTIC-WATER HEATERS	6
22 4100	PLUMBING FIXTURES AND TRIM	2
22 4213.13	COMMERCIAL WATER CLOSETS	6
22 4716	PRESSURE WATER COOLERS	4
22 6113	COMPRESSED-AIR PIPING FOR LABORATORY AND HEALTHCARE FACILITIES	14
22 6213	VACUUM PIPING FOR LABORATORY AND HEALTHCARE FACILITIES	12
22 6313	GAS PIPING FOR LABORATORY AND HEALTHCARE FACILITIES	13
22 6400	MEDICAL GAS ALARMS	6

DIVISION 23 - HEATING, VENTILATING, AND AIR CONDITIONING (HVAC)

23 0510	MECHANICAL COORDINATION	3
23 0513	COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT	3
23 0514	VARIABLE-FREQUENCY MOTOR CONTROLLERS	10
23 0516	EXPANSION FITTINGS AND LOOPS FOR HVAC PIPING	5
23 0517	SLEEVES AND SLEEVE SEALS FOR HVAC PIPING	3
23 0518	ESCUTCHEONS FOR HVAC PIPING	3
23 0523	GENERAL-DUTY VALVES FOR HVAC PIPING	9

23 0529	HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT	7
23 0553	IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT	4
23 0593	TESTING, ADJUSTING, AND BALANCING FOR HVAC	12
23 0713	DUCT INSULATION	12
23 0716	HVAC EQUIPMENT INSULATION	18
23 0719	HVAC PIPING INSULATION	17
23 2113	HYDRONIC PIPING	10
23 2116	HYDRONIC PIPING SPECIALTIES	8
23 2123	HYDRONIC PUMPS	7
23 2300	REFRIGERANT PIPING	5
23 3113	METAL DUCTS	14
23 3300	AIR DUCT ACCESSORIES	10
23 3423	HVAC POWER VENTILATORS	4
23 3600	AIR TERMINAL UNITS	4
23 3713	DIFFUSERS, REGISTERS, AND GRILLES	4
23 5216	CONDENSING BOILERS	8
23 5533	FUEL-FIRED UNIT HEATERS	3
23 6426.21	AIR-COOLED, ROTARY-SCREW WATER CHILLERS	11
23 7313	MODULAR INDOOR CENTRAL-STATION AIR-HANDLING UNITS	10
23 7500	HVAC SILENCERS	3

DIVISION 25 - INTEGRATED AUTOMATION

25 5050	DIRECT DIGITAL CONTROLS SYSTEM	18
---------	--------------------------------	----

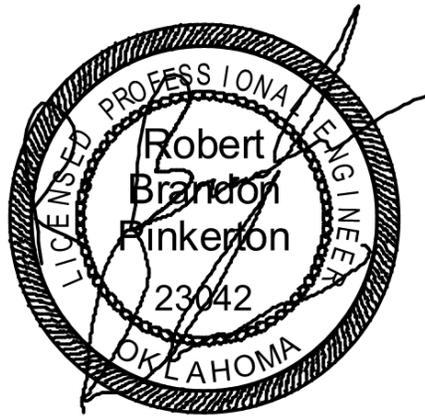
DIVISION 26 - ELECTRICAL

26 0519	LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES	11
26 0526	GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS	9
26 0529	HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS	7
26 0533	RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS	12
26 0539	UNDERFLOOR RACEWAYS FOR ELECTRICAL SYSTEMS	12
26 0543	UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS	18
26 0544	SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING	4
26 0548.16	SEISMIC CONTROLS FOR ELECTRICAL SYSTEMS	6
26 0553	IDENTIFICATION FOR ELECTRICAL SYSTEMS	11
26 0573.16	COORDINATION STUDIES	9
26 0573.19	ARC-FLASH HAZARD ANALYSIS	7
26 0923	LIGHTING CONTROL DEVICES	9
26 0943.13	DIGITAL NETWORK LIGHTING CONTROLS	9
26 2200	LOW-VOLTAGE TRANSFORMERS	7
26 2413	SWITCHBOARDS	14
26 2416	PANELBOARDS	13
26 2713	ELECTRICITY METERING	5
26 2726	WIRING DEVICES	9
26 2816	ENCLOSED SWITCHES AND CIRCUIT BREAKERS	13
26 3213	ENGINE GENERATOR	15
26 3223	AUTOMATIC TRANSFER SWITCH	7
26 4313	SURGE PROTECTION FOR LOW-VOLTAGE ELECTRICAL POWER CIRCUITS	5
26 5119	LED INTERIOR LIGHTING	8
26 5619	LED EXTERIOR LIGHTING	10

END OF TABLE OF CONTENTS



CA5338(PE)
12/06/2019



CA5338(PE)

SECTION 22 0513

COMMON MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.2 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.
- B. Comply with IEEE 841 for severe-duty motors.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Energy efficient, as defined in NEMA MG 1.

- C. Service Factor: 1.15.
- D. Multispeed Motors: Variable torque.
 - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Multispeed Motors: Separate winding for each speed.
- F. Rotor: Random-wound, squirrel cage.
- G. Bearings: Re-greaseable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- H. Temperature Rise: Match insulation rating.
- I. Insulation: Class F.
- J. Code Letter Designation:
 - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.
- K. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
- C. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.

3. Capacitor start, inductor run.
 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Pre-lubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION

SECTION 22 0516

EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 1. Metal-bellows packless expansion joints.
 2. Pipe loops and swing connections.
 3. Alignment guides and anchors.

1.3 PERFORMANCE REQUIREMENTS

- A. Compatibility: Products shall be suitable for piping service fluids, materials, working pressures, and temperatures.
- B. Capability: Products to absorb 200 percent of maximum axial movement between anchors.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Delegated-Design Submittal: For each anchor and alignment guide indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and swing connections.
 2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
 3. Alignment Guide Details: Detail field assembly and attachment to building structure.
 4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.

1.5 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Product Certificates: For each type of expansion joint, from manufacturer.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For expansion joints to include in maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
 - 2. ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 PACKLESS EXPANSION JOINTS

- A. Metal-Bellows Packless Expansion Joints:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Flex-Hose Co., Inc.
 - b. Flexicraft Industries.
 - c. Flex Pression Ltd.
 - d. Flex-Weld, Inc.
 - e. Flo Fab inc.
 - f. Hyspan Precision Products, Inc.
 - g. Metraflex, Inc.
 - h. Twin City Hose.
 - 2. Standards: ASTM F 1120 and EJMA's "Standards of the Expansion Joint Manufacturers Association, Inc."
 - 3. Type: Circular, corrugated bellows with external tie rods.
 - 4. Minimum Pressure Rating: 175 psig unless otherwise indicated.
 - 5. Configuration: Single joint with base and class(es) unless otherwise indicated.
 - 6. Expansion Joints for Copper Tubing: Single- or multi-ply phosphor-bronze bellows, copper pipe ends, and brass shrouds.
 - a. End Connections for Copper Tubing NPS 2 and Smaller: Solder joint or threaded.
 - b. End Connections for Copper Tubing NPS 2-1/2 to NPS 4: Solder joint or threaded.
 - c. End Connections for Copper Tubing NPS 5 and Larger: Flanged.

2.2 ALIGNMENT GUIDES AND ANCHORS

- A. Alignment Guides:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Flex-Hose Co., Inc.
 - b. Flexicraft Industries.
 - c. Flex-Weld, Inc.
 - d. Hyspan Precision Products, Inc.
 - e. Metraflex, Inc.
 - f. Twin City Hose.

2. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding spider for bolting to pipe.

B. Anchor Materials:

1. Steel Shapes and Plates: ASTM A 36/A 36M.
2. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel hex head.
3. Washers: ASTM F 844, steel, plain, flat washers.
4. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Stud: Threaded, zinc-coated carbon steel.
 - b. Expansion Plug: Zinc-coated steel.
 - c. Washer and Nut: Zinc-coated steel.
5. Chemical Fasteners: Insert-type-stud, bonding-system anchor for use with hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Bonding Material: ASTM C 881/C 881M, Type IV, Grade 3, two-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
 - b. Stud: ASTM A 307, zinc-coated carbon steel with continuous thread on stud unless otherwise indicated.
 - c. Washer and Nut: Zinc-coated steel.

PART 3 - EXECUTION

3.1 EXPANSION-JOINT INSTALLATION

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.
- B. Install metal-bellows expansion joints according to EJMA's "Standards of the Expansion Joint Manufacturers Association, Inc."

3.2 PIPE LOOP AND SWING CONNECTION INSTALLATION

- A. Install pipe loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.
- B. Connect risers and branch connections to mains with at least five pipe fittings including tee in main.
- C. Connect risers and branch connections to terminal units with at least four pipe fittings including tee in riser.
- D. Connect mains and branch connections to terminal units with at least four pipe fittings including tee in main.

3.3 ALIGNMENT-GUIDE AND ANCHOR INSTALLATION

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.
- B. Install one guide(s) on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint not more than four pipe diameters from expansion joint.
- C. Attach guides to pipe and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- E. Anchor Attachments:
 - 1. Anchor Attachment to Black-Steel Pipe: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 2. Anchor Attachment to Galvanized-Steel Pipe: Attach with pipe hangers. Use MSS SP-69, Type 42, riser clamp welded to anchor.
 - 3. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-69, Type 24, U-bolts bolted to anchor.
- F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.
 - 1. Anchor Attachment to Steel Structural Members: Attach by welding.
 - 2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.
- G. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

END OF SECTION

SECTION 22 0517

SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Sleeve-seal systems.
 - 3. Grout.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- D. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- E. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Advance Products & Systems, Inc.
2. CALPICO, Inc.
3. Metraflex Company (The).
4. Pipeline Seal and Insulator, Inc.
5. Proco Products, Inc.

- B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
1. Sealing Elements: NBR interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 2. Pressure Plates: Carbon steel.
 3. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
1. Cut sleeves to length for mounting flush with both surfaces.

2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 07 9200 "Joint Sealants."
- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 07 8413 "Penetration Firestopping."

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel wall sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel wall sleeves.
 2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 and Larger: Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 3. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves.
 4. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION

SECTION 22 0518

ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.
- D. Split-Casting Brass Type: With polished, chrome-plated finish and with concealed hinge and setscrew.
- E. Split-Plate, Stamped-Steel Type: With chrome-plated finish, concealed and exposed-rivet hinge, and spring-clip fasteners.

2.2 FLOOR PLATES

- A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.
- B. Split-Casting Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
 - f. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
 - g. Bare Piping in Equipment Rooms: One-piece, cast-brass type with polished, chrome-plated finish.
 - 2. Escutcheons for Existing Piping:
 - a. Chrome-Plated Piping: Split-casting brass type with polished, chrome-plated finish.
 - b. Insulated Piping: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
 - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
 - g. Bare Piping in Unfinished Service Spaces: Split-casting brass type with polished, chrome-plated finish.
 - h. Bare Piping in Unfinished Service Spaces: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
 - i. Bare Piping in Equipment Rooms: Split-casting brass type with polished, chrome-plated finish.
 - j. Bare Piping in Equipment Rooms: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping: One-piece, floor-plate type.
 - 2. Existing Piping: Split-casting, floor-plate type.

3.2 FIELD QUALITY CONTROL

- A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION

SECTION 22 0519

METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Liquid-in-glass thermometers.
 - 2. Thermowells.
 - 3. Dial-type pressure gages.
 - 4. Gage attachments.
 - 5. Test plugs.
- B. Related Sections:
 - 1. Section 22 1116 "Domestic Water Piping" for water meters inside the building.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of meter and gage, from manufacturer.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 LIQUID-IN-GLASS THERMOMETERS

- A. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Flo Fab Inc.
 - b. Miljoco Corporation.
 - c. Palmer Wahl Instrumentation Group.
 - d. Tel-Tru Manufacturing Company.
 - e. Trelice, H. O. Co.
 - f. Weiss Instruments, Inc.
 - g. Winters Instruments - U.S.
2. Standard: ASME B40.200.
 3. Case: Cast aluminum; 9-inch nominal size unless otherwise indicated.
 4. Case Form: Adjustable angle unless otherwise indicated.
 5. Tube: Glass with magnifying lens and blue or red organic liquid.
 6. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
 7. Window: Glass.
 8. Stem: Aluminum or brass and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
 9. Connector: 1-1/4 inches, with ASME B1.1 screw threads.
 10. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

2.2 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: CNR or CUNI.
4. Material for Use with Steel Piping: CRES CSA.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Length required to match thermometer bulb or stem.
10. Lagging Extension: Include on thermowells for insulated piping and tubing.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.3 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. AMETEK, Inc.; U.S. Gauge.
 - b. Ashcroft Inc.
 - c. Ernst Flow Industries.

- d. Flo Fab Inc.
- e. Marsh Bellofram.
- f. Miljoco Corporation.
- g. Noshok.
- h. Palmer Wahl Instrumentation Group.
- i. REOTEMP Instrument Corporation.
- j. Tel-Tru Manufacturing Company.
- k. Trerice, H. O. Co.
- l. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
- m. Weiss Instruments, Inc.
- n. WIKA Instrument Corporation - USA.
- o. Winters Instruments - U.S.

- 2. Standard: ASME B40.100.
- 3. Case: Sealed type; cast aluminum or drawn steel; 4-1/2-inch nominal diameter.
- 4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
- 5. Pressure Connection: Brass, with NPS 1/4, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
- 6. Movement: Mechanical, with link to pressure element and connection to pointer.
- 7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi and kPa.
- 8. Pointer: Dark-colored metal.
- 9. Window: Glass.
- 10. Ring: Brass or Stainless steel.
- 11. Accuracy: Grade B, plus or minus 2 percent of middle half of scale range.

2.4 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and porous-metal-type surge-dampening device. Include extension for use on insulated piping.
- B. Valves: Brass or stainless-steel needle, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads.

2.5 TEST PLUGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Flow Design, Inc.
 - 2. Miljoco Corporation.
 - 3. National Meter, Inc.
 - 4. Peterson Equipment Co., Inc.
 - 5. Sisco Manufacturing Company, Inc.
 - 6. Trerice, H. O. Co.
 - 7. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
 - 8. Weiss Instruments, Inc.
- B. Description: Test-station fitting made for insertion into piping tee fitting.
- C. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- D. Thread Size: NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe thread.

- E. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.
- F. Core Inserts: Chlorosulfonated polyethylene synthetic and EPDM self-sealing rubber.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending one-third of pipe diameter and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- G. Install valve and snubber in piping for each pressure gage for fluids.
- H. Install test plugs in piping tees.
- I. Install thermometers in the following locations:
 - 1. Inlet and outlet of each water heater.
 - 2. Inlets and outlets of each domestic water heat exchanger.
 - 3. Inlet and outlet of each domestic hot-water storage tank.
 - 4. Inlet and outlet of each remote domestic water chiller.
- J. Install pressure gages in the following locations:
 - 1. Building water service entrance into building.
 - 2. Inlet and outlet of each pressure-reducing valve.
 - 3. Suction and discharge of each domestic water pump.

3.2 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

3.3 ADJUSTING

- A. Adjust faces of meters and gages to proper angle for best visibility.

3.4 THERMOMETER SCHEDULE

- A. Thermometers at inlet and outlet of each domestic water heater shall be the following:
 - 1. Industrial-style, liquid-in-glass type.
- B. Thermometers at inlets and outlets of each domestic water heat exchanger shall be the following:
 - 1. Industrial-style, liquid-in-glass type.
- C. Thermometers at inlet and outlet of each domestic hot-water storage tank shall be the following:
 - 1. Industrial-style, liquid-in-glass type.
- D. Thermometer stems shall be of length to match thermowell insertion length.

3.5 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Cold-Water Piping: 0 to 100 deg F.
- B. Scale Range for Domestic Hot-Water Piping: 30 to 240 deg F.

3.6 PRESSURE-GAGE SCHEDULE

- A. Pressure gages at discharge of each water service into building shall be the following:
 - 1. Sealed, direct-mounted, metal case.
- B. Pressure gages at inlet and outlet of each water pressure-reducing valve shall be the following:
 - 1. Sealed, direct-mounted, metal case.
- C. Pressure gages at suction and discharge of each domestic water pump shall be the following:
 - 1. Sealed, direct-mounted, metal case.

3.7 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Water Service Piping: 0 to 160 psi.
- B. Scale Range for Domestic Water Piping: 0 to 160 psi.

END OF SECTION

SECTION 22 0523

GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Bronze angle valves.
2. Bronze ball valves.
3. Iron, single-flange butterfly valves.
4. Bronze swing check valves.
5. Iron swing check valves.
6. Iron gate valves.
7. Iron globe valves.
8. Chainwheels.

- B. Related Sections:

1. Section 22 0553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
2. Section 22 1113 "Facility Water Distribution Piping" for valves applicable only to this piping.
3. Section 22 1116 "Domestic Water Piping" for valves applicable only to this piping.
4. Section 22 1513 "General-Service Compressed-Air Piping" for valves applicable only to this piping.
5. Section 22 6113 "Compressed-Air Piping for Laboratory and Healthcare Facilities" for valves applicable only to this piping.
6. Section 22 6213 "Vacuum Piping for Laboratory and Healthcare Facilities" for valves applicable only to this piping.
7. Section 22 6313 "Gas Piping for Laboratory and Healthcare Facilities" for valves applicable only to this piping.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.

- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.
- G. SWP: Steam working pressure.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve indicated.

1.5 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 2. ASME B31.1 for power piping valves.
 - 3. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to valve schedule articles for applications of valves.

- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
 - 1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
 - 2. Handwheel: For valves other than quarter-turn types.
 - 3. Handlever: For quarter-turn valves NPS 6 and smaller except plug valves.
 - 4. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.
- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
 - 1. Gate Valves: With rising stem.
 - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
 - 3. Butterfly Valves: With extended neck.
- F. Valve-End Connections:
 - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
 - 2. Grooved: With grooves according to AWWA C606.
 - 3. Solder Joint: With sockets according to ASME B16.18.
 - 4. Threaded: With threads according to ASME B1.20.1.
- G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE ANGLE VALVES

- A. Class 125, Bronze Angle Valves with Nonmetallic Disc:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Valve, Inc.
 - b. NIBCO INC.
 - 2. Description:
 - a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded.
 - e. Stem: Bronze.
 - f. Disc: PTFE or TFE.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron, bronze, or aluminum.

2.3 BRONZE BALL VALVES

- A. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Valve, Inc.
 - b. Conbraco Industries, Inc.; Apollo Valves.
 - c. Crane Co.; Crane Valve Group; Crane Valves.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 2. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.
 - d. Body Design: Two piece.
 - e. Body Material: Bronze.
 - f. Ends: Threaded.
 - g. Seats: PTFE or TFE.
 - h. Stem: Bronze.
 - i. Ball: Chrome-plated brass.
 - j. Port: Full.

2.4 IRON, SINGLE-FLANGE BUTTERFLY VALVES

- A. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.; Apollo Valves.
 - b. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Division.
 - e. Hammond Valve.
 - f. Milwaukee Valve Company.
 - g. NIBCO INC.
 - h. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 2. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM.
 - f. Stem: One- or two-piece stainless steel.
 - g. Disc: Aluminum bronze.

2.5 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-80, Type 4.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: PTFE or TFE.

2.6 IRON SWING CHECK VALVES

A. Class 125, Iron Swing Check Valves with Nonmetallic-to-Metal Seats:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. Hammond Valve.
 - d. NIBCO INC.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Clear or full waterway.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged.
 - f. Trim: Composition.
 - g. Seat Ring: Bronze.
 - h. Disc Holder: Bronze.
 - i. Disc: PTFE or TFE.
 - j. Gasket: Asbestos free.

2.7 IRON GATE VALVES

A. Class 125, NRS, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Disc: Solid wedge.
 - g. Packing and Gasket: Asbestos free.

2.8 IRON GLOBE VALVES

A. Class 125, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:
 - a. Standard: MSS SP-85, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Packing and Gasket: Asbestos free.

2.9 CHAINWHEELS

- ### A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Babbitt Steam Specialty Co.
 2. Roto Hammer Industries.
 3. Trumbull Industries.

- B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.
 - 1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
 - 2. Attachment: For connection to butterfly valve stems.
 - 3. Sprocket Rim with Chain Guides: Ductile iron, of type and size required for valve.
 - 4. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install chainwheels on operators for butterfly, gate, and globe valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.
- F. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Shutoff Service: Ball, butterfly, or gate valves.
 - 2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
 - 3. Throttling Service: Globe, ball, or butterfly valves.
 - 4. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with nonmetallic disc.
 - b. NPS 2-1/2 and Larger for Domestic Water: Iron swing check valves with lever and weight or with spring.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 3. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 - 4. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 5. For Steel Piping, NPS 5 and Larger: Flanged ends.

3.5 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Bronze Angle Valves: Class 125, nonmetallic disc.
 - 3. Ball Valves: Two piece, full port, bronze with bronze trim.
 - 4. Bronze Swing Check Valves: Class 125, nonmetallic disc.
- B. Pipe NPS 2-1/2 and Larger:
 - 1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
 - 2. Iron, Single-Flange Butterfly Valves: 200 CWP, EPDM seat, aluminum-bronze disc.
 - 3. Iron Swing Check Valves: Class 125, nonmetallic-to-metal seats.
 - 4. Iron Gate Valves: Class 125, NRS.
 - 5. Iron Globe Valves: Class 125.

END OF SECTION

SECTION 22 0529

HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Metal framing systems.
4. Thermal-hanger shield inserts.
5. Fastener systems.
6. Pipe stands.
7. Pipe positioning systems.
8. Equipment supports.

- B. Related Sections:

1. Section 05 5000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Section 22 0516 "Expansion Fittings and Loops for Plumbing Piping" for pipe guides and anchors.
3. Section 22 0548 "Vibration and Seismic Controls for Plumbing Piping and Equipment" for vibration isolation devices.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

- B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:
 - 1. Trapeze pipe hangers.
 - 2. Metal framing systems.
 - 3. Pipe stands.
 - 4. Equipment supports.

1.6 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.7 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Copper Pipe Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 METAL FRAMING SYSTEMS

A. MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Allied Tube & Conduit.
 - b. Cooper B-Line, Inc.
 - c. Flex-Strut Inc.
 - d. GS Metals Corp.
 - e. Thomas & Betts Corporation.
 - f. Unistrut Corporation; Tyco International, Ltd.
 - g. Wesanco, Inc.
2. Description: Shop- or field-fabricated pipe-support assembly for supporting multiple parallel pipes.
3. Standard: MFMA-4.
4. Channels: Continuous slotted steel channel with inturred lips.
5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
7. Metallic Coating: Electroplated zinc.

2.4 THERMAL-HANGER SHIELD INSERTS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Carpenter & Paterson, Inc.
2. Clement Support Services.
3. ERICO International Corporation.
4. National Pipe Hanger Corporation.
5. PHS Industries, Inc.
6. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
7. Piping Technology & Products, Inc.
8. Rilco Manufacturing Co., Inc.
9. Value Engineered Products, Inc.

B. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.

C. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.

D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient

air temperature.

2.5 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.6 PIPE STANDS

- A. General Requirements for Pipe Stands: Shop- or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Compact Pipe Stand: One-piece plastic unit with integral-rod roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
- C. Low-Type, Single-Pipe Stand: One-piece plastic base unit with plastic roller, for roof installation without membrane penetration.
- D. High-Type, Single-Pipe Stand:
 - 1. Description: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.
 - 2. Base: Plastic.
 - 3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
 - 4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel, roller-type pipe support.
- E. High-Type, Multiple-Pipe Stand:
 - 1. Description: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
 - 2. Bases: One or more; plastic.
 - 3. Vertical Members: Two or more protective-coated-steel channels.
 - 4. Horizontal Member: Protective-coated-steel channel.
 - 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.
- F. Curb-Mounting-Type Pipe Stands: Shop- or field-fabricated pipe supports made from structural-steel shapes, continuous-thread rods, and rollers, for mounting on permanent stationary roof curb.

2.7 PIPE POSITIONING SYSTEMS

- A. Description: IAPMO PS 42, positioning system of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.8 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.9 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.
- D. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- E. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- F. Pipe Stand Installation:

1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
 2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. See Section 07 7200 "Roof Accessories" for curbs.
- G. Pipe Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.
- H. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- I. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- J. Install hangers and supports to allow controlled thermal movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- K. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- L. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- M. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- N. Insulated Piping:
1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 4. Shield Dimensions for Pipe: Not less than the following:

- a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
- 5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
 - 6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Section 09 9123 "Interior Painting."
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers, and metal framing systems and attachments for general service applications.
- F. Use stainless-steel pipe hangers and stainless-steel or corrosion-resistant attachments for hostile environment applications.
- G. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Use thermal-hanger shield inserts for insulated piping and tubing.
- J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 2. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 3. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 4. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 5. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 6. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 7. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 8. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes

- NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
9. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
 10. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
 11. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
 12. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
 13. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 2. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 3. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 4. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to

- structural steel.
12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- P. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- Q. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.

- R. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- S. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION

SECTION 22 0553

IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Stencils.
 - 5. Valve tags.
 - 6. Warning tags.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Material and Thickness: Aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 4. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- B. Plastic Labels for Equipment:
 - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
 - 2. Letter Color: White.
 - 3. Background Color: Black.
 - 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 7. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.

- D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.

- B. Letter Color: Black.

- C. Background Color: Yellow.

- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 STENCILS

- A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; and minimum letter height of 3/4 inch for access panel and door labels, equipment labels, and similar operational instructions.
 - 1. Stencil Material: Aluminum.
 - 2. Stencil Paint: Exterior, gloss, alkyd enamel black unless otherwise indicated. Paint may be in pressurized spray-can form.
 - 3. Identification Paint: Exterior, alkyd enamel in colors according to ASME A13.1 unless otherwise indicated.

2.5 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Brass, 0.032-inch, Stainless steel, 0.025-inch, Aluminum, 0.032-inch, or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped

- holes for attachment hardware.
 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
1. Valve-tag schedule shall be included in operation and maintenance data.

2.6 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
1. Size: 3 by 5-1/4 inches minimum.
 2. Fasteners: Brass grommet and wire.
 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 4. Color: Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Section 09 9123 "Interior Painting."
- B. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels with painted, color-coded bands or rectangles, complying with ASME A13.1, on each piping system.
1. Identification Paint: Use for contrasting background.
 2. Stencil Paint: Use for pipe marking.
- C. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Near each valve and control device.
2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
4. At access doors, manholes, and similar access points that permit view of concealed piping.
5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

D. Pipe Label Color Schedule:

1. Domestic Water Piping:
 - a. Background Color: Complying with ANSI 13.1.
 - b. Letter Color: Complying with ANSI 13.1.
2. Sanitary Waste and Storm Drainage Piping:
 - a. Background Color: Complying with ANSI 13.1.
 - b. Letter Color: Complying with ANSI 13.1.

3.4 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 1. Valve-Tag Size and Shape:
 - a. Cold Water: 1-1/2 inches.
 - b. Hot Water: 1-1/2 inches.
 2. Valve-Tag Color:
 - a. Cold Water: Natural.
 - b. Hot Water: Natural.
 3. Letter Color:
 - a. Cold Water: Black.
 - b. Hot Water: Black.

3.5 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION

SECTION 22 0719

PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Domestic recirculating hot-water piping.
 - 4. Domestic chilled-water piping for drinking fountains.
 - 5. Sanitary waste piping exposed to freezing conditions.
 - 6. Storm-water piping exposed to freezing conditions.
 - 7. Roof drains and rainwater leaders.
 - 8. Supplies and drains for handicap-accessible lavatories and sinks.
- B. Related Sections:
 - 1. Section 22 0716 "Plumbing Equipment Insulation."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail insulation application at pipe expansion joints for each type of insulation.
 - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
 - 6. Detail application of field-applied jackets.
 - 7. Detail application at linkages of control devices.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.

- B. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 - 1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 22 0529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- B. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- C. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- D. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- E. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA, Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS.
- F. Mineral-Fiber, Preformed Pipe Insulation:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Fibrex Insulations Inc.; Coreplus 1200.
 - b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000-Degree Pipe Insulation.
 - d. Owens Corning; Fiberglas Pipe Insulation.
 - 2. Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aeroflex USA, Inc.; Aero seal.
 - b. Armacell LLC; Armaflex 520 Adhesive.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
 - d. K-Flex USA; R-373 Contact Adhesive.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-20.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. PVC Jacket Adhesive: Compatible with PVC jacket.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Corning Corporation; 739, Dow Silicone.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Polyco VP Adhesive.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below-ambient services.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.
 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 5. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
 - b. Eagle Bridges - Marathon Industries; 550.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
 - d. Mon-Eco Industries, Inc.; 55-50.
 - e. Vimasco Corporation; WC-1/WC-5.
 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: 60 percent by volume and 66 percent by weight.
 5. Color: White.

2.4 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
 - d. Mon-Eco Industries, Inc.; 44-05.
 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 5. Color: Aluminum.
 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.6 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: White.
 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
- C. Metal Jacket:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. RPR Products, Inc.; Insul-Mate.

2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. Sheet and roll stock ready for shop or field sizing.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

- D. Underground Direct-Buried Jacket: 125-mil- thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pittsburgh Corning Corporation; Pittwrap.
 - b. Polyguard Products, Inc.; Insulrap No Torch 125.

2.7 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 2. Width: 3 inches.

3. Thickness: 11.5 mils.
 4. Adhesion: 90 ounces force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 370 White PVC tape.
 - b. Compac Corporation; 130.
 - c. Venture Tape; 1506 CW NS.
 2. Width: 2 inches.
 3. Thickness: 6 mils.
 4. Adhesion: 64 ounces force/inch in width.
 5. Elongation: 500 percent.
 6. Tensile Strength: 18 lbf/inch in width.
- C. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 488 AWF.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.
 2. Width: 2 inches.
 3. Thickness: 3.7 mils.
 4. Adhesion: 100 ounces force/inch in width.
 5. Elongation: 5 percent.
 6. Tensile Strength: 34 lbf/inch in width.

2.8 SECUREMENTS

- A. Bands:
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping and Seals.
 2. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing seal.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- C. Wire: 0.062-inch soft-annealed, stainless steel.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. C & F Wire.

2.9 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers,:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Engineered Brass Company.
 - b. Insul-Tect Products Co.; a subsidiary of MVG Molded Products.
 - c. McGuire Manufacturing.
 - d. Plumberex.
 - e. Truebro; a brand of IPS Corporation.
 - f. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.
2. Description: Manufactured plastic wraps for covering plumbing fixture hot-water supply and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 1. Verify that systems to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.

5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.
 4. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.

1. Comply with requirements in Section 07 8413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

F. Insulation Installation at Floor Penetrations:

1. Pipe: Install insulation continuously through floor penetrations.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 07 8413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
 - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 - 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 - 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed valve covers manufactured of same material as pipe insulation when available.

2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF MINERAL-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 FIELD-APPLIED JACKET INSTALLATION

A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.9 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 09 9113 "Exterior Painting" and Section 09 9123 "Interior Painting."
1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.10 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.11 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.12 PIPING INSULATION SCHEDULE:

- A. Refer to drawings for schedule.

END OF SECTION

SECTION 22 1116
DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Under-building-slab and aboveground domestic water pipes, tubes, and fittings inside buildings.
- B. Related Requirements:
 - 1. Section 22 1113 "Facility Water Distribution Piping" for water-service piping outside the building from source to the point where water-service piping enters the building.

1.3 ACTION SUBMITTALS

- A. Product Data: For transition fittings and dielectric fittings.

1.4 INFORMATIONAL SUBMITTALS

- A. System purging and disinfecting activities report.
- B. Field quality-control reports.

1.5 FIELD CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
 - 1. Notify Construction Manager and Owner no fewer than two days in advance of proposed interruption of water service.
 - 2. Do not interrupt water service without Construction Manager's and Owner's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 14 and NSF 61. Plastic piping components shall be marked with "NSF-pw."

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
- B. Soft Copper Tube: ASTM B 88, Type K water tube, annealed temper.
- C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
- D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
- E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
- F. Copper Unions:
 - 1. MSS SP-123.
 - 2. Cast-copper-alloy, hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal seating surfaces.
 - 4. Solder-joint or threaded ends.

2.3 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials:
 - 1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
 - 2. Full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys.
- D. Flux: ASTM B 813, water flushable.
- E. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.
- F. Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.

2.4 TRANSITION FITTINGS

- A. General Requirements:
 - 1. Same size as pipes to be joined.
 - 2. Pressure rating at least equal to pipes to be joined.
 - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

2.5 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Capitol Manufacturing Company; member of the Phoenix Forge Group.
 - b. Central Plastics Company.
 - c. Hart Industries International, Inc.
 - d. Jomar International.
 - e. Matco-Norca.
 - f. McDonald, A. Y. Mfg. Co.
 - g. Watts; a division of Watts Water Technologies, Inc.
 - h. Wilkins; a Zurn company.
 - 2. Standard: ASSE 1079.
 - 3. Pressure Rating: 125 psig minimum at 180 deg F.
 - 4. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Capitol Manufacturing Company; member of the Phoenix Forge Group.
 - b. Central Plastics Company.
 - c. Matco-Norca.
 - d. Watts; a division of Watts Water Technologies, Inc.
 - e. Wilkins; a Zurn company.
 - 2. Standard: ASSE 1079.
 - 3. Factory-fabricated, bolted, companion-flange assembly.
 - 4. Pressure Rating: 125 psig minimum at 180 deg F.
 - 5. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
- D. Dielectric-Flange Insulating Kits:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Central Plastics Company.
 - d. Pipeline Seal and Insulator, Inc.
2. Nonconducting materials for field assembly of companion flanges.
3. Pressure Rating: 150 psig.
4. Gasket: Neoprene or phenolic.
5. Bolt Sleeves: Phenolic or polyethylene.
6. Washers: Phenolic with steel backing washers.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Comply with requirements in Section 31 2000 "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance. Comply with requirements for pressure gages in Section 22 0519 "Meters and Gages for Plumbing Piping" and with requirements for drain valves and strainers in Section 22 1119 "Domestic Water Piping Specialties."
- D. Install shutoff valve immediately upstream of each dielectric fitting.
- E. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 22 1119 "Domestic Water Piping Specialties."
- F. Install domestic water piping level and plumb.
- G. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- H. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

- I. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- J. Install piping to permit valve servicing.
- K. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- L. Install piping free of sags and bends.
- M. Install fittings for changes in direction and branch connections.
- N. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- O. Install pressure gages on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gages in Section 22 0519 "Meters and Gages for Plumbing Piping."
- P. Install thermostats in hot-water circulation piping. Comply with requirements for thermostats in Section 22 1123 "Domestic Water Pumps."
- Q. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements for thermometers in Section 22 0519 "Meters and Gages for Plumbing Piping."
- R. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 22 0517 "Sleeves and Sleeve Seals for Plumbing Piping."
- S. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 22 0517 "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 22 0518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.

- E. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- G. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.4 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. Fittings for NPS 1-1/2 and Smaller: Fitting-type coupling.
 - 2. Fittings for NPS 2 and Larger: Sleeve-type coupling.
- C. Transition Fittings in Aboveground Domestic Water Piping NPS 2 and Smaller: Plastic-to-metal transition [fittings] or unions.

3.5 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flange kits.
- D. Dielectric Fittings for [NPS 5] and Larger: Use dielectric flange kits.

3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger, support products, and installation in Section 22 0529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support vertical piping and tubing at base and at each floor.
- C. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.

- D. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
 - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
 - 6. NPS 6: 10 feet with 5/8-inch rod.
 - 7. NPS 8: 10 feet with 3/4-inch rod.
- E. Install supports for vertical copper tubing every 10 feet.
- F. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
 - 2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 3. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
 - 4. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.8 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 22 0553 "Identification for Plumbing Piping and Equipment."
- B. Label pressure piping with system operating pressure.

3.9 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Piping Inspections:

- a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
- b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
- c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
- d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

2. Piping Tests:

- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
 - f. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.10 ADJUSTING

- A. Perform the following adjustments before operation:
- 1. Close drain valves, hydrants, and hose bibbs.
 - 2. Open shutoff valves to fully open position.
 - 3. Open throttling valves to proper setting.
 - 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
 - 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.

6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.11 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Repeat procedures if biological examination shows contamination.
 - e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Clean non-potable domestic water piping as follows:
 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 2. Use purging procedures prescribed by authorities having jurisdiction or; if methods are not prescribed, follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- C. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.
- D. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.12 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.

- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Under-building-slab, domestic water, building-service piping, NPS 3 and smaller, shall be the following:
 - 1. Soft copper tube, ASTM B 88, Type K ASTM B 88, Type L; no joints below slab.
- E. Under-building-slab, domestic water piping, NPS 2 and smaller, shall be the following:
 - 1. Soft copper tube, ASTM B 88, Type K; no joints below slab.
- F. Aboveground domestic water piping, NPS 2 and smaller, shall be one of the following:
 - 1. Hard copper tube, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and soldered joints.
- G. Aboveground domestic water piping, NPS 2-1/2 to NPS 4, shall be the following:
 - 1. Hard copper tube, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and soldered joints.
- H. Aboveground domestic water piping, NPS 5 to NPS 8, shall be the following:
 - 1. Hard copper tube, ASTM B 88, Type L; cast- or wrought-copper, solder-joint fittings; and soldered joints.

3.13 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Shutoff Duty: Use ball or gate valves for piping NPS 2 and smaller. Use butterfly, ball, or gate valves with flanged ends for piping NPS 2-1/2 and larger.
 - 2. Throttling Duty: Use ball or globe valves for piping NPS 2 and smaller. Use butterfly or ball valves with flanged ends for piping NPS 2-1/2 and larger.
 - 3. Hot-Water Circulation Piping, Balancing Duty: Memory-stop balancing valves.
 - 4. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.
- C. Iron grooved-end valves may be used with grooved-end piping.

END OF SECTION

SECTION 22 1119

DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Vacuum breakers.
2. Backflow preventers.
3. Water pressure-reducing valves.
4. Balancing valves.
5. Temperature-actuated, water mixing valves.
6. Strainers.
7. Outlet boxes.
8. Hose bibbs.
9. Wall hydrants.
10. Drain valves.
11. Water-hammer arresters.
12. Trap-seal primer valves.
13. Specialty valves.

- B. Related Requirements:

1. Section 22 0519 "Meters and Gages for Plumbing Piping" for thermometers, pressure gages, and flow meters in domestic water piping.
2. Section 22 1116 "Domestic Water Piping" for water meters.
3. Section 22 3200 "Domestic Water Filtration Equipment" for water filters in domestic water piping.
4. Section 22 4300 "Medical Plumbing Fixtures" for thermostatic mixing valves for sitz baths, thermostatic mixing-valve assemblies for hydrotherapy equipment, and outlet boxes for dialysis equipment.
5. Section 22 4500 "Emergency Plumbing Fixtures" for water tempering equipment.
6. Section 22 4713 "Drinking Fountains" for water filters for water coolers.
7. Section 22 4716 "Pressure Water Coolers" for water filters for water coolers.
8. Section 22 4723 "Remote Water Coolers" for water filters for water coolers.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For domestic water piping specialties.

1. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.2 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Ames Fire & Waterworks; a division of Watts Water Technologies, Inc.
 - b. Cash Acme; a division of Reliance Worldwide Corporation.
 - c. Conbraco Industries, Inc.
 - d. FEBCO; a division of Watts Water Technologies, Inc.
 - e. Rain Bird Corporation.
 - f. Toro Company (The); Irrigation Div.
 - g. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - h. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
2. Standard: ASSE 1001.
3. Size: NPS 1/4 to NPS 3, as required to match connected piping.
4. Body: Bronze.
5. Inlet and Outlet Connections: Threaded.
6. Finish: Rough bronze.

- B. Hose-Connection Vacuum Breakers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Arrowhead Brass Products.
 - b. Cash Acme; a division of Reliance Worldwide Corporation.
 - c. Conbraco Industries, Inc.

- d. Legend Valve.
 - e. MIFAB, Inc.
 - f. Prier Products, Inc.
 - g. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - h. Woodford Manufacturing Company; a division of WCM Industries, Inc.
 - i. Zurn Industries, LLC; Plumbing Products Group; Light Commercial Products.
 - j. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
2. Standard: ASSE 1011.
 3. Body: Bronze, nonremovable, with manual drain.
 4. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
 5. Finish: Chrome or nickel plated.

2.3 BACKFLOW PREVENTERS

A. Reduced-Pressure-Principle Backflow Preventers:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Ames Fire & Waterworks; a division of Watts Water Technologies, Inc.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; a division of Watts Water Technologies, Inc.
 - d. Flomatic Corporation.
 - e. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - f. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
2. Standard: ASSE 1013.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: 12 psig maximum, through middle third of flow range.
5. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
6. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
7. Configuration: Designed for horizontal, straight-through flow.
8. Accessories:
 - a. Valves NPS 2 and Smaller: Ball type with threaded ends on inlet and outlet.
 - b. Valves NPS 2-1/2 and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.
 - c. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

B. Beverage-Dispensing-Equipment Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Conbraco Industries, Inc.
 - b. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - c. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
2. Standard: ASSE 1022.
3. Operation: Continuous-pressure applications.
4. Size: NPS 1/4 or NPS 3/8.
5. Body: Stainless steel.

6. End Connections: Threaded.

C. Carbonated-Beverage-Dispenser, Dual-Check-Valve Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cash Acme; a division of Reliance Worldwide Corporation.
 - b. Lancer Corporation.
 - c. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
2. Standard: ASSE 1032.
3. Operation: Continuous-pressure applications.
4. Size: NPS 1/4 or NPS 3/8.
5. Body: Stainless steel.
6. End Connections: Threaded.

D. Backflow-Preventer Test Kits:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.
 - b. FEBCO; a division of Watts Water Technologies, Inc.
 - c. Flomatic Corporation.
 - d. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - e. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
2. Description: Factory calibrated, with gages, fittings, hoses, and carrying case with test-procedure instructions.

2.4 WATER PRESSURE-REDUCING VALVES

A. Water Regulators :

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cash Acme; a division of Reliance Worldwide Corporation.
 - b. Conbraco Industries, Inc.
 - c. Honeywell International Inc.
 - d. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - e. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
 - f. Victaulic Company of America/ Bermad
2. Standard: ASSE 1003.
3. Pressure Rating: Initial working pressure of 150 psig.
4. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and NPS 3.
5. Valves for Booster Heater Water Supply: Include integral bypass.
6. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and NPS 3.

2.5 BALANCING VALVES

A. Memory-Stop Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Conbraco Industries, Inc.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Div.
 - e. Hammond Valve.
 - f. Milwaukee Valve Company.
 - g. NIBCO Inc.
 - h. Red-White Valve Corp.
2. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
3. Pressure Rating: 400-psig minimum CWP.
4. Size: NPS 2 or smaller.
5. Body: Copper alloy.
6. Port: Standard or full port.
7. Ball: Chrome-plated brass.
8. Seats and Seals: Replaceable.
9. End Connections: Solder joint or threaded.
10. Handle: Vinyl-covered steel with memory-setting device.

B. Automatic Flow Control Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work.
2. Designed specifically for use in drinking water applications, NSF/ANSI 61-G rated for commercial hot water service (temperature rated to 180F), and certified by the NSF with all wetted parts stainless steel.
3. Lead-free construction in compliance with ANS/NSF-372.
4. Series 300 stainless steel body, nickel plated brass union nut, and tamper-resistant flow cartridge 300 series stainless steel.
5. Suitable for working pressures with differential control ranges of 2 - 32 psi or 5 - 60 psi differential.
6. All wetted parts comply with NSF/ANSI Standard 372 for minimal lead content.

2.6 TEMPERATURE-ACTUATED, WATER MIXING VALVES

A. Primary, Thermostatic, Water Mixing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. Lawler Manufacturing Company, Inc.
 - c. Leonard Valve Company.
 - d. Powers; a division of Watts Water Technologies, Inc.
 - e. Symmons Industries, Inc.
 - f. Acorn Mfg.

2. Standard: ASSE 1017.
3. Pressure Rating: 125 psig minimum unless otherwise indicated.
4. Type: Cabinet-type, thermostatically controlled, water mixing valve.
5. Material: Bronze body with corrosion-resistant interior components.
6. Connections: Threaded union inlets and outlet.
7. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
8. Valve Finish: Chrome plated.
9. Piping Finish: Chrome plated.
10. Cabinet: Factory fabricated, stainless steel, for recessed mounting and with hinged, stainless-steel door.

B. Individual-Fixture, Water Tempering Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Cash Acme; a division of Reliance Worldwide Corporation.
 - b. Conbraco Industries, Inc.
 - c. Honeywell International Inc.
 - d. Lawler Manufacturing Company, Inc.
 - e. Leonard Valve Company.
 - f. Powers; a division of Watts Water Technologies, Inc.
 - g. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - h. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
 - i. Acorn Mfg.
2. Standard: ASSE 1016, thermostatically controlled, water tempering valve.
3. Pressure Rating: 125 psig minimum unless otherwise indicated.
4. Body: Bronze body with corrosion-resistant interior components.
5. Temperature Control: Adjustable.
6. Inlets and Outlet: Threaded.
7. Finish: Rough or chrome-plated bronze.

2.7 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig minimum unless otherwise indicated.
2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved, epoxy coated and for NPS 2-1/2 and larger.
3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
4. Screen: Stainless steel with round perforations unless otherwise indicated.
5. Perforation Size:
 - a. Strainers NPS 2 and Smaller: 0.020 inch.
 - b. Strainers NPS 2-1/2 to NPS 4: 0.045 inch.
 - c. Strainers NPS 5 and Larger: 0.10 inch.
6. Drain: Factory-installed, hose-end drain valve.

2.8 OUTLET BOXES

A. Clothes Washer Outlet Boxes:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Acorn Engineering Company.
 - b. Guy Gray Manufacturing Co., Inc.
 - c. IPS Corporation.
 - d. LSP Products Group, Inc.
 - e. Oatey.
 - f. Plastic Oddities.
 - g. Symmons Industries, Inc.
 - h. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - i. Whitehall Manufacturing; a div. of Acorn Engineering Company.
 - j. Zurn Industries, LLC; Plumbing Products Group; Light Commercial Products.
2. Mounting: Recessed.
3. Material and Finish: Enameled-steel, epoxy-painted-steel, or plastic box and faceplate.
4. Faucet: Combination valved fitting or separate hot- and cold-water valved fittings complying with ASME A112.18.1. Include garden-hose thread complying with ASME B1.20.7 on outlets.
5. Supply Shutoff Fittings: NPS 1/2 gate, globe, or ball valves and NPS 1/2 copper, water tubing.
6. Drain: NPS 2 standpipe and P-trap for direct waste connection to drainage piping.
7. Inlet Hoses: Two 60-inch- long, rubber household clothes washer inlet hoses with female, garden-hose-thread couplings. Include rubber washers.
8. Drain Hose: One 48-inch- long, rubber household clothes washer drain hose with hooked end.

B. Icemaker Outlet Boxes:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Acorn Engineering Company.
 - b. IPS Corporation.
 - c. LSP Products Group, Inc.
 - d. Oatey.
 - e. Plastic Oddities.
2. Mounting: Recessed.
3. Material and Finish: Enameled-steel, epoxy-painted-steel, or plastic box and faceplate.
4. Faucet: Valved fitting complying with ASME A112.18.1. Include NPS 1/2 or smaller copper tube outlet.
5. Supply Shutoff Fitting: NPS 1/2 gate, globe, or ball valve and NPS 1/2 copper, water tubing.

2.9 HOSE BIBBS

A. Hose Bibbs:

1. Standard: ASME A112.18.1 for sediment faucets.
2. Body Material: Bronze.
3. Seat: Bronze, replaceable.
4. Supply Connections: NPS 1/2 or NPS 3/4 threaded or solder-joint inlet.
5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
6. Pressure Rating: 125 psig.
7. Vacuum Breaker: Integral nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
8. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
9. Finish for Service Areas: Rough bronze.
10. Finish for Finished Rooms: Chrome or nickel plated.
11. Operation for Equipment Rooms: Wheel handle or operating key.
12. Operation for Service Areas: Wheel handle.
13. Operation for Finished Rooms: Wheel handle.
14. Include operating key with each operating-key hose bibb.
15. Include[integral] wall flange with each chrome- or nickel-plated hose bibb.

2.10 WALL HYDRANTS

A. Nonfreeze Wall Hydrants:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products.
 - f. Woodford Manufacturing Company; a division of WCM Industries, Inc.
 - g. Zurn Industries, LLC; Plumbing Products Group; Specification Drainage Products.
2. Standard: ASME A112.21.3M for concealed-outlet, self-draining wall hydrants.
3. Pressure Rating: 125 psig.
4. Operation: Loose key.
5. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
6. Inlet: NPS 3/4 or NPS 1.
7. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
8. Box: Deep, flush mounted with cover.
9. Box and Cover Finish: Polished nickel bronze.
10. Outlet: Exposed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
11. Operating Keys(s): Two with each wall hydrant.

2.11 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.

5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.12 WATER-HAMMER ARRESTERS

A. Water-Hammer Arresters:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. AMTROL, Inc.
 - b. Josam Company.
 - c. MIFAB, Inc.
 - d. Precision Plumbing Products, Inc.
 - e. Sioux Chief Manufacturing Company, Inc.
 - f. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - g. Tyler Pipe; Wade Div.
 - h. Watts Drainage Products.
 - i. Zurn Industries, LLC; Plumbing Products Group; Specification Drainage Products.
2. Standard: ASSE 1010 or PDI-WH 201.
3. Type: Copper tube with piston.
4. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.

2.13 TRAP-SEAL PRIMER DEVICE

A. Supply-Type, Trap-Seal Primer Device:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. MIFAB, Inc.
 - b. Precision Plumbing Products, Inc.
 - c. Sioux Chief Manufacturing Company, Inc.
 - d. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - e. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
2. Standard: ASSE 1018.
3. Pressure Rating: 125 psig minimum.
4. Body: Bronze.
5. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
6. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
7. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 - 1. Locate backflow preventers in same room as connected equipment or system.
 - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
 - 3. Do not install bypass piping around backflow preventers.
- B. Install water regulators with inlet and outlet shutoff valves and bypass with memory-stop balancing valve. Install pressure gages on inlet and outlet.
- C. Install water-control valves with inlet and outlet shutoff valves. Install pressure gages on inlet and outlet.
- D. Install balancing valves in locations where they can easily be adjusted.
- E. Install temperature-actuated, water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
 - 1. Install cabinet-type units recessed in or surface mounted on wall as specified.
- F. Install Y-pattern strainers for water on supply side of each control valve, water pressure-reducing valve, solenoid valve, and pump.
- G. Install outlet boxes recessed in wall or surface mounted on wall. Install 2-by-4-inch fire-retardant-treated-wood blocking, wall reinforcement between studs. Comply with requirements for fire-retardant-treated-wood blocking in Section 06 1000 "Rough Carpentry."
- H. Install draining-type post hydrants with 1 cu. yd. of crushed gravel around drain hole. Set post hydrants in concrete paving or in 1 cu. ft. of concrete block at grade.
- I. Set nonfreeze, nondraining-type post hydrants in concrete or pavement.
- J. Set freeze-resistant yard hydrants with riser pipe in concrete or pavement. Do not encase canister in concrete.
- K. Install water-hammer arresters in water piping according to PDI-WH 201.
- L. Install air vents at high points of water piping. Install drain piping and discharge onto floor drain.
- M. Install supply-type, trap-seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.

3.2 CONNECTIONS

- A. Comply with requirements for ground equipment in Section 26 0526 "Grounding and Bonding for Electrical Systems."
- B. Fire-retardant-treated-wood blocking is specified in Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables" for electrical connections.

3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Intermediate atmospheric-vent backflow preventers.
 - 2. Reduced-pressure-principle backflow preventers.
 - 3. Carbonated-beverage-machine backflow preventers.
 - 4. Water pressure-reducing valves.
 - 5. Calibrated balancing valves.
 - 6. Primary, thermostatic, water mixing valves.
 - 7. Manifold, thermostatic, water mixing-valve assemblies.
 - 8. Primary water tempering valves.
 - 9. Outlet boxes.
 - 10. Supply-type, trap-seal primer valves.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 22 0553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Test each reduced-pressure-principle backflow preventer according to authorities having jurisdiction and the device's reference standard.
- B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable flow set points of balancing valves.
- C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

END OF SECTION

SECTION 22 1123

DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. In-line, sealless centrifugal pumps.

1.3 DEFINITIONS

- A. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include materials of construction, rated capacities, certified performance curves with operating points plotted on curves, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic water pumps to include in operation and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. UL Compliance: Comply with UL 778 for motor-operated water pumps.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.

- C. Comply with pump manufacturer's written rigging instructions for handling.

1.8 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

PART 2 - PRODUCTS

2.1 IN-LINE, SEALLESS CENTRIFUGAL PUMPS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Armstrong Pumps Inc.
 - 2. Bell & Gossett Domestic Pump; ITT Corporation.
 - 3. Grundfos Pumps Corp.
 - 4. TACO Incorporated.
 - 5. WILO USA LLC - WILO Canada Inc.
- B. Description: Factory-assembled and -tested, in-line, close-coupled, canned-motor, sealless, overhung-impeller centrifugal pumps.
- C. Pump Construction:
 - 1. Pump and Motor Assembly: Hermetically sealed, replaceable-cartridge type with motor and impeller on common shaft and designed for installation with pump and motor shaft horizontal.
 - 2. Casing: Bronze, with threaded or companion-flange connections.
 - 3. Impeller: Plastic.
 - 4. Motor: Single speed, unless otherwise indicated.

2.2 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 22 0513 "Common Motor Requirements for Plumbing Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2.3 CONTROLS

- A. Thermostats: Electric; adjustable for control of hot-water circulation pump.
 - 1. Type: Water-immersion temperature sensor, for installation in piping.
 - 2. Range: 65 to 200 deg F.
 - 3. Enclosure: NEMA 250,.
 - 4. Operation of Pump: On or off.
 - 5. Transformer: Provide if required.
 - 6. Power Requirement: 24 V, ac.

7. Settings: Start pump at 110 deg F and stop pump at 125 deg F.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of domestic-water-piping system to verify actual locations of connections before pump installation.

3.2 PUMP INSTALLATION

- A. Comply with HI 1.4.
- B. Install in-line, sealless centrifugal pumps with shaft horizontal unless otherwise indicated.
- C. Install thermostats in hot-water return piping.

3.3 CONNECTIONS

- A. Comply with requirements for piping specified in Section 22 1116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to pumps to allow service and maintenance.
- C. Connect domestic water piping to pumps. Install suction and discharge piping equal to or greater than size of pump nozzles.
 1. Install shutoff valve and strainer on suction side of each pump, and check, shutoff, and throttling valves on discharge side of each pump. Install valves same size as connected piping. Comply with requirements for valves specified in Section 22 0523 "General-Duty Valves for Plumbing Piping" and comply with requirements for strainers specified in Section 22 1119 "Domestic Water Piping Specialties."
- D. Connect thermostats, to pumps that they control.

3.4 IDENTIFICATION

- A. Comply with requirements for identification specified in Section 22 0553 "Identification for Plumbing Piping and Equipment" for identification of pumps.

3.5 STARTUP SERVICE

- A. Perform startup service.
 1. Complete installation and startup checks according to manufacturer's written instructions.
 2. Check piping connections for tightness.
 3. Clean strainers on suction piping.
 4. Set thermostats, for automatic starting and stopping operation of pumps.
 5. Perform the following startup checks for each pump before starting:

- a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
 - c. Verify that pump is rotating in the correct direction.
6. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
 7. Start motor.
 8. Open discharge valve slowly.
 9. Adjust temperature settings on thermostats.
 10. Adjust timer settings.

3.6 ADJUSTING

- A. Adjust domestic water pumps to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust initial temperature set points.
- C. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

END OF SECTION

SECTION 23 1123

FACILITY NATURAL-GAS PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Pipes, tubes, and fittings.
 - 2. Piping specialties.
 - 3. Piping and tubing joining materials.
 - 4. Valves.
 - 5. Pressure regulators.

1.2 PERFORMANCE REQUIREMENTS

- A. Minimum Operating-Pressure Ratings:
 - 1. Piping and Valves: 100 psig minimum unless otherwise indicated.
 - 2. Service Regulators: 65 psig minimum unless otherwise indicated.
- B. Natural-Gas System Pressures within Buildings: Two pressure ranges. Primary pressure is more than 0.5 psig but not more than 2 psig, and is reduced to secondary pressure of 0.5 psig or less.
- C. Delegated Design: Design restraints and anchors for natural-gas piping and equipment, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For facility natural-gas piping layout. Include plans, piping layout and elevations, sections, and details for fabrication of pipe anchors, hangers, supports for multiple pipes, alignment guides, expansion joints and loops, and attachments of the same to building structure. Detail location of anchors, alignment guides, and expansion joints and loops.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.6 QUALITY ASSURANCE

- A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
 - 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
 - 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
 - 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
 - 4. Protective Coating for Underground Piping: Factory-applied, three-layer coating of epoxy, adhesive, and PE.
 - a. Joint Cover Kits: Epoxy paint, adhesive, and heat-shrink PE sleeves.
- B. PE Pipe: ASTM D 2513, SDR 11.
 - 1. PE Fittings: ASTM D 2683, socket-fusion type or ASTM D 3261, butt-fusion type with dimensions matching PE pipe.
 - 2. PE Transition Fittings: Factory-fabricated fittings with PE pipe complying with ASTM D 2513, SDR 11; and steel pipe complying with ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
 - 3. Anodeless Service-Line Risers: Factory fabricated and leak tested.
 - a. Underground Portion: PE pipe complying with ASTM D 2513, SDR 11 inlet.
 - b. Casing: Steel pipe complying with ASTM A 53/A 53M, Schedule 40, black steel, Type E or S, Grade B, with corrosion-protective coating covering. Vent casing aboveground.
 - c. Aboveground Portion: PE transition fitting.
 - d. Outlet shall be threaded or suitable for welded connection.
 - e. Tracer wire connection.
 - f. Ultraviolet shield.
 - g. Stake supports with factory finish to match steel pipe casing or carrier pipe.
 - 4. Transition Service-Line Risers: Factory fabricated and leak tested.
 - a. Underground Portion: PE pipe complying with ASTM D 2513, SDR 11 inlet connected to steel pipe complying with ASTM A 53/A 53M, Schedule 40, Type E or S, Grade B, with corrosion-protective coating for aboveground outlet.
 - b. Outlet shall be threaded or suitable for welded connection.
 - c. Bridging sleeve over mechanical coupling.
 - d. Factory-connected anode.
 - e. Tracer wire connection.
 - f. Ultraviolet shield.
 - g. Stake supports with factory finish to match steel pipe casing or carrier pipe.

2.2 PIPING SPECIALTIES

- A. Appliance Flexible Connectors:
 - 1. Indoor, Fixed-Appliance Flexible Connectors: Comply with ANSI Z21.24.
 - 2. Indoor, Movable-Appliance Flexible Connectors: Comply with ANSI Z21.69.
 - 3. Outdoor, Appliance Flexible Connectors: Comply with ANSI Z21.75.
 - 4. Corrugated stainless-steel tubing with polymer coating.
 - 5. Operating-Pressure Rating: 0.5 psig.
 - 6. End Fittings: Zinc-coated steel.
 - 7. Threaded Ends: Comply with ASME B1.20.1.
 - 8. Maximum Length: 72 inches

- B. Quick-Disconnect Devices: Comply with ANSI Z21.41.
 - 1. Copper-alloy convenience outlet and matching plug connector.
 - 2. Nitrile seals.
 - 3. Hand operated with automatic shutoff when disconnected.
 - 4. For indoor or outdoor applications.
 - 5. Adjustable, retractable restraining cable.

- C. Y-Pattern Strainers:
 - 1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
 - 2. End Connections: Threaded ends for NPS 2 and smaller.
 - 3. Strainer Screen: 40-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
 - 4. CWP Rating: 125 psig.

- D. Weatherproof Vent Cap: Cast- or malleable-iron increaser fitting with corrosion-resistant wire screen, with free area at least equal to cross-sectional area of connecting pipe and threaded-end connection.

2.3 JOINING MATERIALS

- A. Joint Compound and Tape: Suitable for natural gas.

- B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

- C. Brazing Filler Metals: Alloy with melting point greater than 1000 deg F complying with AWS A5.8/A5.8M. Brazing alloys containing more than 0.05 percent phosphorus are prohibited.

2.4 MANUAL GAS SHUTOFF VALVES

- A. See "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles for where each valve type is applied in various services.

- B. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33.
 - 1. CWP Rating: 125 psig.
 - 2. Threaded Ends: Comply with ASME B1.20.1.
 - 3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
 - 4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.

5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
6. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.

C. One-Piece, Bronze Ball Valve with Bronze Trim: MSS SP-110.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. BrassCraft Manufacturing Company; a Masco company.
 - b. Conbraco Industries, Inc.; Apollo Div.
 - c. Lyall, R. W. & Company, Inc.
 - d. McDonald, A. Y. Mfg. Co.
 - e. Perfection Corporation; a subsidiary of American Meter Company.
2. Body: Bronze, complying with ASTM B 584.
3. Ball: Chrome-plated brass.
4. Stem: Bronze; blowout proof.
5. Seats: Reinforced TFE; blowout proof.
6. Packing: Separate packnut with adjustable-stem packing threaded ends.
7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
8. CWP Rating: 600 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

D. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim: MSS SP-110.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. BrassCraft Manufacturing Company; a Masco company.
 - b. Conbraco Industries, Inc.; Apollo Div.
 - c. Lyall, R. W. & Company, Inc.
 - d. McDonald, A. Y. Mfg. Co.
 - e. Perfection Corporation; a subsidiary of American Meter Company.
2. Body: Bronze, complying with ASTM B 584.
3. Ball: Chrome-plated bronze.
4. Stem: Bronze; blowout proof.
5. Seats: Reinforced TFE; blowout proof.
6. Packing: Threaded-body packnut design with adjustable-stem packing.
7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
8. CWP Rating: 600 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

E. Bronze Plug Valves: MSS SP-78.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Lee Brass Company.
 - b. McDonald, A. Y. Mfg. Co.
2. Body: Bronze, complying with ASTM B 584.
3. Plug: Bronze.
4. Ends: Threaded, socket, as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
5. Operator: Square head or lug type with tamperproof feature where indicated.
6. Pressure Class: 125 psig.
7. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
8. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

F. PE Ball Valves: Comply with ASME B16.40.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Kerotest Manufacturing Corp.
 - b. Lyall, R. W. & Company, Inc.
 - c. Perfection Corporation; a subsidiary of American Meter Company.
2. Body: PE.
3. Ball: PE.
4. Stem: Acetal.
5. Seats and Seals: Nitrile.
6. Ends: Plain or fusible to match piping.
7. CWP Rating: 80 psig.
8. Operating Temperature: Minus 20 to plus 140 deg F.
9. Operator: Nut or flat head for key operation.
10. Include plastic valve extension.
11. Include tamperproof locking feature for valves where indicated on Drawings.

G. Valve Boxes:

1. Cast-iron, two-section box.
2. Top section with cover with "GAS" lettering.
3. Bottom section with base to fit over valve and barrel a minimum of 5 inches in diameter.
4. Adjustable cast-iron extensions of length required for depth of bury.
5. Include tee-handle, steel operating wrench with socket end fitting valve nut or flat head, and with stem of length required to operate valve.

2.5 PRESSURE REGULATORS

A. General Requirements:

1. Single stage and suitable for natural gas.
2. Steel jacket and corrosion-resistant components.
3. Elevation compensator.
4. End Connections: Threaded for regulators NPS 2 and smaller.

B. Line Pressure Regulators: Comply with ANSI Z21.80.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Actaris.
 - b. American Meter Company.
 - c. Eclipse Combustion, Inc.
 - d. Fisher Control Valves and Regulators; Division of Emerson Process Management.
 - e. Invensys.
 - f. Maxitrol Company.
 - g. Richards Industries; Jordan Valve Div.
2. Body and Diaphragm Case: Cast iron or die-cast aluminum.
3. Springs: Zinc-plated steel; interchangeable.
4. Diaphragm Plate: Zinc-plated steel.
5. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
6. Orifice: Aluminum; interchangeable.
7. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
8. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
9. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.
10. Overpressure Protection Device: Factory mounted on pressure regulator.
11. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.

C. Appliance Pressure Regulators: Comply with ANSI Z21.18.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Canadian Meter Company Inc.
 - b. Eaton Corporation; Controls Div.
 - c. Harper Wyman Co.
 - d. Maxitrol Company.
 - e. SCP, Inc.
2. Body and Diaphragm Case: Die-cast aluminum.
3. Springs: Zinc-plated steel; interchangeable.
4. Diaphragm Plate: Zinc-plated steel.
5. Seat Disc: Nitrile rubber.
6. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
7. Factory-Applied Finish: Minimum three-layer polyester and polyurethane paint finish.
8. Regulator may include vent limiting device, instead of vent connection, if approved by authorities having jurisdiction.

2.6 DIELECTRIC UNIONS

A. Dielectric Unions:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. Hart Industries International, Inc.
 - d. Jomar International Ltd.
 - e. Matco-Norca, Inc.
 - f. McDonald, A. Y. Mfg. Co.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - h. Wilkins; a Zurn company.

2. Description:
 - a. Standard: ASSE 1079.
 - b. Pressure Rating: 125 psig minimum at 180 deg F.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous.

2.7 LABELING AND IDENTIFYING

- A. Detectable Warning Tape: Acid- and alkali-resistant, PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored yellow.

PART 3 - EXECUTION

3.1 OUTDOOR PIPING INSTALLATION

- A. Comply with the International Fuel Gas Code for installation and purging of natural-gas piping.
- B. Install underground, natural-gas piping buried at least 36 inches below finished grade. Comply with requirements in Section 31 2000 "Earth Moving" for excavating, trenching, and backfilling.
 1. If natural-gas piping is installed less than 36 inches below finished grade, install it in containment conduit.
- C. Install underground, PE, natural-gas piping according to ASTM D 2774.
- D. Steel Piping with Protective Coating:
 1. Apply joint cover kits to pipe after joining to cover, seal, and protect joints.
 2. Repair damage to PE coating on pipe as recommended in writing by protective coating manufacturer.
 3. Replace pipe having damaged PE coating with new pipe.
- E. Install fittings for changes in direction and branch connections.
- F. Install pressure gage downstream from each service regulator. Pressure gages are specified in Section 23 0519 "Meters and Gages for HVAC Piping."

3.2 INDOOR PIPING INSTALLATION

- A. Comply with the International Fuel Gas Code for installation and purging of natural-gas piping.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.
- D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- G. Locate valves for easy access.
- H. Install natural-gas piping at uniform grade of 2 percent down toward drip and sediment traps.
- I. Install piping free of sags and bends.
- J. Install fittings for changes in direction and branch connections.
- K. Verify final equipment locations for roughing-in.
- L. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.
- M. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.
 - 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.
- N. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.
- O. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.
- P. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- Q. Connect branch piping from top or side of horizontal piping.

- R. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment.
- S. Do not use natural-gas piping as grounding electrode.
- T. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.
- U. Install pressure gage downstream from each line regulator. Pressure gages are specified in Section 22 0519 "Meters and Gages for Plumbing Piping."
- V. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 22 0517 "Sleeves and Sleeve Seals for Plumbing Piping."
- W. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 22 0517 "Sleeves and Sleeve Seals for Plumbing Piping."
- X. Install escutcheons for piping penetrations of walls, ceilings, and floors.

3.3 VALVE INSTALLATION

- A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing or copper connector.
- B. Install underground valves with valve boxes.
- C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.
- D. Install earthquake valves aboveground outside buildings according to listing.
- E. Install anode for metallic valves in underground PE piping.

3.4 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints:
 1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
 2. Cut threads full and clean using sharp dies.
 3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.
 4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
 5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- D. Welded Joints:
 1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.

2. Bevel plain ends of steel pipe.
 3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter.
- F. Flared Joints: Cut tubing with roll cutting tool. Flare tube end with tool to result in flare dimensions complying with SAE J513. Tighten finger tight, then use wrench. Do not overtighten.
- G. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
1. Plain-End Pipe and Fittings: Use butt fusion.
 2. Plain-End Pipe and Socket Fittings: Use socket fusion.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hangers and supports specified in Section 22 0529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
1. NPS 1 and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 2. NPS 1-1/4: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 3. NPS 1-1/2 and NPS 2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
- C. Install hangers for horizontal, corrugated stainless-steel tubing with the following maximum spacing and minimum rod sizes:
1. NPS 3/8: Maximum span, 48 inches; minimum rod size, 3/8 inch.
 2. NPS 1/2: Maximum span, 72 inches; minimum rod size, 3/8 inch.
 3. NPS 3/4 and Larger: Maximum span, 96 inches; minimum rod size, 3/8 inch.

3.6 CONNECTIONS

- A. Connect to utility's gas main according to utility's procedures and requirements.
- B. Install natural-gas piping electrically continuous and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- C. Install piping adjacent to appliances to allow service and maintenance of appliances.
- D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.
- E. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.7 LABELING AND IDENTIFYING

- A. Comply with requirements in Section 22 0553 "Identification for Plumbing Piping and Equipment" for piping and valve identification.

- B. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.8 FIELD QUALITY CONTROL

- A. Test, inspect, and purge natural gas according to the International Fuel Gas Code and authorities having jurisdiction.
- B. Natural-gas piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.9 PAINTING

- A. Comply with requirements in Section 09 9113 "Exterior Painting" and Section 09 9123 "Interior Painting" for painting interior and exterior natural-gas piping.
- B. Paint exposed, exterior metal piping, valves, service regulators, service meters and meter bars, earthquake valves, and piping specialties, except components, with factory-applied paint or protective coating.
 - 1. Alkyd System: MPI EXT 5.1D.
 - a. Prime Coat: Alkyd anticorrosive metal primer.
 - b. Intermediate Coat: Exterior alkyd enamel matching topcoat.
 - c. Topcoat: Exterior alkyd enamel (flat).
 - d. Color: Gray.
- C. Damage and Touchup: Repair marred and damaged factory-applied finishes with materials and by procedures to match original factory finish.

3.10 OUTDOOR PIPING SCHEDULE

- A. Underground natural-gas piping shall be one of the following:
 - 1. See piping schedule on drawings.
 - 2. PE pipe and fittings joined by heat fusion; service-line risers with tracer wire terminated in an accessible location.
 - 3. Coat pipe and fittings with protective coating for steel piping.
- B. Aboveground natural-gas piping shall be one of the following:
 - 1. Steel pipe with malleable-iron fittings and threaded joints.
 - 2. Steel pipe with wrought-steel fittings and welded joints.
- C. Containment Conduit: Steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.

3.11 INDOOR PIPING SCHEDULE

- A. See piping schedule on drawings.

3.12 UNDERGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Connections to Existing Gas Piping: Use valve and fitting assemblies made for tapping utility's gas mains and listed by an NRTL.
- B. Underground: PE valves.

3.13 ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Valves for pipe sizes NPS 2 and smaller at service meter shall be one of the following:
 - 1. One-piece, bronze ball valve with bronze trim.
 - 2. Two-piece, full-port, bronze ball valves with bronze trim.
 - 3. Bronze plug valve.
- B. Distribution piping valves for pipe sizes NPS 2 and smaller shall be one of the following:
 - 1. One-piece, bronze ball valve with bronze trim.
 - 2. Two-piece, full-port, bronze ball valves with bronze trim.
 - 3. Bronze plug valve.
- C. Valves in branch piping for single appliance shall be one of the following:
 - 1. One-piece, bronze ball valve with bronze trim.
 - 2. Two-piece, full-port, bronze ball valves with bronze trim.
 - 3. Bronze plug valve.

END OF SECTION

SECTION 22 1316

SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipe, tube, and fittings.
 - 2. Specialty pipe fittings.
- B. Related Sections:
 - 1. Section 22 1313 "Facility Sanitary Sewers" for sanitary sewerage piping and structures outside the building.

1.3 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF/ANSI 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Service and Extra Heavy class(es).
- B. Gaskets: ASTM C 564, rubber.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. CISPI, Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
 - b. Dallas Specialty & Mfg. Co.
 - c. Ferco Inc.
 - d. Matco-Norca, Inc.
 - e. MIFAB, Inc.
 - f. Mission Rubber Company; a division of MCP Industries, Inc.
 - g. Stant.
 - h. Tyler Pipe.
 - 2. Standards: ASTM C 1277 and CISPI 310.
 - 3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- C. Heavy-Duty, Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
 - b. Clamp-All Corp.
 - c. Dallas Specialty & Mfg. Co.
 - d. MIFAB, Inc.
 - e. Mission Rubber Company; a division of MCP Industries, Inc.
 - f. Stant.
 - g. Tyler Pipe.
 - 2. Standards: ASTM C 1277 and ASTM C 1540.

3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.4 PVC PIPE AND FITTINGS

- A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
- B. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- C. Adhesive Primer: ASTM F 656.
 1. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 2. Adhesive primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. Solvent Cement: ASTM D 2564.
 1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 2. Solvent cement shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.5 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
 2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
 3. Unshielded, Nonpressure Transition Couplings:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Dallas Specialty & Mfg. Co.
 - 2) Fernco Inc.
 - 3) Mission Rubber Company; a division of MCP Industries, Inc.
 - 4) Plastic Oddities; a division of Diverse Corporate Technologies, Inc.
 - b. Standard: ASTM C 1173.
 - c. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - d. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.

- 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
4. Shielded, Nonpressure Transition Couplings:
- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Cascade Waterworks Mfg. Co.
 - 2) Mission Rubber Company; a division of MCP Industries, Inc.
 - b. Standard: ASTM C 1460.
 - c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 31 2000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.

- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- L. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
 - 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- N. Install aboveground PVC piping according to ASTM D 2665.
- O. Install engineered soil and waste drainage and vent piping systems as follows:
 - 1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
- P. Plumbing Specialties:
 - 1. Install backwater valves in sanitary waster gravity-flow piping. Comply with requirements for backwater valves specified in Section 22 1319 "Sanitary Waste Piping Specialties."
 - 2. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity-flow piping. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping. Comply with requirements for cleanouts specified in Section 22 1319 "Sanitary Waste Piping Specialties."
 - 3. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Section 22 1319 "Sanitary Waste Piping Specialties."
- Q. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- R. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 22 0517 "Sleeves and Sleeve Seals for Plumbing Piping."
- S. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 22 0517 "Sleeves and Sleeve Seals for Plumbing Piping."

- T. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 22 0518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- C. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

3.4 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
 - 1. Install transition couplings at joints of piping with small differences in OD's.
 - 2. In Drainage Piping: Shielded, nonpressure transition couplings.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices specified in Section 22 0548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger and support devices and installation specified in Section 22 0529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 - 2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
 - 3. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 4. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 - 5. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 6. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support horizontal piping and tubing within 12 inches of each fitting and coupling.
- D. Support vertical piping and tubing at base and at each floor.
- E. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.

- F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - 4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
 - 5. NPS 10 and NPS 12: 60 inches with 7/8-inch rod.
 - 6. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- G. Install supports for vertical cast-iron soil piping every 15 feet.
- H. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.
 - 2. NPS 3: 48 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
 - 4. NPS 6 and NPS 8: 48 inches with 3/4-inch rod.
 - 5. NPS 10 and NPS 12: 48 inches with 7/8-inch rod.
- I. Install supports for vertical PVC piping every 48 inches.
- J. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
 - 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
 - 5. Install horizontal backwater valves in pit with pit cover flush with floor.
 - 6. Comply with requirements for backwater valves, cleanouts, and drains specified in Section 22 1319 "Sanitary Waste Piping Specialties."
 - 7. Equipment: Connect drainage piping as indicated. Provide shutoff valve if indicated and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

- E. Make connections according to the following unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.7 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Section 22 0553 "Identification for Plumbing Piping and Equipment."

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
 - 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 6. Prepare reports for tests and required corrective action.

3.9 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.
- D. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water-based latex paint.

3.10 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground, soil and waste piping NPS 4 and smaller shall be the following:
 - 1. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; and coupled joints.
 - 2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- C. Aboveground, soil and waste piping NPS 5 and larger shall be the following:
 - 1. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; and coupled joints.
 - 2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- D. Aboveground, vent piping NPS 4 and smaller shall be the following:
 - 1. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; and coupled joints.
 - 2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- E. Aboveground, vent piping NPS 5 and larger shall be the following:
 - 1. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; and coupled joints.
 - 2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- F. Underground, soil, waste, and vent piping NPS 4 and smaller shall be the following:
 - 1. Service class, cast-iron soil piping; gaskets; and gasketed joints.
 - 2. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- G. Underground, soil and waste piping NPS 5 and larger shall be the following:
 - 1. Service class, cast-iron soil piping; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; coupled joints.
 - 3. Solid-wall PVC pipe; PVC socket fittings; and solvent-cemented joints.
 - 4. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

END OF SECTION

SECTION 22 1319

SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cleanouts.
 - 2. Floor drains.
 - 3. Air-admittance valves.
 - 4. Miscellaneous sanitary drainage piping specialties.

1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. FRP: Fiberglass-reinforced plastic.
- C. HDPE: High-density polyethylene plastic.
- D. PE: Polyethylene plastic.
- E. PP: Polypropylene plastic.
- F. PVC: Polyvinyl chloride plastic.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and accessories.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For drainage piping specialties to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic sanitary piping specialty components.

1.8 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Section 03 3000 "Cast-in-Place Concrete."
- B. Coordinate size and location of roof penetrations.

PART 2 - PRODUCTS

2.1 CLEANOUTS

- A. Exposed Metal Cleanouts:
 - 1. ASME A112.36.2M, Cast-Iron Cleanouts:
 - a. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1) Josam Company.
 - 2) MIFAB, Inc.
 - 3) Smith, Jay R. Mfg. Co.
 - 4) Tyler Pipe.
 - 5) Watts Drainage Products.
 - 6) Zurn Plumbing Products Group.
 - 2. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
 - 3. Size: Same as connected drainage piping
 - 4. Body Material: Hub-and-spigot, cast-iron soil pipe T-branch or hubless, cast-iron soil pipe test tee as required to match connected piping.
 - 5. Closure: Countersunk or raised-head, brass or cast-iron plug.
 - 6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
- B. Metal Floor Cleanouts:
 - 1. ASME A112.36.2M, Cast-Iron Cleanouts:
 - a. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1) Josam Company.
 - 2) Smith, Jay R. Mfg. Co.
 - 3) Tyler Pipe.
 - 4) Watts Drainage Products.
 - 5) Zurn Plumbing Products Group.

2. Standard: ASME A112.36.2M for adjustable housing cleanout.
3. Size: Same as connected branch.
4. Type: Adjustable housing.
5. Body or Ferrule: Cast iron.
6. Closure: Brass plug with straight threads and gasket.
7. Adjustable Housing Material: Cast iron.
8. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
9. Frame and Cover Shape: Round.
10. Top Loading Classification: Heavy Duty.
11. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.
12. Standard: ASME A112.3.1.
13. Size: Same as connected branch.
14. Housing: Stainless steel.
15. Closure: Stainless steel with seal.
16. Riser: Stainless-steel drainage pipe fitting to cleanout.

C. Cast-Iron Wall Cleanouts:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M. Include wall access.
3. Size: Same as connected drainage piping.
4. Body: Hub-and-spigot, cast-iron soil pipe T-branch or hubless, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk, brass or cast-iron plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
7. Wall Access Coverplate: Round, flat, stainless-steel cover plate with screw.
8. Wall Access: Square, nickel-bronze, copper-alloy, or stainless-steel wall-installation frame and cover.

2.2 FLOOR DRAINS

A. Cast-Iron Floor Drains:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.6.3.
3. Pattern: Floor drain.
4. Body Material: Gray iron.
5. Top of Body and Strainer Finish: Polished bronze.
6. Funnel: Refer to Drawings.
7. Trap Material: Cast iron.

8. Trap Pattern: Deep-seal P-trap.
9. Trap Features: Trap-seal primer valve drain connection.

2.3 AIR-ADMITTANCE VALVES

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Ayrlett, LLC.
 - b. Durgo, Inc.
 - c. Oatey.
 - d. ProSet Systems Inc.
 - e. RectorSeal.
 - f. Studor, Inc.
2. Standard: ASSE 1051, Type A for single fixture or Type B for branch piping.
3. Housing: Plastic.
4. Operation: Mechanical sealing diaphragm.
5. Size: Same as connected fixture or branch vent piping.

B. Stack Air-Admittance Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Durgo, Inc.
 - b. Oatey.
 - c. Studor, Inc.
2. Standard: ASSE 1050 for vent stacks.
3. Housing: Plastic.
4. Operation: Mechanical sealing diaphragm.
5. Size: Same as connected stack vent or vent stack.

2.4 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Open Drains:

1. Description: Shop or field fabricate from ASTM A 74, Service class, hub-and-spigot, cast-iron, soil-pipe fittings. Include P-trap, hub-and-spigot riser section; and where required, increaser fitting joined with ASTM C 564, rubber gaskets.
2. Size: Same as connected waste piping.

B. Deep-Seal Traps:

1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
2. Size: Same as connected waste piping.
 - a. NPS 2: 4-inch- minimum water seal.
 - b. NPS 2-1/2 and Larger: 5-inch- minimum water seal.

- C. Floor-Drain, Trap-Seal Primer Fittings:
 - 1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
 - 2. Size: Same as floor drain outlet with NPS 1/2 side inlet.

- D. Air-Gap Fittings:
 - 1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
 - 2. Body: Bronze or cast iron.
 - 3. Inlet: Opening in top of body.
 - 4. Outlet: Larger than inlet.
 - 5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

- E. Expansion Joints:
 - 1. Standard: ASME A112.21.2M.
 - 2. Body: Cast iron with bronze sleeve, packing, and gland.
 - 3. End Connections: Matching connected piping.
 - 4. Size: Same as connected soil, waste, or vent piping.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.

- B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.

- C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.

- D. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 - 1. Position floor drains for easy access and maintenance.
 - 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.

- c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
 - 3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
 - 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- E. Install fixture air-admittance valves on fixture drain piping.
 - F. Install stack air-admittance valves at top of stack vent and vent stack piping.
 - G. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.
 - H. Assemble open drain fittings and install with top of hub 2 inches above floor.
 - I. Install deep-seal traps on floor drains and other waste outlets, if indicated.
 - J. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
 - 1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
 - 2. Size: Same as floor drain inlet.
 - K. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
 - L. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
 - M. Install vent caps on each vent pipe passing through roof.
 - N. Install expansion joints on vertical stacks and conductors. Position expansion joints for easy access and maintenance.
 - O. Install wood-blocking reinforcement for wall-mounting-type specialties.
 - P. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.2 CONNECTIONS

- A. Comply with requirements in Section 22 1316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.

3.3 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.

- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION

SECTION 22 1413

FACILITY STORM DRAINAGE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipe, tube, and fittings.
 - 2. Specialty pipe fittings.

1.3 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Storm Drainage Piping: 10-foot head of water.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF/ANSI 14, "Plastics Piping System Components and Related Materials," for plastic piping components. Include marking with "NSF-drain" for plastic drain piping and "NSF-sewer" for plastic sewer piping.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Service classes.
- B. Gaskets: ASTM C 564, rubber.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. CISPI, Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
 - b. Dallas Specialty & Mfg. Co.
 - c. Ferco Inc.
 - d. Matco-Norca, Inc.
 - e. MIFAB, Inc.
 - f. Mission Rubber Company; a division of MCP Industries, Inc.
 - g. Stant.
 - h. Tyler Pipe.
 - 2. Standards: ASTM C 1277 and CISPI 310.
 - 3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- C. Heavy-Duty, Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
 - b. Clamp-All Corp.
 - c. Dallas Specialty & Mfg. Co.
 - d. MIFAB, Inc.
 - e. Mission Rubber Company; a division of MCP Industries, Inc.
 - f. Stant.
 - g. Tyler Pipe.
 - 2. Standards: ASTM C 1277 and ASTM C 1540.

3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.4 PVC PIPE AND FITTINGS

- A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
- B. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- C. Adhesive Primer: ASTM F 656.
 1. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. Solvent Cement: ASTM D 2564.
 1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.5 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
 2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified-piping-system fitting.
 3. Unshielded, Nonpressure Transition Couplings:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Dallas Specialty & Mfg. Co.
 - 2) Ferco Inc.
 - 3) Mission Rubber Company; a division of MCP Industries, Inc.
 - 4) Plastic Oddities; a division of Diverse Corporate Technologies, Inc.
 - b. Standard: ASTM C 1173.
 - c. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - d. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
 - 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
 4. Shielded, Nonpressure Transition Couplings:

- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Cascade Waterworks Mfg. Co.
 - 2) Mission Rubber Company; a division of MCP Industries, Inc.
- b. Standard: ASTM C 1460.
- c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 31 2000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations from layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for storm drainage piping using appropriate branches, bends, and long-sweep bends. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Lay buried building storm drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping

upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.

- L. Install storm drainage piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Storm Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Storm-Drainage Piping: 2 percent downward in direction of flow.
- M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- N. Install aboveground PVC piping according to ASTM D 2665.
- O. Install underground PVC piping according to ASTM D 2321.
- P. Install underground, ductile-iron, force-main piping according to AWWA C600. Install buried piping inside building between wall and floor penetrations and connection to storm sewer piping outside building with restrained joints. Anchor pipe to wall or floor. Install thrust-block supports at vertical and horizontal offsets.
- Q. Plumbing Specialties:
 - 1. Install backwater valves in storm drainage gravity-flow piping. Comply with requirements for backwater valves specified in Section 22 1423 "Storm Drainage Piping Specialties."
 - 2. Install cleanouts at grade and extend to where building storm drains connect to building storm sewers in storm drainage gravity-flow piping. Install cleanout fitting with closure plug inside the building in storm drainage force-main piping. Comply with requirements for cleanouts specified in Section 22 1423 "Storm Drainage Piping Specialties."
 - 3. Install drains in storm drainage gravity-flow piping. Comply with requirements for drains specified in Section 22 1423 "Storm Drainage Piping Specialties."
- R. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 22 0517 "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 22 0517 "Sleeves and Sleeve Seals for Plumbing Piping."
- U. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 22 0518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Hub-and-Spigot, Cast-Iron Soil Piping Gasketed Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hubless, Cast-Iron Soil Piping Coupled Joints: Join according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.

C. Plastic, Nonpressure-Piping, Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:

1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

3.4 SPECIALTY PIPE FITTING INSTALLATION

A. Transition Couplings:

1. Install transition couplings at joints of piping with small differences in OD's.
2. In Drainage Piping: Shielded, nonpressure transition couplings.

3.5 VALVE INSTALLATION

A. General valve installation requirements are specified in Section 22 0523 "General-Duty Valves for Plumbing Piping."

B. Backwater Valves: Install backwater valves in piping subject to backflow.

1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
2. Install backwater valves in accessible locations.
3. Comply with requirements for backwater valves specified in Section 22 1423 "Storm Drainage Piping Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

A. Comply with requirements for pipe hanger and support devices and installation specified in Section 22 0529 "Hangers and Supports for Plumbing Piping and Equipment."

1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
2. Install stainless-steel pipe hangers for horizontal piping in corrosive environments.
3. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
5. Vertical Piping: MSS Type 8 or Type 42, clamps.
6. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
7. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
8. Base of Vertical Piping: MSS Type 52, spring hangers.

B. Support horizontal piping and tubing within 12 inches of each fitting and coupling.

C. Support vertical piping and tubing at base and at each floor.

D. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.

- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - 4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
 - 5. NPS 10 and NPS 12: 60 inches with 7/8-inch rod.
 - 6. Spacing for 10-foot pipe lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- F. Install supports for vertical cast-iron soil piping every 15 feet.
- G. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.
 - 2. NPS 3: 48 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
 - 4. NPS 6 and NPS 8: 48 inches with 3/4-inch rod.
 - 5. NPS 10 and NPS 12: 48 inches with 7/8-inch rod.
- H. Install supports for vertical PVC piping every 48 inches.
- I. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect storm drainage piping to roof drains and storm drainage specialties.
 - 1. Install test tees (wall cleanouts) in conductors near floor, and floor cleanouts with cover flush with floor.
 - 2. Install horizontal backwater valves in pit with pit cover flush with floor.
 - 3. Comply with requirements for backwater valves cleanouts and drains specified in Section 22 1423 "Storm Drainage Piping Specialties."
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections according to the following unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.8 IDENTIFICATION

- A. Identify exposed storm drainage piping. Comply with requirements for identification specified in Section 22 0553 "Identification for Plumbing Piping and Equipment."

3.9 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test storm drainage piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced storm drainage piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 3. Test Procedure: Test storm drainage piping on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts until completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 5. Prepare reports for tests and required corrective action.

3.10 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.11 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground storm drainage piping NPS 6 and smaller shall be the following:

1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; and coupled joints.
 3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 4. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- C. Aboveground, storm drainage piping NPS 8 and larger shall be the following:
1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; and coupled joints.
 3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 4. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- D. Underground storm drainage piping NPS 6 and smaller shall be the following:
1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; and coupled joints.
 3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 4. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- E. Underground, storm drainage piping NPS 8 and larger shall be the following:
1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; and coupled joints.
 3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 4. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

END OF SECTION

SECTION 22 1423

STORM DRAINAGE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Roof drains.
 - 2. Miscellaneous storm drainage piping specialties.
 - 3. Through-penetration firestop assemblies.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 METAL ROOF DRAINS

- A. Cast-Iron, Large-Sump, General-Purpose Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Josam Company.
 - b. Marathon Roofing Products.
 - c. MIFAB, Inc.
 - d. Smith, Jay R. Mfg. Co.
 - e. Tyler Pipe.
 - f. Watts Water Technologies, Inc.
 - g. Zurn Plumbing Products Group; Specification Drainage Operation.
 - 2. Standard: ASME A112.6.4, for general-purpose roof drains.
 - 3. Body Material: Cast iron.
 - 4. Dimension of Body: Nominal 14-inch diameter.

5. Combination Flashing Ring and Gravel Stop: Required.
6. Outlet: Bottom.
7. Extension Collars: Required.
8. Underdeck Clamp: Required.
9. Sump Receiver Plate: Required.
10. Dome Material: Cast iron.
11. Water Dam: 2 inches high.

2.2 MISCELLANEOUS STORM DRAINAGE PIPING SPECIALTIES

A. Downspout Adaptors:

1. Description: Manufactured, gray-iron casting, for attaching to horizontal-outlet, parapet roof drain and to exterior, sheet metal downspout.
2. Size: Inlet size to match parapet drain outlet.

B. Downspout Boots:

1. Description: Manufactured, ASTM A 48/A 48M, gray-iron casting, with strap or ears for attaching to building; NPS 4 outlet; and shop-applied bituminous coating.
2. Size: Inlet size to match downspout and NPS 4 outlet.

C. Conductor Nozzles:

1. Description: Bronze body with threaded inlet and bronze wall flange with mounting holes.
2. Size: Same as connected conductor.

2.3 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

A. Through-Penetration Firestop Assemblies:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ProSet Systems Inc.
2. Standard: ASTM E 814, for through-penetration firestop assemblies.
3. Certification and Listing: Intertek Testing Service NA for through-penetration firestop assemblies.
4. Size: Same as connected pipe.
5. Sleeve: Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
6. Stack Fitting: ASTM A 48/A 48M, gray-iron, hubless-pattern, wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
7. Special Coating: Corrosion resistant on interior of fittings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof drains at low points of roof areas according to roof membrane manufacturer's written installation instructions.
 - 1. Install flashing collar or flange of roof drain to prevent leakage between drain and adjoining roofing. Maintain integrity of waterproof membranes where penetrated.
 - 2. Install expansion joints, if indicated, in roof drain outlets.
 - 3. Position roof drains for easy access and maintenance.
- B. Install downspout adapters on outlet of back-outlet parapet roof drains and connect to sheet metal downspouts.
- C. Install downspout boots at grade with top 12 inches above grade. Secure to building wall.
- D. Install conductor nozzles at exposed bottom of conductors where they spill onto grade.
- E. Install cleanouts in aboveground piping and building drain piping according to the following instructions unless otherwise indicated:
 - 1. Use cleanouts the same size as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate cleanouts at each change in direction of piping greater than 45 degrees.
 - 3. Locate cleanouts at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate cleanouts at base of each vertical soil and waste stack.
- F. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- G. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- H. Install test tees in vertical conductors and near floor.
- I. Install wall cleanouts in vertical conductors. Install access door in wall if indicated.
- J. Install trench drains at low points of surface areas to be drained. Set grates of drains flush with finished surface unless otherwise indicated.
- K. Assemble channel drainage system components according to manufacturer's written instructions. Install on support devices so that top will be flush with adjacent surface.
- L. Install through-penetration firestop assemblies in plastic conductors at concrete floor penetrations.
- M. Install sleeve flashing device with each conductor passing through floors with waterproof membrane.

3.2 CONNECTIONS

- A. Comply with requirements for piping specified in Section 22 1413 "Facility Storm Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

3.3 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION

SECTION 22 1429

SUMP PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Submersible sump pumps.
 - 2. Sump-pump basins and basin covers.
 - 3. Packaged drainage-pump units.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Wiring Diagrams: For power, signal, and control wiring.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For pumps and controls, to include in operation and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. UL Compliance: Comply with UL 778 for motor-operated water pumps.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.
- C. Comply with pump manufacturer's written rigging instructions for handling.

PART 2 - PRODUCTS

2.1 SUBMERSIBLE SUMP PUMPS

- A. Submersible, Fixed-Position, Single-Seal Sump Pumps:
1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. ABS Pumps Inc.
 - b. Barnes; Crane Pumps & Systems.
 - c. Bell & Gossett Domestic Pump; ITT Corporation.
 - d. Goulds Pumps; ITT Corporation.
 - e. Grundfos Pumps Corp.
 - f. Little Giant Pump Co.
 - g. Pentair Pump Group; Hydromatic Pumps.
 - h. Pentair Pump Group; Myers.
 - i. Weil Pump Company, Inc.
 - j. Zoeller Company.
 2. Description: Factory-assembled and -tested sump-pump unit.
 3. Pump Type: Submersible, end-suction, single-stage, close-coupled, overhung-impeller, centrifugal sump pump as defined in HI 1.1-1.2 and HI 1.3.
 4. Pump Casing: Cast iron, with strainer inlet, legs that elevate pump to permit flow into impeller, and vertical discharge for piping connection.
 5. Impeller: Statically and dynamically balanced, ASTM A 48/A 48M, Class No. 25 A cast iron and ASTM B 584, cast bronze, semiopen design for clear wastewater handling, and keyed and secured to shaft.
 6. Pump and Motor Shaft: Stainless steel or steel, with factory-sealed, grease-lubricated ball bearings.
 7. Seal: Mechanical.
 8. Motor: Hermetically sealed, capacitor-start type; with built-in overload protection; lifting eye or lug; and three-conductor, waterproof power cable of length required and with grounding plug and cable-sealing assembly for connection at pump.
 9. Controls:
 - a. Enclosure: NEMA 250, Type 4X.
 - b. Switch Type: Pedestal-mounted float switch with float rods and rod buttons.
 - c. Automatic Alternator: Start pumps on successive cycles and start multiple pumps if one cannot handle load.
 - d. Float Guides: Pipe or other restraint for floats and rods in basins of depth greater than 60 inches.
 - e. High-Water Alarm: Cover-mounted, compression-probe alarm, with electric bell; 120-V ac, with transformer and contacts for remote alarm bell.
 10. Control-Interface Features:
 - a. Remote Alarm Contacts: For remote alarm interface.
 - b. Building Automation System Interface: Auxiliary contacts in pump controls for interface to building automation system and capable of providing the following:
 - 1) On-off status of pump.
 - 2) Alarm status.

2.2 SUMP-PUMP BASINS AND BASIN COVERS

- A. Basins: Factory-fabricated, watertight, cylindrical, basin sump with top flange and sidewall openings for pipe connections.
 - 1. Material: Fiberglass or polyethylene.
 - 2. Reinforcement: Mounting plates for pumps, fittings, and accessories.
 - 3. Anchor Flange: Same material as or compatible with basin sump, cast in or attached to sump, in location and of size required to anchor basin in concrete slab.

- B. Basin Covers: Fabricate metal cover with openings having gaskets, seals, and bushings; for access to pumps, pump shafts, control rods, discharge piping, vent connections, and power cables.
 - 1. Reinforcement: Steel or cast iron, capable of supporting foot traffic for basins installed in foot-traffic areas.

2.3 PACKAGED DRAINAGE-PUMP UNITS

- A. Packaged Submersible Drainage-Pump Units:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. ABS Pumps Inc.
 - b. Bell & Gossett Domestic Pump; ITT Corporation.
 - c. Goulds Pumps; ITT Corporation.
 - d. Grundfos Pumps Corp.
 - e. Little Giant Pump Co.
 - f. Pentair Pump Group; Hydromatic Pumps.
 - g. Pentair Pump Group; Myers.
 - h. Weil Pump Company, Inc.
 - i. Zoeller Company.

 - 2. Description: Factory-assembled and -tested, automatic-operation, basin-mounted, sump-pump unit.
 - 3. Pump Type: Submersible, end-suction, single-stage, close-coupled, overhung-impeller centrifugal pump as defined in HI 1.1-1.2 and HI 1.3.
 - 4. Casing: Metal.
 - 5. Impeller: Brass or thermoplastic.
 - 6. Pump Seal: Mechanical.
 - 7. Motor: Hermetically sealed, capacitor-start type, with built-in overload protection.
 - 8. Power Cord: Three-conductor, waterproof cable of length required but not less than 72 inches, with grounding plug and cable-sealing assembly for connection at pump.
 - 9. Pump Discharge Piping: Factory or field fabricated, galvanized, ASTM A 53/A 53M, Schedule 40, steel pipe with ASME B16.4, Class 125, gray iron threaded fittings.
 - 10. Control: Motor-mounted float switch.
 - 11. Basin: Plastic.

2.4 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 22 0513 "Common Motor Requirements for Plumbing Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- B. Motors for submersible pumps shall be hermetically sealed.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Excavation and filling are specified in Section 31 2000 "Earth Moving."

3.2 EXAMINATION

- A. Examine roughing-in for plumbing piping to verify actual locations of storm drainage piping connections before sump pump installation.

3.3 INSTALLATION

- A. Pump Installation Standards: Comply with HI 1.4 for installation of sump pumps.

3.4 CONNECTIONS

- A. Comply with requirements for piping specified in Section 22 1413 "Facility Storm Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 1. Perform each visual and mechanical inspection.
 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Pumps and controls will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.6 STARTUP SERVICE

- A. Perform startup service.

1. Complete installation and startup checks according to manufacturer's written instructions.

3.7 ADJUSTING

- A. Adjust pumps to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust control set points.

3.8 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain controls and pumps.

END OF SECTION

SECTION 22 3400

FUEL-FIRED, DOMESTIC-WATER HEATERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Commercial, power-burner, gas-fired, storage, domestic-water heaters.
 - 2. Domestic-water heater accessories.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type and size of domestic-water heater indicated.
- B. Shop Drawings:
 - 1. Wiring Diagrams: For power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

- A. Product certificates.
- B. Domestic-Water Heater Labeling: Certified and labeled by testing agency acceptable to authorities having jurisdiction.
- C. Source quality-control reports.
- D. Field quality-control reports.
- E. Warranty: Sample of special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE/IESNA Compliance: Fabricate and label fuel-fired, domestic-water heaters to comply with ASHRAE/IESNA 90.1.
- C. ASME Compliance:
 - 1. Where ASME-code construction is indicated, fabricate and label commercial, domestic-water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
 - 2. Where ASME-code construction is indicated, fabricate and label commercial, finned-tube, domestic-water heaters to comply with ASME Boiler and Pressure Vessel Code: Section IV.

- D. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61, "Drinking Water System Components - Health Effects."

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of fuel-fired, domestic-water heaters that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Periods: From date of Substantial Completion.
 - a. Commercial, Gas-Fired, Storage, Domestic-Water Heaters:
 - 1) Storage Tank: Three years.
 - 2) Controls and Other Components: One year(s).

PART 2 - PRODUCTS

2.1 COMMERCIAL, GAS-FIRED, STORAGE, DOMESTIC-WATER HEATERS

- A. Commercial, Power-Burner, Gas-Fired, Storage, Domestic-Water Heaters:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings by the following:
 - a. Rheem
 - b. Bradford White Corporation.
 - c. Lochinvar Corporation.
 - d. PVI Industries, LLC.
 - e. Rheem Manufacturing Company.
 - f. Smith, A. O. Water Products Co.; a division of A. O. Smith Corporation.
 - g. State Industries.
 - h. HTP
 - i. Bock
 - 2. Standard: ANSI Z21.10.3/CSA 4.3.
 - 3. Storage-Tank Construction: Non-ASME-code steel with 150-psig working-pressure rating.
 - a. Tappings: Factory fabricated of materials compatible with tank. Attach tappings to tank before testing.
 - 1) NPS 2 and Smaller: Threaded ends according to ASME B1.20.1.
 - 2) NPS 2-1/2 and Larger: Flanged ends according to ASME B16.5 for steel and stainless-steel flanges and according to ASME B16.24 for copper and copper-alloy flanges.
 - b. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
 - c. Lining: Glass complying with NSF 61 barrier materials for potable-water tank linings, including extending lining into and through tank fittings and outlets.
 - 4. Factory-Installed Storage-Tank Appurtenances:

- a. Anode Rod: Replaceable magnesium.
- b. Dip Tube: Required unless cold-water inlet is near bottom of tank.
- c. Drain Valve: Corrosion-resistant metal complying with ASSE 1005.
- d. Insulation: Comply with ASHRAE/IESNA 90.1. Surround entire storage tank except connections and controls.
- e. Jacket: Steel with enameled finish.
- f. Burner: UL 795 for power-burner, gas-fired, domestic-water heaters and natural-gas fuel.
- g. Automatic Ignition: ANSI Z21.20/CSA C22.2 No. 199, electric, automatic, gas-ignition system.
- h. Temperature Control: Adjustable thermostat.
- i. Safety Controls: Automatic, high-temperature-limit and low-water cutoff devices or systems.
- j. Combination Temperature-and-Pressure Relief Valves: ANSI Z21.22/CSA 4.4-M. Include one or more relief valves with total relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating. Select one relief valve with sensing element that extends into storage tank.

5. Special Requirements: NSF 5 construction.

2.2 DOMESTIC-WATER HEATER ACCESSORIES

A. Domestic-Water Compression Tanks:

- 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. AMTROL Inc.
 - b. Flexcon Industries.
 - c. Honeywell International Inc.
 - d. Pentair Pump Group (The); Myers.
 - e. Smith, A. O. Water Products Co.; a division of A. O. Smith Corporation.
 - f. State Industries.
 - g. Taco, Inc.
 - h. Watts.
- 2. Description: Steel, pressure-rated tank constructed with welded joints and factory-installed butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
- 3. Construction:
 - a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.
 - b. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
 - c. Air-Charging Valve: Factory installed.
- 4. Capacity and Characteristics:
 - a. Working-Pressure Rating: 150 psig.

B. Drain Pans: Corrosion-resistant metal with raised edge. Comply with ANSI/CSA LC 3. Include dimensions not less than base of domestic-water heater, and include drain outlet not less than NPS 3/4 with ASME B1.20.1 pipe threads or with ASME B1.20.7 garden-hose threads.

- C. Piping-Type Heat Traps: Field-fabricated piping arrangement according to ASHRAE/IESNA 90.1.
- D. Heat-Trap Fittings: ASHRAE 90.2.
- E. Gas Shutoff Valves: ANSI Z21.15/CSA 9.1-M, manually operated. Furnish for installation in piping.
- F. Gas Pressure Regulators: ANSI Z21.18/CSA 6.3, appliance type. Include 1/2-psig pressure rating as required to match gas supply.
- G. Automatic Gas Valves: ANSI Z21.21/CSA 6.5, appliance, electrically operated, on-off automatic valve.
- H. Combination Temperature-and-Pressure Relief Valves: Include relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating. Select relief valves with sensing element that extends into storage tank.
 - 1. Gas-Fired, Domestic-Water Heaters: ANSI Z21.22/CSA 4.4-M.
- I. Pressure Relief Valves: Include pressure setting less than domestic-water heater working-pressure rating.
 - 1. Gas-Fired, Domestic-Water Heaters: ANSI Z21.22/CSA 4.4-M.
 - 2. Oil-Fired, Domestic-Water Heaters: ASME rated and stamped.
- J. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4-M.
- K. Domestic-Water Heater Stands: Manufacturer's factory-fabricated steel stand for floor mounting, capable of supporting domestic-water heater and water. Provide dimension that will support bottom of domestic-water heater a minimum of 18 inches above the floor.
- L. Domestic-Water Heater Mounting Brackets: Manufacturer's factory-fabricated steel bracket for wall mounting, capable of supporting domestic-water heater and water.

2.3 SOURCE QUALITY CONTROL

- A. Factory Tests: Test and inspect assembled domestic-water heaters and storage tanks specified to be ASME-code construction, according to ASME Boiler and Pressure Vessel Code.
- B. Hydrostatically test commercial domestic-water heaters and storage tanks to minimum of one and one-half times pressure rating before shipment.
- C. Domestic-water heaters will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 01 4000 "Quality Requirements" for retesting and reinspecting requirements and Section 01 7300 "Execution" for requirements for correcting the Work.
- D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 DOMESTIC-WATER HEATER INSTALLATION

- A. Commercial, Domestic-Water Heater Mounting: Install commercial domestic-water heaters on concrete base. Comply with requirements for concrete base specified in Section 03 3000 "Cast-in-Place Concrete."
1. Exception: Omit concrete bases for commercial domestic-water heaters if installation on stand, bracket, suspended platform, or directly on floor is indicated.
 2. Maintain manufacturer's recommended clearances.
 3. Arrange units so controls and devices that require servicing are accessible.
 4. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
 5. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 6. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 7. Install anchor bolts to elevations required for proper attachment to supported equipment.
 8. Anchor domestic-water heaters to substrate.
- B. Install domestic-water heaters level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 22 0523 "General-Duty Valves for Plumbing Piping."
- C. Install gas-fired, domestic-water heaters according to NFPA 54.
1. Install gas shutoff valves on gas supply piping to gas-fired, domestic-water heaters without shutoff valves.
 2. Install gas pressure regulators on gas supplies to gas-fired, domestic-water heaters without gas pressure regulators if gas pressure regulators are required to reduce gas pressure at burner.
 3. Install automatic gas valves on gas supplies to gas-fired, domestic-water heaters if required for operation of safety control.
 4. Comply with requirements for gas shutoff valves, gas pressure regulators, and automatic gas valves specified in Section 23 1123 "Facility Natural-Gas Piping."
- D. Install combination temperature-and-pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend commercial-water-heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- E. Install combination temperature-and-pressure relief valves in water piping for domestic-water heaters without storage. Extend commercial-water-heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- F. Install water-heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for domestic-water heaters that do not have tank drains. Comply with requirements for hose-end drain valves specified in Section 22 1119 "Domestic Water Piping Specialties."

- G. Install thermometer on outlet piping of domestic-water heaters. Comply with requirements for thermometers specified in Section 22 0519 "Meters and Gages for Plumbing Piping."
- H. Install piping-type heat traps on inlet and outlet piping of domestic-water heater storage tanks without integral or fitting-type heat traps.
- I. Fill domestic-water heaters with water.
- J. Charge domestic-water compression tanks with air.

3.2 CONNECTIONS

- A. Comply with requirements for domestic-water piping specified in Section 22 1116 "Domestic Water Piping."
- B. Comply with requirements for gas piping specified in Section 23 1123 "Facility Natural-Gas Piping."
- C. Drawings indicate general arrangement of piping, fittings, and specialties.
- D. Where installing piping adjacent to fuel-fired, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

3.3 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Section 22 0553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Domestic-water heaters will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 01 4000 "Quality Requirements" for retesting and reinspecting requirements and Section 01 7300 "Execution" for requirements for correcting the Work.
- C. Prepare test and inspection reports.

3.5 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain commercial, gas-fired, storage, domestic-water heaters.

END OF SECTION

SECTION 22 4100

PLUMBING FIXTURES AND TRIM

PART 1 - GENERAL

1.01 WORK INCLUDED:

- A. Plumbing fixtures, trim, and accessories.

1.02 RELATED WORK:

- A. Section 15010 General Mechanical Requirements
- B. Section 15411 Sanitary Drain, Waste, and Vent Piping System
- C. Section 15412 Domestic Water Piping System

1.03 SUBMITTALS:

- A. Submit Manufacturer's Data Sheets including rough-in requirements and installation instructions for all fixtures and accessories.

PART 2 - PRODUCTS

2.01 PLUMBING FIXTURES:

- A. Provide only new fixtures and trim free from blemishes, scratches, discoloration or other flaws.
- B. Provide fixtures and trim as scheduled on the Drawings. Include all mounting accessories and incidental items for a complete installation.

PART 3 - EXECUTION

3.01 PREPARATION:

- A. Verify rough-in arrangement and clean mounting surfaces prior to installation.
- B. Provide sturdy support for all fixtures and proper anchors for rough-in connections. Provide additional wood blocking as required for adequate support.

3.02 INSTALLATION:

- A. Install each fixture with proper water seal trap. Furnish water closets and urinals with integral traps. Provide chrome plated brass traps, waste arms, tailpieces, and wall escutcheon plates, for all other fixtures set above floor level.
- B. Provide each fixture with an accessible chrome plated brass supply with screw driver or loose key stop, reducer, and escutcheon.
- C. Furnish drinking fountains, urinals, water closets, and other wall mounted fixtures with heavy duty approved wall carriers designed for the purpose and compatible with wall construction and thickness.
- D. Provide concealed lavatory support equal to J. R. Smith model 0700 with floor mount, rectangular 1' x 3" "Pro-Set" upright, 4" square base welded to upright adjustable sleeve, thread concealed arm.

Assemblies shall be covered with manufacturer's acid resistant coating. Miscellaneous parts shall be coated with high quality enamel paint. Locate support inside plumbing wall or chase. Provide manufacturer's arm extension adapters as required to extend through stud or concrete wall. See manufacturer for adapter sizes for the appropriate wall.

E. Install fixtures at the following mounting heights above finished floor unless indicated otherwise:

- | | | |
|----|---------------------------------------|-----------------------------|
| 1. | Water Closet (wall-mount type): | |
| | Standard | 15" to top of seat |
| | Handicapped | 17"-19" to top of seat |
| 2. | Urinal: | |
| | Standard | 22" to top of rim |
| | Handicapped | 17" to top of rim |
| 3. | Wall Hung Lavatory: | |
| | Standard | 31" to top of rim |
| | Handicapped | 34" to top of rim |
| 4. | Drinking Fountain: | |
| | Standard | 40" to top of water orifice |
| | Handicapped | 36" to top of water orifice |
| * | Flush Controls shall be 44" max. AFF. | |

F. Where fixtures come in contact with wall, counter, or other mounting surface, caulk with fine dental plaster or approved material for clean waterproof joint.

3.03 FIXTURE ROUGH-IN SCHEDULE:

- A. Refer to rough-in schedule on drawings for rough-in connection sizes.
- B. Where lavatories are supplied with cold water only, connect cold water supply to both hot and cold connections of lavatory fitting.

3.04 ADJUSTING:

- A. Adjust each flush valve for minimum water usage to obtain specified performance and for minimum noise.

END OF SECTION

SECTION 22 4213.13

COMMERCIAL WATER CLOSETS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Water closets.
 - 2. Flushometer valves.
 - 3. Toilet seats.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for water closets.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: Include diagrams for power, signal, and control wiring.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For flushometer valves and electronic sensors to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 FLOOR-MOUNTED, BOTTOM-OUTLET WATER CLOSETS

- A. Water Closets: Floor mounted, bottom outlet, top spud.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. American Standard America.
 - b. Crane Plumbing, L.L.C.
 - c. Kohler Co.
 - d. TOTO USA, INC.

- e. Zurn Industries, LLC; Commercial Brass and Fixtures.
 - f. Sloan.
2. Bowl:
- a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
 - b. Material: Vitreous china.
 - c. Type: Siphon jet.
 - d. Style: Flushometer valve.
 - e. Rim Contour: Elongated.
 - f. Water Consumption: 1.28 gal. per flush.
 - g. Spud Size and Location: NPS 1-1/2; top.
 - h. Color: White.
3. Bowl-to-Drain Connecting Fitting: ASTM A 1045 or ASME A112.4.3.

2.2 WALL-MOUNTED WATER CLOSETS

- A. Water Closets: Wall mounted, top spud, accessible.
1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. American Standard America.
 - b. Crane Plumbing, L.L.C.
 - c. Kohler Co.
 - d. TOTO USA, INC.
 - e. Zurn Industries, LLC; Commercial Brass and Fixtures.
 - f. Sloan.
 2. Bowl:
 - a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
 - b. Material: Vitreous china.
 - c. Type: Siphon jet.
 - d. Style: Flushometer valve.
 - e. Height: Standard.
 - f. Rim Contour: Elongated.
 - g. Water Consumption: 1.28 gal. per flush.
 - h. Spud Size and Location: NPS 1-1/2; top.
 3. Support:
 - a. Standard: ASME A112.6.1M.
 - b. Description: Waste-fitting assembly as required to match drainage piping material and arrangement with faceplates, couplings gaskets, and feet; bolts and hardware matching fixture. Include additional extension coupling, faceplate, and feet for installation in wide pipe space.

2.3 FLUSHOMETER VALVES

- A. Lever-Handle, Diaphragm Flushometer Valves:
1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Sloan Valve Company.

- b. Delany Products.
 - c. Zurn Industries, LLC; Commercial Brass and Fixtures.
 - d. Kohler Co.
2. Standard: ASSE 1037.
 3. Minimum Pressure Rating: 125 psig.
 4. Features: Include integral check stop and backflow-prevention device.
 5. Material: Brass body with corrosion-resistant components.
 6. Exposed Flushometer-Valve Finish: Chrome plated.
 7. Panel Finish: Chrome plated or stainless steel.
 8. Style: Exposed.
 9. Consumption: 1.28 gal. per flush.
 10. Minimum Inlet: NPS 1.
 11. Minimum Outlet: NPS 1-1/4.
- B. Lever-Handle, Piston Flushometer Valves:
1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Sloan Valve Company.
 - b. Delany Products.
 - c. TOTO USA, INC.
 - d. Kohler Co.
 - e. Zurn Industries, LLC; Commercial Brass and Fixtures..
 2. Standard: ASSE 1037.
 3. Minimum Pressure Rating: 125 psig.
 4. Features: Include integral check stop and backflow-prevention device.
 5. Material: Brass body with corrosion-resistant components.
 6. Exposed Flushometer-Valve Finish: Chrome plated.
 7. Panel Finish: Chrome plated or stainless steel.
 8. Style: Exposed.
 9. Consumption: 1.28 gal. per flush.
 10. Minimum Inlet: NPS 1.
 11. Minimum Outlet: NPS 1-1/4.
- C. Hard-Wired, Solenoid-Actuator, Flushometer Valves:
1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Sloan Valve Company.
 - b. Delany Products.
 - c. TOTO USA, INC.
 - d. Kohler Co.
 - e. Zurn Industries, LLC; Commercial Brass and Fixtures..
 2. Standard: ASSE 1037.
 3. Minimum Pressure Rating: 125 psig.
 4. Features: Include integral check stop and backflow-prevention device.
 5. Material: Brass body with corrosion-resistant components.
 6. Exposed Flushometer-Valve Finish: Chrome plated.
 7. Panel Finish: Chrome plated or stainless steel.
 8. Style: Exposed.
 9. Actuator: Solenoid complying with UL 1951, and listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

10. Trip Mechanism: Hard-wired electronic sensor complying with UL 1951, and listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
11. Consumption: 1.28 gal. per flush.
12. Minimum Inlet: NPS 1.
13. Minimum Outlet: NPS 1-1/4.

D. Battery-Powered, Solenoid-Actuator, Flushometer Valves:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Kohler Co.
 - b. Delany Products.
 - c. Sloan Valve Company.
 - d. TOTO USA, INC.
 - e. Zurn Industries, LLC; Commercial Brass and Fixtures.
2. Standard: ASSE 1037.
3. Minimum Pressure Rating: 125 psig.
4. Features: Include integral check stop and backflow-prevention device.
5. Material: Brass body with corrosion-resistant components.
6. Exposed Flushometer-Valve Finish: Chrome plated.
7. Panel Finish: Chrome plated or stainless steel.
8. Style: Exposed.
9. Actuator: Solenoid complying with UL 1951, and listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
10. Trip Mechanism: Battery-powered electronic sensor complying with UL 1951, and listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
11. Consumption: 1.28 gal. per flush.
12. Minimum Inlet: NPS 1.
13. Minimum Outlet: NPS 1-1/4.

2.4 TOILET SEATS

A. Toilet Seats:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. American Standard America.
 - b. Bemis Manufacturing Company.
 - c. Centoco Manufacturing Corporation.
 - d. Jones Stephens Corp.; Comfort Seat Brand.
 - e. Kohler Co.
 - f. Olsonite Seat Co.
 - g. TOTO USA, INC.
 - h. Zurn Industries, LLC; Commercial Brass and Fixtures.
2. Standard: IAPMO/ANSI Z124.5.
3. Material: Plastic.
4. Type: Commercial (Standard).
5. Shape: Elongated rim, open front.
6. Hinge: Self-sustaining, check.
7. Hinge Material: Noncorroding metal.
8. Seat Cover: Not required.

9. Color: White.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before water-closet installation.
- B. Examine walls and floors for suitable conditions where water closets will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Water-Closet Installation:
 1. Install level and plumb according to roughing-in drawings.
 2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
 3. Install accessible, wall-mounted water closets at mounting height for handicapped/elderly, according to ICC/ANSI A117.1.
- B. Support Installation:
 1. Install supports, affixed to building substrate, for floor-mounted, back-outlet water closets.
 2. Use carrier supports with waste-fitting assembly and seal.
 3. Install floor-mounted, back-outlet water closets attached to building floor substrate, onto waste-fitting seals; and attach to support.
 4. Install wall-mounted, back-outlet water-closet supports with waste-fitting assembly and waste-fitting seals; and affix to building substrate.
- C. Flushometer-Valve Installation:
 1. Install flushometer-valve, water-supply fitting on each supply to each water closet.
 2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
 3. Install lever-handle flushometer valves for accessible water closets with handle mounted on open side of water closet.
 4. Install actuators in locations that are easy for people with disabilities to reach.
 5. Install fresh batteries in battery-powered, electronic-sensor mechanisms.
- D. Install toilet seats on water closets.
- E. Wall Flange and Escutcheon Installation:
 1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
 2. Install deep-pattern escutcheons if required to conceal protruding fittings.
 3. Comply with escutcheon requirements specified in Section 22 0518 "Escutcheons for Plumbing Piping."
- F. Joint Sealing:

1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to water-closet color.
3. Comply with sealant requirements specified in Section 07 9200 "Joint Sealants."

3.3 CONNECTIONS

- A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.
- B. Comply with water piping requirements specified in Section 22 1116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 22 1316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to water closets, allow space for service and maintenance.

3.4 ADJUSTING

- A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.
- B. Adjust water pressure at flushometer valves to produce proper flow.
- C. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

3.5 CLEANING AND PROTECTION

- A. Clean water closets and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed water closets and fittings.
- C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION

SECTION 22 4716

PRESSURE WATER COOLERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes pressure water coolers and related components.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of pressure water cooler.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: Include diagrams for power, signal, and control wiring.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For pressure water coolers to include in maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Filter Cartridges: Equal to 25 percent of quantity installed for each type and size indicated, but no fewer than 2 of each.

PART 2 - PRODUCTS

2.1 PRESSURE WATER COOLERS

- A. Pressure Water Coolers: Wall mounted.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

- a. Elkay Manufacturing Co.
 - b. Halsey Taylor.
 - c. Haws Corporation.
 - d. Tri Palm International, LLC; Oasis Brand.
 - e. Tri Palm International, LLC; Sunroc Brand.
 - f. Acorn Mfg.
2. Cabinet: Bi-level with two attached cabinets, [**all stainless steel**] [**vinyl-covered steel with stainless-steel top**].
 3. Bubbler: One, with adjustable stream regulator, located on each cabinet deck.
 4. Control: Push bar.
 5. Drain: Grid with NPS 1-1/4 tailpiece.
 6. Supply: NPS 3/8 with shutoff valve.
 7. Waste Fitting: ASME A112.18.2/CSA B125.2, NPS 1-1/4 brass P-trap.
 8. Cooling System: Electric, with hermetically sealed compressor, cooling coil, air-cooled condensing unit, corrosion-resistant tubing, refrigerant, corrosion-resistant-metal storage tank, and adjustable thermostat.
 - a. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 9. Support: ASME A112.6.1M, Type I water-cooler carrier.
- B. Pressure Water Coolers: Recessed.
1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Elkay Manufacturing Co.
 - b. Halsey Taylor.
 - c. Haws Corporation.
 - d. Tri Palm International, LLC; Oasis Brand.
 - e. Tri Palm International, LLC; Sunroc Brand.
 - f. Acorn Mfg.
 2. Standards:
 - a. Comply with NSF 61.
 - b. Comply with ASHRAE 34, "Designation and Safety Classification of Refrigerants," for water coolers. Provide HFC 134a (tetrafluoroethane) refrigerant unless otherwise indicated.
 3. Cabinet: All stainless steel.
 4. Bubbler: One, with adjustable stream regulator, located on deck.
 5. Control: Push button.
 6. Drain: Grid with NPS 1-1/4 tailpiece.
 7. Supply: NPS 3/8 with shutoff valve.
 8. Waste Fitting: ASME A112.18.2/CSA B125.2, NPS 1-1/4 brass P-trap.
 9. Cooling System: Electric, with hermetically sealed compressor, cooling coil, air-cooled condensing unit, corrosion-resistant tubing, refrigerant, corrosion-resistant-metal storage tank, and adjustable thermostat.
 - a. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

10. Ventilation Grille: Stainless steel, located below water cooler.
11. Support: Mounting frame for attaching to substrate.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before fixture installation.
- B. Examine walls and floors for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install fixtures level and plumb according to roughing-in drawings. For fixtures indicated for children, install at height required by authorities having jurisdiction.
- B. Install mounting frames, affixed to building construction, and attach recessed, pressure water coolers to mounting frames.
- C. Install water-supply piping with shutoff valve on supply to each fixture to be connected to domestic-water distribution piping. Use ball, gate, or globe valve. Install valves in locations where they can be easily reached for operation. Valves are specified in Section 22 0523 "General-Duty Valves for Plumbing Piping."
- D. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.
- E. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 22 0518 "Escutcheons for Plumbing Piping."
- F. Seal joints between fixtures and walls using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 07 9200 "Joint Sealants."

3.3 CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 22 1116 "Domestic Water Piping."
- C. Install ball, gate, or globe shutoff valve on water supply to each fixture. Comply with valve requirements specified in Section 22 0523 "General-Duty Valves for Plumbing Piping."
- D. Comply with soil and waste piping requirements specified in Section 22 1316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Adjust fixture flow regulators for proper flow and stream height.
- B. Adjust pressure water-cooler temperature settings.

3.5 CLEANING

- A. After installing fixture, inspect unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. Clean fixtures, on completion of installation, according to manufacturer's written instructions.
- C. Provide protective covering for installed fixtures.
- D. Do not allow use of fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION

SECTION 22 6113

COMPRESSED-AIR PIPING FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Medical compressed-air piping, designated "medical air."
2. Dental compressed-air piping, designated "dental air."
3. Gas-powered-tool compressed-air piping, designated "instrument air."
4. Healthcare laboratory compressed-air piping, designated "medical laboratory air."
5. Compressed-air piping and specialties for nonmedical laboratory facilities, designated "laboratory air."

- B. Related Requirements:

1. Section 11 5313 "Laboratory Fume Hoods" for compressed-air outlets in laboratory fume hoods.
2. Section 12 3553 "Laboratory Casework" for compressed-air outlets in laboratory casework.
3. Section 12 3570 "Healthcare Casework" for compressed-air outlets in healthcare casework.
4. Section 22 1513 "General-Service Compressed-Air Piping" for general-service compressed-air piping and specialties.
5. Section 22 6119 "Compressed-Air Equipment for Laboratory and Healthcare Facilities" for air compressors and specialties.
6. Section 22 6400 "Medical Gas Alarms" for combined medical air, vacuum, and gas alarms.

1.3 DEFINITIONS

- A. Medical compressed-air piping systems include medical air, dental air, instrument air, and medical laboratory air.
- B. Nonmedical compressed-air piping systems include laboratory air piping systems.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and testing agency.
- B. Material Certificates: Signed by Installer certifying that medical compressed-air piping materials comply with requirements in NFPA 99 for positive-pressure medical gas systems.
- C. Brazing certificates.
- D. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For compressed-air piping specialties to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Quick-Coupler Service Connections: Furnish complete noninterchangeable medical compressed-air pressure outlets.
 - a. Medical Air: Equal to 10 percent of amount installed, but no fewer than one units.
 - b. Instrument Air: Equal to 10 percent of amount installed, but no fewer than one units.
 - 2. D.I.S.S. Service Connections: Furnish complete medical compressed-air pressure outlets complying with CGA V-5.
 - a. Medical Air D.I.S.S. No. 1160: Equal to 10 percent of amount installed, but no fewer than one units.
 - b. Instrument Air D.I.S.S. No. 1160: Equal to 10 percent of amount installed, but no fewer than one units.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Medical Air Piping Systems for Healthcare Facilities: According to ASSE Standard #6010 for medical-gas-system installers.
 - 2. Shape-Memory-Metal Coupling Joints: An authorized representative who is trained and approved by manufacturer.
- B. Testing Agency Qualifications: An independent testing agency, with the experience and capability to conduct the vacuum piping testing indicated, that is a member of the Medical Gas Professional Healthcare Organization or is an NRTL, and that is acceptable to authorities having jurisdiction.
 - 1. Qualify testing personnel according to ASSE Standard #6020 for medical-gas-system

inspectors and ASSE Standard #6030 for medical-gas-system verifiers.

- C. Brazing: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code, Section IX, "Welding and Brazing Qualifications"; or AWS B2.2, "Standard for Brazing Procedure and Performance Qualification."

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Medical air operating at 50 to 55 psig.
- B. Dental air operating at 80 to 100 psig.
- C. Instrument air operating at 175 psig.
- D. Medical laboratory air operating at 100 psig.
- E. Laboratory air operating at [50 psig] [100 psig] [125 psig] <Insert value>.

2.2 PIPES, TUBES, AND FITTINGS

- A. Comply with NFPA 99 for medical air piping materials.
- B. Comply with ASME B31.1, "Power Piping," for laboratory air piping operating at more than 150 psig.
- C. Comply with ASME B31.9, "Building Services Piping," for laboratory air piping operating at 150 psig or less.
- D. Copper Medical Gas Tube: ASTM B 819, Type L, seamless, drawn temper, that has been manufacturer cleaned, purged, and sealed for medical gas service or according to CGA G-4.1 for oxygen service. Include standard color marking "OXY," "MED," "OXY/MED," "OXY/ACR," or "ACR/MED" in green for Type K tube and in blue for Type L tube.
- E. Wrought-Copper Fittings: ASME B16.22, solder-joint pressure type that has been manufacturer cleaned, purged, and bagged for oxygen service according to CGA G-4.1.
- F. Copper Unions: ASME B16.22 or MSS SP-123, wrought-copper or cast-copper alloy.
- G. Cast-Copper-Alloy Flanges: ASME B16.24, Class 150.
 - 1. Pipe-Flange Gasket Materials: ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch maximum thickness, full-face type.
 - 2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel.
- H. Shape-Memory-Metal Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Aerofit, Inc.
 - b. Smart Tap, Inc.
 - 2. Description: Cryogenic compression fitting made of nickel-titanium, shape-memory alloy, and that has been manufacturer cleaned, purged, and sealed for oxygen service according to CGA G-4.1.
- I. Flexible Pipe Connectors:
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Flex-Hose Co., Inc.
 - b. Flexicraft Industries.
 - c. Hyspan Precision Products, Inc.
 - d. Mercer Gasket & Shim, Inc.
 - e. Metraflex Company (The).
 - f. Proco Products, Inc.
 - g. Unaflex.
 - h. Universal Metal Hose; a Hyspan Co.
 - 2. Description: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
 - a. Working-Pressure Rating: 200 psig minimum.
 - b. End Connections: Plain-end copper tube.

2.3 JOINING MATERIALS

- A. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys.
- B. Threaded-Joint Tape: PTFE.

2.4 VALVES

- A. General Requirements for Valves: Manufacturer cleaned, purged, and bagged according to CGA G-4.1 for oxygen service.
- B. Zone-Valve Box Assemblies: Box with medical gas valves, tube extensions, and gages.
 - 1. Zone-Valve Boxes:
 - a. Steel Box with Aluminum Cover:
 - 1) Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a) Allied Healthcare Products Inc.
 - b) Amico Corporation.
 - c) Ohio Medical Corporation.
 - b. Description: Formed steel box with cover, anchors for recessed mounting, holes

with grommets in box sides for tubing extension protection, and of size for single or multiple valves with pressure gages and in sizes required to permit manual operation of valves. Medical air and medical vacuum tubing, valves, and gages may be incorporated in zone valve boxes for medical gases.

- 1) Interior Finish: Factory-applied white enamel.
- 2) Cover Plate: Aluminum with frangible or removable windows.
- 3) Valve-Box Windows: Clear or tinted transparent plastic with labeling that includes rooms served, according to NFPA 99.

C. Ball Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Healthcare Products Inc.; Chemetron Division.
 - b. Amico Corporation.
 - c. BeaconMedaes.
 - d. Conbraco Industries, Inc.
 - e. Marwin Valve; a division of Richards Industries.
 - f. NIBCO INC.
 - g. Ohio Medical Corporation.
 - h. Tri-Tech Medical Inc.
2. Standard: MSS SP-110.
3. Description: Three-piece body, brass or bronze.
4. Pressure Rating: 300 psig minimum.
5. Ball: Full-port, chrome-plated brass.
6. Seats: PTFE or TFE.
7. Handle: Lever type with locking device.
8. Stem: Blowout proof with PTFE or TFE seal.
9. Ends: Manufacturer-installed ASTM B 819, copper-tube extensions and manufacturer-installed ASTM B 819, copper-tube extensions with pressure gage on one copper-tube extension.

D. Check Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Healthcare Products Inc.; Chemetron Division.
 - b. Amico Corporation.
 - c. BeaconMedaes.
 - d. Conbraco Industries, Inc.
 - e. Ohio Medical Corporation.
 - f. Tri-Tech Medical Inc.
2. Description: In-line pattern, bronze.
3. Pressure Rating: 300 psig minimum.
4. Operation: Spring loaded.
5. Ends: Manufacturer-installed ASTM B 819, copper-tube extensions.

E. Safety Valves:

1. Bronze body.

2. ASME-construction, poppet, pressure-relief type.
3. Settings to match system requirements.

F. Pressure Regulators:

1. Bronze body and trim.
2. Spring-loaded, diaphragm-operated, relieving type.
3. Manual pressure-setting adjustment.
4. Rated for 250-psig minimum inlet pressure.
5. Capable of controlling delivered air pressure within 0.5 psig for each 10-psig inlet pressure.

2.5 MEDICAL COMPRESSED-AIR SERVICE CONNECTIONS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Allied Healthcare Products Inc.; Chemetron Division.
2. Amico Corporation.
3. BeaconMedaes.
4. Ohio Medical Corporation.
5. Oxequip Health Industries; a division of Allied Healthcare Products Inc.
6. Tri-Tech Medical Inc.

B. General Requirements for Medical Compressed-Air Service Connections:

1. Suitable for specific medical air pressure and service listed.
2. Include roughing-in assemblies, finishing assemblies, and cover plates.
3. Individual cover plates are not required if service connection is in multiple unit or assembly with cover plate.
4. Recessed-type units made for concealed piping unless otherwise indicated.

C. Roughing-in Assembly:

1. Steel outlet box for recessed mounting and concealed piping.
2. Brass-body outlet block with secondary check valve that will prevent gas flow when primary valve is removed.
3. Double seals that will prevent air leakage.
4. ASTM B 819, NPS 3/8 copper outlet tube brazed to valve with service marking and tube-end dust cap.

D. Finishing Assembly:

1. Brass housing with primary check valve.
2. Double seals that will prevent air leakage.
3. Cover plate with gas-service label.

E. Quick-Coupler Pressure Service Connections:

1. Outlets for **[medical air] [and] [instrument air]** with noninterchangeable keyed indexing to prevent interchange between services.
2. Constructed to permit one-handed connection and removal of equipment.
3. With positive-locking ring that retains equipment stem in valve during use.

- F. D.I.S.S. Pressure Service Connections: Outlets, complying with CGA V-5, with threaded indexing to prevent interchange between services, constructed to permit one-handed connection and removal of equipment.
 - 1. Medical Air: D.I.S.S. No. 1160.
 - 2. Instrument Air: D.I.S.S. No. 1160.
- G. Cover Plates:
 - 1. One piece.
 - 2. Aluminum or stainless steel.
 - 3. Permanent, color-coded, identifying label matching corresponding service.

2.6 MEDICAL COMPRESSED-AIR PRESSURE CONTROL PANELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Allied Healthcare Products Inc.; Chemetron Division.
 - 2. Amico Corporation.
 - 3. BeaconMedaes.
- B. Description:
 - 1. Steel box and support brackets for recessed roughing-in with stainless-steel or anodized-aluminum cover plate with printed operating instructions.
 - 2. Manifold assembly consisting of inlet supply valve, inlet supply pressure gage, line-pressure control regulator, outlet supply pressure gage, D.I.S.S. service connection, and piping outlet for remote service connection.
 - 3. Minimum Working Pressure: 200 psig.
 - 4. Line-Pressure Control Regulator: Self-relieving diaphragm type with precision manual adjustment.
 - 5. Pressure Gages: 0 to 300 psig.
 - 6. Service Connection: CGA V-5, D.I.S.S. No. 1160, instrument air outlet.
 - 7. Before final assembly, provide temporary dust shield and U-tube for testing.
 - 8. Label cover plate "Air Pressure Control."

2.7 MEDICAL COMPRESSED-AIR MANIFOLDS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Allied Healthcare Products Inc.; Chemetron Division.
 - 2. Amico Corporation.
 - 3. BeaconMedaes.
 - 4. Ohio Medical Corporation.
 - 5. Tri-Tech Medical Inc.
- B. Comply with NFPA 99, Chapter "Manifolds for Gas Cylinders without Reserve Supply."
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

- D. Central Control-Panel Unit:
 - 1. Weatherproof cabinet.
 - 2. Supply and delivery pressure gages.
 - 3. Electrical alarm-system connections and transformer.
 - 4. Indicator lights or devices.
 - 5. Manifold connection.
 - 6. Pressure changeover switch.
 - 7. Line-pressure regulator.
 - 8. Shutoff valves.
 - 9. Safety valve.

- E. Manifold and Headers:
 - 1. Duplex, nonferrous-metal header for number of cylinders indicated, divided into two equal banks.
 - 2. Designed for 2000-psig minimum inlet pressure.
 - 3. Cylinder-bank headers with inlet (pigtail) connections complying with CGA V-1.
 - 4. Individual inlet check valves, shutoff valve, pressure regulator, check valve, and pressure gage.

- F. Operation: Automatic, pressure-switch-activated changeover from one cylinder bank to the other when first bank becomes exhausted, without line-pressure fluctuation or resetting of regulators and without supply interruption by shutoff of either cylinder-bank header.

- G. Mounting: Wall with mounting brackets for manifold control cabinet and headers.

- H. Label manifold control unit with permanent label identifying compressed air and system operating pressure.

- I. Medical Air Manifolds: For **[four] [eight] <Insert number>** cylinders and **[55-psig] <Insert value>** line pressure.

- J. Instrument Air Manifolds: For **[eight] [12] <Insert number>** cylinders and **[200-psig] <Insert value>** minimum line pressure.

- K. Compressed-Air Cylinders: Furnished by Owner.

2.8 COMPRESSED-AIR-CYLINDER STORAGE RACKS

- A. Wall Storage Racks: Fabricate racks with chain restraints for upright cylinders as indicated or provide equivalent manufactured wall racks.

- B. Freestanding Storage Racks: Fabricate racks as indicated or provide equivalent manufactured storage racks.

2.9 NITROGEN

- A. Comply with USP 32 - NF 27 for oil-free dry nitrogen.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Cleaning of Medical Gas Tubing: If manufacturer-cleaned and -capped fittings or tubing is not available or if pre-cleaned fittings or tubing must be re-cleaned because of exposure, have supplier or separate agency acceptable to authorities having jurisdiction perform the following procedures:
1. Clean medical gas tube and fittings, valves, gages, and other components of oil, grease, and other readily oxidizable materials as required for oxygen service according to CGA G-4.1.
 2. Wash medical gas tubing and components in hot, alkaline-cleaner-water solution of sodium carbonate or trisodium phosphate in proportion of 1 lb of chemical to 3 gal. of water.
 - a. Scrub to ensure complete cleaning.
 - b. Rinse with clean, hot water to remove cleaning solution.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of compressed-air piping. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, air-compressor sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Comply with NFPA 99 for installation of compressed-air piping.
- C. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal and coordinate with other services occupying that space.
- F. Install piping adjacent to equipment and specialties to allow service and maintenance.
- G. Install compressed-air piping with 1 percent slope downward in direction of flow.
- H. Install nipples, unions, special fittings, and valves with pressure ratings same as or higher than system pressure rating used in applications specified in "Piping Schedule" Article unless otherwise indicated.
- I. Install eccentric reducers, if available, where compressed-air piping is reduced in direction of flow, with bottoms of both pipes and reducer fitting flush.
- J. Install branch connections to compressed-air mains from top of main. Provide drain leg and drain trap at end of each main and branch and at low points.

- K. Install thermometer and pressure gage on discharge piping from each air compressor and on each receiver. Comply with requirements in Section 22 0519 "Meters and Gages for Plumbing Piping."
- L. Install piping to permit valve servicing.
- M. Install piping free of sags and bends.
- N. Install fittings for changes in direction and for branch connections.
- O. Install medical air piping to medical air service connections specified in this Section, to medical air service connections in equipment specified in Section 22 6313 "Gas Piping for Laboratory and Healthcare Facilities," and to equipment specified in other Sections requiring medical air service.
- P. Install compressed-air service connections recessed in walls. Attach roughing-in assembly to substrate; attach finishing assembly to roughing-in assembly.
- Q. Connect compressed-air piping to air compressors and to compressed-air outlets and equipment requiring compressed-air service.
- R. Install unions in copper compressed-air tubing adjacent to each valve and at final connection to each machine, specialty, and piece of equipment.
- S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 22 0517 "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 22 0518 "Escutcheons for Plumbing Piping."

3.3 VALVE INSTALLATION

- A. Install shutoff valve at each connection to and from compressed-air equipment and specialties.
- B. Install check valves to maintain correct direction of compressed-air flow from compressed-air equipment.
- C. Install valve boxes recessed in wall and anchored to substrate. Single boxes may be used for multiple valves that serve same area or function.
- D. Install zone valves and gages in valve boxes. Rotate valves to angle that prevents closure of cover when valve is in closed position.
- E. Install pressure regulators on compressed-air piping where reduced pressure is required.
- F. Install flexible pipe connectors in discharge piping and in inlet air piping from remote air-inlet filter of each air compressor.

3.4 JOINT CONSTRUCTION

- A. Remove scale, slag, dirt, and debris from outside of cleaned tubing and fittings before assembly.

- B. Threaded Joints: Apply appropriate tape to external pipe threads.
- C. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" chapter. Continuously purge joint with oil-free dry nitrogen during brazing.
- D. Flanged Joints: Install flange on copper tubes. Use pipe-flange gasket between flanges. Join flanges with gasket and bolts according to ASME B31.9 for bolting procedure.
- E. Shape-Memory-Metal Coupling Joints: Join new copper tube to existing tube according to procedures developed by fitting manufacturer for installation of shape-memory-metal coupling joints.

3.5 COMPRESSED-AIR SERVICE COMPONENT INSTALLATION

- A. Install compressed-air pressure control panel in walls. Attach to substrate.
- B. Install compressed-air manifolds anchored to substrate.
- C. Install compressed-air-cylinder wall storage racks attached to substrate.

3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements in Section 22 0548 "Vibration and Seismic Controls for Plumbing Piping and Equipment" for seismic-restraint devices.
- B. Comply with requirements in Section 22 0529 "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support devices.
- C. Vertical Piping: MSS Type 8 or Type 42, clamps.
- D. Individual, Straight, Horizontal Piping Runs:
 - 1. 100 Feet and Less: MSS Type 1, adjustable, steel, clevis hangers.
 - 2. Longer Than 100 Feet: MSS Type 43, adjustable, roller hangers.
- E. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze. Comply with requirements in Section 22 0529 "Hangers and Supports for Plumbing Piping and Equipment" for trapeze hangers.
- F. Base of Vertical Piping: MSS Type 52, spring hangers.
- G. Support horizontal piping within 12 inches of each fitting and coupling.
- H. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch- minimum rods.
- I. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1/4: 60 inches with 3/8-inch rod.
 - 2. NPS 3/8 and NPS 1/2: 72 inches with 3/8-inch rod.
 - 3. NPS 3/4: 84 inches with 3/8-inch rod.
 - 4. NPS 1: 96 inches with 3/8-inch rod.

5. NPS 1-1/4: 108 inches with 3/8-inch rod.
6. NPS 1-1/2: 10 feet with 3/8-inch rod.
7. NPS 2: 11 feet with 3/8-inch rod.
8. NPS 2-1/2: 13 feet with 1/2-inch rod.
9. NPS 3: 14 feet with 1/2-inch rod.
10. NPS 3-1/2: 15 feet with 1/2-inch rod.
11. NPS 4: 16 feet with 1/2-inch rod.
12. NPS 5: 18 feet with 1/2-inch rod.
13. NPS 6: 20 feet with 5/8-inch rod.
14. NPS 8: 23 feet with 3/4-inch rod.

- J. Install supports for vertical copper tubing every 10 feet.

3.7 IDENTIFICATION

- A. Install identifying labels and devices for nonmedical laboratory compressed-air piping, valves, and specialties. Comply with requirements in Section 22 0553 "Identification for Plumbing Piping and Equipment."
- B. Install identifying labels and devices for medical compressed-air piping systems according to NFPA 99. Use the following or similar captions and color-coding for piping products where required by NFPA 99:
1. Medical Air: Black letters on yellow background.
 2. Dental Air: Black letters on yellow background.
 3. Instrument Air: White letters on red background.
 4. Medical Laboratory Air: Black letters on yellow-and-white checkerboard background.

3.8 FIELD QUALITY CONTROL FOR MEDICAL COMPRESSED-AIR PIPING IN HEALTHCARE FACILITIES

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections of medical compressed-air piping in healthcare facilities and to prepare test and inspection reports.
- B. Tests and Inspections:
1. Medical Compressed-Air Testing Coordination: Perform tests, inspections, verifications, and certification of medical compressed-air piping systems concurrently with tests, inspections, and certification of medical gas piping and medical vacuum piping systems.
 2. Preparation: Perform the following Installer tests according to requirements in NFPA 99 and ASSE Standard #6010:
 - a. Initial blowdown.
 - b. Initial pressure test.
 - c. Cross-connection test.
 - d. Piping purge test.
 - e. Standing pressure test for positive-pressure medical compressed-air piping.
 - f. Repair leaks and retest until no leaks exist.
 3. System Verification: Perform the following tests and inspections according to NFPA 99, ASSE Standard #6020, and ASSE Standard #6030:
 - a. Standing pressure test.

- b. **[Individual-pressurization] [or] [pressure-differential]** cross-connection test.
 - c. Valve test.
 - d. Master and area alarm tests.
 - e. Piping purge test.
 - f. Piping particulate test.
 - g. Piping purity test.
 - h. Final tie-in test.
 - i. Operational pressure test.
 - j. Medical air purity test.
 - k. Verify correct labeling of equipment and components.
4. Testing Certification: Certify that specified tests, inspections, and procedures have been performed and certify report results. Include the following:
- a. Inspections performed.
 - b. Procedures, materials, and gases used.
 - c. Test methods used.
 - d. Results of tests.
- C. Remove and replace components that do not pass tests and inspections and retest as specified above.

3.9 FIELD QUALITY CONTROL FOR COMPRESSED-AIR PIPING IN NONMEDICAL LABORATORY FACILITIES

- A. Testing Agency: Engage qualified testing agency to perform tests and inspections of compressed-air piping in nonmedical laboratory facilities and to prepare test and inspection reports.
- B. Tests and Inspections:
- 1. Piping Leak Tests for Compressed-Air Piping: Test new and modified parts of existing piping. Cap and fill compressed-air piping with oil-free dry nitrogen to pressure of 50 psig above system operating pressure, but not less than 150 psig. Isolate test source and let stand for four hours to equalize temperature. Refill system, if required, to test pressure; hold for two hours with no drop in pressure.
 - 2. Repair leaks and retest until no leaks exist.
 - 3. Inspect filters and pressure regulators for proper operation.
- C. Remove and replace components that do not pass tests and inspections and retest as specified above.

3.10 PROTECTION

- A. Protect tubing from damage.
- B. Retain sealing plugs in tubing, fittings, and specialties until installation.
- C. Clean tubing not properly sealed, and where sealing is damaged, according to "Preparation" Article.

3.11 PIPING SCHEDULE

- A. Connect new tubing to existing tubing with memory-metal couplings.
- B. Flanges may be used where connection to flanged equipment is required.
- C. Medical Air Piping except Instrument Air Piping Larger Than NPS 3 and Operating at More Than 185 psig: Type L, copper medical gas tube; wrought-copper fittings; and brazed joints.
- D. Instrument Air Piping Larger Than NPS 3 and Operating at More Than 185 psig: Type K, copper tube; wrought-copper fittings; and brazed joints.
- E. Laboratory Air Piping except Laboratory Air Piping Larger Than NPS 3 and Operating at More Than 185 psig: Type L, copper medical gas tube; wrought-copper fittings; and brazed joints.
- F. Laboratory Air Piping Larger Than NPS 3 and Operating at More Than 185 psig: Type K, copper medical gas tube; wrought-copper fittings; and brazed joints.
- G. Refer to piping schedule on drawings.

3.12 VALVE SCHEDULE

- A. Shutoff Valves: Ball valve with manufacturer-installed ASTM B 819, copper-tube extensions.
- B. Zone Valves: Ball valve with manufacturer-installed ASTM B 819, copper-tube extensions with pressure gage on one copper-tube extension.

END OF SECTION

SECTION 22 6213

VACUUM PIPING FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Medical-surgical vacuum piping, designated "medical vacuum."
 - 2. Waste anesthetic gas disposal piping, designated "WAGD."
 - 3. Dental vacuum piping, designated "dental vacuum."
- B. Related Requirements:
 - 1. Section 22 6219 "Vacuum Equipment for Laboratory and Healthcare Facilities" for vacuum producers and accessories.
 - 2. Section 22 6400 "Medical Gas Alarms" for vacuum piping alarms.

1.3 DEFINITIONS

- A. HVE: High-volume (oral) evacuation.
- B. WAGD: Waste anesthetic gas disposal.
- C. Medical vacuum piping systems include medical vacuum, WAGD, dental vacuum, HVE, and medical laboratory vacuum piping systems.
- D. Nonmedical laboratory vacuum piping systems include laboratory low-vacuum and laboratory high-vacuum piping systems.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and testing agency.
- B. Material Certificates: Signed by Installer certifying that medical vacuum piping materials comply with requirements in NFPA 99.

- C. Brazing certificates.
- D. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For vacuum piping specialties to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Quick-Coupler Service Connections: Furnish complete noninterchangeable medical vacuum suction inlets.
 - a. Medical Vacuum: Equal to 10 percent of amount installed, but no fewer than one units.
 - b. WAGD: Equal to 10 percent of amount installed, but no fewer than one units.
 - 2. D.I.S.S. Service Connections: Furnish complete medical vacuum suction inlets complying with CGA V-5.
 - a. Medical Vacuum D.I.S.S. No. 1220: Equal to 10 percent of amount installed, but no fewer than one units.
 - b. WAGD D.I.S.S. No. 2220: Equal to 10 percent of amount installed, but no fewer than one units.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Medical Vacuum Piping Systems for Healthcare Facilities: According to ASSE Standard #6010 for medical-gas-system installers.
 - 2. Shape-Memory-Metal Coupling Joints: An authorized representative who is trained and approved by manufacturer.
- B. Testing Agency Qualifications: An independent testing agency, with the experience and capability to conduct the vacuum piping testing indicated, that is a member of the Medical Gas Professional Healthcare Organization or is an NRTL, and that is acceptable to authorities having jurisdiction.
 - 1. Qualify testing personnel according to ASSE Standard #6020 for medical-gas-system inspectors and ASSE Standard #6030 for medical-gas-system verifiers.
- C. Brazing: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code, Section IX, "Welding and Brazing Qualifications"; or AWS B2.2, "Standard for Brazing Procedure and Performance Qualification."

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Medical vacuum operating at 30 in. Hg.
- B. WAGD operating at [14 in. Hg] [15 in. Hg] <Insert value>.
- C. Dental vacuum operating at [10 in. Hg] [12 in. Hg] <Insert value>.
- D. HVE operating at [5 in. Hg] [8 in. Hg] <Insert value>.
- E. Medical laboratory vacuum operating at [12 in. Hg] [20 in. Hg] [24 in. Hg] <Insert value>.
- F. Laboratory low vacuum operating at [12 in. Hg] [20 in. Hg] <Insert value>.
- G. Laboratory high vacuum operating at [24 in. Hg] [29 in. Hg] <Insert value>.

2.2 PIPES, TUBES, AND FITTINGS

- A. Comply with NFPA 99 for medical vacuum piping materials.
- B. Copper Medical Gas Tube: ASTM B 819, Type L, seamless, drawn temper that has been manufacturer cleaned, purged, and sealed for medical gas service or according to CGA G-4.1 for oxygen service. Include standard color marking "OXY," "MED," "OXY/MED," "OXY/ACR," or "ACR/MED" in blue.
- C. Wrought-Copper Fittings: ASME B16.22, solder-joint pressure type that has been manufacturer cleaned, purged, and sealed for medical gas service or according to CGA G-4.1 for oxygen service.
- D. Copper Unions: ASME B16.22 or MSS SP-123, wrought-copper or cast-copper alloy.
- E. Cast-Copper-Alloy Flanges: ASME B16.24, Class 150.
 - 1. Pipe-Flange Gasket Materials: ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness, full-face type.
 - 2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel.
- F. Shape-Memory-Metal Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aerofit, Inc.
 - b. Smart Tap, Inc.
 - 2. Description: Cryogenic compression fitting made of nickel-titanium, shape-memory alloy, and that has been manufacturer cleaned, purged, and sealed for oxygen service according to CGA G-4.1.

G. Flexible Pipe Connectors:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Flex-Hose Co., Inc.
 - b. Flexicraft Industries.
 - c. Hyspan Precision Products, Inc.
 - d. Mercer Gasket & Shim, Inc.
 - e. Metraflex Company (The).
 - f. Proco Products, Inc.
 - g. Unaflex.
 - h. Universal Metal Hose; a Hyspan Co.
2. Description: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
 - a. Working-Pressure Rating: 200 psig minimum.
 - b. End Connections: Plain-end copper tube.

2.3 JOINING MATERIALS

- A. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys.

2.4 VALVES

- A. General Requirements for Valves: Manufacturer cleaned, purged, and bagged according to CGA G-4.1 for oxygen service.
1. Exception: Factory cleaning and bagging are not required for valves for WAGD service.
- B. Zone-Valve Box Assemblies: Box with medical gas valves, tube extensions, and gages.
1. Zone-Valve Boxes:
 - a. Steel Box with Aluminum Cover:
 - 1) Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a) Allied Healthcare Products Inc.
 - b) Amico Corporation.
 - c) Ohio Medical Corporation.
 - b. Description: Formed steel box with cover, anchors for recessed mounting, holes with grommets in box sides for tubing extension protection, and of size for single or multiple valves with pressure gages and in sizes required to permit manual operation of valves. Medical air and medical vacuum tubing, valves, and gages may be incorporated in zone valve boxes for medical gases.
 - 1) Interior Finish: Factory-applied white enamel.

- 2) Cover Plate: Aluminum with frangible or removable windows.
- 3) Valve-Box Windows: Clear or tinted transparent plastic with labeling that includes rooms served, according to NFPA 99.

C. Copper-Alloy Ball Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Healthcare Products Inc.; Chemetron Division.
 - b. Amico Corporation.
 - c. BeaconMedaes.
 - d. Conbraco Industries, Inc.
 - e. Marwin Valve; a division of Richards Industries.
 - f. NIBCO INC.
 - g. Ohio Medical Corporation.
 - h. Tri-Tech Medical Inc.
2. Description: Three-piece body, brass or bronze.
3. Pressure Rating: 300 psig minimum.
4. Ball: Full-port, chrome-plated brass.
5. Seats: PTFE or TFE.
6. Handle: Lever type with locking device.
7. Stem: Blowout proof with PTFE or TFE seal.
8. Ends: Manufacturer-installed ASTM B 819, copper-tube extensions and manufacturer-installed ASTM B 819, copper-tube extensions with pressure gage on one copper-tube extension.

D. Check Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Healthcare Products Inc.; Chemetron Division.
 - b. Amico Corporation.
 - c. BeaconMedaes.
 - d. Conbraco Industries, Inc.
 - e. Ohio Medical Corporation.
 - f. Tri-Tech Medical Inc.
2. Description: In-line pattern, bronze.
3. Pressure Rating: 300 psig minimum.
4. Operation: Spring loaded.
5. Ends: Manufacturer-installed ASTM B 819, copper-tube extensions.

2.5 MEDICAL VACUUM SERVICE CONNECTIONS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Allied Healthcare Products Inc.; Chemetron Division.
 2. Amico Corporation.
 3. BeaconMedaes.
 4. Ohio Medical Corporation.

5. Oxequip Health Industries; a division of Allied Healthcare Products Inc.
6. Tri-Tech Medical Inc.

B. General Requirements for Medical Vacuum Service Connections:

1. Suitable for specific medical vacuum service listed.
2. Include roughing-in assemblies, finishing assemblies, and cover plates.
3. Individual cover plates are not required if service connection is in multiple unit or assembly with cover plate.
4. Recessed-type units made for concealed piping unless otherwise indicated.

C. Roughing-in Assembly:

1. Steel outlet box for recessed mounting and concealed piping.
2. Brass-body inlet block.
3. Seals that will prevent vacuum leakage.
4. ASTM B 819, NPS 3/8 copper outlet tube brazed to valve with service marking and tube-end dust cap.

D. Finishing Assembly:

1. Brass housing with primary check valve.
2. Seals that will prevent vacuum leakage.
3. Cover plate with gas-service label.

E. Quick-Coupler Suction Service Connections:

1. Inlets for medical vacuum and WAGD with noninterchangeable keyed indexing to prevent interchange between services.
2. Constructed to permit one-handed connection and removal of equipment.
3. With positive-locking ring that retains equipment stem in valve during use.

F. D.I.S.S. Suction Service Connections:

1. Inlets complying with CGA V-5.
2. Threaded indexing to prevent interchange between services.
3. Constructed to permit one-handed connection and removal of equipment.
4. Medical Vacuum: CGA V-5, D.I.S.S. No. 1220.
5. WAGD: CGA V-5, D.I.S.S. No. 2220.

G. Vacuum Bottle Brackets: One piece, with pattern and finish matching corresponding service cover plate.

H. Cover Plates:

1. One piece.
2. Aluminum or stainless steel.
3. Permanent, color-coded, identifying label matching corresponding service.

2.6 NITROGEN

- A. Comply with USP 32 - NF 27 for oil-free dry nitrogen.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Cleaning of Medical Gas Tubing: If manufacturer-cleaned and -capped fittings or tubing is not available or if precleaned fittings or tubing must be recleaned because of exposure, have supplier or separate agency acceptable to authorities having jurisdiction perform the following procedures:
1. Clean medical gas tube and fittings, valves, gages, and other components of oil, grease, and other readily oxidizable materials as required for oxygen service according to CGA G-4.1.
 2. Wash medical gas tubing and components in hot, alkaline-cleaner-water solution of sodium carbonate or trisodium phosphate in proportion of 1 lb of chemical to 3 gal. of water.
 - a. Scrub to ensure complete cleaning.
 - b. Rinse with clean, hot water to remove cleaning solution.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of vacuum piping. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, vacuum producer sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Comply with NFPA 99 for installation of vacuum piping.
- C. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal and coordinate with other services occupying that space.
- F. Install piping adjacent to equipment and specialties to allow service and maintenance.
- G. Install vacuum piping with 1 percent slope downward in direction of flow.
- H. Install nipples, unions, special fittings, and valves with pressure ratings same as or higher than piping pressure rating used in applications specified in "Piping Schedule" Article unless otherwise indicated.
- I. Install eccentric reducers, if available, where vacuum piping is reduced in direction of flow, with bottoms of both pipes and reducer fitting flush.
- J. Provide drain leg and drain trap at end of each main and branch and at low points.
- K. Install thermometer and vacuum gage on inlet piping to each vacuum producer and on each

receiver and separator. Comply with requirements in Section 22 0519 "Meters and Gages for Plumbing Piping."

- L. Install piping to permit valve servicing.
- M. Install piping free of sags and bends.
- N. Install fittings for changes in direction and for branch connections. Extruded-tee branch outlets in copper tubing may be made where specified.
- O. Install medical vacuum piping from medical vacuum service connections specified in this Section, to equipment specified in Section 22 6219 "Vacuum Equipment for Laboratory and Healthcare Facilities," and to equipment specified in other Sections requiring medical vacuum service.
- P. Install medical vacuum service connections recessed in walls. Attach roughing-in assembly to substrate; attach finishing assembly to roughing-in assembly.
- Q. Install medical vacuum bottle bracket adjacent to each wall-mounted medical vacuum service connection suction inlet.
- R. Connect vacuum piping to vacuum producers and to equipment requiring vacuum service.
- S. Install unions in copper vacuum tubing adjacent to each valve and at final connection to each machine, specialty, and piece of equipment.
- T. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 22 0517 "Sleeves and Sleeve Seals for Plumbing Piping."
- U. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 22 0518 "Escutcheons for Plumbing Piping."

3.3 VALVE INSTALLATION

- A. Install shutoff valve at each connection to and from vacuum equipment and specialties.
- B. Install check valves to maintain correct direction of vacuum flow to vacuum-producing equipment.
- C. Install valve boxes recessed in wall and anchored to substrate. Single boxes may be used for multiple valves that serve same area or function.
- D. Install zone valves and gages in valve boxes. Rotate valves to angle that prevents closure of cover when valve is in closed position.
- E. Install flexible pipe connectors in suction inlet piping to each vacuum producer.

3.4 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from outside of cleaned tubing and fittings before

assembly.

- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" chapter. Do not use flux. Continuously purge joint with oil-free dry nitrogen during brazing.
- E. Flanged Joints:
 - 1. Copper Tubing: Install flange on copper tubes. Use pipe-flange gasket between flanges. Join flanges with gasket and bolts according to ASME B31.9 for bolting procedure.
- F. Shape-Memory-Metal Coupling Joints: Join new copper tube to existing tube according to procedures developed by fitting manufacturer for installation of shape-memory-metal coupling joints.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements in Section 22 0548 "Vibration and Seismic Controls for Plumbing Piping and Equipment" for seismic-restraint devices.
- B. Comply with requirements in Section 22 0529 "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support devices.
- C. Vertical Piping: MSS Type 8 or Type 42, clamps.
- D. Individual, Straight, Horizontal Piping Runs:
 - 1. 100 Feet and Less: MSS Type 1, adjustable, steel, clevis hangers.
 - 2. Longer Than 100 Feet: MSS Type 43, adjustable, roller hangers.
- E. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze. Comply with requirements in Section 22 0529 "Hangers and Supports for Plumbing Piping and Equipment" for trapeze hangers.
- F. Base of Vertical Piping: MSS Type 52, spring hangers.
- G. Support horizontal piping within 12 inches of each fitting and coupling.
- H. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch- minimum rods.
- I. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1/4: 60 inches with 3/8-inch rod.
 - 2. NPS 3/8 and NPS 1/2: 72 inches with 3/8-inch rod.
 - 3. NPS 3/4: 84 inches with 3/8-inch rod.
 - 4. NPS 1: 96 inches with 3/8-inch rod.
 - 5. NPS 1-1/4: 108 inches with 3/8-inch rod.
 - 6. NPS 1-1/2: 10 feet with 3/8-inch rod.
 - 7. NPS 2: 11 feet with 3/8-inch rod.

8. NPS 2-1/2: 13 feet with 1/2-inch rod.
9. NPS 3: 14 feet with 1/2-inch rod.
10. NPS 3-1/2: 15 feet with 1/2-inch rod.
11. NPS 4: 16 feet with 1/2-inch rod.
12. NPS 5: 18 feet with 1/2-inch rod.
13. NPS 6: 20 feet with 5/8-inch rod.
14. NPS 8: 23 feet with 3/4-inch rod.

J. Install supports for vertical copper tubing every 10 feet.

3.6 IDENTIFICATION

- A. Install identifying labels and devices for laboratory vacuum piping, valves, and specialties. Comply with requirements in Section 22 0553 "Identification for Plumbing Piping and Equipment."
- B. Install identifying labels and devices for medical vacuum piping systems according to NFPA 99. Use the following or similar captions and color-coding for piping products where required by NFPA 99:
 1. Medical Vacuum: Black letters on white background.
 2. WAGD: White letters on violet background.
 3. Dental Vacuum: Black boxed letters on white-and-black diagonal stripe background.
 4. HVE: Black boxed letters on white-and-black diagonal stripe background.
 5. Medical Laboratory Vacuum: Black boxed letters on white-and-black checkerboard background.

3.7 FIELD QUALITY CONTROL FOR HEALTHCARE FACILITY MEDICAL VACUUM PIPING

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections of medical vacuum piping systems in healthcare facilities and to prepare test and inspection reports.
- B. Tests and Inspections:
 1. Medical Vacuum Testing Coordination: Perform tests, inspections, verifications, and certification of medical vacuum piping systems concurrently with tests, inspections, and certification of medical compressed-air piping and medical gas piping systems.
 2. Preparation: Perform the following Installer tests according to requirements in NFPA 99 and ASSE Standard #6010:
 - a. Initial blowdown.
 - b. Initial pressure test.
 - c. Cross-connection test.
 - d. Piping purge test.
 - e. Standing pressure test for vacuum systems.
 - f. Repair leaks and retest until no leaks exist.
 3. System Verification: Perform the following tests and inspections according to NFPA 99, ASSE Standard #6020, and ASSE Standard #6030:
 - a. Standing pressure test.
 - b. Individual-pressurization or pressure-differential cross-connection test.
 - c. Valve test.

- d. Master and area alarm tests.
 - e. Piping purge test.
 - f. Final tie-in test.
 - g. Operational vacuum test.
 - h. Verify correct labeling of equipment and components.
4. Testing Certification: Certify that specified tests, inspections, and procedures have been performed and certify report results. Include the following:
- a. Inspections performed.
 - b. Procedures, materials, and gases used.
 - c. Test methods used.
 - d. Results of tests.
- C. Remove and replace components that do not pass tests and inspections and retest as specified above.

3.8 FIELD QUALITY CONTROL FOR LABORATORY FACILITY NONMEDICAL VACUUM PIPING

- A. Testing Agency: Engage qualified testing agency to perform field tests and inspections of vacuum piping in nonmedical laboratory facilities and to prepare test and inspection reports.
- B. Tests and Inspections:
- 1. Piping Leak Tests for Vacuum Piping: Test new and modified parts of existing piping. Cap and fill vacuum piping with oil-free, dry nitrogen. Isolate test source and let stand for four hours to equalize temperature. Refill system, if required, to test pressure; hold for two hours with no drop in pressure.
 - a. Test Pressure for Copper Tubing: 100 psig.
 - 2. Repair leaks and retest until no leaks exist.
 - 3. Inspect filters for proper operation.
- C. Remove and replace components that do not pass tests and inspections and retest as specified above.

3.9 PROTECTION

- A. Protect tubing from damage.
- B. Retain sealing plugs in tubing, fittings, and specialties until installation.
- C. Clean tubing not properly sealed, and where sealing is damaged, according to "Preparation" Article.

3.10 PIPING SCHEDULE

- A. Connect new copper tubing to existing copper tubing with memory-metal couplings.

- B. Flanges may be used where connection to flanged equipment is required.
- C. Medical Vacuum Piping: Use copper medical gas tube, wrought-copper fittings, and brazed joints.
- D. WAGD Piping: Use copper medical gas tube, wrought-copper fittings, and brazed joints.
- E. Dental Vacuum Piping: Use copper water tube, wrought-copper fittings, and brazed joints.

3.11 VALVE SCHEDULE

- A. Shutoff Valves:
 - 1. Copper Tubing: Copper-alloy ball valve with manufacturer-installed ASTM B 819, copper-tube extensions.
- B. Zone Valves: Copper-alloy ball valve with manufacturer-installed ASTM B 819, copper-tube extensions with pressure gage on one copper-tube extension.

END OF SECTION

SECTION 22 6313

OXYGEN PIPING FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. All information and compliance must be coordinated with Benco plans and representative.

1.2 SUMMARY

- A. Section Includes:
 - 1. Oxygen piping, designated "medical oxygen."
 - 2. Nitrous oxide piping, designated "medical nitrous oxide."
- B. Owner-Furnished Material:
 - 1. Patient-service consoles.
 - 2. Ceiling columns.
 - 3. Ceiling-hose assemblies.
 - 4. Medical gas manifolds.
- C. Related Requirements:
 - 1. Section 12 3570 "Healthcare Casework" for gas outlets in medical casework.
 - 2. Section 22 6400 "Medical Gas Alarms" for combined medical air, vacuum, and gas alarms.

1.3 DEFINITIONS

- A. CR: Chlorosulfonated polyethylene synthetic rubber.
- B. Medical gas piping systems include medical oxygen and medical nitrous oxide for healthcare facility patient care.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Include diagrams for power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and testing agency.
- B. Seismic Qualification Certificates: For gas manifolds, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Material Certificates: Signed by Installer certifying that medical gas piping materials comply with requirements in NFPA 99 for positive-pressure medical gas systems.
- D. Brazing certificates.
- E. Certificates of Shop Inspection and Data Report for Bulk Gas Storage Tanks: As required by ASME Boiler and Pressure Vessel Code.
- F. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For medical gas piping specialties to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Quick-Coupler Service Connections: Furnish complete non-interchangeable medical gas pressure outlets and suction inlets.
 - a. Medical Oxygen: Equal to 10 percent of quantity installed, but no fewer than 3 units.
 - 2. D.I.S.S. Service Connections: Furnish complete medical gas pressure outlets and suction inlets complying with CGA V-5.
 - a. Medical Oxygen D.I.S.S. No. 1240: Equal to 10 percent of quantity installed, but no fewer than 3 units.
 - b. Medical Nitrous Oxide D.I.S.S. No 1040:
 - c. WAGD D.I.S.S. No. 2220 :

1.8 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Medical Gas Piping Systems for Healthcare Facilities: According to ASSE Standard #6010 for medical-gas-system installers.

2. Bulk Medical Gas Systems for Healthcare Facilities: According to ASSE Standard #6015 for bulk-medical-gas-system installers.
 3. Shape-Memory-Metal Coupling Joints: An authorized representative who is trained and approved by manufacturer.
- B. Testing Agency Qualifications: An independent testing agency, with the experience and capability to conduct the medical gas piping testing indicated, that is a member of the Medical Gas Professional Healthcare Organization or is an NRTL, and that is acceptable to authorities having jurisdiction.
1. Qualify testing personnel according to ASSE Standard #6020 for medical-gas-system inspectors and ASSE Standard #6030 for medical-gas-system verifiers.
- C. Brazing: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code, Section IX, "Welding and Brazing Qualifications"; or AWS B2.2, "Standard for Brazing Procedure and Performance Qualification."

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Medical oxygen operating at 50 to 55 psig. Confirm with Benco.
- B. Medical nitrous oxide operating at 50 to 55 psig. Confirm with Benco.

2.2 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Medical gas manifolds and bulk medical gas storage tanks shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 1. The term "withstand" means "the medical gas manifolds will remain in place without separation of any parts when subjected to the seismic forces specified and the manifolds and tanks will be fully operational after the seismic event."

2.3 PIPES, TUBES, AND FITTINGS

- A. Comply with NFPA 99 for medical gas piping materials.
- B. Copper Medical Gas Tube: ASTM B 819, Type K and Type L, seamless, drawn temper that has been manufacturer cleaned, purged, and sealed for medical gas service; or according to CGA G-4.1 for oxygen service. Include standard color marking "OXY," "MED," "OXY/MED," "OXY/ACR," or "ACR/MED" in green for Type K tube and blue for Type L tube.
- C. Wrought-Copper Fittings: ASME B16.22, solder-joint pressure type that has been manufacturer cleaned, purged, and bagged for oxygen service according to CGA G-4.1.
- D. Copper Unions: ASME B16.22 or MSS SP-123, wrought-copper or cast-copper alloy.
- E. Cast-Copper-Alloy Flanges: ASME B16.24, Class 150.

1. Pipe-Flange Gasket Materials: ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness, full-face type.
2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel.

2.4 JOINING MATERIALS

- A. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys.
- B. Threaded-Joint Tape: PTFE.
- C. Solvent Cement for Joining PVC Piping: ASTM D 2564. Include primer complying with ASTM F 656.

2.5 VALVES

- A. General Requirements for Valves: Manufacturer cleaned, purged, and bagged according to CGA G-4.1 for oxygen service.
- B. Zone-Valve Box Assemblies: Box with medical gas valves, tube extensions, and gages.
 1. Zone-Valve Boxes:
 - a. Steel Box with Aluminum Cover:
 - 1) Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a) Allied Healthcare Products Inc.
 - b) Amico Corporation.
 - c) Ohio Medical Corporation.
 - b. Steel Box with Stainless-Steel Cover:
 - a) Allied Healthcare Products Inc.
 - b) Amico Corporation.
 - c) Ohio Medical Corporation.
 - c. Description: Formed steel box with cover, anchors for recessed mounting, holes with grommets in box sides for tubing extension protection, and of size for single or multiple valves with pressure gages and in sizes required to permit manual operation of valves. Medical air and medical vacuum tubing, valves, and gages may be incorporated in zone valve boxes for medical gases.
 - 1) Interior Finish: Factory-applied white enamel.
 - 2) Cover Plate: stainless steel with frangible or removable windows.
 - 3) Valve-Box Windows: Clear or tinted transparent plastic with labeling that includes rooms served, according to NFPA 99.
- C. Ball Valves:
 1. Standard: MSS SP-110.
 2. Description: Three-piece body, brass or bronze.
 3. Pressure Rating: 300 psig minimum.
 4. Ball: Full-port, chrome-plated brass.

5. Seats: PTFE or TFE.
 6. Handle: Lever type with locking device.
 7. Stem: Blowout proof with PTFE or TFE seal.
 8. Ends: Manufacturer-installed ASTM B 819, copper-tube extensions and manufacturer-installed ASTM B 819, copper-tube extensions with pressure gage on one copper-tube extension.
- D. Check Valves:
1. Description: In-line pattern, bronze.
 2. Pressure Rating: 300 psig minimum.
 3. Operation: Spring loaded.
 4. Ends: Manufacturer-installed ASTM B 819, copper-tube extensions.
- E. Emergency Oxygen Connections: Low-pressure oxygen inlet assembly for connection to building oxygen piping systems.
1. Enclosure: Weatherproof hinged locking cover with caption similar to "Emergency Low-Pressure Gaseous Oxygen Inlet."
 2. Inlet: Manufacturer-installed, NPS 1 or NPS 1-1/4 ASTM B 819, copper tubing with NPS 1 minimum ball valve.
 3. Safety Valve: Bronze-body pressure relief valve set at 75 or 80 psig.
 4. Instrumentation: Pressure gage.
- F. Safety Valves:
1. Bronze body.
 2. ASME-construction, poppet, pressure-relief type.
 3. Settings to match system requirements.
- G. Pressure Regulators:
1. Stainless-steel body and trim.
 2. Spring-loaded, diaphragm-operated, relieving type.
 3. Manual pressure-setting adjustment.
 4. Rated for 250-psig minimum inlet pressure.
 5. Capable of controlling delivered gas pressure within 0.5 psig for each 10-psig inlet pressure.

2.6 MEDICAL GAS SERVICE CONNECTIONS

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a) Allied Healthcare Products Inc.
 - b) Amico Corporation.
 - c) Ohio Medical Corporation.
- B. General Requirements for Medical Gas Service Connections:
1. Suitable for specific medical gas pressure and suction service listed.
 2. Include roughing-in assemblies, finishing assemblies, and cover plates.
 3. Individual cover plates are not required if service connection is in multiple unit or assembly with cover plate.
 4. Recessed-type units made for concealed piping unless otherwise indicated.

- C. Roughing-in Assembly:
 - 1. Steel outlet box for recessed mounting and concealed piping.
 - 2. Brass-body outlet block with secondary check valve that will prevent gas flow when primary valve is removed. Suction inlets to be without secondary valve.
 - 3. Double seals that will prevent gas leakage.
 - 4. ASTM B 819, NPS 3/8 copper outlet tube brazed to valve with service marking and tube-end dust cap.

- D. Finishing Assembly:
 - 1. Brass housing with primary check valve.
 - 2. Double seals that will prevent gas leakage.
 - 3. Cover plate with gas-service label.

- E. Quick-Coupler Pressure Service Connections: Outlets for oxygen and nitrous oxide with non-interchangeable keyed indexing to prevent interchange between services, constructed to permit one-handed connection and removal of equipment, and with positive-locking ring that retains equipment stem in valve during use.

- F. D.I.S.S. Pressure Service Connections: Outlets, complying with CGA V-5, with threaded indexing to prevent interchange between services, constructed to permit one-handed connection and removal of equipment.
 - 1. Medical Oxygen: D.I.S.S. No. 1240.
 - 2. Medical Nitrous Oxide: D.I.S.S. No. 1040.

- G. Cover Plates: One-piece, stainless steel and permanent, color-coded, identifying label matching corresponding service.

- H. D.I.S.S. Pressure Service Connections: Outlets, complying with CGA V-5, with threaded indexing to prevent interchange between services, constructed to permit one-handed connection and removal of equipment.
 - 1. Medical Air: D.I.S.S. No. 1160.
 - 2. Instrument Air: D.I.S.S. No. 1160.

- I. D.I.S.S. Suction Service Connections: Inlets, complying with CGA V-5, with threaded indexing to prevent interchange between services, constructed to permit one-handed connection and removal of equipment.
 - 1. Medical Vacuum: D.I.S.S. No. 1220.
 - 2. WAGD: D.I.S.S. No. 2220.

- J. Cover Plates: One piece, stainless steel and permanent, color-coded, identifying label matching corresponding service.

2.7 CEILING COLUMNS

- A. Ceiling Columns Retractable.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Allied Healthcare Products Inc.
- b. Amico Corporation.
- c. Ohio Medical Corporation.
2. Standard: UL 60601.
3. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
4. General Requirements for Ceiling Columns: Ceiling-mounted units with service connections. Include labels indicating services.
5. Ceiling-Mounted Plate: Manufacturer's standard plate or roughing-in assembly.
6. Exposed Surfaces: Minimum 0.0375-inch- thick stainless steel.
7. Servicing: Include access panels or means of removing shroud.
8. Blank cover plates for cutouts not having service connections.
9. ASTM B 819, NPS 3/8 copper-tube extensions for connection to medical gas systems.
10. Service Connections: Type and number indicated.
11. Dust Covers: For medical gas service connections.
12. Description: Manually adjustable using release and lock handles capable of locking column in all positions from fully retracted to fully extended; 15-inch long, rectangular, counterbalanced, telescoping section with two double intravenous medication hooks; and 36-inch-long fixed column section. Include 0.078-inch-thick, stainless-steel bottom plate with medical gas and electrical service connections as required.
13. Medical Gas Service Connections: As indicated on drawings.
14. Electrical Service Connections:
 - a. General Requirements for Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
 - b. Power Outlets: UL 498, Hospital Grade, 125-V ac, duplex receptacle(s) in color selected by Architect. Include the following configurations complying with NEMA WD 1:

2.8 MEDICAL GAS MANIFOLDS

- A. MEDICAL GAS MANIFOLDS MODULAR
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Healthcare Products Inc.
 - b. Amico Corporation.
 - c. Ohio Medical Corporation.
- B. Comply with NFPA 99 for high-pressure medical gas cylinders.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- D. Central Control-Panel Unit:
 1. Weatherproof cabinet.
 2. Supply and delivery pressure gages.
 3. Electrical alarm-system connections and transformer.
 4. Indicator lights or devices.
 5. Manifold connection.
 6. Pressure changeover switch.

7. Line-pressure regulator.
8. Shutoff valves.
9. Safety valve.

E. Manifold and Headers:

1. Duplex, nonferrous-metal header for number of cylinders indicated, divided into two equal banks. Confirm with Benco.
2. Designed for 2000-psig minimum inlet pressure. Confirm with Benco.
3. Cylinder-bank headers with inlet (pigtail) connections complying with CGA V-1. Confirm with Benco.
4. Individual inlet check valves, shutoff valve, pressure regulator, check valve, and pressure gage. Confirm with Benco.

F. Operation: Automatic, pressure-switch-activated changeover from one-cylinder bank to the other when first bank becomes exhausted, without line-pressure fluctuation or resetting of regulators and without supply interruption by shutoff of either cylinder-bank header.

G. Mounting: Wall with mounting brackets for manifold control cabinet and headers.

H. Label manifold control unit with permanent label identifying medical gas type and system operating pressure.

I. Medical Nitrous Oxide Manifolds, coordinate with Benco.

J. Medical Oxygen Manifolds, coordinate with Benco.

2.9 GAS CYLINDER STORAGE RACKS

A. Wall Storage Racks: Fabricate racks with chain restraints for upright cylinders as indicated or provide equivalent manufactured wall racks.

B. Freestanding Storage Racks: Fabricate racks as indicated or provide equivalent manufactured storage racks.

2.10 NITROGEN

A. Comply with USP 32 - NF 27 for oil-free dry nitrogen.

PART 3 - EXECUTION

3.1 PREPARATION

A. Cleaning of Medical Gas Tubing: If manufacturer-cleaned and -capped fittings or tubing is not available or if precleaned fittings or tubing must be recleaned because of exposure, have supplier or separate agency acceptable to authorities having jurisdiction perform the following procedures:

1. Clean medical gas tube and fittings, valves, gages, and other components of oil, grease, and other readily oxidizable materials as required for oxygen service according to

CGA G-4.1.

2. Wash medical gas tubing and components in hot, alkaline-cleaner-water solution of sodium carbonate or trisodium phosphate in proportion of 1 lb of chemical to 3 gal. of water.
 - a. Scrub to ensure complete cleaning.
 - b. Rinse with clean, hot water to remove cleaning solution.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of gas piping. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Comply with NFPA 99 for installation of medical gas piping.
- C. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal and coordinate with other services occupying that space.
- F. Install piping adjacent to equipment and specialties to allow service and maintenance.
- G. Install nipples, unions, special fittings, and valves with pressure ratings same as or higher than system pressure rating used in applications specified in "Piping Schedule" Article unless otherwise indicated.
- H. Install piping to permit valve servicing.
- I. Install piping free of sags and bends.
- J. Install fittings for changes in direction and for branch connections.
- K. Install medical gas piping to medical gas service connections specified in this Section, to medical gas service connections in equipment specified in this Section, and to equipment specified in other Sections requiring medical gas service.
- L. Install exterior, buried medical gas piping in protective conduit fabricated with PVC pipe and fittings. Do not extend conduit through foundation wall.
- M. Piping Restraint Installation: Install seismic restraints on piping. Comply with requirements for seismic-restraint devices specified in Section 22 0548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- N. Install medical gas service connections recessed in walls. Attach roughing-in assembly to substrate; attach finishing assembly to roughing-in assembly.

- O. Connect gas piping to gas sources and to gas outlets and equipment requiring gas service.
- P. Install unions in copper tubing adjacent to each valve and at final connection to each specialty and piece of equipment.
- Q. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 22 0517 "Sleeves and Sleeve Seals for Plumbing Piping."
- R. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 22 0517 "Sleeves and Sleeve Seals for Plumbing Piping."
- S. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 22 0518 "Escutcheons for Plumbing Piping."

3.3 VALVE INSTALLATION

- A. Install shutoff valve at each connection to gas laboratory and healthcare equipment and specialties.
- B. Install check valves to maintain correct direction of gas flow from laboratory and healthcare gas supplies.
- C. Install valve boxes recessed in wall and anchored to substrate. Single boxes may be used for multiple valves that serve same area or function.
- D. Install zone valves and gages in valve boxes. Arrange valves so largest valve is lowest. Rotate valves to angle that prevents closure of cover when valve is in closed position.
- E. Install pressure regulators on gas piping where reduced pressure is required.
- F. Install emergency oxygen connection with pressure relief valve and full-size discharge piping to outside, with check valve downstream from pressure relief valve, and with ball valve and check valve in supply main from bulk oxygen storage tank.

3.4 JOINT CONSTRUCTION

- A. Ream ends of PVC pipes and remove burrs.
- B. Remove scale, slag, dirt, and debris from outside of cleaned tubing and fittings before assembly.
- C. Threaded Joints: Apply appropriate tape to external pipe threads.
- D. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" chapter. Continuously purge joint with oil-free, dry nitrogen during brazing.
- E. Shape-Memory-Metal Coupling Joints: Join new copper tube to existing tube according to procedures developed by fitting manufacturer for installation of shape-memory-metal coupling joints.
- F. Solvent-Cemented Joints: Clean and dry joining surfaces. Join PVC pipe and fittings according

to the following:

1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
2. Apply primer and join according to ASME B31.9 and ASTM D 2672 for solvent-cemented joints.

3.5 GAS SERVICE COMPONENT INSTALLATION

- A. Assemble patient-service console with service connections. Install with supplies concealed in walls. Attach console box or mounting bracket to substrate.
- B. Install nitrogen pressure-control panels in walls. Attach to substrate.
- C. Assemble ceiling columns and install anchored to substrate. Provide structural steel, hanger rods, anchors, and fasteners in addition to components furnished with specialties necessary to fabricate supports.
- D. Assemble ceiling-hose assemblies and install anchored to substrate. Provide structural steel, hanger rods, anchors, and fasteners in addition to components furnished with specialties necessary to fabricate supports.
- E. Install gas manifolds on concrete base anchored to substrate.
- F. Install gas cylinders and connect to manifold piping.
- G. Install gas manifolds with seismic restraints.
- H. Install bulk gas storage tanks and reserve supply tanks level on concrete bases. Set tanks and connect gas piping to tanks according to applicable requirements in NFPA 50 for bulk oxygen storage systems. Install tanks level and plumb, firmly anchored to concrete bases; maintain NFPA 50 and tank manufacturer's recommended clearances. Orient tanks so controls and devices are accessible for servicing.
- I. Install bulk gas storage tanks and reserve supply tanks with seismic restraints.

3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements in Section 22 0548 "Vibration and Seismic Controls for Plumbing Piping and Equipment" for seismic-restraint devices.
- B. Comply with requirements in Section 22 0529 "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support devices.
- C. Vertical Piping: MSS Type 8 or Type 42, clamps.
- D. Individual, Straight, Horizontal Piping Runs:
 1. 100 Feet and Less: MSS Type 1, adjustable, steel, clevis hangers.
 2. Longer Than 100 Feet: MSS Type 43, adjustable, roller hangers.
- E. Multiple, Straight, Horizontal Piping Runs 100 Feet (30 m) or Longer: MSS Type 44, pipe rolls.

Support pipe rolls on trapeze. Comply with requirements in Section 22 0529 "Hangers and Supports for Plumbing Piping and Equipment" for trapeze hangers.

- F. Base of Vertical Piping: MSS Type 52, spring hangers.
- G. Support horizontal piping within 12 inches of each fitting and coupling.
- H. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch-minimum rods.
- I. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1/4 60 inches with 3/8-inch rod.
 - 2. NPS 3/8 and NPS 1/2 72 inches with 3/8-inch rod.
 - 3. NPS 3/4 84 inches with 3/8-inch rod.
 - 4. NPS 1 96 inches with 3/8-inch rod.
 - 5. NPS 1-1/4 108 inches with 3/8-inch rod.
 - 6. NPS 1-1/2 10 feet with 3/8-inch rod.
 - 7. NPS 2 11 feet with 3/8-inch rod.
 - 8. NPS 2-1/2 13 feet with 1/2-inch rod.
- J. Install supports for vertical copper tubing every 10 feet.

3.7 IDENTIFICATION

- A. Install identifying labels and devices for specialty gas piping, valves, and specialties. Comply with requirements in Section 22 0553 "Identification for Plumbing Piping and Equipment."
- B. Install identifying labels and devices for healthcare medical gas piping systems according to NFPA 99. Use the following or similar captions and color-coding for piping products where required by NFPA 99:
 - 1. Carbon Dioxide: Black or white letters on gray background.
 - 2. Helium: White letters on brown background.
 - 3. Nitrogen: White letters on black background.
 - 4. Nitrous Oxide: White letters on blue background.
 - 5. Oxygen: White letters on green background or green letters on white background.

3.8 FIELD QUALITY CONTROL FOR HEALTHCARE FACILITY MEDICAL GAS

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Tests and Inspections:
 - 1. Medical Gas Piping Testing Coordination: Perform tests, inspections, verifications, and certification of medical gas piping systems concurrently with tests, inspections, and certification of medical compressed-air piping and medical vacuum piping systems.
 - 2. Preparation: Perform the following Installer tests according to requirements in NFPA 99 and ASSE Standard #6010:
 - a. Initial blowdown.
 - b. Initial pressure test.

- c. Cross-connection test.
 - d. Piping purge test.
 - e. Standing pressure test for positive-pressure medical gas piping.
 - f. Standing pressure test for vacuum systems.
 - g. Repair leaks and retest until no leaks exist.
3. System Verification: Perform the following tests and inspections according to NFPA 99, ASSE Standard #6020, and ASSE Standard #6030:
- a. Standing pressure test.
 - b. Individual-pressurization or pressure-differential cross-connection test.
 - c. Valve test.
 - d. Master and area alarm tests.
 - e. Piping purge test.
 - f. Piping particulate test.
 - g. Piping purity test.
 - h. Final tie-in test.
 - i. Operational pressure test.
 - j. Medical gas concentration test.
 - k. Medical air purity test.
 - l. Verify correct labeling of equipment and components.
 - m. Verify medical gas supply sources.
4. Testing Certification: Certify that specified tests, inspections, and procedures have been performed and certify report results. Include the following:
- a. Inspections performed.
 - b. Procedures, materials, and gases used.
 - c. Test methods used.
 - d. Results of tests.
- C. Remove and replace components that do not pass tests and inspections and retest as specified above.
- D. Prepare test and inspection reports.

3.9 PROTECTION

- A. Protect tubing from damage.
- B. Retain sealing plugs in tubing, fittings, and specialties until installation.
- C. Clean tubing not properly sealed, and where sealing is damaged, according to "Preparation" Article.

3.10 DEMONSTRATION

- A. Engage factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain bulk gas storage tanks.

3.11 PIPING SCHEDULE

- A. Connect new tubing to existing tubing with memory-metal couplings.
- B. Medical Gas Piping except Medical Nitrogen Piping Larger Than NPS 3 and Operating at More Than 185 psig Type L, copper tube; wrought-copper fittings; and brazed joints.
- C. Protective Conduit: PVC pipe, PVC fittings, and solvent-cemented joints.

3.12 VALVE SCHEDULE

- A. Shutoff Valves: Ball valve with manufacturer-installed ASTM B 819, copper-tube extensions.
- B. Zone Valves: Ball valve with manufacturer-installed ASTM B 819, copper-tube extensions with pressure gage on one copper-tube extension.

END OF SECTION

SECTION 22 6400

MEDICAL GAS ALARMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. All information and compliance must be coordinated with Benco plans and representative.

1.2 SUMMARY

- A. Section Includes:
 - 1. Master alarm panels.
 - 2. Anesthetizing-area alarm panels.
 - 3. Area alarm panels.
 - 4. Dental-area alarm panels.
 - 5. Local alarm panels.

1.3 DEFINITIONS

- A. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Include diagrams for power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and testing agency.
- B. Product Test Reports: For each alarm panel, for tests performed by a qualified testing agency.
- C. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For alarm panels to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: Qualify Installers for air, vacuum, and gas piping systems for healthcare facilities according to ASSE Standard #6010 for medical-gas-system installers.
- B. Testing Agency Qualifications: An independent testing agency, with the experience and capability to conduct the air, vacuum, and gas piping testing indicated, that is a member of the Medical Gas Professional Healthcare Organization or is an NRTL, and that is acceptable to authorities having jurisdiction.
 - 1. Qualify testing personnel for air, vacuum, and gas piping systems for healthcare facilities according to ASSE Standard #6020 for medical-gas-system inspectors and ASSE Standard #6030 for medical-gas-system verifiers.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Gas and Vacuum Systems Monitored:
 - 1. Medical compressed air, designated "medical air."
 - 2. Medical-surgical vacuum, designated "medical vacuum."
 - 3. Oxygen, designated "medical oxygen."
 - 4. Waste anesthetic gas disposal, designated "WAGD."

2.2 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Allied Healthcare Products Inc.
 - 2. Amico Corporation.
 - 3. Ohio Medical Corporation.
- B. Source Limitations: Obtain medical alarm systems and components from single manufacturer.

2.3 GENERAL REQUIREMENTS FOR ALARM PANELS

- A. Description: Factory wired with audible and color-coded visible signals to indicate specified functions.
 - 1. Mounting: Exposed, surface Recessed installation.
 - 2. Enclosures: Fabricated from minimum 0.047-inch-thick steel or minimum 0.05-inch-thick aluminum, with knockouts for electrical and piping connections.
- B. Components: Designed for continuous service and to operate on power supplied from 120-V ac power source to alarm panels and with connections for low-voltage wiring to remote sensing devices. Include step-down transformers if required.
- C. Dew Point Monitors: Continuous line monitoring, having panel with gage or digital display, pipeline sensing element, electrical connections for alarm system, factory- or field-installed valved bypass, and visual and cancelable audio signal for dryer site and master alarm panels. Alarm signals when pressure dew point rises above 39 deg F at 55 psig. Confirm with Benco.

- D. Pressure Switches or Transducer Sensors: Continuous line monitoring with electrical connections for alarm system.
 - 1. Low-Pressure Operating Range: 0 to 100 psig.
 - 2. High-Pressure Operating Range: Up to 250 psig.
- E. Carbon-Monoxide Monitors: Panel with gage or digital display, pipeline sensing element, electrical connections for alarm system, and factory- or field-installed valved bypass. Alarm signals when carbon-monoxide level rises above 10 ppm.
- F. Vacuum Switches or Pressure Transducer Sensors: Continuous line monitoring with electrical connections for alarm system.
 - 1. Vacuum Operating Range: 0 to 30 in. Hg. Confirm with Benco.

2.4 MASTER ALARM PANELS

- A. Master and Alarm Panels-Separate trouble alarm signals and indicators for each system.
 - 1. Standards: Comply with NFPA 99 and UL 544.
 - 2. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 3. Include alarm signals when the following conditions exist:
 - a. Medical Air: Pressure drops below 40 psig or rises above 60 psig backup air compressor is in operation, pressure drop across filter assembly increases more than 2 psig, dew point rises above 39 deg F at 55 psig carbon-monoxide level rises above 10 ppm, and high water level is reached in receiver for liquid-ring, medical air compressor systems. Confirm with Benco.
 - b. Medical Vacuum: Vacuum drops below 12 in. Hg and backup vacuum pump is in operation. Confirm with Benco.
 - c. WAGD: Vacuum drops below 12 in. Hg. Confirm with Benco.
 - d. Medical Oxygen: Pressure downstream from main shutoff valve drops below 40 psig or rises above 60 psig and changeover is made to alternate bank. Confirm with Benco.

2.5 ANESTHETIZING-AREA ALARM PANELS

- A. Anesthetizing-Area Alarm Panels: Separate trouble alarm signals and indicators for each system.
 - 1. Standards: Comply with NFPA 99 and UL 544.
 - 2. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 3. Include alarm signals when the following conditions exist:
 - a. Medical Air: Pressure drops below 40 psig or rises above 60 psig. Confirm with Benco.
 - b. Medical Vacuum: Vacuum drops below 12 in. Hg. Confirm with Benco.
 - c. WAGD: Vacuum drops below 12 in. Hg. Confirm with Benco.

- d. Medical Oxygen: Pressure drops below 40 psig rises above 60 psig. Confirm with Benco.

2.6 AREA ALARM PANELS

- A. Area Alarm Panels: Separate trouble alarm signals and indicators for each system.
 - 1. Standards: Comply with NFPA 99 and UL 544.
 - 2. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 3. Include alarm signals when the following condition exists:
 - a. Medical Air: Pressure drops below 40 psig or rises above 60 psi. Confirm with Benco.
 - b. Medical Vacuum: Vacuum drops below 12 in. Hg. Confirm with Benco.
 - c. Medical Oxygen: Pressure drops below 40 psig or rises above 60 psig. Confirm with Benco.

2.7 LOCAL ALARM PANELS

- A. Local Alarm Panels - Separate trouble alarm signals and indicators for each system.
 - 1. Standards: Comply with NFPA 99 and UL 544.
 - 2. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 3. Include alarm signals when the following conditions exist:
 - a. Medical Air: Confirm with Benco, pressure drops below 40 psig or rises above 60 psig backup air compressor is in operation, pressure drop across filter assembly increases more than 2 psig, dew point rises above 39 deg F at 55 psig, carbon-monoxide level rises above 10 ppm, and the following:
 - 1) Air Compressor: High discharge-air temperature and high water level in receiver.
 - 2) Liquid-Ring Air Compressor: High water level in receiver and high water level in separator.
 - b. Medical Vacuum: Vacuum drops below 12 in. Hg backup vacuum producer is in operation, and high water level is in receiver.
 - c. WAGD: Vacuum drops below 12 in. Hg backup vacuum producer is in operation, and high water level is in receiver.
 - d. HVE Vacuum Equipment: Vacuum drops below 4 in. Hg, backup turbine exhaustor is in operation, and high water level is in receiver.

PART 3 - EXECUTION

3.1 ALARM-PANEL INSTALLATION

- A. Install alarm panels in locations required by and according to NFPA 99.

- B. Install computer-interface cabinet with connection to alarm panels and facility computer.

3.2 CONNECTIONS

- A. Comply with requirements for piping specified in Section 22 6113 "Compressed-Air Piping for Laboratory and Healthcare Facilities," Section 22 6213 "Vacuum Piping for Laboratory and Healthcare Facilities," and Section 22 6313 "Gas Piping for Laboratory and Healthcare Facilities." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to alarm panels, allow space for service and maintenance.

3.3 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Section 22 0553 "Identification for Plumbing Piping and Equipment" and according to NFPA 99.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Perform each visual and mechanical inspection.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning panels and equipment.
- D. Alarm panels will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports.

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.

3.6 ADJUSTING

- A. Adjust initial alarm panel pressure and vacuum set points.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain alarm panels.

END OF SECTION

SECTION 23 0510

MECHANICAL COORDINATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes administrative provisions for coordinating construction operations on Project including, but not limited to, the following:
 - 1. General coordination procedures.
 - 2. Coordination drawings.
 - 3. RFIs.
 - 4. Digital project management procedures.
 - 5. Project meetings.
- B. Each contractor shall participate in coordination requirements.

1.3 COORDINATION DRAWINGS

- A. Coordination Drawings, General: Prepare coordination drawings according to requirements in individual Sections, and additionally where installation is not completely indicated on Shop Drawings, where limited space availability necessitates coordination, or if coordination is required to facilitate integration of products and materials fabricated or installed by more than one entity.
 - 1. Content: Project-specific information, drawn accurately to a scale large enough to indicate and resolve conflicts. Do not base coordination drawings on standard printed data. Include the following information, as applicable:
 - a. Use applicable Drawings as a basis for preparation of coordination drawings. Prepare sections, elevations, and details as needed to describe relationship of various systems and components.
 - b. Electronic drawings provided by the architect may be used as a starting point for Coordination Drawings.
 - c. Coordinate the addition of trade-specific information to coordination drawings by multiple contractors in a sequence that best provides for coordination of the information and resolution of conflicts between installed components before submitting for review.
 - d. Indicate functional and spatial relationships of components of architectural, structural, civil, mechanical, and electrical systems.
 - e. Indicate space requirements for routine maintenance and for anticipated replacement of components during the life of the installation.
 - f. Show location and size of access doors required for access to concealed dampers, valves, and other controls.

- g. Indicate required installation sequences.
- h. Indicate dimensions shown on Drawings. Specifically note dimensions that appear to be in conflict with submitted equipment and minimum clearance requirements. Provide alternative sketches to Architect indicating proposed resolution of such conflicts. Minor dimension changes and difficult installations will not be considered changes to the Contract.

B. Coordination Drawing Organization: Organize coordination drawings as follows:

1. Floor Plans and Reflected Ceiling Plans: Show architectural and structural elements, and mechanical, plumbing, fire-protection, fire-alarm, and electrical Work. Show locations of visible ceiling-mounted devices relative to acoustical ceiling grid. Supplement plan drawings with section drawings where required to adequately represent the Work.
2. Plenum Space: Indicate subframing for support of ceiling, raised access floor, and wall systems, mechanical and electrical equipment, and related Work. Locate components within plenums to accommodate layout of light fixtures and other components indicated on Drawings. Indicate areas of conflict between light fixtures and other components.
3. Mechanical Rooms: Provide coordination drawings for mechanical rooms showing plans and elevations of mechanical, plumbing, fire-protection, fire-alarm, and electrical equipment.
4. Structural Penetrations: Indicate penetrations and openings required for all disciplines.
5. Slab Edge and Embedded Items: Indicate slab edge locations and sizes and locations of embedded items for metal fabrications, sleeves, anchor bolts, bearing plates, angles, door floor closers, slab depressions for floor finishes, curbs and housekeeping pads, and similar items.
6. Mechanical and Plumbing Work: Show the following:
 - a. Sizes and bottom elevations of ductwork, piping, and conduit runs, including insulation, bracing, flanges, and support systems.
 - b. Dimensions of major components, such as dampers, valves, diffusers, access doors, cleanouts and electrical distribution equipment.
 - c. Fire-rated enclosures around ductwork.
7. Electrical Work: Show the following:
 - a. Runs of vertical and horizontal conduit 1 inch and larger in diameter and larger.
 - b. Light fixture, exit light, emergency battery pack, smoke detector, and other fire-alarm locations.
 - c. Panel board, switch board, switchgear, transformer, busway, generator, and motor-control center locations.
 - d. Location of pull boxes and junction boxes, dimensioned from column center lines.
8. Fire-Protection System: Show the following:
 - a. Locations of standpipes, mains piping, branch lines, pipe drops, and sprinkler heads.
9. Review: Architect will review coordination drawings to confirm that in general the Work is being coordinated, but not for the details of the coordination, which are Contractor's responsibility. If Architect determines that coordination drawings are not being prepared in sufficient scope or detail, or are otherwise deficient, Architect will so inform Contractor, who shall make suitable modifications and resubmit.
10. Coordination Drawing Prints: Prepare coordination drawing prints according to requirements in Section 01 3300 "Submittal Procedures."

- C. Coordination Digital Data Files: Prepare coordination digital data files according to the following requirements:
1. File Preparation Format: Revit 2016 version.
 2. File Submittal Format: Submit or post coordination drawing files using format same as file preparation format and PDF format.
 3. BIM File Incorporation: Develop and incorporate coordination drawing files into BIM established for Project.
 - a. Perform three-dimensional component conflict analysis as part of preparation of coordination drawings. Resolve component conflicts prior to submittal. Indicate where conflict resolution requires modification of design requirements by Architect.
 4. Architect will furnish Contractor one set of digital data files of Drawings for use in preparing coordination digital data files.
 - a. Architect makes no representations as to the accuracy or completeness of digital data files as they relate to Drawings.
 - b. Digital Data Software Program: Drawings are available in Revit 2016 version.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION (Not Used)

END OF SECTION

SECTION 23 0513

COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 1. Motor controllers.
 2. Torque, speed, and horsepower requirements of the load.
 3. Ratings and characteristics of supply circuit and required control sequence.
 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.
- B. Comply with IEEE 841 for severe-duty motors.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Energy efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.
- D. Multispeed Motors: Variable torque.
 - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Multispeed Motors: Separate winding for each speed.
- F. Rotor: Random-wound, squirrel cage.
- G. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- H. Temperature Rise: Match insulation rating.
- I. Insulation: Class F.
- J. Code Letter Designation:
 - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.
- K. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:

1. Permanent-split capacitor.
 2. Split phase.
 3. Capacitor start, inductor run.
 4. Capacitor start, capacitor run.
- B. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- C. Motors 1/20 HP and Smaller: Shaded-pole type.
- D. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION

SECTION 23 0514

VARIABLE FREQUENCY MOTOR CONTROLLERS

PART 1 - GENERAL

1.01 DESCRIPTION

- A. This specification is to cover a complete Variable Frequency Drive (VFD aka: VFC, VSD, AFD, ASD, Inverter, AC Drive) consisting of a pulse width modulated (PWM) inverter designed for use with a standard NEMA Design B induction motor.
 - 1. Applications: Constant and variable torque for fans, blowers, and pumps.
- B. The drive manufacturer shall supply the drive and all necessary options as herein specified. The manufacturer shall have been engaged in the production of this type of equipment for a minimum of twenty years. VFDs that are manufactured by a third party and "brand labeled" shall not be acceptable. Drive manufacturers who do not build their own power boards and assemblies, or do not have full control of the power board manufacturing and quality control, shall be considered as a "brand labeled" drive. All VFD assemblies installed on this project shall be from the same manufacturer.

1.02 QUALITY ASSURANCE

- A. Referenced Standards and Guidelines:
 - 1. Institute of Electrical and Electronic Engineers (IEEE)
 - a. IEEE 519-1992, Guide for Harmonic Content and Control.
 - 2. Underwriters Laboratories (as appropriate)
 - a. UL508
 - b. UL508A
 - c. UL508C
 - 3. National Electrical Manufacturer's Association (NEMA)
 - a. ICS 7.0, AC Adjustable Speed Drives
 - 4. International Electrotechnical Commission (IEC)
 - a. EN/IEC 61800-3
 - 5. National Electric Code (NEC)
 - a. NEC 430.120, Adjustable-Speed Drive Systems
 - 6. International Building Code (IBC)
 - a. IBC 2012 Seismic – referencing ASC 7-05 and ICC AC-156
- B. Qualifications:
 - 1. VFDs and options shall be UL508 listed as a complete assembly. The base VFD shall be UL labeled 100 kA RMS Symmetrical, 600V max. C
 - 2. CE Mark – The base VFD shall conform to the European Union Electromagnetic Compatibility directive, a requirement for CE marking.
 - 3. The entire VFD assembly, including the bypass (if scheduled), shall be seismically certified and labeled as such in accordance with the 2012 International Building Code (IBC):
 - a. VFD manufacturer shall provide Seismic Certification and Installation requirements at time of submittal.
 - 4. Acceptable Manufacturers
 - a. ABB ACH Series (basis of design).
 - b. Alternates: Eaton, Yaskawa, Schneider (Square D), Trane. Approval does not relieve the supplier of specification requirements.
 - c. Non-listed alternate manufacturers shall submit a request in writing to the Engineer for approval at least 20 working days prior to bid. Approval does not relieve the supplier of specification requirements.

1.03 SUBMITTALS

- A. Submittals shall include the following information:

18-01.01 WPMHC Expansion
Childers Architect
2019-12-06

23 0514 - 1

VARIABLE-FREQUENCY
MOTOR CONTROLLERS

1. Outline dimensions, conduit entry locations, weight and required working clearances.
2. Customer connection and power and control wiring diagrams.
3. Show VFD layout and relationships between other electrical components and adjacent structural and mechanical elements.
4. Complete technical product description includes a complete list of options provided. Any portions of this specification not met must be clearly indicated or the supplier and contractor shall be liable to provide all additional components required to meet this specification.
5. Harmonic Analysis Report: As required, provide the manufacturer's harmonic analysis study and report based upon conditions as described in sections 260573 / 260574. These conditions include but are not limited to the POCC, harmonic limits, normal power / emergency power modes, cable lengths, and transformer / generator data.
6. Operation and maintenance data manuals.

1.04 BUILDING INFORMATION MODELING (BIM)

- A. BIM objects shall contain IFC parameters and associated data applicable to building system requirements. These elements shall support the analytic process including size, clearance, location, mounting heights, and system information where applicable.
- B. VFD BIM models shall include but are not limited to the following attributes:
 1. Input voltage
 2. Current rating
 3. Model number
 4. Manufacturer
 5. Enclosure type

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. ABB Inc.
 2. Danfoss Inc; Danfoss Drives Div.
 3. Eaton Electrical Sector; Eaton Corporation; Cutler-Hammer Business Unit.
 4. Schneider Electric.
 5. Siemens Energy & Automation, Inc.
 6. Yaskawa Electric America, Inc.
 7. Honeywell Inc.

2.02 VARIABLE FREQUENCY DRIVES

- A. The VFD package as specified herein shall be enclosed in a UL Type enclosure completely assembled and tested by the manufacturer in an ISO9001 facility.
- B. The VFD shall provide full rated output from a line of $\pm 10\%$ of nominal voltage. The VFD shall continue to operate without faulting from a line of $+30\%$ to -35% of nominal voltage.
 1. VFDs shall be capable of continuous full load operation under the following environmental operating conditions:
 - a. -15 to 40° C (5 to 104° F) ambient temperature. Operation to 50° C shall be allowed with a 10% reduction from VFD full load current.
 - b. Altitude 0 to 3300 feet above sea level. Operation to 6600 shall be allowed with a 10% reduction from VFD full load current.
 - c. Humidity less than 95%, non-condensing.
- C. All VFDs shall have the following standard features:
 1. All circuit boards shall be coated to protect against corrosion.
 2. All VFDs shall have the same customer interface, including digital display, and keypad, regardless of horsepower rating. The keypad shall be removable, capable of remote mounting and allow for uploading and downloading of parameter settings as an aid for start-up of multiple VFDs.

3. The keypad shall include Hand-Off-Auto selections and manual speed control. The drive shall incorporate “bumpless transfer” of speed reference when switching between “Hand” and “Auto” modes. There shall be fault reset and “Help” buttons on the keypad. The Help button shall include “on-line” assistance for programming and troubleshooting.
 4. There shall be a built-in time clock in the VFD keypad. The clock shall have a battery backup with 10 years minimum life span. The clock shall be used to date and time stamp faults and record operating parameters at the time of fault. VFD programming shall be held in non-volatile memory and is not dependent on battery power
 5. The VFD’s shall utilize pre-programmed application macros specifically designed to facilitate start-up. The Application Macros shall provide one command to reprogram all parameters and customer interfaces for a particular application to reduce programming time. The VFD shall have two user macros to allow the end-user to create and save custom settings.
 6. The VFD shall have cooling fans that are designed for easy replacement. The fans shall be designed for replacement without requiring removing the VFD from the wall or removal of circuit boards. The VFD cooling fans shall operate only when required, based on the temperature of and run command to the drive. VFD protection shall be based on thermal sensing and not cooling fan operation.
 7. The VFD shall be capable of starting into a coasting load (forward or reverse) up to full speed and accelerate or decelerate to set point without tripping or component damage (flying start).
 8. The VFD shall have the ability to automatically restart after an over-current, over-voltage, under-voltage, or loss of input signal protective trip. The number of restart attempts, trial time, and time between attempts shall be programmable.
 9. The overload rating of the drive shall be 110% of its normal duty current rating for 1 minute every 10 minutes, 130% overload for 2 seconds every minute. The minimum FLA rating shall meet or exceed the values in the NEC/UL table 430.250 for 4-pole motors.
 10. VFDs through 200 HP shall have internal swinging (non-linear) chokes providing impedance equivalent to 5% to reduce the harmonics to the power line. Swinging choke shall be required resulting in superior partial load harmonic reduction. Linear chokes are not acceptable. 5% impedance may be from dual (positive and negative DC bus) chokes, or 5% swinging AC line chokes. VFD’s with only one DC choke shall add an AC line choke.
 11. The required upstream wiring, protection devices, and source transformers shall be based upon the VFD’s input current rating to comply with the contents of NEC 430.122. Input and output current ratings must be shown on the VFD nameplate.
 12. The VFD shall include a coordinated AC transient surge protection system consisting of 4 MOVs (phase to phase and phase to ground), a capacitor clamp, 1600 PIV Diode Bridge and internal chokes. The MOV’s shall have a minimum 125 joule rating per phase across the diode bridge. VFDs that do not include coordinated AC transient surge protection shall include an external TVSS (Transient Voltage Surge Suppressor).
 13. The VFD shall provide a programmable loss-of-load (broken belt / broken coupling) Form-C relay output. The drive shall be programmable to signal the loss-of-load condition via a keypad warning, Form-C relay output, and / or over the serial communications bus. The loss-of-load condition sensing algorithm shall include a programmable time delay that will allow for motor acceleration from zero speed without signaling a false loss-of-load condition.
 14. The VFD shall include multiple “two-zone” PID algorithms that allow the VFD to maintain PID control from two separate feedback signals (4-20mA, 0-10V, and / or serial communications). The two-zone control PID algorithm will control motor speed based on a minimum, maximum, or average of the two feedback signals.
 15. If the input reference is lost, the VFD shall give the user the option of either (1) stopping and displaying a fault, (2) running at a programmable preset speed, (3) hold the VFD speed based on the last good reference received, or (4) cause a warning to be issued, as selected by the user. The drive shall be programmable to signal this condition via a keypad warning, Form-C relay output and / or over the serial communication bus.
 16. The VFD shall have programmable “Sleep” and “Wake up” functions to allow the drive to be started and stopped from the level of a process feedback signal.
- D. All VFDs to have the following adjustments:
1. Three (3) programmable critical frequency lockout ranges to prevent the VFD from operating

the load continuously at an unstable speed. The lockout range must be fully adjustable, from 0 to full speed.

2. Two (2) PID Set point controllers shall be standard in the drive, allowing pressure or flow signals to be connected to the VFD, using the microprocessor in the VFD for the closed-loop control. The VFD shall have 250 ma of 24 VDC auxiliary power and be capable of loop powering a transmitter supplied by others. The PID set point shall be adjustable from the VFD keypad, analog inputs, or over the communications bus. There shall be two independent parameter sets for the PID controller and the capability to switch between the parameter sets via a digital input, serial communications or from the keypad. The independent parameter sets are typically used for night setback, switching between summer and winter set points, etc.
 3. There shall be an independent, second PID loop that can utilize the second analog input and modulate one of the analog outputs to maintain the set point of an independent process (i.e. valves, dampers, etc.). All set points, process variables, etc. to be accessible from the serial communication network.
 4. Two (2) programmable analog inputs shall accept current or voltage signals.
 5. Two (2) programmable analog outputs (0-20ma or 4-20 ma). The outputs may be programmed to output proportional to Frequency, Motor Speed, Output Voltage, Output Current, Motor Torque, Motor Power (kW), DC Bus voltage, Active Reference, Active Feedback, and other data.
 6. Six (6) programmable digital inputs for maximum flexibility in interfacing with external devices. All digital inputs shall be programmable to initiate upon an application or removal of 24VDC.
 7. Three (3) programmable, digital Form-C relay outputs. The relay outputs shall include programmable on and off delay times and adjustable hysteresis. The relays shall be rated for maximum switching current 8 amps at 24 VDC and 0.4 A at 250 VAC; Maximum voltage 300 VDC and 250 VAC; continuous current rating of 2 amps RMS. Outputs shall be true Form-C type contacts; open collector outputs are not acceptable. Drives that have only two (2) relay outputs must provide an option card that provides additional relay outputs.
 8. Run permissive circuit - There shall be a run permissive circuit for damper or valve control. Regardless of the source of a run command (keypad, input contact closure, time-clock control, or serial communications), the VFD shall provide a dry contact closure that will signal the damper to open (VFD motor does not operate). When the damper is fully open, a normally open dry contact (end-switch) shall close. The closed end-switch is wired to a VFD digital input and allows VFD motor operation. Two separate safety interlock inputs shall be provided. When either safety is opened, the motor shall be commanded to coast to stop and the damper shall be commanded to close. The keypad shall display "start enable 1 (or 2) missing". The safety input status shall also be transmitted over the serial communications bus.
 9. The VFD control shall include a programmable time delay for VFD start and a keypad indication that this time delay is active. A Form C relay output provides a contact closure to signal the VAV boxes open. This will allow VAV boxes to be driven open before the motor operates. The time delay shall be field programmable from 0 – 120 seconds. Start delay shall be active regardless of the start command source (keypad command, input contact closure, time-clock control, or serial communications), and when switching from drive to bypass.
 10. Seven (7) programmable preset speeds.
 11. Two independently adjustable accel and decel ramps with 1 – 1800 seconds adjustable time ramps.
 12. The VFD shall include a motor flux optimization circuit that will automatically reduce applied motor voltage to the motor to optimize energy consumption and reduce audible motor noise. The VFD shall have selectable software for optimization of motor noise, energy consumption, and motor speed control.
 13. The VFD shall include a carrier frequency control circuit that reduces the carrier frequency based on actual VFD temperature that allows higher carrier frequency settings without derating the VFD.
 14. The VFD shall include password protection against parameter changes.
- E. The Keypad shall include a backlit LCD display. The display shall be in complete English words for programming and fault diagnostics (alpha-numeric codes are not acceptable). All VFD faults shall be displayed in English words. The keypad shall include a minimum of 14 assistants including:

1. Start-up assistant
 2. Parameter assistants
 3. Maintenance assistant
 4. Troubleshooting assistant
 5. Drive optimizer assistants
- F. All applicable operating values shall be capable of being displayed in engineering (user) units. A minimum of three operating values from the list below shall be capable of being displayed at all times. The display shall be in complete English words (alpha-numeric codes are not acceptable):
1. Output Frequency
 2. Motor Speed (RPM, %, or Engineering units)
 3. Motor Current
 4. Motor Torque
 5. Motor Power (kW)
 6. DC Bus Voltage
 7. Output Voltage
- G. The VFD shall include a fireman's override input. Upon receipt of a contact closure from the fire / smoke control station, the VFD shall operate in one of two modes: 1) Operate at a programmed predetermined fixed speed ranging from -500Hz (reverse) to 500Hz (forward). 2) Operate in a specific fireman's override PID algorithm that automatically adjusts motor speed based on override set point and feedback. The mode shall override all other inputs (analog/digital, serial communication, and all keypad commands), except customer defined safety run interlocks, and force the motor to run in one of the two modes above. "Override Mode" shall be displayed on the keypad. Upon removal of the override signal, the VFD shall resume normal operation, without the need to cycle the normal digital input run command.
- H. Serial Communications
1. The VFD shall have an EIA-485 port as standard. The standard protocols shall be Modbus, Johnson Controls N2, Siemens Building Technologies FLN, and BACnet. Each individual drive shall have the protocol in the base VFD. The use of third party gateways and multiplexers is not acceptable. All protocols shall be "certified" by the governing authority (i.e. BTL Listing for BACnet). Use of non-certified protocols is not allowed.
 2. The BACnet connection shall be an EIA-485, MS/TP interface operating at 9.6, 19.2, 38.4, or 76.8 Kbps. The connection shall be tested by the BACnet Testing Labs (BTL) and be BTL Listed. The BACnet interface shall conform to the BACnet standard device type of an Applications Specific Controller (B-ASC). The interface shall support all BIBBs defined by the BACnet standard profile for a B-ASC including, but not limited to:
 - a. Data Sharing – Read Property – B.
 - b. Data Sharing – Write Property – B.
 - c. Device Management – Dynamic Device Binding (Who-Is; I-Am).
 - d. Device Management – Dynamic Object Binding (Who-Has; I-Have).
 - e. Device Management – Communication Control – B.
 3. Serial communication capabilities shall include, but not be limited to; run-stop controls, speed set adjustment, and lock and unlock the keypad. The drive shall have the capability of allowing the BAS to monitor feedback such as process variable feedback, output speed / frequency, current (in amps), % torque, power (kW), kilowatt hours (resettable), operating hours (resettable), and drive temperature. The BAS shall also be capable of monitoring the VFD relay output status, digital input status, and all analog input and analog output values. All diagnostic warning and fault information shall be transmitted over the serial communications bus. Remote VFD fault reset shall be possible.
 4. Serial communication in bypass (if bypass is scheduled) shall include, but not be limited to; bypass run-stop control, the ability to force the unit to bypass, and the ability to lock and unlock the keypad. The bypass shall have the capability of allowing the BAS to monitor feedback such as, current (in amps), kilowatt hours (resettable), operating hours (resettable), and bypass logic board temperature. The BAS shall also be capable of monitoring the bypass relay output status, and all digital input status. All bypass diagnostic warning and fault information shall be transmitted over the serial communications bus. Remote bypass fault reset shall be possible.
 5. The VFD / bypass shall allow the BAS to control the drive and bypass digital and analog

outputs via the serial interface. This control shall be independent of any VFD function. The analog outputs may be used for modulating chilled water valves or cooling tower bypass valves. The drive and bypass' digital (Form-C relay) outputs may be used to actuate a damper, open a valve or control any other device that requires a maintained contact for operation. In addition, all of the drive and bypass' digital inputs shall be capable of being monitored by the BAS system. This allows for remote monitoring of which (of up to 4) safeties are open.

6. The VFD shall include an independent PID loop for customer use. The independent PID loop may be used for cooling tower bypass valve control, chilled water valve / hot water valve control, etc. Both the VFD PID control loop and the independent PID control loop shall continue functioning even if the serial communications connection is lost. As default, the VFD shall keep the last good set point command and last good DO & AO commands in memory in the event the serial communications connection is lost and continue controlling the process.
- I. EMI / RFI filters. All VFD's shall include onboard EMI/RFI filters. The onboard filters shall allow the VFD assembly to be CE Marked and the VFD shall meet product standard EN 61800-3 for the First Environment restricted level (Category C2) with up to 100 feet of motor cable. Second environment (Category C3, C4) is not acceptable, no Exceptions. Certified test reports shall be provided with the submittals confirming compliance to EN 61800-3, First Environment (C2).
- J. Integral Disconnecting Means & OCPD: Circuit Breaker-Door interlocked, pad-lockable circuit breaker that will disconnect all input power from the drive and all internally mounted options. Circuit breaker configuration shall be available with or without systems requiring bypass.
- K. Drive Options – As noted on the mechanical schedules / notes, optional features shall be furnished and mounted by the drive manufacturer. All optional features shall be UL Listed by the drive manufacturer as a complete assembly and carry a UL508 label.
 1. Disconnect Switch with Fuses - Door interlocked, padlockable disconnect switch that will disconnect all input power from the drive and all internally mounted options. Drive input fusing is included.
 2. Fieldbus adapters – The following optional fieldbus adapters shall be available as a plug in modules.
 - a. LonWorks
 - b. DeviceNet
 - c. Ethernet IP
 - 1) ControlNet over Ethernet & ModBus TCP
 - d. BACnet IP
 - e. Profibus
- L. Bypass Option – As noted on the mechanical schedules / notes, any bypass shall be furnished and mounted by the drive manufacturer. All VFD with bypass configurations shall be UL Listed by the drive manufacturer as a complete assembly and carry a UL508 label.
 1. A complete factory wired and tested bypass system consisting of a door interlocked, padlockable circuit breaker, output contactor, bypass contactor, and fast acting VFD input fuses. UL Listed motor overload protection shall be provided in both drive and bypass modes.
 2. The bypass enclosure door and VFD enclosure must be mechanically interlocked such that the disconnecting device must be in the "Off" position before either enclosure may be accessed.
 3. The VFD and bypass package shall have a UL listed short circuit current rating (SCCR) \geq 65,000 Amps and this rating shall be indicated on the UL data label.
 4. The drive and bypass package shall be seismic certified and labeled to the IBC:
 - a. Seismic importance factor of 1.5 rating is required, and shall be based upon actual shake table test data as defined by ICC AC-156.
 - b. Special seismic certification of equipment and components shall be provided by OSHPD preapproval.
 5. Drive Isolation Fuses - To ensure maximum availability of bypass operation, fast acting fuses, exclusive to the VFD, shall be provided to allow the VFD to disconnect from the line prior to clearing upstream branch circuit protection. This maintains bypass operation capability in the event of a VFD failure. Bypass designs which have no such fuses, or that incorporate fuses common to both the VFD and the bypass, will not be accepted. Third contactor "isolation contactors" are not an acceptable alternative to fuses, as contactors could weld closed and are

- not an NEC recognized disconnecting device.
6. The bypass shall maintain positive contactor control through the voltage tolerance window of nominal voltage +30%, -35%. This feature is designed to avoid contactor coil failure during brown out / low line conditions and allow for input single phase operation when in the VFD mode. Designs that will not allow input single phase operation in the VFD mode are not acceptable.
 7. Motor protection from single phase power conditions - the bypass system must be able to detect a single-phase input power condition while running in bypass, disengage the motor in a controlled fashion, and give a single-phase input power indication. Bypass systems not incorporating single phase protection in bypass mode are not acceptable.
 8. The bypass system shall be designed for stand-alone operation and shall be completely functional in both Hand and Automatic modes even if the VFD has been removed from the system for repair / replacement. Serial communications shall remain functional even with the VFD removed. Bypass systems that do not maintain full functionality with the drive removed are not acceptable.
 9. Serial communications – the bypass shall be capable of being monitored and / or controlled via serial communications. On-board communications protocols shall include ModBus RTU; Johnson Controls N2; Siemens Building Technologies FLN (P1); and BACnet MS/TP.
 - a. Serial communication capabilities shall include, but not be limited to: bypass run-stop control, the ability to force the unit to bypass, and the ability to lock and unlock the keypad. The bypass shall have the capability of allowing the BAS to monitor feedback such as, current (Amps), kilowatt hours (resettable), operating hours (resettable), and bypass logic board temperature. The BAS shall also be capable of monitoring the bypass relay output status, and all digital input status. All bypass diagnostic warning and fault information shall be transmitted over the serial communications bus. Remote bypass fault reset shall be possible. The following additional status indications and settings shall be transmitted over the serial communications bus and / or via a Form-C relay output – keypad “Hand” or “Auto” selected, bypass selected, and broken belt indication. The BAS system shall also be able to monitor if the motor is running in the VFD mode or bypass mode over serial communications. A minimum of 50 field serial communications points shall be capable of being monitored in the bypass mode.
 - b. The bypass serial communications shall allow control of the drive/bypass (system) digital outputs via the serial interface. This control shall be independent of any bypass function or operating state. The system digital (relay) outputs may be used to actuate a damper, open a valve or control any other device that requires a maintained contact for operation. All system analog and digital I/O shall be capable of being monitored by the BAS system.
 10. There shall be an adjustable motor current sensing circuit for the bypass and VFD modes to provide proof of flow (broken belt) indication. The condition shall be indicated on the keypad display, transmitted over the BAS and / or via a Form-C relay output contact closure. The broken belt indication shall be programmable to be a system (drive and bypass) indication. The broken belt condition sensing algorithm shall be programmable to cause a warning or system shutdown.
 11. The digital inputs for the system shall accept 24VDC. The bypass shall incorporate an internally sourced power supply and not require an external control power source. The bypass power board shall supply 250 mA of 24 VDC for use by others to power external devices.
 12. There shall be a coordinated run permissive circuit for damper or valve control. Regardless of the source of a run command (keypad command, time-clock control, digital input, or serial communications) the bypass shall provide a dry contact closure that will signal the damper to open before the motor can run. When the damper is fully open, a normally open dry contact (end-switch) shall close. The closed end-switch is wired to a bypass system input and allows motor operation. Up to four separate safety interlock inputs shall be provided. When any safety is opened, the motor shall be commanded to coast to stop, and the damper shall be commanded to close. This feature will also operate in Fireman’s override / smoke control mode.
 13. The bypass control shall monitor the status of the VFD and bypass contactors and indicate when there is a welded contactor contact or open contactor coil. This failed contactor condition

- shall be indicated on the bypass LCD display, programmed to activate a Form-C relay output, and / or over the serial communications protocol.
14. The bypass control shall include a programmable time delay bypass start including keypad indication of the time delay. A Form C relay output commands the VAV boxes open. This will allow VAV boxes to be driven open before the motor operates at full speed in the bypass mode. The time delay shall be field programmable from 0 – 120 seconds.
 15. There shall be a keypad adjustment to select manual or automatic transfer to bypass. The user shall be able to select via keypad programming which drive faults will result in an automatic transfer to bypass mode and which faults require a manual transfer to bypass. The user may select whether the system shall automatically transfer from drive to bypass mode on the following drive fault conditions:
 - a. Over current
 - b. Over voltage
 - c. Under voltage
 - d. Loss of analog input
 16. The following operators shall be provided:
 - a. Bypass Hand-Off-Auto
 - b. Drive mode selector
 - c. Bypass mode selector
 - d. Bypass fault reset
 17. The bypass shall include the ability to select the operating mode of the system (VFD/Bypass) from either the bypass keypad or digital input.
 18. The bypass shall include a two-line, 20-character LCD display. The display shall allow the user to access and view various parameters.
 19. The bypass shall include indicating lights (LED type) or keypad display indications. Also, a test mode or push to test feature shall be provided.
 20. The Bypass controller shall have six programmable digital inputs, and five programmable Form-C relay outputs. This I/O allows for a total System (VFD and Bypass) I/O count of 24 points as standard. The bypass I/O shall be available to the BAS system even with the VFD removed.
 21. The on-board Form-C relay outputs in the bypass shall be programmable for various events.
 22. The bypass shall provide a separate terminal strip for connection of freeze, fire, smoke contacts, and external start command. All external safety interlocks shall remain fully functional whether the system is in VFD or Bypass mode. The remote start/stop contact shall operate in VFD and bypass modes. The terminal strip shall allow for independent connection of up to four (4) unique safety inputs.
 23. The bypass shall include a supervisory control mode. In this bypass mode, the bypass shall monitor the value of the VFD's analog input (feedback). This feedback value is used to control the bypass contactor on and off state. The supervisory mode shall allow the user to maintain hysteresis control over applications such as cooling towers and booster pumps.
 24. The user shall be able to select the text to be displayed on the keypad when an external safety opens. Example text display indications include "FireStat", "FreezStat", "Over pressure" and "Low suction". The user shall also be able to determine which of the four (4) safety contacts is open over the serial communications connection.
 25. Smoke Control Override Mode (Override 1) – The bypass shall include a dedicated digital input that will transfer the motor from VFD mode to Bypass mode upon receipt of a dry contact closure from the Fire / Smoke Control System. The Smoke Control Override Mode action is not programmable and will always function as described in the bypass User's Manual documentation. In this mode, the system will ignore low priority safeties and acknowledge high priority safeties. All keypad control, serial communications control, and normal customer start / stop control inputs will be disregarded. This Smoke Control Mode shall be designed to meet the intent of UL864/UUKL.
 26. Fireman's Override Mode (Override 2) – the bypass shall include a second, programmable override input which will allow the user to configure the unit to acknowledge some digital inputs, all digital inputs, ignore digital inputs or any combination of the above. This programmability allows the user to program the bypass unit to react in whatever manner the

local Authority Having Jurisdiction (AHJ) requires. The Override 2 action may be programmed for "Run-to-Destruction". The user may also force the unit into Override 2 via the serial communications link.

27. Class 10, 20, or 30 (programmable) electronic motor overload protection shall be included.
28. Drive Service Switch – Drive service switches shall be furnished and mounted by the drive manufacturer as defined on the VFD schedule. VFD/Bypass configurations that utilize contactors to remove VFD input power for the purpose of VFD servicing are not acceptable. The NEC Code does not recognize a contactor as a means of disconnect in a motor control circuit.

2.03 FILTERS

- A. Input Line Conditioning: As required per the manufacturer's harmonic analysis study and report, provide input filtering to limit total demand (harmonic current) distortion and total harmonic voltage demand at the defined point of common coupling to meet IEEE-519 recommendations.
 1. The harmonic filter shall treat all characteristic low frequency harmonics generated by 3-phase full wave converter load (5th, 7th, 11th, 13th, etc.).
 2. The harmonic filter shall be an adaptive passive series connected low pass filter consisting of an inductor – capacitor network.
 3. The harmonic filter shall be UL-508 listed and meet the Total Demand Distortion (TDD) and Total Harmonic Voltage Distortion (THVD) requirements of IEEE-519, tables 10-3 / 10-2.
 4. To ensure generator compatibility, the harmonic filter shall never introduce a capacitive reactive power (KVAR) that is > 20% of its KVA rating.
 5. The Total Harmonic Current Distortion (THID) shall be ≤ 5% @ full load and ≤ 8% @ 30% load.
 6. As the basis-of-design product, provide MTE's Matrix passive filter. Subject to compliance with requirements, provide an alternate product such as TCI's HG7.
- B. Output Conditioning: As required to provide common mode and rise time reduction as well as peak voltage reduction caused by IGBT-based drives connected by long leads (< 1000'), provide a dampened low pass filter to reduce motor failures.
 1. The filter shall reduce the peak voltage waveform voltage at the motor windings to 150% of the DC bus voltage up to 1000'.
 2. The filter shall reduce the rise time (dv/dt) at the motor terminals ≤ 0.1 μS.
 3. The filter shall attenuate the common mode current to reduce the stress from bearing currents by a minimum of 30%.
 4. The filter shall be capable of operating @ 150% current for 1 minute, repeated every 10 minutes.
 5. The filter shall be built to comply with UL-508A and be constructed with copper wire.
 6. As the basis-of-design product, provide MTE's dV Sentry filter. Subject to compliance with requirements, provide an alternate product such as TCI's V1k.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Examine VFDs before installation. Reject any VFDs that are damaged by moisture or dings / dents.
- B. Examine roughing-in for conduits to verify the actual locations and connections.
 1. The line, load and control wiring are to be installed in separate metal conduits.
- C. Examine the mounting requirements for each VFD. Verify that the VFD's workspace clearances comply with the manufacturer's documentation and the NEC 110.26.

3.02 INSTALLATION

- A. The wiring shall be completed by the electrical contractor as per the NEC (430.122) wiring requirements based on the VFD input current. The contractor shall complete all wiring in accordance with the recommendations of the VFD manufacturer as outlined in the installation manual.
- B. Identify VFDs as described in Section 26 0553.

3.03 START-UP

- A. Factory start-up shall be provided for each drive by a factory authorized service center. A start-up form shall be filled out for each drive with a copy provided to the owner, and a copy kept on file at the manufacturer.

3.04 PRODUCT SUPPORT

- A. Factory trained application engineering and service personnel that are thoroughly familiar with the VFD products offered shall be locally available at both the specifying and installation locations. A toll free 24/365 technical support line connected to factory support personnel located in the US shall be available. Technical support offered only through the local sales office is not acceptable.
- B. Training shall include installation, programming and operation of the VFD, bypass and serial communication. Factory authorized start up and owner training to be provided locally upon request.
- C. Prepare reports of startup adjustments and parameters settings.

3.05 WARRANTY

- A. The VFD Product Warranty shall be 36 months from the date of factory shipment. The warranty shall include all parts, labor, travel time and expenses. A toll free 24/365 technical support line shall be available.

END OF SECTION

SECTION 23 0516

EXPANSION FITTINGS AND LOOPS FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Slip-joint packed expansion joints.
 - 2. Expansion-compensator packless expansion joints.
 - 3. Metal-bellows packless expansion joints.
 - 4. Pipe loops and swing connections.
 - 5. Alignment guides and anchors.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Delegated-Design Submittal: For each anchor and alignment guide indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and swing connections.
 - 2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
 - 3. Alignment Guide Details: Detail field assembly and attachment to building structure.
 - 4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.

1.3 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Product certificates.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance data.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."

2. ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 PACKED EXPANSION JOINTS

- A. Slip-Joint Packed Expansion Joints:
 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Adscos Manufacturing LLC.
 - b. Advanced Thermal Systems, Inc.
 - c. Hyspan Precision Products, Inc.
 2. Standard: ASTM F 1007.
 3. Material: Carbon steel with asbestos-free PTFE packing.
 4. Design: With internal guide and injection device for repacking under pressure. Include drip connection if used for steam piping.
 5. Configuration: Single joint with base and double joint with base class(es) unless otherwise indicated.
 6. End Connections: Flanged or weld ends to match piping system.

2.2 PACKLESS EXPANSION JOINTS

- A. Metal, Expansion-Compensator Packless Expansion Joints:
 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Adscos Manufacturing LLC.
 - b. Flexicraft Industries.
 - c. Flex Pression Ltd.
 - d. Flex-Weld, Inc.
 - e. Hyspan Precision Products, Inc.
 - f. Metraflex, Inc.
 - g. Senior Flexonics Pathway.
 - h. Unaflex.
 - i. Unisource Manufacturing, Inc.
 2. Minimum Pressure Rating: 150 psig unless otherwise indicated.
 3. Configuration for Copper Tubing: Two-ply, phosphor-bronze bellows with copper pipe ends.
 - a. End Connections for Copper Tubing NPS 2 and Smaller: Solder joint or threaded.
 - b. End Connections for Copper Tubing NPS 2-1/2 to NPS 4: Threaded.
 4. Configuration for Steel Piping: Two-ply, stainless-steel bellows; steel-pipe end connections; and carbon-steel shroud.
 - a. End Connections for Steel Pipe NPS 2 and Smaller: Threaded.
 - b. End Connections for Steel Pipe NPS 2-1/2 to NPS 4: Flanged.

- B. Metal-Bellows Packless Expansion Joints:
1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Adscos Manufacturing LLC.
 - b. American BOA, Inc.
 - c. Badger Industries, Inc.
 - d. Expansion Joint Systems, Inc.
 - e. Flex-Hose Co., Inc.
 - f. Flexicraft Industries.
 - g. Flex Pression Ltd.
 - h. Flex-Weld, Inc.
 - i. Flo Fab inc.
 - j. Hyspan Precision Products, Inc.
 - k. Metraflex, Inc.
 - l. Proco Products, Inc.
 - m. Senior Flexonics Pathway.
 - n. Tozen Corporation.
 - o. Unaflex.
 - p. Unisource Manufacturing, Inc.
 - q. Universal Metal Hose; a subsidiary of Hyspan Precision Products, Inc.
 - r. U.S. Bellows, Inc.
 - s. WahlcoMetroflex.
 2. Standards: ASTM F 1120 and EJMA's "Standards of the Expansion Joint Manufacturers Association, Inc."
 3. Type: Circular, corrugated bellows with external tie rods.
 4. Minimum Pressure Rating: 150 psig unless otherwise indicated.
 5. Configuration: Single joint with base and double joint with base class(es) unless otherwise indicated.
 6. Expansion Joints for Copper Tubing: Single- or multi-ply phosphor-bronze bellows, copper pipe ends, and brass shrouds.
 - a. End Connections for Copper Tubing NPS 2 and Smaller: Solder joint or threaded.
 - b. End Connections for Copper Tubing NPS 2-1/2 to NPS 4: Solder joint or threaded.
 - c. End Connections for Copper Tubing NPS 5 and Larger: Flanged.
 7. Expansion Joints for Steel Piping: Single- or multi-ply stainless-steel bellows, steel pipe ends, and carbon-steel shroud.
 - a. End Connections for Steel Pipe NPS 2 and Smaller: Threaded.
 - b. End Connections for Steel Pipe NPS 2-1/2 and Larger: Flanged.

2.3 ALIGNMENT GUIDES AND ANCHORS

- A. Alignment Guides:
1. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding spider for bolting to pipe.
- B. Anchor Materials:
1. Steel Shapes and Plates: ASTM A 36/A 36M.

2. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel hex head.
3. Washers: ASTM F 844, steel, plain, flat washers.
4. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Stud: Threaded, zinc-coated carbon steel.
 - b. Expansion Plug: Zinc-coated steel.
 - c. Washer and Nut: Zinc-coated steel.
5. Chemical Fasteners: Insert-type-stud, bonding-system anchor for use with hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Bonding Material: ASTM C 881/C 881M, Type IV, Grade 3, two-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
 - b. Stud: ASTM A 307, zinc-coated carbon steel with continuous thread on stud unless otherwise indicated.
 - c. Washer and Nut: Zinc-coated steel.

PART 3 - EXECUTION

3.1 EXPANSION-JOINT INSTALLATION

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.
- B. Install packed-type expansion joints with packing suitable for fluid service.
- C. Install metal-bellows expansion joints according to EJMA's "Standards of the Expansion Joint Manufacturers Association, Inc."

3.2 PIPE LOOP AND SWING CONNECTION INSTALLATION

- A. Install pipe loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.
- B. Connect risers and branch connections to mains with at least five pipe fittings including tee in main.
- C. Connect risers and branch connections to terminal units with at least four pipe fittings including tee in riser.
- D. Connect mains and branch connections to terminal units with at least four pipe fittings including tee in main.

3.3 ALIGNMENT-GUIDE AND ANCHOR INSTALLATION

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.
- B. Install one guide(s) on each side of pipe expansion fittings and loops. Install guides nearest to

expansion joint not more than four pipe diameters from expansion joint.

- C. Attach guides to pipe and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- E. Anchor Attachments:
 - 1. Anchor Attachment to Steel Pipe: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 2. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-69, Type 24, U-bolts bolted to anchor.
- F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.
 - 1. Anchor Attachment to Steel Structural Members: Attach by welding.
 - 2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.
- G. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

END OF SECTION

SECTION 23 0517

SLEEVES AND SLEEVE SEALS FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Sleeve-seal systems.
 - 3. Grout.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- D. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- E. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Advance Products & Systems, Inc.
 - 2. CALPICO, Inc.
 - 3. Metraflex Company (The).
 - 4. Pipeline Seal and Insulator, Inc.
 - 5. Proco Products, Inc.

- B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - 1. Sealing Elements: NBR interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 2. Pressure Plates: Carbon steel.
 - 3. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 07 9200 "Joint Sealants."

- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 07 8413 "Penetration Firestopping."

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel wall sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel wall sleeves.
 - 2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 and Larger: Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 3. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves.
 - 4. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION

SECTION 23 0518

ESCUTCHEONS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.
- D. Split-Casting Brass Type: With polished, chrome-plated finish and with concealed hinge and setscrew.
- E. Split-Plate, Stamped-Steel Type: With chrome-plated finish, concealed and exposed-rivet hinge, and spring-clip fasteners.

2.2 FLOOR PLATES

- A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.
- B. Split-Casting Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
 - f. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
 - g. Bare Piping in Equipment Rooms: One-piece, cast-brass type with polished, chrome-plated finish.
 - 2. Escutcheons for Existing Piping:
 - a. Chrome-Plated Piping: Split-casting brass type with polished, chrome-plated finish.
 - b. Insulated Piping: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
 - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
 - g. Bare Piping in Unfinished Service Spaces: Split-casting brass type with polished, chrome-plated finish.
 - h. Bare Piping in Unfinished Service Spaces: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
 - i. Bare Piping in Equipment Rooms: Split-casting brass type with polished, chrome-plated finish.
 - j. Bare Piping in Equipment Rooms: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping: One-piece, floor-plate type.
 - 2. Existing Piping: Split-casting, floor-plate type.

3.2 FIELD QUALITY CONTROL

- A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION

SECTION 23 0523

GENERAL-DUTY VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Bronze ball valves.
 - 2. Iron, single-flange butterfly valves.
 - 3. Bronze swing check valves.
 - 4. Iron swing check valves.
 - 5. Bronze gate valves.
 - 6. Iron gate valves.
 - 7. Bronze globe valves.
 - 8. Iron globe valves.
 - 9. Chainwheels.

- B. Related Sections:
 - 1. Section 23 0553 "Identification for HVAC Piping and Equipment" for valve tags and schedules.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of valve indicated.

1.3 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

- B. ASME Compliance: ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to HVAC valve schedule articles for applications of valves.

- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

- C. Valve Sizes: Same as upstream piping unless otherwise indicated.

- D. Valve Actuator Types:

1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
2. Handwheel: For valves other than quarter-turn types.
3. Handlever: For quarter-turn valves NPS 6 and smaller except plug valves.
4. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.

E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:

1. Gate Valves: With rising stem.
2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
3. Butterfly Valves: With extended neck.

F. Valve-End Connections:

1. Flanged: With flanges according to ASME B16.1 for iron valves.
2. Solder Joint: With sockets according to ASME B16.18.
3. Threaded: With threads according to ASME B1.20.1.

2.2 BRONZE BALL VALVES

A. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.; Apollo Valves.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.
 - d. Body Design: Two piece.
 - e. Body Material: Bronze.
 - f. Ends: Threaded.
 - g. Seats: PTFE or TFE.
 - h. Stem: Bronze.
 - i. Ball: Chrome-plated brass.
 - j. Port: Full.

2.3 IRON, SINGLE-FLANGE BUTTERFLY VALVES

A. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.; Apollo Valves.

- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 150 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Aluminum bronze.

B. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Conbraco Industries, Inc.; Apollo Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Aluminum bronze.

2.4 BRONZE SWING CHECK VALVES

A. Class 150, Bronze Swing Check Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Hammond Valve.
- d. Milwaukee Valve Company.
- e. NIBCO INC.
- f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:
 - a. Standard: MSS SP-80, Type 4.
 - b. CWP Rating: 300 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: PTFE or TFE.

2.5 IRON SWING CHECK VALVES

A. Class 125, Iron Swing Check Valves with Metal Seats:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
 - c. NPS 14 to NPS 24, CWP Rating: 150 psig.
 - d. Body Design: Clear or full waterway.
 - e. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - f. Ends: Flanged.
 - g. Trim: Bronze.
 - h. Gasket: Asbestos free.

2.6 BRONZE GATE VALVES

A. Class 150, NRS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Hammond Valve.
 - b. Milwaukee Valve Company.
 - c. NIBCO INC.
 - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 300 psig.
 - c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
 - d. Ends: Threaded.

- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

2.7 IRON GATE VALVES

A. Class 125, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
 - c. NPS 14 to NPS 24, CWP Rating: 150 psig.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged.
 - f. Trim: Bronze.
 - g. Disc: Solid wedge.
 - h. Packing and Gasket: Asbestos free.

B. Class 250, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Powell Valves.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. NPS 2-1/2 to NPS 12, CWP Rating: 500 psig.
 - c. NPS 14 to NPS 24, CWP Rating: 300 psig.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged.
 - f. Trim: Bronze.
 - g. Disc: Solid wedge.
 - h. Packing and Gasket: Asbestos free.

2.8 BRONZE GLOBE VALVES

- A. Class 150, Bronze Globe Valves with Nonmetallic Disc:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Hammond Valve.
 - c. Milwaukee Valve Company.
 - d. NIBCO INC.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 2. Description:
 - a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 300 psig.
 - c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
 - d. Ends: Threaded.
 - e. Stem: Bronze.
 - f. Disc: PTFE or TFE.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron, bronze, or aluminum.

2.9 IRON GLOBE VALVES

- A. Class 125, Iron Globe Valves:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 2. Description:
 - a. Standard: MSS SP-85, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Packing and Gasket: Asbestos free.

2.10 CHAINWHEELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Babbitt Steam Specialty Co.
2. Roto Hammer Industries.
3. Trumbull Industries.

B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.

1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
2. Attachment: For connection to butterfly valve stems.
3. Sprocket Rim with Chain Guides: Ductile iron, of type and size required for valve.
4. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install chainwheels on operators for butterfly gate and globe valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.
- F. Install swing check valves for proper direction of flow and in horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Shutoff Service: Ball or butterfly valves.
 - 2. Throttling Service, Except Steam: Globe valves.
 - 3. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with nonmetallic disc.
 - b. NPS 2-1/2 and Larger: Iron swing check valves with lever and weight or with spring.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.

3.5 CHILLED-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Ball Valves: Two piece, full port, bronze with bronze trim.
 - 3. Bronze Swing Check Valves: Class 150, nonmetallic disc.
- B. Pipe NPS 2-1/2 and Larger:
 - 1. Iron, Single-Flange Butterfly Valves, NPS 2-1/2 to NPS 12: 200 CWP, EPDM seat, aluminum-bronze disc.
 - 2. Iron, Single-Flange Butterfly Valves, NPS 14 to NPS 24: 150 CWP, EPDM seat, aluminum-bronze disc.
 - 3. Iron Swing Check Valves: Class 125, metal seats.
 - 4. Iron Gate Valves: Class 125, OS&Y.
 - 5. Iron Globe Valves: Class 125.

3.6 HEATING-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Ball Valves: Two piece, full port, bronze with bronze trim.
 - 3. Bronze Swing Check Valves: Class 150, nonmetallic disc.
- B. Pipe NPS 2-1/2 and Larger:

1. Iron, Single-Flange Butterfly Valves, NPS 2-1/2 to NPS 12: 200 CWP, EPDM seat, aluminum-bronze disc.
2. Iron, Single-Flange Butterfly Valves, NPS 14 to NPS 24: 150 CWP, EPDM seat, aluminum-bronze disc.
3. Iron Swing Check Valves: Class 125, metal seats.
4. Iron Gate Valves: Class 125, OS&Y.
5. Iron Globe Valves, NPS 2-1/2 to NPS 12: Class 125.

END OF SECTION

SECTION 23 0529

HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Fastener systems.
 - 4. Equipment supports.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:
 - 1. Trapeze pipe hangers.
 - 2. Equipment supports.
- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.3 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.

5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Copper Pipe Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.4 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.5 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
1. Properties: Nonstaining, noncorrosive, and nongaseous.
 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe

- hangers.
2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Fastener System Installation:
1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- D. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- E. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- F. Install hangers and supports to allow controlled thermal movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- G. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- H. Load Distribution: Install hangers and supports so that piping live and dead loads will not be transmitted to connected equipment.
- I. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- J. Insulated Piping:
1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-

distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop

painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.

B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.

F. Use stainless-steel pipe hangers and stainless-steel or corrosion-resistant attachments for hostile environment applications.

G. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.

H. Use padded hangers for piping that is subject to scratching.

I. Use thermal-hanger shield inserts for insulated piping and tubing.

J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.

2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.

3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.

4. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.

5. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.

6. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.

7. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.

8. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.

9. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical

adjustment is not necessary.

- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 8. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 9. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 2. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.

3. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
- P. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- Q. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION

SECTION 23 0553

IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Duct labels.
 - 5. Valve tags.

1.2 ACTION SUBMITTAL

- A. Product Data: For each type of product indicated.
- B. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- C. Valve numbering scheme.
- D. Valve Schedules: For each piping system to include in maintenance manuals.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Plastic Labels for Equipment:
 - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
 - 2. Letter Color: White.
 - 3. Background Color: Black.
 - 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 7. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the

Specification Section number and title where equipment is specified.

- C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Black.
- C. Background Color: Yellow.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch (6.4-mm) letters for piping system abbreviation and 1/2-inch (13-mm) numbers.
 - 1. Tag Material: Brass, 0.032-inch (0.8-mm) Stainless steel, 0.025-inch (0.64-mm) Aluminum, 0.032-inch (0.8-mm) or anodized aluminum, 0.032-inch (0.8-mm) minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch (A4) bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-tag schedule shall be included in operation and maintenance data.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

3.4 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.

END OF SECTION

SECTION 23 0593

TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Balancing Air Systems:
 - a. Constant-volume air systems.
 - b. Variable-air-volume systems.
 - 2. Balancing Hydronic Piping Systems:
 - a. Constant-flow hydronic systems.
 - b. Variable-flow hydronic systems.

1.2 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An entity engaged to perform TAB Work.

1.3 INFORMATIONAL SUBMITTALS

- A. Strategies and Procedures Plan: Within 60 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.
- B. Certified TAB reports.

1.4 QUALITY ASSURANCE

- A. TAB Contractor Qualifications: Engage an Independent TAB entity certified by AABC, NEBB, or TABB.
- B. Certify TAB field data reports and perform the following:
 - 1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
 - 2. Certify that the TAB team complied with the approved TAB plan and the procedures specified and referenced in this Specification.
- C. TAB Report Forms: Use standard TAB contractor's forms approved by Architect.

- D. Instrumentation Type, Quantity, Accuracy, and Calibration: As described in ASHRAE 111, Section 5, "Instrumentation."
- E. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2007, Section 7.2.2 - "Air Balancing."
- F. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2007, Section 6.7.2.3 - "System Balancing."

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
- B. Examine systems for installed balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they meet the leakage class of connected ducts as specified in Section 23 3113 "Metal Ducts" and are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan and pump curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and filters and verify that bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible

and their controls are connected and functioning.

- K. Examine strainers. Verify that startup screens are replaced by permanent screens with indicated perforations.
- L. Examine three-way valves for proper installation for their intended function of diverting or mixing fluid flows.
- M. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- N. Examine system pumps to ensure absence of entrained air in the suction piping.
- O. Examine operating safety interlocks and controls on HVAC equipment.
- P. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system-readiness checks and prepare reports. Verify the following:
 - 1. Permanent electrical-power wiring is complete.
 - 2. Hydronic systems are filled, clean, and free of air.
 - 3. Automatic temperature-control systems are operational.
 - 4. Equipment and duct access doors are securely closed.
 - 5. Balance, smoke, and fire dampers are open.
 - 6. Isolating and balancing valves are open and control valves are operational.
 - 7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 - 8. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and in this Section.
 - 1. Comply with requirements in ASHRAE 62.1-2007, Section 7.2.2 - "Air Balancing."
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 - 2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 23 0713 "Duct Insulation," Section 23 0716 "HVAC Equipment Insulation," Section 23 0719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other

suitable, permanent identification material to show final settings.

- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.
- L. Verify that air duct system is sealed as specified in Section 23 3113 "Metal Ducts."

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Where sufficient space in ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow.
 - 2. Measure fan static pressures as follows to determine actual static pressure:
 - a. Measure outlet static pressure as far downstream from the fan as practical and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from the flexible connection, and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.

3. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
 - a. Report the cleanliness status of filters and the time static pressures are measured.
 4. Measure static pressures entering and leaving other devices, such as sound traps, heat-recovery equipment, and air washers, under final balanced conditions.
 5. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 6. Obtain approval from Architect for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 7. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
1. Measure airflow of submain and branch ducts.
 - a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
 2. Measure static pressure at a point downstream from the balancing damper, and adjust volume dampers until the proper static pressure is achieved.
 3. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure air outlets and inlets without making adjustments.
1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust air outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using branch volume dampers rather than extractors and the dampers at air terminals.
1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.6 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

- A. Compensating for Diversity: When the total airflow of all terminal units is more than the indicated airflow of the fan, place a selected number of terminal units at a minimum set-point airflow with the remainder at maximum airflow condition until the total airflow of the terminal units equals the indicated airflow of the fan. Select the reduced-airflow terminal units so they are distributed evenly among the branch ducts.

- B. Pressure-Independent, Variable-Air-Volume Systems: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Set outdoor-air dampers at minimum, and set return- and exhaust-air dampers at a position that simulates full-cooling load.
 2. Select the terminal unit that is most critical to the supply-fan airflow and static pressure. Measure static pressure. Adjust system static pressure so the entering static pressure for the critical terminal unit is not less than the sum of the terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
 3. Measure total system airflow. Adjust to within indicated airflow.
 4. Set terminal units at maximum airflow and adjust controller or regulator to deliver the designed maximum airflow. Use terminal-unit manufacturer's written instructions to make this adjustment. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
 5. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow the same as described for constant-volume air systems.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave outlets balanced for maximum airflow.
 6. Remeasure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
 - a. Adjust the fan and balance the return-air ducts and inlets the same as described for constant-volume air systems.
 7. Measure static pressure at the most critical terminal unit and adjust the static-pressure controller at the main supply-air sensing station to ensure that adequate static pressure is maintained at the most critical unit.
 8. Record final fan-performance data.
- C. Pressure-Dependent, Variable-Air-Volume Systems without Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Balance variable-air-volume systems the same as described for constant-volume air systems.
 2. Set terminal units and supply fan at full-airflow condition.
 3. Adjust inlet dampers of each terminal unit to indicated airflow and verify operation of the static-pressure controller. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
 4. Readjust fan airflow for final maximum readings.
 5. Measure operating static pressure at the sensor that controls the supply fan if one is installed, and verify operation of the static-pressure controller.
 6. Set supply fan at minimum airflow if minimum airflow is indicated. Measure static pressure to verify that it is being maintained by the controller.
 7. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow the same as described for constant-volume air systems.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave the outlets balanced for maximum airflow.
 8. Measure the return airflow to the fan while operating at maximum return airflow and

minimum outdoor airflow.

- a. Adjust the fan and balance the return-air ducts and inlets the same as described for constant-volume air systems.
- D. Pressure-Dependent, Variable-Air-Volume Systems with Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Set system at maximum indicated airflow by setting the required number of terminal units at minimum airflow. Select the reduced-airflow terminal units so they are distributed evenly among the branch ducts.
 2. Adjust supply fan to maximum indicated airflow with the variable-airflow controller set at maximum airflow.
 3. Set terminal units at full-airflow condition.
 4. Adjust terminal units starting at the supply-fan end of the system and continuing progressively to the end of the system. Adjust inlet dampers of each terminal unit to indicated airflow. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
 5. Adjust terminal units for minimum airflow.
 6. Measure static pressure at the sensor.
 7. Measure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow. Adjust the fan and balance the return-air ducts and inlets the same as described for constant-volume air systems.

3.7 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

- A. Prepare test reports with pertinent design data, and number in sequence starting at pump to end of system. Check the sum of branch-circuit flows against the approved pump flow rate. Correct variations that exceed plus or minus 5 percent.
- B. Prepare schematic diagrams of systems' "as-built" piping layouts.
- C. Prepare hydronic systems for testing and balancing according to the following, in addition to the general preparation procedures specified above:
 1. Open all manual valves for maximum flow.
 2. Check liquid level in expansion tank.
 3. Check makeup water-station pressure gage for adequate pressure for highest vent.
 4. Check flow-control valves for specified sequence of operation, and set at indicated flow.
 5. Set differential-pressure control valves at the specified differential pressure. Do not set at fully closed position when pump is positive-displacement type unless several terminal valves are kept open.
 6. Set system controls so automatic valves are wide open to heat exchangers.
 7. Check pump-motor load. If motor is overloaded, throttle main flow-balancing device so motor nameplate rating is not exceeded.
 8. Check air vents for a forceful liquid flow exiting from vents when manually operated.

3.8 PROCEDURES FOR CONSTANT-FLOW HYDRONIC SYSTEMS

- A. Measure water flow at pumps. Use the following procedures except for positive-displacement pumps:
 1. Verify impeller size by operating the pump with the discharge valve closed. Read pressure differential across the pump. Convert pressure to head and correct for differences in gage heights. Note the point on manufacturer's pump curve at zero flow

and verify that the pump has the intended impeller size.

- a. If impeller sizes must be adjusted to achieve pump performance, obtain approval from Architect and comply with requirements in Section 23 2123 "Hydronic Pumps."
 2. Check system resistance. With all valves open, read pressure differential across the pump and mark pump manufacturer's head-capacity curve. Adjust pump discharge valve until indicated water flow is achieved.
 - a. Monitor motor performance during procedures and do not operate motors in overload conditions.
 3. Verify pump-motor brake horsepower. Calculate the intended brake horsepower for the system based on pump manufacturer's performance data. Compare calculated brake horsepower with nameplate data on the pump motor. Report conditions where actual amperage exceeds motor nameplate amperage.
 4. Report flow rates that are not within plus or minus 10 percent of design.
- B. Measure flow at all automatic flow control valves to verify that valves are functioning as designed.
- C. Measure flow at all pressure-independent characterized control valves, with valves in fully open position, to verify that valves are functioning as designed.
- D. Set calibrated balancing valves, if installed, at calculated presettings.
- E. Measure flow at all stations and adjust, where necessary, to obtain first balance.
 1. System components that have Cv rating or an accurately cataloged flow-pressure-drop relationship may be used as a flow-indicating device.
- F. Measure flow at main balancing station and set main balancing device to achieve flow that is 5 percent greater than indicated flow.
- G. Adjust balancing stations to within specified tolerances of indicated flow rate as follows:
 1. Determine the balancing station with the highest percentage over indicated flow.
 2. Adjust each station in turn, beginning with the station with the highest percentage over indicated flow and proceeding to the station with the lowest percentage over indicated flow.
 3. Record settings and mark balancing devices.
- H. Measure pump flow rate and make final measurements of pump amperage, voltage, rpm, pump heads, and systems' pressures and temperatures including outdoor-air temperature.
- I. Measure the differential-pressure-control-valve settings existing at the conclusion of balancing.
- J. Check settings and operation of each safety valve. Record settings.

3.9 PROCEDURES FOR VARIABLE-FLOW HYDRONIC SYSTEMS

- A. Balance systems with automatic two- and three-way control valves by setting systems at maximum flow through heat-exchange terminals and proceed as specified above for hydronic systems.

3.10 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 - 1. Manufacturer's name, model number, and serial number.
 - 2. Motor horsepower rating.
 - 3. Motor rpm.
 - 4. Efficiency rating.
 - 5. Nameplate and measured voltage, each phase.
 - 6. Nameplate and measured amperage, each phase.
 - 7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass of the controller to prove proper operation. Record observations including name of controller manufacturer, model number, serial number, and nameplate data.

3.11 PROCEDURES FOR CONDENSING UNITS

- A. Verify proper rotation of fans.
- B. Measure entering- and leaving-air temperatures.
- C. Record compressor data.

3.12 PROCEDURES FOR CHILLERS AND BOILERS

- A. Measure and record entering- and leaving-water temperatures and water flow.

3.13 PROCEDURES FOR HEAT-TRANSFER COILS

- A. Measure, adjust, and record the following data for each water coil:
 - 1. Entering- and leaving-water temperature.
 - 2. Water flow rate.
 - 3. Water pressure drop.
 - 4. Dry-bulb temperature of entering and leaving air.
 - 5. Wet-bulb temperature of entering and leaving air for cooling coils.
 - 6. Airflow.
 - 7. Air pressure drop.
- B. Measure, adjust, and record the following data for each electric heating coil:
 - 1. Nameplate data.
 - 2. Airflow.
 - 3. Entering- and leaving-air temperature at full load.
 - 4. Voltage and amperage input of each phase at full load and at each incremental stage.
 - 5. Calculated kilowatt at full load.
 - 6. Fuse or circuit-breaker rating for overload protection.
- C. Measure, adjust, and record the following data for each steam coil:
 - 1. Dry-bulb temperature of entering and leaving air.
 - 2. Airflow.
 - 3. Air pressure drop.

4. Inlet steam pressure.

D. Measure, adjust, and record the following data for each refrigerant coil:

1. Dry-bulb temperature of entering and leaving air.
2. Wet-bulb temperature of entering and leaving air.
3. Airflow.
4. Air pressure drop.
5. Refrigerant suction pressure and temperature.

3.14 TOLERANCES

A. Set HVAC system's air flow rates and water flow rates within the following tolerances:

1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.
2. Air Outlets and Inlets:
 - a. General Rooms: Plus or minus 10 percent.
 - b. Negative Rooms: Laboratories, Chemical Storage, Bio Hazard, Soiled Rooms, Isolation Rooms, Decontamination, Anesthesia Workroom, Medical and Dental Gas Storage:
 - 1) Outlets: Plus 0 percent, minus 10 percent.
 - 2) Inlets: Plus 10 percent, minus 0 percent.
 - c. Positive Rooms: Clean Workrooms, Clean Utility, Dispensing Workroom, IV Workroom, Sterile Supply and Storage, Procedure Rooms, Dental Workroom Sterile:
 - 1) Outlets: Plus 10 percent, minus 0 percent.
 - 2) Inlets: Plus 0 percent, minus 10 percent.
3. Heating-Water Flow Rate: Plus or minus 10 percent.
4. Cooling-Water Flow Rate: Plus or minus 10 percent.

3.15 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: Prepare monthly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.16 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 2. Include a list of instruments used for procedures, along with proof of calibration.
- B. Final Report Contents: In addition to certified field-report data, include the following:

1. Pump curves.
2. Fan curves.
3. Manufacturers' test data.
4. Field test reports prepared by system and equipment installers.
5. Other information relative to equipment performance; do not include Shop Drawings and product data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB contractor.
3. Project name.
4. Project location.
5. Architect's name and address.
6. Engineer's name and address.
7. Contractor's name and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
12. Nomenclature sheets for each item of equipment.
13. Data for terminal units, including manufacturer's name, type, size, and fittings.
14. Notes to explain why certain final data in the body of reports vary from indicated values.
15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.

D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:

1. Quantities of outdoor, supply, return, and exhaust airflows.
2. Water and steam flow rates.
3. Duct, outlet, and inlet sizes.
4. Pipe and valve sizes and locations.
5. Terminal units.
6. Balancing stations.
7. Position of balancing devices.

3.17 ADDITIONAL TESTS

A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are

being maintained throughout and to correct unusual conditions.

- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION

SECTION 23 0713
DUCT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following duct services:
 - 1. Indoor, concealed supply and outdoor air.
 - 2. Indoor, exposed supply and outdoor air.
 - 3. Indoor, concealed return located in unconditioned space.
 - 4. Indoor, exposed return located in unconditioned space.
 - 5. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
 - 6. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
 - 7. Outdoor, concealed supply and return.
 - 8. Outdoor, exposed supply and return.

- B. Related Sections:
 - 1. Section 23 0719 "HVAC Piping Insulation."
 - 2. Section 23 3113 "Metal Ducts" for duct liners.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
 - 3. Detail application of field-applied jackets.
 - 4. Detail application at linkages of control devices.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type II with factory-applied vinyl jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; SoftTouch Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Friendly Feel Duct Wrap.
 - d. Owens Corning; SOFTR All-Service Duct Wrap.
- G. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation without factory-applied jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Commercial Board.
 - b. Johns Manville; 800 Series Spin-Glas.
 - c. Knauf Insulation; Insulation Board.
 - d. Owens Corning; Fiberglas 700 Series.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
- C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.
 - d. Mon-Eco Industries, Inc.; 22-25.
- D. PVC Jacket Adhesive: Compatible with PVC jacket.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Dow Corning Corporation; 739, Dow Silicone.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Polyco VP Adhesive.

2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
 - 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.
 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 5. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
 - b. Eagle Bridges - Marathon Industries; 550.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
 - d. Mon-Eco Industries, Inc.; 55-50.
 - e. Vimasco Corporation; WC-1/WC-5.
 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: 60 percent by volume and 66 percent by weight.
 5. Color: White.

2.4 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
 - d. Mon-Eco Industries, Inc.; 44-05.
 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.

4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.

B. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.

2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
 4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.
 5. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E 96/E 96M, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.6 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 2. Adhesive: As recommended by jacket material manufacturer.

3. Color: Color-code jackets based on system. Color as selected by Architect].
- D. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. RPR Products, Inc.; Insul-Mate.
 2. Sheet and roll stock ready for shop or field sizing.
 3. Finish and thickness are indicated in field-applied jacket schedules.
 4. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 5. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.

2.7 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 2. Width: 3 inches.
 3. Thickness: 11.5 mils.
 4. Adhesion: 90 ounces force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 488 AWF.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.

2. Width: 2 inches.
3. Thickness: 3.7 mils.
4. Adhesion: 100 ounces force/inch in width.
5. Elongation: 5 percent.
6. Tensile Strength: 34 lbf/inch in width.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 1. Install insulation continuously through hangers and around anchor attachments.
 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth.
 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
 - 1. Comply with requirements in Section 07 8413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- E. Insulation Installation at Floor Penetrations:
 - 1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 07 8413 "Penetration Firestopping."

3.4 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 50 percent coverage of duct and plenum surfaces.
 - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 - 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 - 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface.

Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.

5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.

6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.5 FIELD-APPLIED JACKET INSTALLATION

- A. Where FSK jackets are indicated, install as follows:
 1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.6 FINISHES

- A. Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 09 9113 "Exterior Painting" and Section 09 9123 "Interior Painting."
 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- C. Do not field paint aluminum or stainless-steel jackets.

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.8 DUCT INSULATION SCHEDULE, GENERAL

- A. Refer to schedules on drawings for material and thickness application to duct systems.
- B. Plenums and Ducts Requiring Insulation:
 - 1. Indoor, concealed supply and outdoor air.
 - 2. Indoor, exposed supply and outdoor air.
 - 3. Indoor, concealed return located in unconditioned space.
 - 4. Indoor, exposed return located in unconditioned space.
 - 5. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
 - 6. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
 - 7. Outdoor, concealed supply and return.
 - 8. Outdoor, exposed supply and return.
- C. Items Not Insulated:
 - 1. Fibrous-glass ducts.
 - 2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1-2007.
 - 3. Factory-insulated flexible ducts.
 - 4. Factory-insulated plenums and casings.
 - 5. Flexible connectors.
 - 6. Vibration-control devices.
 - 7. Factory-insulated access panels and doors.

END OF SECTION

SECTION 23 0716

HVAC EQUIPMENT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following HVAC equipment that is not factory insulated:
 - 1. Chilled-water pumps.
 - 2. Heating, hot-water pumps.
 - 3. Expansion/compression tanks.
 - 4. Air separators.

- B. Related Sections:
 - 1. Section 23 0713 "Duct Insulation."
 - 2. Section 23 0719 "HVAC Piping Insulation."

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail removable insulation at equipment connections.
 - 4. Detail application of field-applied jackets.
 - 5. Detail application at linkages of control devices.
 - 6. Detail field application for each equipment type.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- B. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- C. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- D. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- E. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pittsburgh Corning Corporation; Foamglas.
 - 2. Block Insulation: ASTM C 552, Type I.
 - 3. Special-Shaped Insulation: ASTM C 552, Type III.
 - 4. Board Insulation: ASTM C 552, Type IV.
 - 5. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
- F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA, Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. K-Flex USA; Insul-Sheet and K-FLEX LS.
- G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; SoftTouch Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Friendly Feel Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. Owens Corning; SOFTR All-Service Duct Wrap.
- H. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x

deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; CrimpWrap.
 - b. Johns Manville; MicroFlex.
 - c. Knauf Insulation; Pipe and Tank Insulation.
 - d. Manson Insulation Inc.; AK Flex.
 - e. Owens Corning; Fiberglas Pipe and Tank Insulation.
 - f. .

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 81-84.
- C. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA, Inc.; Aeroseal.
 - b. Armacell LLC; Armaflex 520 Adhesive.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
 - d. K-Flex USA; R-373 Contact Adhesive.
- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
- E. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.

- b. Eagle Bridges - Marathon Industries; 225.
- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.
- d. Mon-Eco Industries, Inc.; 22-25.

F. PVC Jacket Adhesive: Compatible with PVC jacket.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Dow Corning Corporation; 739, Dow Silicone.
- b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
- c. P.I.C. Plastics, Inc.; Welding Adhesive.
- d. Speedline Corporation; Polyco VP Adhesive.

2.3 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. Foster Brand, Specialty Construction Brands, Inc., a business of H .B. Fuller Company; 30-80/30-90.
- b. Vimasco Corporation; 749.

2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.

3. Service Temperature Range: Minus 20 to plus 180 deg F.

4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.

5. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
- b. Eagle Bridges - Marathon Industries; 550.
- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
- d. Mon-Eco Industries, Inc.; 55-50.
- e. Vimasco Corporation; WC-1/WC-5.

2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.

3. Service Temperature Range: Minus 20 to plus 180 deg F.

4. Solids Content: 60 percent by volume and 66 percent by weight.

5. Color: White.

2.4 SEALANTS

A. Joint Sealants:

1. Joint Sealants for Cellular-Glass Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-45.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Pittsburgh Corning Corporation; Pittseal 444.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Permanently flexible, elastomeric sealant.
4. Service Temperature Range: Minus 100 to plus 300 deg F.
5. Color: White or gray.

B. FSK and Metal Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
 - d. Mon-Eco Industries, Inc.; 44-05.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.

C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.

2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.

2.6 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: White.
 4. Factory-fabricated tank heads and tank side panels.
- D. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. RPR Products, Inc.; Insul-Mate.
 2. Finish and thickness are indicated in field-applied jacket schedules.
 3. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 4. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 5. Factory-Fabricated Fitting Covers:
 - a. Same material, finish, and thickness as jacket.
 - b. Preformed two-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - c. Tee covers.
 - d. Flange and union covers.
 - e. End caps.
 - f. Beveled collars.
 - g. Valve covers.
 - h. Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

- E. Self-Adhesive Outdoor Jacket: 60-mil- thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a crosslaminated polyethylene film covered with white aluminum-foil facing.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Polyguard Products, Inc.; Alumaguard 60.

2.7 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. **<Insert manufacturer's name; product name or designation>.**
 2. Width: 3 inches.
 3. Thickness: 11.5 mils.
 4. Adhesion: 90 ounces force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 491 AWF FSK.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - c. Compac Corporation; 110 and 111.
 - d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
 2. Width: 3 inches.
 3. Thickness: 6.5 mils.
 4. Adhesion: 90 ounces force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 370 White PVC tape.
 - b. Compac Corporation; 130.
 - c. Venture Tape; 1506 CW NS.

2. Width: 2 inches.
3. Thickness: 6 mils.
4. Adhesion: 64 ounces force/inch in width.
5. Elongation: 500 percent.
6. Tensile Strength: 18 lbf/inch in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 488 AWF.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.
2. Width: 2 inches.
3. Thickness: 3.7 mils.
4. Adhesion: 100 ounces force/inch in width.
5. Elongation: 5 percent.
6. Tensile Strength: 34 lbf/inch in width.

2.8 SECUREMENTS

A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.

B. Insulation Pins and Hangers:

1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; Tactoo Perforated Base Insul-Hangers.
 - 2) GEMCO; Perforated Base.
 - 3) Midwest Fasteners, Inc.; Spindle.
 - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Aluminum, fully annealed, 0.106-inch- diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.

2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; RC-150.
 - 2) GEMCO; R-150.
 - 3) Midwest Fasteners, Inc.; WA-150.
 - 4) Nelson Stud Welding; Speed Clips.
 - b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.

2.9 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- O. For above ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.

4. Manholes.
5. Handholes.
6. Cleanouts.

3.3 INSTALLATION OF EQUIPMENT, TANK, AND VESSEL INSULATION

- A. Mineral-Fiber, Pipe and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 50 percent coverage of tank and vessel surfaces.
 2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
 3. Protect exposed corners with secured corner angles.
 4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
 - a. Do not weld anchor pins to ASME-labeled pressure vessels.
 - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
 - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches from insulation end joints, and 16 inches o.c. in both directions.
 - d. Do not overcompress insulation during installation.
 - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
 - f. Impale insulation over anchor pins and attach speed washers.
 - g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 5. Secure each layer of insulation with stainless-steel or aluminum bands. Select band material compatible with insulation materials.
 6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches from each end. Install wire or cable between two circumferential girdles 12 inches o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of 48 inches o.c. Use this network for securing insulation with tie wire or bands.
 7. Stagger joints between insulation layers at least 3 inches.
 8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
 9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
 10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.
- B. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surface of tanks and vessels.

1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
2. Seal longitudinal seams and end joints.

C. Insulation Installation on Pumps:

1. Fabricate metal boxes lined with insulation. Fit boxes around pumps and coincide box joints with splits in pump casings. Fabricate joints with outward bolted flanges. Bolt flanges on 6-inch centers, starting at corners. Install 3/8-inch- diameter fasteners with wing nuts. Alternatively, secure the box sections together using a latching mechanism.
2. Fabricate boxes from galvanized steel, at least 0.040 inch thick.
3. For below ambient services, install a vapor barrier at seams, joints, and penetrations. Seal between flanges with replaceable gasket material to form a vapor barrier.

3.4 FIELD-APPLIED JACKET INSTALLATION

A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

3.5 FINISHES

A. Equipment Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 09 9113 "Exterior Painting" and Section 09 9123 "Interior Painting."

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

D. Do not field paint aluminum or stainless-steel jackets.

3.6 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections: Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.7 EQUIPMENT INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials listed is Contractor's option.
- B. Insulate indoor and outdoor equipment that is not factory insulated.
- C. Chilled-water pump insulation shall be one of the following:
 - 1. Cellular Glass: 3 inches thick.
 - 2. Mineral-Fiber Board: 2 inches thick and 2-lb/cu. ft. nominal density.
- D. Heating-Hot-Water Pump Insulation: Mineral-Fiber Board: 2 inches thick and 2-lb/cu. ft. nominal density.
- E. Chilled-water expansion/compression tank insulation shall be one of the following:
 - 1. Cellular Glass: 1-1/2 inches thick.
 - 2. Flexible Elastomeric: 1 inch thick.
 - 3. Mineral-Fiber Pipe and Tank: 1 inch thick.
- F. Heating-Hot-Water Expansion/Compression Tank Insulation: Mineral-Fiber Pipe and Tank: 1 inch thick.
- G. Chilled-water air-separator insulation shall be one of the following:
 - 1. Cellular Glass: 2 inches thick.
 - 2. Flexible Elastomeric: 1 inch thick.
 - 3. Mineral-Fiber Pipe and Tank: 1 inch thick.
- H. Heating-Hot-Water Air-Separator Insulation: Mineral-Fiber Pipe and Tank: 2 inches thick.

3.8 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Equipment, Concealed:

1. None.
- D. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
1. PVC: 20 mils thick.

END OF SECTION

SECTION 23 0719

HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following HVAC piping systems:
 1. Condensate drain piping, indoors.
 2. Chilled-water and brine piping, indoors and outdoors.
 3. Heating hot-water piping, indoors.
 4. Steam and steam condensate piping, indoors.
 5. Refrigerant suction and hot-gas piping, indoors and outdoors.
- B. Related Sections:
 1. Section 23 0713 "Duct Insulation."
 2. Section 23 0716 "HVAC Equipment Insulation."
 3. Section 23 2113.13 "Underground Hydronic Piping" for loose-fill pipe insulation in underground piping outside the building.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 2. Detail attachment and covering of heat tracing inside insulation.
 3. Detail insulation application at pipe expansion joints for each type of insulation.
 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 5. Detail removable insulation at piping specialties.
 6. Detail application of field-applied jackets.
 7. Detail application at linkages of control devices.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.

- B. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 23 0529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Products shall not contain asbestos, lead, mercury, or mercury compounds.

- B. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- C. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- D. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- E. Calcium Silicate:
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Industrial Insulation Group (IIG); Thermo-12 Gold.
 - 2. Preformed Pipe Sections: Flat-, curved-, and grooved-block sections of noncombustible, inorganic, hydrous calcium silicate with a non-asbestos fibrous reinforcement. Comply with ASTM C 533, Type I.
 - 3. Flat-, curved-, and grooved-block sections of noncombustible, inorganic, hydrous calcium silicate with a non-asbestos fibrous reinforcement. Comply with ASTM C 533, Type I.
 - 4. Prefabricated Fitting Covers: Comply with ASTM C 450 and ASTM C 585 for dimensions used in preforming insulation to cover valves, elbows, tees, and flanges.
- F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA, Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS.
- G. Mineral-Fiber, Preformed Pipe Insulation:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. FibreX Insulations Inc.; Coreplus 1200.
 - b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000-Degree Pipe Insulation.
 - d. Manson Insulation Inc.; Alley-K.
 - e. Owens Corning; Fiberglas Pipe Insulation.
 - 2. Type I, 850 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Calcium Silicate Adhesive: Fibrous, sodium-silicate-based adhesive with a service temperature range of 50 to 800 deg F.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-97.
 - b. Eagle Bridges - Marathon Industries; 290.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 81-27.
 - d. Mon-Eco Industries, Inc.; 22-30.
 - e. Vimasco Corporation; 760.
 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aeroflex USA, Inc.; Aero seal.
 - b. Armacell LLC; Armaflex 520 Adhesive.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
 - d. K-Flex USA; R-373 Contact Adhesive.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.
 - d. Mon-Eco Industries, Inc.; 22-25.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

F. PVC Jacket Adhesive: Compatible with PVC jacket.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Corning Corporation; 739, Dow Silicone.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Polyco VP Adhesive.
2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.3 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below-ambient services.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.
2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
5. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
 - b. Eagle Bridges - Marathon Industries; 550.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
 - d. Mon-Eco Industries, Inc.; 55-50.
 - e. Vimasco Corporation; WC-1/WC-5.
2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F.

4. Solids Content: 60 percent by volume and 66 percent by weight.
5. Color: White.

2.4 SEALANTS

A. FSK and Metal Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
 - d. Mon-Eco Industries, Inc.; 44-05.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.5 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
4. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E 96/E 96M, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.6 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 - 2. Adhesive: As recommended by jacket material manufacturer.
 - 3. Color: White.
 - 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
- D. Metal Jacket:
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. RPR Products, Inc.; Insul-Mate.
 - 2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. Sheet and roll stock ready for shop or field sizing.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.

- 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
- E. Underground Direct-Buried Jacket: 125-mil- thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pittsburgh Corning Corporation; Pittwrap.
 - b. Polyguard Products, Inc.; Insulrap No Torch 125.

2.7 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 2. Thickness: 11.5 mils.
 3. Adhesion: 90 ounces force/inch in width.
 4. Elongation: 2 percent.
 5. Tensile Strength: 40 lbf/inch in width.
 6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 370 White PVC tape.
 - b. Compac Corporation; 130.
 - c. Venture Tape; 1506 CW NS.
 2. Thickness: 6 mils.
 3. Adhesion: 64 ounces force/inch in width.
 4. Elongation: 500 percent.
 5. Tensile Strength: 18 lbf/inch in width.
- C. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 488 AWF.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.

2. Width: 2 inches.
3. Thickness: 3.7 mils.
4. Adhesion: 100 ounces force/inch in width.
5. Elongation: 5 percent.
6. Tensile Strength: 34 lbf/inch in width.

2.8 SECUREMENTS

A. Bands:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.
2. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with.

B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.

C. Wire: 0.062-inch soft-annealed, stainless steel.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. C & F Wire.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 1. Verify that systems to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.

5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
 - N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
 - O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
 - P. For above-ambient services, do not install insulation to the following:
 1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.
 4. Manholes.
 5. Handholes.
 6. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Section 07 8413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 07 8413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 - 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 - 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 - 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.

9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF CALCIUM SILICATE INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
1. Secure single-layer insulation with stainless-steel bands at 12-inch intervals and tighten bands without deforming insulation materials.
 2. Install two-layer insulation with joints tightly butted and staggered at least 3 inches. Secure inner layer with wire spaced at 12-inch intervals. Secure outer layer with stainless-steel bands at 12-inch intervals.
 3. Apply a skim coat of mineral-fiber, hydraulic-setting cement to insulation surface. When cement is dry, apply flood coat of lagging adhesive and press on one layer of glass cloth or tape. Overlap edges at least 1 inch. Apply finish coat of lagging adhesive over glass cloth or tape. Thin finish coat to achieve smooth, uniform finish.
- B. Insulation Installation on Pipe Flanges:
1. Install preformed pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of block insulation of same material and thickness as pipe insulation.
 4. Finish flange insulation same as pipe insulation.
- C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed insulation sections of insulation are not available, install mitered sections of calcium silicate insulation. Secure insulation materials with wire or bands.
3. Finish fittings insulation same as pipe insulation.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install mitered segments of calcium silicate insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
2. Install insulation to flanges as specified for flange insulation application.
3. Finish valve and specialty insulation same as pipe insulation.

3.7 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.8 INSTALLATION OF MINERAL-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.

2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.9 FIELD-APPLIED JACKET INSTALLATION

- A. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications. Seal with manufacturer's recommended adhesive.
1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- B. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.10 FINISHES

- A. Pipe Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 09 9113 "Exterior Painting" and Section 09 9123 "Interior Painting."
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.12 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.13 PIPING INSULATION SCHEDULE

- A. Refer to drawings for schedule.

END OF SECTION

SECTION 23 2113
HYDRONIC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes pipe and fitting materials and joining methods for the following:
 - 1. Hot-water heating piping.
 - 2. Chilled-water piping.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Piping layout, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Suspended ceiling components.
 - 2. Other building services.
 - 3. Structural members.
- B. Qualification Data: For Installer.
- C. Welding certificates.
- D. Field quality-control reports.
- E. Water Analysis: Submit a copy of the water analysis to illustrate water quality available at Project site.

1.4 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
 - 1. Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation.
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be of the same manufacturer as the grooved components.

1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:
 1. Hot-Water Heating Piping: 150 psig at 200 deg F.
 2. Chilled-Water Piping: 150 psig at 200 deg F.

2.2 COPPER TUBE AND FITTINGS

- A. Drawn-Temper Copper Tubing: ASTM B 88, Type L.
- B. Wrought-Copper Fittings: ASME B16.22.
- C. Wrought-Copper Unions: ASME B16.22.
- D. Grooved Mechanical-Joint Fittings and Couplings:
 1. Joint Fittings: ASME B16.22 wrought copper or ASME B16.18 cast bronze with copper-tube dimensioned grooved ends to accept grooved-end couplings.
 2. Couplings: Ductile-iron housings cast with offsetting, angle-pattern, bolt pads, EPDM-HP gasket of central cavity pressure-responsive design; with ASTM A449 compliant bolts and nuts to secure copper-tube dimensioned grooved pipe and fittings. Installation-ready for direct stab installation without field disassembly.

2.3 STEEL PIPE AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel with plain ends; welded and seamless, Grade B, and wall thickness as indicated in "Piping Applications" Article.
- B. Cast-Iron Threaded Fittings: ASME B16.4; Classes 125 and 250 as indicated in "Piping Applications" Article.
- C. Malleable-Iron Threaded Fittings: ASME B16.3, Classes 150 and 300 as indicated in "Piping Applications" Article.
- D. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300 as indicated in "Piping Applications" Article.
- E. Cast-Iron Pipe Flanges and Flanged Fittings: ASME B16.1, Classes 25, 125, and 250; raised ground face, and bolt holes spot faced as indicated in "Piping Applications" Article.
- F. Wrought-Steel Fittings: ASTM A 234/A 234M, wall thickness to match adjoining pipe.
- G. Wrought Cast- and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 1. Material Group: 1.1.
 2. End Connections: Butt welding.

3. Facings: Raised face.
- H. Grooved Mechanical-Joint Fittings and Couplings:
1. Joint Fittings: ASTM A 536, Grade 65-45-12 ductile iron; ASTM A 53/A 53M, Type F, E, or S, Grade B factory-fabricated steel; or ASTM A 234, Grade WPB steel fittings with grooves or shoulders constructed to accept grooved-end couplings; with ASTM A449 compliant nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.
 2. Couplings: Two ductile-iron housings and EPDM or nitrile gasket of central cavity pressure-responsive design; with ASTM A449 compliant bolts, nuts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings. Couplings shall comply with ASTM F-1476 - Standard Specification for Performance of Gasketed Mechanical Couplings for Use in Piping Applications.
 - a. Rigid: Coupling housings with offsetting, angle-pattern bolt pads shall be used to provide system rigidity and support and hanging in accordance with ANSI B31.1 and B31.9. Installation-Ready, for direct stab installation without field disassembly.
 - b. Flexible: Use in locations where vibration attenuation and stress relief are required.
 - c. Two-segment couplings for NPS 14" and larger piping with lead-in chamfer on housing key and wide-width FlushSeal gasket.
- I. Steel Pipe Nipples: ASTM A 733, made of same materials and wall thicknesses as pipe in which they are installed.

2.4 JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch maximum thickness unless otherwise indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
- B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- D. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for joining copper with copper; or BAg-1, silver alloy for joining copper with bronze or steel.
- E. Grooved Joint Lubricants: Lubricate gaskets with lubricant supplied by the coupling manufacturer in accordance with published installation instructions. The lubricant shall approved for the gasket elastomer and system media.
- F. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- G. Gasket Material: Thickness, material, and type suitable for fluid to be handled and working temperatures and pressures.

2.5 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. A.Y. McDonald Mfg. Co.
 - b. Capitol Manufacturing Company.
 - c. Central Plastics Company.
 - d. Hart Industries International, Inc.
 - e. Jomar International Ltd.
 - f. Matco-Norca.
 - g. Watts Regulator Co.
 - h. Zurn Industries, LLC.
 2. Description:
 - a. Standard: ASSE 1079.
 - b. Pressure Rating: 150 psig.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. Matco-Norca.
 - d. Watts Regulator Co.
 - e. Zurn Industries, LLC.
 2. Description:
 - a. Standard: ASSE 1079.
 - b. Factory-fabricated, bolted, companion-flange assembly.
 - c. Pressure Rating: 150 psig.
 - d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
- D. Dielectric-Flange Insulating Kits:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Central Plastics Company.
 - d. Pipeline Seal and Insulator, Inc.
 2. Description:
 - a. Nonconducting materials for field assembly of companion flanges.
 - b. Pressure Rating: 150 psig.
 - c. Gasket: Neoprene or phenolic.
 - d. Bolt Sleeves: Phenolic or polyethylene.
 - e. Washers: Phenolic with steel backing washers.
- E. Dielectric Waterway: Copper silicon casting conforming to UNS C87850 with grooved and/or threaded ends. UL classified in accordance with NSF-61 for potable water service, and shall meet the low-lead requirements of NSF-372.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Hot-water heating piping, aboveground, NPS 2 and smaller, shall be any of the following:
 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
 2. Schedule 40, Grade B, Type 96 steel pipe; Class 125, cast-iron fittings; cast-iron flanges and flange fittings; and threaded joints.
- B. Hot-water heating piping, aboveground, NPS 2-1/2 and larger, shall be any of the following:
 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
 2. Type L; hard-drawn copper tubing, wrought-copper or cast-bronze, grooved-joint fittings; and copper-tube dimensioned grooved joints.
 3. Schedule 40 steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.
 4. Schedule 40 steel pipe; grooved, mechanical joint coupling and fittings; and grooved, mechanical joints.
- C. Chilled-water piping, aboveground, NPS 2 and smaller, shall be any of the following:
 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
 2. Schedule 40 steel pipe; Class 125, cast-iron fittings; cast-iron flanges and flange fittings; and threaded joints.
- D. Chilled-water piping, aboveground, NPS 2-1/2 and larger, shall be any of the following:
 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
 2. Type L; hard-drawn copper tubing, wrought-copper or cast-bronze, grooved-joint fittings; and copper-tube dimensioned grooved joints.
 3. Schedule 40 steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.

- 4. Schedule 40 steel pipe; grooved, mechanical joint coupling and fittings; and grooved, mechanical joints.
- E. Condensate-Drain Piping: Type DWV, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
- F. Blowdown-Drain Piping: Same materials and joining methods as for piping specified for the service in which blowdown drain is installed.
- G. Air-Vent Piping:
 - 1. Inlet: Same as service where installed with metal-to-plastic transition fittings for plastic piping systems according to piping manufacturer's written instructions.
 - 2. Outlet: Type K, annealed-temper copper tubing with soldered or flared joints.
- H. Safety-Valve-Inlet and -Outlet Piping for Hot-Water Piping: Same materials and joining methods as for piping specified for the service in which safety valve is installed with metal-to-plastic transition fittings for plastic piping systems according to piping manufacturer's written instructions.

3.2 PIPING INSTALLATIONS

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Select system components with pressure rating equal to or greater than system operating pressure.
- K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- L. Install drains, consisting of a tee fitting, NPS 3/4 ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.
- M. Install piping at a uniform grade of 0.2 percent upward in direction of flow.

- N. Reduce pipe sizes using eccentric reducer fitting installed with level side up.
- O. Install branch connections to mains using tee fittings in main pipe, with the branch connected to the bottom of the main pipe. For up-feed risers, connect the branch to the top of the main pipe.
- P. Install valves according to Section 23 0523 "General-Duty Valves for HVAC Piping."
- Q. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.
- R. Install flanges in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated.
- S. Unions and flanges for servicing and disconnect are not required in installations using grooved mechanical joint couplings. (The couplings shall serve as disconnect points if required.)
- T. Install shutoff valve immediately upstream of each dielectric fitting.
- U. Comply with requirements in Section 23 0516 "Expansion Fittings and Loops for HVAC Piping" for installation of expansion loops, expansion joints, anchors, and pipe alignment guides.
- V. Comply with requirements in Section 23 0553 "Identification for HVAC Piping and Equipment" for identifying piping.
- W. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 23 0517 "Sleeves and Sleeve Seals for HVAC Piping."
- X. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 23 0517 "Sleeves and Sleeve Seals for HVAC Piping."
- Y. Install escutcheons for piping penetrations of walls, ceilings, and floors.

3.3 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions or waterway fittings.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges or waterway fittings.

3.4 HANGERS AND SUPPORTS

- A. Comply with requirements in Section 23 0529 "Hangers and Supports for HVAC Piping and Equipment" for hanger, support, and anchor devices. Comply with the following requirements for maximum spacing of supports.
- B. Comply with requirements in Section 23 0548 "Vibration and Seismic Controls for HVAC Piping and Equipment" for seismic restraints.
- C. Install the following pipe attachments:
 1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet long.

2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet or longer.
 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 4. Spring hangers to support vertical runs.
 5. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
 6. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.
- D. Install hangers for steel piping with the following maximum spacing and minimum rod sizes:
1. NPS 3/4: Maximum span, 7 feet.
 2. NPS 1: Maximum span, 7 feet.
 3. NPS 1-1/2: Maximum span, 9 feet.
 4. NPS 2: Maximum span, 10 feet.
 5. NPS 2-1/2: Maximum span, 11 feet.
 6. NPS 3 and Larger: Maximum span, 12 feet.
- E. Install hangers for drawn-temper copper piping with the following maximum spacing and minimum rod sizes:
1. NPS 3/4: Maximum span, 5 feet; minimum rod size, 1/4 inch.
 2. NPS 1: Maximum span, 6 feet; minimum rod size, 1/4 inch.
 3. NPS 1-1/4: Maximum span, 7 feet; minimum rod size, 3/8 inch.
 4. NPS 1-1/2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 5. NPS 2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 6. NPS 2-1/2: Maximum span, 9 feet; minimum rod size, 3/8 inch.
 7. NPS 3 and Larger: Maximum span, 10 feet; minimum rod size, 3/8 inch.
- F. Support vertical runs at roof, at each floor, and at 10-foot intervals between floors.

3.5 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- E. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.
- F. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

- G. Grooved Joints: Assemble joints with coupling and gasket, lubricant, and bolts. Cut or roll grooves in ends of pipe based on pipe and coupling manufacturer's written instructions for pipe wall thickness. Pipe ends shall be clean and free from indentations, projections and roll marks in the area from pipe end to (and including) groove. Use grooved-end fittings and rigid, grooved-end-pipe couplings. Gasket shall be manufactured by the coupling manufacturer and verified as suitable for the intended service. A factory trained representative (direct employee) of the coupling manufacturer shall provide on-site training for contractor's field personnel in the use of grooving tools, application of groove, and product installation. The representative shall periodically visit the job site and review installation to ensure best practices in grooved joint installation are being followed. Contractor shall remove and replace any improperly installed products.
- H. Optional: At owner's option the installing contractor shall use a quality program such as an inspection service to ensure proper installation of grooved components and upon completion of the manufacturer's inspection of the installation, they shall supply the owner a report and warranty.

3.6 TERMINAL EQUIPMENT CONNECTIONS

- A. Sizes for supply and return piping connections shall be the same as or larger than equipment connections.
- B. Install control valves in accessible locations close to connected equipment.
- C. Install bypass piping with globe valve around control valve. If parallel control valves are installed, only one bypass is required.
- D. Install ports for pressure gages and thermometers at coil inlet and outlet connections. Comply with requirements in Section 23 0519 "Meters and Gages for HVAC Piping."

3.7 CHEMICAL TREATMENT

- A. Fill system with fresh water and add liquid alkaline compound with emulsifying agents and detergents to remove grease and petroleum products from piping. Circulate solution for a minimum of 24 hours, drain, clean strainer screens, and refill with fresh water.

3.8 FIELD QUALITY CONTROL

- A. Prepare hydronic piping according to ASME B31.9 and as follows:
 1. Leave joints, including welds, uninsulated and exposed for examination during test.
 2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
 3. Flush hydronic piping systems with clean water; then remove and clean or replace strainer screens.
 4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
 5. Install safety valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.
- B. Perform the following tests on hydronic piping:

1. Use ambient temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
 2. While filling system, use vents installed at high points of system to release air. Use drains installed at low points for complete draining of test liquid.
 3. Isolate expansion tanks and determine that hydronic system is full of water.
 4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the system's working pressure. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength or 1.7 times the "SE" value in Appendix A in ASME B31.9, "Building Services Piping."
 5. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
 6. Prepare written report of testing.
- C. Perform the following before operating the system:
1. Open manual valves fully.
 2. Inspect pumps for proper rotation.
 3. Set makeup pressure-reducing valves for required system pressure.
 4. Inspect air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
 5. Set temperature controls so all coils are calling for full flow.
 6. Inspect and set operating temperatures of hydronic equipment, such as boilers, chillers, cooling towers, to specified values.
 7. Verify lubrication of motors and bearings.

END OF SECTION

SECTION 23 2116

HYDRONIC PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes special-duty valves and specialties for the following:

1. Hot-water heating piping.
2. Chilled-water piping.
3. Condenser-water piping.
4. Glycol cooling-water piping.
5. Makeup-water piping.
6. Condensate-drain piping.
7. Blowdown-drain piping.
8. Air-vent piping.
9. Safety-valve-inlet and -outlet piping.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of the following:

1. Valves: Include flow and pressure drop curves based on manufacturer's testing for calibrated-orifice balancing valves and automatic flow-control valves.
2. Air-control devices.
3. Hydronic specialties.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air-control devices, hydronic specialties, and special-duty valves to include in emergency, operation, and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Differential Pressure Meter: For each type of balancing valve and automatic flow control valve, include flowmeter, probes, hoses, flow charts, and carrying case.

1.6 QUALITY ASSURANCE

- A. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
 - 1. Safety valves and pressure vessels shall bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:
 - 1. Hot-Water Heating Piping: 150 psig at 200 deg F.
 - 2. Chilled-Water Piping: 150 psig at 200 deg F.
 - 3. Condenser-Water Piping: 150 psig at 200 deg F.
 - 4. Glycol Cooling-Water Piping: 150 psig at 200 deg F.
 - 5. Makeup-Water Piping: 80 psig at 150 deg F.
 - 6. Condensate-Drain Piping: 150 deg F.
 - 7. Blowdown-Drain Piping: 200 deg F.
 - 8. Air-Vent Piping: 200 deg F.
 - 9. Safety-Valve-Inlet and -Outlet Piping: Equal to the pressure of the piping system to which it is attached.

2.2 VALVES

- A. Gate, Globe, Check, Ball, and Butterfly Valves: Comply with requirements specified in Section 23 0523 "General-Duty Valves for HVAC Piping."Section 15112 "General-Duty Valves for HVAC Piping."
- B. Automatic Temperature-Control Valves, Actuators, and Sensors: Comply with requirements specified in Section 23 0900 "Instrumentation and Control for HVAC."Section 15900 "HVAC Instrumentation and Controls."
- C. Bronze, Calibrated-Orifice, Balancing Valves:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Armstrong Pumps, Inc.
 - b. Bell & Gossett Domestic Pump.
 - c. Flow Design Inc.
 - d. Gerand Engineering Co.
 - e. Griswold Controls.
 - f. Nexus Valve, Inc.
 - g. Taco.
 - h. Victaulic Company
 - 2. Body: DZR Brass (Ametal®) globe type or bronze, ball or plug type with calibrated orifice or venturi.

3. Ball: Brass or stainless steel.
4. Disc: DZR Brass (Ametal®).
5. Plug: Resin.
6. Seat: PTFE or EPDM.
7. End Connections: Threaded or socket.
8. Pressure Gage Connections: Integral seals for portable differential pressure meter.
9. Handle Style: Multiple-turn handwheel for precise balancing or standard lever, with memory stop to retain set position.
10. CWP Rating: Minimum 250 psig (1725 kPa).
11. Maximum Operating Temperature: 230 deg F (110 deg C).
12. Koil-Kits may be used at coil connections. The kit shall include a circuit balancing valve, Y Strainer-Ball or Union-Ball valve combination, Union-Port fitting, and required coil hoses. A Differential pressure controller shall be provided as required. A meter shall be provided by the valve manufacturer that shall remain with the building owner after commissioning.

D. Cast-Iron or Steel, Calibrated-Orifice, Balancing Valves:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Armstrong Pumps, Inc.
 - b. Bell & Gossett Domestic Pump.
 - c. Flow Design Inc.
 - d. Gerand Engineering Co.
 - e. Griswold Controls.
 - f. Taco.
 - g. Victaulic Company
2. Body: Cast ductile-iron or steel body, ball, plug, or globe pattern with calibrated orifice or venturi.
3. Ball: Brass or stainless steel.
4. Stem Seals: EPDM O-rings.
5. Disc: DZR Brass (Ametal®) or glass and carbon-filled PTFE.
6. Seat: PTFE or EPDM.
7. End Connections: Flanged or grooved.
8. Pressure Gage Connections: Integral seals for portable differential pressure meter.
9. Handle Style: Lever, with memory stop to retain set position.
10. CWP Rating: Minimum 250 psig (1725 kPa).
11. Maximum Operating Temperature: 230 deg F (110 deg C).

E. Diaphragm-Operated, Pressure-Reducing Valves: ASME labeled.

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Conbraco Industries, Inc.
 - e. Spence Engineering Company, Inc.
 - f. Watts Regulator Co.
2. Body: Bronze or brass.
3. Disc: Glass and carbon-filled PTFE.
4. Seat: Brass.
5. Stem Seals: EPDM O-rings.
6. Diaphragm: EPT.

7. Low inlet-pressure check valve.
8. Inlet Strainer: , removable without system shutdown.
9. Valve Seat and Stem: Noncorrosive.
10. Valve Size, Capacity, and Operating Pressure: Selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.

F. Diaphragm-Operated Safety Valves: ASME labeled.

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Conbraco Industries, Inc.
 - e. Spence Engineering Company, Inc.
 - f. Watts Regulator Co.
2. Body: Bronze or brass.
3. Disc: Glass and carbon-filled PTFE.
4. Seat: Brass.
5. Stem Seals: EPDM O-rings.
6. Diaphragm: EPT.
7. Wetted, Internal Work Parts: Brass and rubber.
8. Inlet Strainer: , removable without system shutdown.
9. Valve Seat and Stem: Noncorrosive.
10. Valve Size, Capacity, and Operating Pressure: Comply with ASME Boiler and Pressure Vessel Code: Section IV, and selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.

G. Automatic Flow-Control Valves:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Flow Design Inc.
 - b. Griswold Controls.
 - c. Nexus Valve, Inc.
 - d. Victaulic Company
2. Body: Brass or ferrous metal.
3. Piston and Spring Assembly: Stainless steel, tamper proof, self-cleaning, and removable.
4. Combination Assemblies: Include bronze or brass-alloy ball valve.
5. Identification Tag: Marked with zone identification, valve number, and flow rate.
6. Size: Same as pipe in which installed.
7. Performance: Maintain constant flow, plus or minus 5 percent over system pressure fluctuations.
8. Minimum CWP Rating: 175 psig.
9. Maximum Operating Temperature: 200 deg F.

2.3 AIR-CONTROL DEVICES

A. Manual Air Vents:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Nexus Valve, Inc.
 - e. Taco, Inc.
2. Body: Bronze.
3. Internal Parts: Nonferrous.
4. Operator: Screwdriver or thumbscrew.
5. Inlet Connection: NPS 1/2 (DN 15).
6. Discharge Connection: NPS 1/8 (DN 6).
7. CWP Rating: 150 psig (1035 kPa).
8. Maximum Operating Temperature: 225 deg F (107 deg C).

B. Automatic Air Vents:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Nexus Valve, Inc.
 - e. Taco, Inc.
2. Body: Bronze or cast iron.
3. Internal Parts: Nonferrous.
4. Operator: Noncorrosive metal float.
5. Inlet Connection: NPS 1/2 (DN 15).
6. Discharge Connection: NPS 1/4 (DN 8).
7. CWP Rating: 150 psig (1035 kPa).
8. Maximum Operating Temperature: 240 deg F (116 deg C).

C. Bladder-Type Expansion Tanks:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Taco, Inc.
 - e. Wessels
 - f. Elbi.
2. Tank: Welded steel, rated for 125-psig (860-kPa) working pressure and 375 deg F (191 deg C) maximum operating temperature. Factory test after taps are fabricated and supports installed and are labeled according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
3. Bladder: Securely sealed into tank to separate air charge from system water to maintain required expansion capacity.
4. Air-Charge Fittings: Schrader valve, stainless steel with EPDM seats.

D. Tangential-Type Air Separators:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Taco, Inc.
 - e. Elbi.
2. Tank: Welded steel; ASME constructed and labeled for 125-psig (860-kPa) minimum working pressure and 375 deg F (191 deg C) maximum operating temperature.
3. Air Collector Tube: Perforated stainless steel, constructed to direct released air into expansion tank.
4. Tangential Inlet and Outlet Connections: Threaded for NPS 2 (DN 50) and smaller; flanged connections for NPS 2-1/2 (DN 65) and larger.
5. Blowdown Connection: Threaded.
6. Size: Match system flow capacity.

E. Air Purgers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Taco, Inc.
2. Body: Cast iron with internal baffles that slow the water velocity to separate the air from solution and divert it to the vent for quick removal.
3. Maximum Working Pressure: 150 psig (1035 kPa).
4. Maximum Operating Temperature: 250 deg F (121 deg C).

2.4 HYDRONIC PIPING SPECIALTIES

A. Y-Pattern Strainers:

1. Body:
 - a. ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
 - b. ASTM A 536, Grade 65-45-12, ductile iron with coupled cover.
2. End Connections: Threaded ends for NPS 2 (DN 50) and smaller; flanged or grooved ends for NPS 2-1/2 (DN 65) and larger.
3. Strainer Screen: Stainless-steel, 40-mesh strainer, or perforated stainless-steel basket.
4. CWP Rating: 300 psig (2065 kPa).

B. Basket Strainers:

1. Body:
 - a. ASTM A 126, Class B, high-tensile cast iron with bolted cover and bottom drain connection.
 - b. ASTM A 536, Grade 65-45-12, ductile iron with coupled cover.
2. End Connections: Threaded ends for NPS 2 (DN 50) and smaller; flanged or grooved ends for NPS 2-1/2 (DN 65) and larger.

3. Strainer Screen: 40-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 300 psig (2065 kPa).

C. Suction Diffuser:

Flanged outlet with grooved inlet connections, rated to 300 psi. Ductile iron (ASTM A-536) body, 304 stainless steel frame and perforated sheet diffuser with 5/32" diameter holes. Removable 20 mesh 304 stainless steel start-up pre-filter, outlets for pressure/temperature drain connections, and base support boss.

D. Stainless-Steel Bellow, Flexible Connectors:

1. Body: Stainless-steel bellows with woven, flexible, bronze, wire-reinforcing protective jacket.
2. End Connections: Threaded or flanged to match equipment connected.
3. Performance: Capable of 3/4-inch (20-mm) misalignment.
4. CWP Rating: 150 psig (1035 kPa).
5. Maximum Operating Temperature: 250 deg F (121 deg C).

E. Spherical, Rubber, Flexible Connectors:

1. Body: Fiber-reinforced rubber body.
2. End Connections: Steel flanges drilled to align with Classes 150 and 300 steel flanges.
3. Performance: Capable of misalignment.
4. CWP Rating: 150 psig (1035 kPa).
5. Maximum Operating Temperature: 250 deg F (121 deg C).

F. Three flexible type grooved joint couplings may be used in lieu of flexible connectors at equipment connections in applicable piping systems. The couplings shall be placed in close proximity to the vibration source.

G. Expansion Fittings: Comply with requirements in Section 23 0516 "Expansion Fittings and Loops for HVAC Piping."Section 15124 "Expansion Fittings and Loops for HVAC Piping."

H. Factory-Assembled Pump Drops: Factory assembled grooved end drop for pipe sizes 3" through 12" (DN80 through DN300). Orange enamel coated assembly, consisting of a Class 150 flange for pump connection, required elbow and reducers, valves, specialties, and pipe spool with thermometer and pressure ports. (Butterfly valves used in assemblies shall have a pressure responsive seat and stem offset from the disc centerline to provide complete 360-degree circumferential seating. Assembly is installation-ready, with flexible couplings to accommodate vibration attenuation and stress relief. Assembly rated for working pressure to 300-psig (2068-kPa).

1. Grooved end vibration pump discharge drop with tri-service valve assembly consisting of a spring-actuated check [Venturi-Check] valve and butterfly valve.
2. Grooved end vibration pump suction drop consisting of a suction diffuser with stainless steel basket and diffuser and Class 150 flange for pump connection, and butterfly valve.
3. Grooved end vibration pump suction drop consisting of a 90-degree base elbow, Wye pattern strainer with stainless steel perforated metal basket, and butterfly valve.

PART 3 - EXECUTION

3.1 VALVE APPLICATIONS

- A. Install shutoff-duty valves at each branch connection to supply mains and at supply connection to each piece of equipment.
- B. Install calibrated-orifice, balancing valves in the return pipe of each heating or cooling terminal.
- C. Install check valves at each pump discharge and elsewhere as required to control flow direction.
- D. Install safety valves at hot-water generators and elsewhere as required by ASME Boiler and Pressure Vessel Code. Install drip-pan elbow on safety-valve outlet and pipe without valves to the outdoors; pipe drain to nearest floor drain or as indicated on Drawings. Comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1, for installation requirements.
- E. Install pressure-reducing valves at makeup-water connection to regulate system fill pressure.

3.2 HYDRONIC SPECIALTIES INSTALLATION

- A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.
- B. Install automatic air vents at high points of system piping in mechanical equipment rooms only. Install manual vents at heat-transfer coils and elsewhere as required for air venting.
- C. Install piping from boiler air outlet, air separator, or air purger to expansion tank with a 2 percent upward slope toward tank.
- D. Install in-line air separators in pump suction. Install drain valve on air separators NPS 2 (DN 50) and larger.
- E. Install tangential air separator in pump suction. Install blowdown piping with gate or full-port ball valve; extend full size to nearest floor drain.
- F. Install expansion tanks on the floor. Vent and purge air from hydronic system, and ensure that tank is properly charged with air to suit system Project requirements.

END OF SECTION

SECTION 23 2123

HYDRONIC PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Close-coupled, in-line centrifugal pumps.
 - 2. Separately coupled, horizontally mounted, in-line centrifugal pumps.
 - 3. Separately coupled, vertically mounted, in-line centrifugal pumps.
 - 4. Separately coupled, base-mounted, end-suction centrifugal pumps.

1.3 DEFINITIONS

- A. Buna-N: Nitrile rubber.
- B. EPT: Ethylene propylene terpolymer.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of pump. Include certified performance curves and rated capacities, operating characteristics, furnished specialties, final impeller dimensions, and accessories for each type of product indicated. Indicate pump's operating point on curves.
- B. Shop Drawings: For each pump.
 - 1. Show pump layout and connections.
 - 2. Include setting drawings with templates for installing foundation and anchor bolts and other anchorages.
 - 3. Include diagrams for power, signal, and control wiring.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For pumps to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Mechanical Seals: One mechanical seal(s) for each pump.

PART 2 - PRODUCTS

2.1 CLOSE-COUPLED, IN-LINE CENTRIFUGAL PUMPS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
1. Armstrong Pumps Inc.
 2. Aurora Pump; Division of Pentair Pump Group.
 3. Grundfos Pumps Corporation.
 4. ITT Corporation; Bell & Gossett.
 5. PACO Pumps.
 6. Patterson Pump Co.; a subsidiary of the Gorman-Rupp Co.
 7. TACO Incorporated.
- B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, close-coupled, in-line pump as defined in HI 1.1-1.2 and HI 1.3; designed for installation with pump and motor shafts mounted horizontally or vertically.
- C. Pump Construction:
1. Casing: Radially split, cast iron, with threaded gage tappings at inlet and outlet and threaded companion-flange connections.
 2. Impeller: ASTM B 584, cast bronze; statically and dynamically balanced, keyed to shaft, and secured with a locking cap screw. For constant-speed pumps, trim impeller to match specified performance.
 3. Pump Shaft: Steel, with copper-alloy shaft sleeve.
 4. Seal: Mechanical seal consisting of carbon rotating ring against a ceramic seat held by a stainless-steel spring, and EPT bellows and gasket. Include water slinger on shaft between motor and seal.
 5. Seal: Packing seal consisting of stuffing box with a minimum of four rings of graphite-impregnated braided yarn with bronze lantern ring between center two graphite rings, and bronze packing gland.
 6. Pump Bearings: Permanently lubricated ball bearings.
- D. Motor: Single speed and rigidly mounted to pump casing.
1. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 2. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 23 0513 "Common Motor Requirements for HVAC Equipment."

2.2 SEPARATELY COUPLED, VERTICALLY MOUNTED, IN-LINE CENTRIFUGAL PUMPS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
1. Armstrong Pumps Inc.
 2. Aurora Pump; Division of Pentair Pump Group.
 3. Grundfos Pumps Corporation.
 4. ITT Corporation; Bell & Gossett.
 5. PACO Pumps.
 6. Patterson Pump Co.; a subsidiary of the Gorman-Rupp Co.
 7. TACO Incorporated.
- B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, separately coupled, in-line pump as defined in HI 1.1-1.2 and HI 1.3; designed for installation with pump and motor shafts mounted vertically.
- C. Pump Construction:
1. Casing: Radially split, cast iron, with threaded gage tapings at inlet and outlet, replaceable bronze wear rings, and threaded companion-flange connections.
 2. Impeller: ASTM B 584, cast bronze; statically and dynamically balanced, keyed to shaft, and secured with a locking cap screw. For pumps not frequency-drive controlled, trim impeller to match specified performance.
 3. Pump Shaft: Stainless steel.
 4. Seal: Mechanical seal consisting of carbon rotating ring against a ceramic seat held by a stainless-steel spring, and EPT bellows and gasket. Include water slinger on shaft between motor and seal.
 5. Seal: Packing seal consisting of stuffing box with a minimum of four rings of graphite-impregnated braided yarn with bronze lantern ring between center two graphite rings, and bronze packing gland.
 6. Pump Bearings: Oil lubricated; bronze-journal or thrust type.
- D. Shaft Coupling: Axially split spacer coupling.
- E. Motor: Single speed and rigidly mounted to pump casing with lifting eyebolt and supporting lugs in motor enclosure.
1. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 2. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 23 0513 "Common Motor Requirements for HVAC Equipment."

2.3 SEPARATELY COUPLED, BASE-MOUNTED, END-SUCTION CENTRIFUGAL PUMPS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
1. Armstrong Pumps Inc.
 2. Aurora Pump; Division of Pentair Pump Group.
 3. Grundfos Pumps Corporation.
 4. ITT Corporation; Bell & Gossett.
 5. PACO Pumps.

6. Patterson Pump Co.; a subsidiary of the Gorman-Rupp Co.
 7. TACO Incorporated.
- B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, separately coupled, end-suction pump as defined in HI 1.1-1.2 and HI 1.3; designed for base mounting, with pump and motor shafts horizontal.
- C. Pump Construction:
1. Casing: Radially split, cast iron, with replaceable bronze wear rings, threaded gage tappings at inlet and outlet, drain plug at bottom and air vent at top of volute, and flanged connections. Provide integral mount on volute to support the casing, and provide attached piping to allow removal and replacement of impeller without disconnecting piping or requiring the realignment of pump and motor shaft.
 2. Impeller: ASTM B 584, cast bronze; statically and dynamically balanced, keyed to shaft, and secured with a locking cap screw. For pumps not frequency-drive controlled, trim impeller to match specified performance.
 3. Pump Shaft: Stainless steel.
 4. Seal: Mechanical seal consisting of carbon rotating ring against a ceramic seat held by a stainless-steel spring, and EPT bellows and gasket.
 5. Seal: Packing seal consisting of stuffing box with a minimum of four rings of graphite-impregnated braided yarn with bronze lantern ring between center two graphite rings, and bronze packing gland.
 6. Pump Bearings: Grease-lubricated ball bearings in cast-iron housing with grease fittings.
- D. Shaft Coupling: Molded-rubber insert and interlocking spider capable of absorbing vibration. Couplings shall be drop-out type to allow disassembly and removal without removing pump shaft or motor. EPDM coupling sleeve for variable-speed applications.
- E. Coupling Guard: Dual rated; ANSI B15.1, Section 8; OSHA 1910.219 approved; steel; removable; attached to mounting frame.
- F. Mounting Frame: Welded-steel frame and cross members, factory fabricated from ASTM A 36/A 36M channels and angles. Fabricate to mount pump casing, coupling guard, and motor.
- G. Motor: Single speed, secured to mounting frame, with adjustable alignment.
1. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 2. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 23 0513 "Common Motor Requirements for HVAC Equipment."

2.4 PUMP SPECIALTY FITTINGS

- A. Suction Diffuser:
1. Angle pattern.
 2. 175-psig pressure rating, cast-iron body and end cap, pump-inlet fitting.
 3. Bronze startup and bronze or stainless-steel permanent strainers.
 4. Bronze or stainless-steel straightening vanes.
 5. Drain plug.

6. Factory-fabricated support.
- B. Triple-Duty Valve:
1. Angle or straight pattern.
 2. 175-psig pressure rating, cast-iron body, pump-discharge fitting.
 3. Drain plug and bronze-fitted shutoff, balancing, and check valve features.
 4. Brass gage ports with integral check valve and orifice for flow measurement.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine equipment foundations and anchor-bolt locations for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for piping systems to verify actual locations of piping connections before pump installation.
- C. Examine foundations and inertia bases for suitable conditions where pumps are to be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PUMP INSTALLATION

- A. Comply with HI 1.4.
- B. Install pumps to provide access for periodic maintenance including removing motors, impellers, couplings, and accessories.
- C. Independently support pumps and piping so weight of piping is not supported by pumps and weight of pumps is not supported by piping.
- D. Equipment Mounting: Install base-mounted pumps on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases specified in Section 03 3000 "Cast-in-Place Concrete." Comply with requirements for vibration isolation devices specified in Section 23 0548 "Vibration and Seismic Controls for HVAC Piping and Equipment."
 1. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases.
 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around full perimeter of concrete base.
 3. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 4. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
 6. Install on 4-inch- high concrete base.
- E. Equipment Mounting: Install in-line pumps with continuous-thread hanger rods and spring hangers with vertical-limit stop of size required to support weight of in-line pumps.

1. Comply with requirements for seismic-restraint devices specified in Section 23 0548 "Vibration and Seismic Controls for HVAC Piping and Equipment."
2. Comply with requirements for hangers and supports specified in Section 23 0529 "Hangers and Supports for HVAC Piping and Equipment."

3.3 ALIGNMENT

- A. Engage a factory-authorized service representative to perform alignment service.
- B. Comply with requirements in Hydronics Institute standards for alignment of pump and motor shaft. Add shims to the motor feet and bolt motor to base frame. Do not use grout between motor feet and base frame.
- C. Comply with pump and coupling manufacturers' written instructions.
- D. After alignment is correct, tighten foundation bolts evenly but not too firmly. Completely fill baseplate with nonshrink, nonmetallic grout while metal blocks and shims or wedges are in place. After grout has cured, fully tighten foundation bolts.

3.4 CONNECTIONS

- A. Where installing piping adjacent to pump, allow space for service and maintenance.
- B. Connect piping to pumps. Install valves that are same size as piping connected to pumps.
- C. Install suction and discharge pipe sizes equal to or greater than diameter of pump nozzles.
- D. Install check, shutoff, and throttling valves or triple-duty valve on discharge side of pumps.
- E. Install suction diffuser and shutoff valve on suction side of pumps.
- F. Install flexible connectors on suction and discharge sides of base-mounted pumps between pump casing and valves.
- G. Install pressure gages on pump suction and discharge or at integral pressure-gage tapping, or install single gage with multiple-input selector valve.
- H. Install check valve and gate or ball valve on each condensate pump unit discharge.
- I. Ground equipment according to Section 26 0526 "Grounding and Bonding for Electrical Systems."
- J. Connect wiring according to Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables."

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 1. Complete installation and startup checks according to manufacturer's written instructions.
 2. Check piping connections for tightness.
 3. Clean strainers on suction piping.

4. Perform the following startup checks for each pump before starting:
 - a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
 - c. Verify that pump is rotating in the correct direction.
5. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
6. Start motor.
7. Open discharge valve slowly.

3.6 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain hydronic pumps.

END OF SECTION

SECTION 23 2300
REFRIGERANT PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes refrigerant piping used for air-conditioning applications.

1.2 PERFORMANCE REQUIREMENTS

- A. Line Test Pressure for Refrigerant R-134a:
 - 1. Suction Lines for Air-Conditioning Applications: 115 psig.
 - 2. Suction Lines for Heat-Pump Applications: 225 psig.
 - 3. Hot-Gas and Liquid Lines: 225 psig.
- B. Line Test Pressure for Refrigerant R-407C:
 - 1. Suction Lines for Air-Conditioning Applications: 230 psig.
 - 2. Suction Lines for Heat-Pump Applications: 380 psig.
 - 3. Hot-Gas and Liquid Lines: 380 psig.
- C. Line Test Pressure for Refrigerant R-410A:
 - 1. Suction Lines for Air-Conditioning Applications: 300 psig.
 - 2. Suction Lines for Heat-Pump Applications: 535 psig.
 - 3. Hot-Gas and Liquid Lines: 535 psig.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve and refrigerant piping specialty indicated. Include pressure drop based on manufacturer's test data.
- B. Shop Drawings: Show layout of refrigerant piping and specialties, including pipe, tube, and fitting sizes, flow capacities, valve arrangements and locations, slopes of horizontal runs, oil traps, double risers, wall and floor penetrations, and equipment connection details. Show interface and spatial relationships between piping and equipment.
 - 1. Refrigerant piping indicated on Drawings is schematic only. Size piping and design actual piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control test reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.6 QUALITY ASSURANCE

- A. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."
- B. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

1.7 PRODUCT STORAGE AND HANDLING

- A. Store piping in a clean and protected area with end caps in place to ensure that piping interior and exterior are clean when installed.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. Copper Tube: ASTM B 280, Type ACR.
- B. Wrought-Copper Fittings: ASME B16.22.
- C. Wrought-Copper Unions: ASME B16.22.
- D. Solder Filler Metals: ASTM B 32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.
- E. Brazing Filler Metals: AWS A5.8.
- F. Flexible Connectors:
 - 1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.
 - 2. End Connections: Socket ends.
 - 3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch- long assembly.
 - 4. Pressure Rating: Factory test at minimum 500 psig.
 - 5. Maximum Operating Temperature: 250 deg F.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Hot-Gas and Liquid Lines, and Suction Lines: Copper, Type ACR, drawn-temper tubing and wrought-copper fittings with soldered joints.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping according to ASHRAE 15.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping adjacent to machines to allow service and maintenance.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- K. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Section 08 3113 "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.
- L. Install refrigerant piping in protective conduit where installed belowground.
- M. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.
- N. Slope refrigerant piping as follows:
 1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
 2. Install horizontal suction lines with a uniform slope downward to compressor.
 3. Install traps and double risers to entrain oil in vertical runs.
 4. Liquid lines may be installed level.
- O. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.
- P. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.
- Q. Identify refrigerant piping and valves according to Section 23 0553 "Identification for HVAC Piping and Equipment."
- R. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 23 0517 "Sleeves and Sleeve Seals for HVAC Piping."
- S. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 23 0517 "Sleeves and Sleeve Seals for HVAC Piping."
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 23 0518 "Escutcheons for HVAC Piping."

3.3 PIPE JOINT CONSTRUCTION

- A. Soldered Joints: Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook."
- B. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."
 - 1. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper pipe.
 - 2. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.

3.4 HANGERS AND SUPPORTS

- A. Hanger, support, and anchor products are specified in Section 23 0529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
 - 2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
- C. Install hangers for copper tubing with the following maximum spacing and minimum rod sizes:
 - 1. NPS 1/2: Maximum span, 60 inches; minimum rod size, 1/4 inch.
 - 2. NPS 5/8: Maximum span, 60 inches; minimum rod size, 1/4 inch.
 - 3. NPS 1: Maximum span, 72 inches; minimum rod size, 1/4 inch.
 - 4. NPS 1-1/4: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 5. NPS 1-1/2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 6. NPS 2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 7. NPS 2-1/2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 8. NPS 3: Maximum span, 10 feet; minimum rod size, 3/8 inch.
 - 9. NPS 4: Maximum span, 12 feet; minimum rod size, 1/2 inch.
- D. Support multifloor vertical runs at least at each floor.

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
 - 1. Comply with ASME B31.5, Chapter VI.

2. Test refrigerant piping and specialties. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in Part 1 "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. System shall maintain test pressure at the manifold gage throughout duration of test.
 - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
 - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

3.6 SYSTEM CHARGING

- A. Charge system using the following procedures:
 1. Install core in filter dryers after leak test but before evacuation.
 2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
 3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
 4. Charge system with a new filter-dryer core in charging line.

3.7 ADJUSTING

- A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.
- B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- C. Adjust set-point temperature of air-conditioning or chilled-water controllers to the system design temperature.
- D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:
 1. Open shutoff valves in condenser water circuit.
 2. Verify that compressor oil level is correct.
 3. Open compressor suction and discharge valves.
 4. Open refrigerant valves except bypass valves that are used for other purposes.
 5. Check open compressor-motor alignment and verify lubrication for motors and bearings.
- E. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

END OF SECTION

SECTION 23 3113

METAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Rectangular ducts and fittings.
2. Round ducts and fittings.
3. Sheet metal materials.
4. Duct liner.
5. Sealants and gaskets.
6. Hangers and supports.

B. Related Sections:

1. Section 23 0593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 23 3300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.2 PERFORMANCE REQUIREMENTS

- A. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2007.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

B. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, and static-pressure classes.
4. Elevation of top of ducts.
5. Dimensions of main duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment and vibration isolation.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
 - 2. Suspended ceiling components.
 - 3. Structural members to which duct will be attached.
 - 4. Size and location of initial access modules for acoustical tile.
 - 5. Penetrations of smoke barriers and fire-rated construction.
 - 6. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Perimeter moldings.
- B. Welding certificates.

1.5 QUALITY ASSURANCE

- A. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2007, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."
- B. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2007, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 ROUND AND FLAT OVAL DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Lindab Inc.
 - b. McGill AirFlow LLC.
 - c. SEMCO Incorporated.
 - d. Sheet Metal Connectors, Inc.
 - e. Spiral Manufacturing Co., Inc.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
1. Fabricate round ducts larger Than 90 inches in diameter with butt-welded longitudinal seams.
- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 DOUBLE-WALL ROUND AND FLAT-OVAL DUCTS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Lindab Inc.
 2. McGill AirFlow LLC.
 3. SEMCO Incorporated.
 4. Sheet Metal Connectors, Inc.
- B. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension) of the inner duct.
- C. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on static-pressure class unless otherwise indicated.
1. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - a. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
 2. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - a. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
 - b. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
 3. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Inner Duct: Minimum 0.028-inch perforated galvanized sheet steel having 3/32-inch-diameter perforations, with overall open area of 23 percent.
- E. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 3. Coat insulation with antimicrobial coating.
 4. Cover insulation with polyester film complying with UL 181, Class 1.

2.4 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G60.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.
- D. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304 or 316, as indicated in the "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in the "Duct Schedule" Article.
- E. Aluminum Sheets: Comply with ASTM B 209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.
- F. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
 - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- G. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.5 DUCT LINER

- A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CertainTeed Corporation; Insulation Group.
 - b. Johns Manville.
 - c. Knauf Insulation.
 - d. Owens Corning.
 - 2. Maximum Thermal Conductivity:
 - a. Type I, Flexible: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 3. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 - 4. Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
- B. Insulation Pins and Washers:
 - 1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.

2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick galvanized steel; with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- C. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."
1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
 2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
 3. Butt transverse joints without gaps, and coat joint with adhesive.
 4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
 5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
 6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm.
 7. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
 8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
 - c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.
 9. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.
 - a. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.
 10. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.6 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Water-Based Joint and Seam Sealant:
1. Application Method: Brush on.
 2. Solids Content: Minimum 65 percent.
 3. Shore A Hardness: Minimum 20.
 4. Water resistant.

5. Mold and mildew resistant.
 6. VOC: Maximum 75 g/L (less water).
 7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 8. Service: Indoor or outdoor.
 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- C. Flanged Joint Sealant: Comply with ASTM C 920.
1. General: Single-component, acid-curing, silicone, elastomeric.
 2. Type: S.
 3. Grade: NS.
 4. Class: 25.
 5. Use: O.
- D. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
- E. Round Duct Joint O-Ring Seals:
1. Seal shall provide maximum 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
 2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
 3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.7 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install round ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Section 23 3300 "Air Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."
- M. In congested areas (with respect to other building components / services), coordinate the installed duct connection to its air device so as to provide the designed air flow without any restrictions.

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.

- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 ADDITIONAL INSTALLATION REQUIREMENTS FOR COMMERCIAL KITCHEN HOOD EXHAUST DUCT

- A. Install commercial kitchen hood exhaust ducts without dips and traps that may hold grease, and sloped a minimum of 2 percent to drain grease back to the hood.
- B. Install fire-rated access panel assemblies at each change in direction and at maximum intervals of 20 feet in horizontal ducts, and at every floor for vertical ducts, or as indicated on Drawings. Locate access panel on top or sides of duct a minimum of 1-1/2 inches from bottom of duct.
- C. Do not penetrate fire-rated assemblies except as allowed by applicable building codes and authorities having jurisdiction.

3.4 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 1. Where practical, install concrete inserts before placing concrete.
 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.

- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.6 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 23 3300 "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.7 START UP

- A. Air Balance: Comply with requirements in Section 23 0593 "Testing, Adjusting, and Balancing for HVAC."

3.8 DUCT CLEANING

- A. Clean new duct system(s) before testing, adjusting, and balancing.
- B. Use service openings for entry and inspection.
 - 1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Section 23 3300 "Air Duct Accessories" for access panels and doors.
 - 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
 - 3. Remove and reinstall ceiling to gain access during the cleaning process.
- C. Clean the following components by removing surface contaminants and deposits:
 - 1. Air outlets and inlets (registers, grilles, and diffusers).
 - 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
 - 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
 - 4. Coils and related components.
 - 5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
 - 6. Supply-air ducts, dampers, actuators, and turning vanes.
 - 7. Dedicated exhaust and ventilation components and makeup air systems

3.9 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as otherwise indicated.
- B. Supply Ducts:
 - 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round and Flat Oval: 12.
 - 2. Ducts Connected to Constant-Volume Air-Handling Units:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 6.
 - 3. Ducts Connected to Variable-Air-Volume Air-Handling Units:
 - a. Pressure Class: Positive 6-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 3.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.
 - 4. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive 4-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 3.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.
- C. Return Ducts:
 - 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A .
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round and Flat Oval: 12.
 - 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 6.
 - 3. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive or negative 4-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 3.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.

- D. Exhaust Ducts:
1. Ducts Connected to Fans Exhausting (ASHRAE 62.1-2007, Class 1 and 2) Air:
 - a. Pressure Class: Negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A if negative pressure, and A if positive pressure.
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round and Flat Oval: 6.
 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A if negative pressure, and A if positive pressure.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 6.
 3. Ducts Connected to Commercial Kitchen Hoods: Comply with NFPA 96.
 - a. Exposed to View: Type 304, stainless-steel sheet, No. 4 finish.
 - b. Concealed: Carbon-steel sheet.
 - c. Welded seams and joints.
 - d. Pressure Class: Positive or negative 4-inch wg.
 - e. Minimum SMACNA Seal Class: Welded seams, joints, and penetrations.
 - f. SMACNA Leakage Class: 3.
 4. Ducts Connected to Dishwasher Hoods:
 - a. Type 304, stainless-steel sheet.
 - b. Exposed to View: No. 4 finish.
 - c. Concealed: No. 2D finish.
 - d. Welded seams and flanged joints with watertight EPDM gaskets.
 - e. Pressure Class: Positive or negative 3-inch wg.
 - f. Minimum SMACNA Seal Class: Welded
- E. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:
1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round and Flat Oval: 12.
 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 6.
 3. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 3.

- d. SMACNA Leakage Class for Round and Flat Oval: 3.
- F. Intermediate Reinforcement:
- 1. Galvanized-Steel Ducts: Galvanized steel.
 - 2. Stainless-Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Galvanized.
 - 3. Aluminum Ducts: Aluminum.
- G. Liner:
- 1. Supply Air Ducts: Fibrous glass, Type I, 1 inch thick, only where noted otherwise on drawings.
 - 2. Return Air Ducts: Fibrous glass, Type I, 1 inch thick, only where noted otherwise on drawings.
- H. Elbow Configuration:
- 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 - 2. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Welded.
- I. Branch Configuration:
- 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in.
 - 2. Round: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.

- a. Velocity 1000 fpm or Lower: 90-degree tap.
- b. Velocity 1000 to 1500 fpm: Conical tap.
- c. Velocity 1500 fpm or Higher: 45-degree lateral.

3.10 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 - 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
 - 2. Test the following systems:
 - a. Supply Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections, from sections installed, totaling no less than 25 percent of total installed duct area for each designated pressure class.
 - 3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 - 4. Test for leaks before applying external insulation.
 - 5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
 - 6. Give seven days advance notice for testing.
- C. Duct System Cleanliness Tests:
 - 1. Visually inspect duct system to ensure that no visible contaminants are present.
- D. Duct system will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

END OF SECTION

SECTION 23 3300
AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Backdraft and pressure relief dampers.
 - 2. Manual volume dampers.
 - 3. Control dampers.
 - 4. Fire dampers.
 - 5. Smoke dampers.
 - 6. Flange connectors.
 - 7. Turning vanes.
 - 8. Duct-mounted access doors.
 - 9. Flexible connectors.
 - 10. Flexible ducts.
 - 11. Duct accessory hardware.

- B. Related Requirements:
 - 1. Section 28 3111 "Digital, Addressable Fire-Alarm System" for duct-mounted fire and smoke detectors.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.
 - 1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control-damper installations.
 - d. Fire-damper and smoke-damper installations, including sleeves; and duct-mounted access doors.
 - e. Wiring Diagrams: For power, signal, and control wiring.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G60.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- B. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and finish for exposed ducts.
- C. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- D. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.
- E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Greenheck Fan Corporation.
 - 2. Nailor Industries Inc.
 - 3. Ruskin Company.
 - 4. Vent Products Company, Inc.
 - 5. United Enertech
 - 6. Dace
- B. Description: Gravity balanced.
- C. Maximum Air Velocity: 2000 fpm.
- D. Maximum System Pressure: 2-inch wg.
- E. Frame: Hat-shaped, 0.05-inch- thick, galvanized sheet steel, with welded corners or mechanically attached and mounting flange.
- F. Blades: Multiple single-piece blades, center pivoted, maximum 6-inch width, 0.025-inch- thick, roll-formed aluminum with sealed edges.
- G. Blade Action: Parallel.
- H. Blade Seals: Felt.
- I. Blade Axles:
 - 1. Material: Nonferrous metal.
 - 2. Diameter: 0.20 inch.

- J. Tie Bars and Brackets: Galvanized steel.
- K. Return Spring: Adjustable tension.
- L. Bearings: Steel ball or synthetic pivot bushings.
- M. Accessories:
 - 1. Adjustment device to permit setting for varying differential static pressure.
 - 2. Counterweights and spring-assist kits for vertical airflow installations.
 - 3. Screen Mounting: Rear mounted.
 - 4. Screen Material: Galvanized steel.
 - 5. Screen Type: Insect.
 - 6. 90-degree stops.

2.4 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Greenheck Fan Corporation.
 - b. McGill AirFlow LLC.
 - c. Nailor Industries Inc.
 - d. Ruskin Company.
 - e. Vent Products Company, Inc.
 - f. United Enertech
 - g. Dace
 - h. Carnes
 - 2. Standard leakage rating, with linkage outside airstream.
 - 3. Suitable for horizontal or vertical applications.
 - 4. Frames:
 - a. Frame: Hat-shaped, 0.094-inch- thick, galvanized sheet steel.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
 - 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized-steel, 0.064 inch thick.
 - 6. Blade Axles: Galvanized steel.
 - 7. Bearings:
 - a. Oil-impregnated bronze.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 - 8. Tie Bars and Brackets: Galvanized steel.
- B. Jackshaft:
 - 1. Size: 1-inch diameter.
 - 2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
 - 3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.
- C. Damper Hardware:

1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
2. Include center hole to suit damper operating-rod size.
3. Include elevated platform for insulated duct mounting.

2.5 CONTROL DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Arrow United Industries; a division of Mestek, Inc.
 2. Carnes.
 3. Greenheck Fan Corporation.
 4. McGill AirFlow LLC.
 5. Metal Form Manufacturing, Inc.
 6. Nailor Industries Inc.
 7. Ruskin Company.
 8. Vent Products Company, Inc.
 9. Young Regulator Company.
- B. Frames:
1. Hat shaped.
 2. 0.094-inch- thick, galvanized sheet steel.
 3. Mitered and welded corners.
- C. Blades:
1. Multiple blade with maximum blade width of 8 inches.
 2. Parallel- and opposed-blade design.
 3. Galvanized-steel.
 4. 0.064 inch thick single skin.
 5. Blade Edging: Closed-cell neoprene.
- D. Blade Axles: 1/2-inch- diameter; stainless steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
1. Operating Temperature Range: From minus 40 to plus 200 deg F.
- E. Bearings:
1. Oil-impregnated bronze, molded synthetic or stainless-steel sleeve.
 2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 3. Thrust bearings at each end of every blade.

2.6 FIRE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Arrow United Industries; a division of Mestek, Inc.
 2. Carnes.
 3. Greenheck Fan Corporation.
 4. Nailor Industries Inc.
 5. Prefco; Perfect Air Control, Inc.
 6. Ruskin Company.
 7. Vent Products Company, Inc.
- B. Type: Static and dynamic; rated and labeled according to UL 555 by an NRTL.
- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 2000-fpm velocity.

- D. Fire Rating: 1-1/2 and 3 hours.
- E. Frame: Fabricated with roll-formed, 0.034-inch- thick galvanized steel; with mitered and interlocking corners.
- F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.
 - 1. Minimum Thickness: 0.05 thick, as indicated, and of length to suit application.
 - 2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.
- G. Mounting Orientation: Vertical or horizontal as indicated.
- H. Blades: Roll-formed, interlocking, 0.034-inch- thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch- thick, galvanized-steel blade connectors.
- I. Horizontal Dampers: Include blade lock and stainless-steel closure spring.
- J. Heat-Responsive Device: Replaceable, 165 deg F rated, fusible links.

2.7 SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. Carnes.
 - 3. Greenheck Fan Corporation.
 - 4. Nailor Industries Inc.
 - 5. Ruskin Company.
- B. General Requirements: Label according to UL 555S by an NRTL.
- C. Smoke Detector: Provided by fire alarm contractor.
- D. Frame: Hat-shaped, 0.094-inch- thick, galvanized sheet steel, with welded or corners and mounting flange.
- E. Blades: Roll-formed, horizontal, interlocking, 0.034-inch- thick, galvanized sheet steel.
- F. Leakage: Class I.
- G. Rated pressure and velocity to exceed design airflow conditions.
- H. Mounting Sleeve: Factory-installed, 0.05-inch- thick, galvanized sheet steel; length to suit wall or floor application.
- I. Damper Motors: Modulating or two-position action.
- J. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 23 0513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section 23 0900 "Instrumentation and Control for HVAC."
 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
- K. Accessories:
1. Auxiliary switches for signaling fan control or position indication.
 2. Test and reset switches, damper mounted.

2.8 FLANGE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following provide products by one of the following:
1. Ductmate Industries, Inc.
 2. Nexus PDQ; Division of Shilco Holdings Inc.
 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- C. Material: Galvanized steel.
- D. Gage and Shape: Match connecting ductwork.

2.9 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Ductmate Industries, Inc.
 2. Duro Dyne Inc.
 3. METALAIRE, Inc.
 4. SEMCO Incorporated.
 5. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- D. Vane Construction: Single wall for ducts up to 48 inches and double wall for larger dimensions.

2.10 DUCT-MOUNTED ACCESS DOORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. American Warming and Ventilating; a division of Mestek, Inc.
 2. Cesco Products; a division of Mestek, Inc.
 3. Ductmate Industries, Inc.
 4. Flexmaster U.S.A., Inc.
 5. Greenheck Fan Corporation.
 6. McGill AirFlow LLC.
 7. Nailor Industries Inc.
 8. Ventfabrics, Inc.
 9. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."
1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: 1-by-1-inchbutt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
 3. Number of Hinges and Locks:
 - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
 - b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.
 - c. Access Doors up to 24 by 48 Inches: Continuous and two compression latches.
 - d. Access Doors Larger Than 24 by 48 Inches: Continuous and two compression latches with outside and inside handles.
- C. Pressure Relief Access Door:
1. Door and Frame Material: Galvanized sheet steel.
 2. Door: Double wall with insulation fill with metal thickness applicable for duct pressure class.
 3. Operation: Open outward for positive-pressure ducts and inward for negative-pressure ducts.
 4. Factory set at 3.0- to 8.0-inch wg.
 5. Doors close when pressures are within set-point range.
 6. Hinge: Continuous piano.
 7. Latches: Cam.
 8. Seal: Neoprene or foam rubber.
 9. Insulation Fill: 1-inch- thick, fibrous-glass or polystyrene-foam board.

2.11 DUCT ACCESS PANEL ASSEMBLIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Ductmate Industries, Inc.
 2. Flame Gard, Inc.
 3. 3M.
- B. Labeled according to UL 1978 by an NRTL.

- C. Panel and Frame: Minimum thickness 0.0528-inch carbon steel.
- D. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.
- E. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.
- F. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.12 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Ductmate Industries, Inc.
 2. Duro Dyne Inc.
 3. Ventfabrics, Inc.
 4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Materials: Flame-retardant or noncombustible fabrics.
- C. Coatings and Adhesives: Comply with UL 181, Class 1.
- D. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to two strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Provide metal compatible with connected ducts.
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 1. Minimum Weight: 26 oz./sq. yd..
 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 3. Service Temperature: Minus 40 to plus 200 deg F.
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 1. Minimum Weight: 24 oz./sq. yd..
 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 3. Service Temperature: Minus 50 to plus 250 deg F.

2.13 FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Flexmaster U.S.A., Inc.
 2. McGill AirFlow LLC.
 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Noninsulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire.
 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 10 to plus 160 deg F.
- C. Insulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire; fibrous-glass insulation; vapor-barrier film.
 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.

3. Temperature Range: Minus 20 to plus 210 deg F.
4. Insulation R-value: Comply with ASHRAE/IESNA 90.1-2007.

D. Flexible Duct Connectors:

1. Clamps: Nylon strap in sizes 3 through 18 inches, to suit duct size.

2.14 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 1. Install steel volume dampers in steel ducts.
 2. Install aluminum volume dampers in aluminum ducts.
- D. Set dampers to fully open position before testing, adjusting, and balancing.
- E. Install test holes at fan inlets and outlets and elsewhere as indicated.
- F. Install fire and smoke dampers according to UL listing.
- G. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 1. On both sides of duct coils.
 2. Upstream and downstream from duct filters.
 3. At outdoor-air intakes and mixed-air plenums.
 4. At drain pans and seals.
 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 7. Upstream or downstream from duct silencers.
 8. Control devices requiring inspection.

- 9. Elsewhere as indicated.
- H. Install access doors with swing against duct static pressure.
- I. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - 4. Head and Shoulders Access: 21 by 14 inches.
 - 5. Body Access: 25 by 14 inches.
 - 6. Body plus Ladder Access: 25 by 17 inches.
- J. Label access doors according to Section 23 0553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- K. Install flexible connectors to connect ducts to equipment.
- L. Connect terminal units to supply ducts directly or with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- M. Connect diffusers or light troffer boots to ducts directly or with maximum 72-inch lengths of flexible duct clamped or strapped in place, except use rigid elbow for final connection to all diffusers. Limit to, except no flex duct allowed above gypsum ceilings. Support flex duct with strap that is ≥ 1 " in width.
- N. Connect flexible ducts to metal ducts with draw bands.
- O. Install duct test holes where required for testing and balancing purposes.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 - 3. Operate fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
 - 4. Inspect turning vanes for proper and secure installation.

END OF SECTION

SECTION 23 3423

HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Ceiling-mounted ventilators.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Wiring Diagrams: For power, signal, and control wiring.
 - 3. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.

PART 2 - PRODUCTS

2.1 CEILING-MOUNTED VENTILATORS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Broan-NuTone LLC.
 - 2. Carnes Company.
 - 3. Greenheck Fan Corporation.
 - 4. Loren Cook Company.
 - 5. PennBarry.
 - 6. Twin City.
- B. Housing: Steel, lined with acoustical insulation.

- C. Fan Wheel: Centrifugal wheels directly mounted on motor shaft. Fan shrouds, motor, and fan wheel shall be removable for service.
- D. Grille: Painted aluminum, louvered grille with flange on intake and thumbscrew attachment to fan housing.
- E. Electrical Requirements: Junction box for electrical connection on housing and receptacle for motor plug-in.
- F. Accessories:
 - 1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
 - 2. Manual Starter Switch: Single-pole rocker switch assembly with cover and pilot light.
 - 3. Time-Delay Switch: Assembly with single-pole rocker switch, timer, and cover plate.
 - 4. Motion Sensor: Motion detector with adjustable shutoff timer.
 - 5. Ceiling Radiation Damper: Fire-rated assembly with ceramic blanket, stainless-steel springs, and fusible link.
 - 6. Filter: Washable aluminum to fit between fan and grille.
 - 7. Isolation: Rubber-in-shear vibration isolators.
 - 8. Manufacturer's standard roof jack or wall cap, and transition fittings.

2.2 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 23 0513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2.3 SOURCE QUALITY CONTROL

- A. Certify sound-power level ratings according to AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Certify fan performance ratings, including flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating." Label fans with the AMCA-Certified Ratings Seal.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Secure roof-mounted fans to roof curbs with cadmium-plated hardware. .
- B. Support units using restrained spring isolators having a static deflection of 1 inch. Vibration control devices are specified in Section 23 0548 "Vibration and Seismic Controls for HVAC Piping and Equipment."
- C. Ceiling Units: Suspend units from structure; use steel wire or metal straps.

- D. Support suspended units from structure using threaded steel rods and elastomeric hangers or spring hangers having a static deflection of 1 inch. Install units with clearances for service and maintenance.
- E. Label units according to requirements specified in Section 23 0553 "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

- A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 23 3300 "Air Duct Accessories."
- B. Install ducts adjacent to power ventilators to allow service and maintenance.
- C. Ground equipment according to Section 26 0526 "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Verify that shipping, blocking, and bracing are removed.
 - 2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 3. Verify that cleaning and adjusting are complete.
 - 4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
 - 5. Adjust belt tension.
 - 6. Adjust damper linkages for proper damper operation.
 - 7. Verify lubrication for bearings and other moving parts.
 - 8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
 - 9. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
 - 10. Shut unit down and reconnect automatic temperature-control operators.
 - 11. Remove and replace malfunctioning units and retest as specified above.
- C. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Prepare test and inspection reports.

3.4 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.

- C. Comply with requirements in Section 23 0593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.
- D. Replace fan and motor pulleys as required to achieve design airflow.
- E. Lubricate bearings.

END OF SECTION

SECTION 23 3600

AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Shutoff, single-duct air terminal units.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For air terminal units. Include plans, elevations, sections, details, and attachments to other work.
- C. Delegated-Design Submittal:
 - 1. Materials, fabrication, assembly, and spacing of hangers and supports.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2007, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-Up."

1.6 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace terminal units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SHUTOFF, SINGLE-DUCT AIR TERMINAL UNITS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. METALAIRE, Inc.
 - 2. Nailor Industries Inc.

3. Price Industries.
 4. Titus.
 5. Envirotec
 6. Trane
- B. Configuration: Volume-damper assembly inside unit casing with control components inside a protective metal shroud.
- C. Casing: 0.034-inch steel, single wall.
1. Casing Lining: Adhesive attached, 1/2-inch- thick, coated, fibrous-glass duct liner complying with ASTM C 1071, and having a maximum flame-spread index of 25 and a maximum smoke-developed index of 50, for both insulation and adhesive, when tested according to ASTM E 84.
 - a. Cover liner with nonporous foil.
 2. Air Inlet: Round stub connection or S-slip and drive connections for duct attachment.
 3. Air Outlet: S-slip and drive connections, size matching inlet size.
 4. Access: Removable panels for access to parts requiring service, adjustment, or maintenance; with airtight gasket.
 5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2007.
- D. Regulator Assembly: System-air-powered bellows section incorporating polypropylene bellows for volume regulation and thermostatic control. Bellows shall operate at temperatures from 0 to 140 deg F, shall be impervious to moisture and fungus, shall be suitable for 10-inch wg static pressure, and shall be factory tested for leaks.
- E. Volume Damper: Galvanized steel with peripheral gasket and self-lubricating bearings.
1. Maximum Damper Leakage: ARI 880 rated, 3 percent of nominal airflow at 6-inch wg inlet static pressure.
 2. Damper Position: Normally open.
- F. Hydronic Coils: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch, and rated for a minimum working pressure of 200 psig and a maximum entering-water temperature of 220 deg F. Include manual air vent and drain valve.
- G. Direct Digital Controls: Bidirectional damper operators and microprocessor-based controller and room sensor.
1. Damper Actuator: 24 V, powered closed, spring return open.
 2. Terminal Unit Controller: Pressure-independent, variable-air-volume controller with electronic airflow transducer with multipoint velocity sensor at air inlet, factory calibrated to minimum and maximum air volumes, and having the following features:
 - a. Occupied and unoccupied operating mode.
 - b. Remote reset of airflow or temperature set points.
 - c. Adjusting and monitoring with portable terminal.
 - d. Communication with existing temperature-control system.
 3. Room Sensor: Wall mounted, with temperature set-point adjustment and access for connection of portable operator terminal.

2.2 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.

- C. Steel Cables: Galvanized steel complying with ASTM A 603.
- D. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- E. Air Terminal Unit Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- F. Trapeze and Riser Supports: Steel shapes and plates for units with steel casings; aluminum for units with aluminum casings.

2.3 SOURCE QUALITY CONTROL

- A. Factory Tests: Test assembled air terminal units according to ARI 880.
 1. Label each air terminal unit with plan number, nominal airflow, maximum and minimum factory-set airflows, coil type, and ARI certification seal.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install air terminal units according to NFPA 90A, "Standard for the Installation of Air Conditioning and Ventilating Systems."
- B. Install air terminal units level and plumb. Maintain sufficient clearance for normal service and maintenance.
- C. Install wall-mounted thermostats.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 1. Where practical, install concrete inserts before placing concrete.
 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes and for slabs more than 4 inches thick.
 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes and for slabs less than 4 inches thick.
 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hangers Exposed to View: Threaded rod and angle or channel supports.
- D. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.3 CONNECTIONS

- A. Install piping adjacent to air terminal unit to allow service and maintenance.

- B. Hot-Water Piping: In addition to requirements in Section 23 2113 "Hydronic Piping" and Section 23 2116 "Hydronic Piping Specialties," Section 15179 "Hydronic Piping Specialties," connect heating coils to supply with shutoff valve, strainer, control valve, and union or flange; and to return with balancing valve and union or flange.
- C. Connect ducts to air terminal units according to Section 23 3113 "Metal Ducts."
- D. Make connections to air terminal units with flexible connectors complying with requirements in Section 23 3300 "Air Duct Accessories."

3.4 IDENTIFICATION

- A. Label each air terminal unit with plan number, nominal airflow, and maximum and minimum factory-set airflows. Comply with requirements in Section 23 0553 "Identification for HVAC Piping and Equipment" for equipment labels and warning signs and labels.

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
 - 1. After installing air terminal units and after electrical circuitry has been energized, test for compliance with requirements.
 - 2. Leak Test: After installation, fill water coils and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Air terminal unit will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.6 STARTUP SERVICE

- A. Perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Verify that inlet duct connections are as recommended by air terminal unit manufacturer to achieve proper performance.
 - 3. Verify that controls and control enclosure are accessible.
 - 4. Verify that control connections are complete.
 - 5. Verify that nameplate and identification tag are visible.
 - 6. Verify that controls respond to inputs as specified.

3.7 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain air terminal units.

END OF SECTION

SECTION 23 3713

DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Rectangular and square ceiling diffusers.
2. Perforated diffusers.
3. Louver face diffusers.
4. Linear slot diffusers.
5. Fixed face registers and grilles.
6. Linear bar grilles.
7. Fixed, extruded aluminum HVAC louvers.

B. Related Sections:

1. Section 23 3300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated, include the following:

1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

PART 2 - PRODUCTS

2.1 CEILING DIFFUSERS

A. Rectangular and Square Ceiling Diffusers:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Carnes.
 - b. Krueger.
 - c. METALAIRE, Inc.
 - d. Nailor Industries Inc.
 - e. Price Industries.
 - f. Titus.
 - g. Tuttle & Bailey

B. Perforated Diffuser:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Carnes.
 - b. Krueger.
 - c. METALAIRE, Inc.
 - d. Nailor Industries Inc.
 - e. Price Industries.
 - f. Titus.
 - g. Tuttle & Bailey

C. Louver Face Diffuser:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Carnes.
 - b. Krueger.
 - c. METALAIRE, Inc.
 - d. Nailor Industries Inc.
 - e. Price Industries.
 - f. Titus.
 - g. Tuttle & Bailey

2.2 CEILING LINEAR SLOT OUTLETS

A. Linear Bar Diffuser:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Carnes.
 - b. Krueger.
 - c. METALAIRE, Inc.
 - d. Nailor Industries Inc.
 - e. Price Industries.
 - f. Titus.
 - g. Tuttle & Bailey

2.3 REGISTERS AND GRILLES

A. Register and Grilles:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Carnes.
 - b. Krueger.
 - c. Nailor Industries Inc.
 - d. Price Industries.
 - e. Titus.
 - f. Tuttle & Bailey

2.4 FIXED, EXTRUDED-ALUMINUM LOUVERS

A. Horizontal, Drainable-Blade Louver:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Airolite Company, LLC (The).
 - b. Arrow United Industries; a division of Mestek, Inc.
 - c. Dowco Products Group; Safe Air of Illinois.
 - d. Greenheck Fan Corporation.
 - e. NCA Manufacturing, Inc.
 - f. Ruskin Company; Tomkins PLC.
 - g. United Enertech
2. Frame and Blade Nominal Thickness: Not less than 0.080 inch.
3. Mullion Type: Exposed.
4. AMCA Seal: Mark units with AMCA Certified Ratings Seal.
5. Louver Screens
 - a. General: Provide screen at each exterior louver.
 - b. Screen Location for Fixed Louvers: Interior face.
 - c. Screening Type: Bird screening.
 - d. Bird Screening: Aluminum, 1/2-inch- square mesh, 0.063-inch wire.

2.5 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install diffusers, registers, louvers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.
- D. Louver Installation.
 1. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.
 2. Form closely fitted joints with exposed connections accurately located and secured.
 3. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.

4. Protect unpainted galvanized and nonferrous-metal surfaces that are in contact with concrete, masonry, or dissimilar metals from corrosion and galvanic action by applying a heavy coating of bituminous paint or by separating surfaces with waterproof gaskets or nonmetallic flashing.
5. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required.

3.2 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.
- B. Restore louvers damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units and replace with new units.
 1. Touch up minor abrasions in finishes with air-dried coating that matches color and gloss of, and is compatible with, factory-applied finish coating.

END OF SECTION

SECTION 23 5216
CONDENSING BOILERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes gas-fired, condensing boilers, trim, and accessories for generating hot water.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for boilers.
 - 2. Include rated capacities, operating characteristics, and furnished specialties and accessories.
- B. Sustainable Design Submittals:
- C. Shop Drawings: For boilers, boiler trim, and accessories.
 - 1. Include plans, elevations, sections, and [**mounting**] [**attachment**] details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.
- D. Delegated-Design Submittal: For each boiler.
 - 1. Design calculations and vibration isolation base details, signed and sealed by a qualified professional engineer.
 - a. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
 - b. Vibration Isolation Base Details: Detail fabrication, including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

1.4 INFORMATIONAL SUBMITTALS

- A. Seismic Qualification Data: Certificates, for boiler, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- B. Source quality-control reports.
- C. Field quality-control reports.
- D. Sample Warranty: For special warranty.
- E. Product Certificates:
1. ASME Stamp Certification and Report: Submit "A," "S," or "PP" stamp certificate of authorization, as required by authorities having jurisdiction, and document hydrostatic testing of piping external to boiler.
 2. CSA B51 pressure vessel Canadian Registration Number (CRN).

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For boilers to include in emergency, operation, and maintenance manuals.

1.6 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace components of boilers that fail in materials or workmanship within specified warranty period.
1. Warranty Period for Fire-Tube Condensing Boilers:
 - a. Leakage and Materials: **10** years from date of Substantial Completion.
 - b. Heat Exchanger Damaged by Thermal Stress and Corrosion: for **five** years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASME Compliance: Fabricate and label boilers to comply with 2010 ASME Boiler and Pressure Vessel Code.
- C. ASHRAE/IES 90.1 Compliance: Boilers shall have minimum efficiency according to "Gas and Oil Fired Boilers - Minimum Efficiency Requirements."
- D. DOE Compliance: Minimum efficiency shall comply with 10 CFR 430, Subpart B, Appendix N.

- E. UL Compliance: Test boilers for compliance with UL 795. Boilers shall be listed and labeled by a testing agency acceptable to authorities having jurisdiction.
- F. CSA Compliance: Test boilers for compliance with CSA B51.
- G. Mounting Base: For securing boiler to concrete base.
 - 1. Seismic Fabrication Requirements: Fabricate mounting base and attachment to boiler pressure vessel, accessories, and components with reinforcement strong enough to withstand seismic forces defined in Section 23 0548 "Vibration and Seismic Controls for HVAC" when mounting base is anchored to building structure.

2.2 PULSE-COMBUSTION, FIRE-TUBE CONDENSING BOILERS

- A. Description: Factory-fabricated, -assembled, and -tested, pulse-combustion condensing boiler with heat exchanger sealed pressure tight, built on a steel base, including insulated jacket; flue-gas vent; combustion-air intake connections; water supply, return, and condensate drain connections; and controls.
- B. Heat Exchanger: **Type 316L, stainless-steel** primary and secondary combustion chamber.
- C. Pressure Vessel: Carbon steel with welded heads and tube connections.
- D. Exhaust Decoupler: Fiberglass composite material in a corrosion-resistant steel box.
- E. Burner: Natural gas, self-aspirating and self-venting after initial start.
- F. Blower: Centrifugal fan to operate only during start of each burner sequence.
 - 1. Motors: Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 23 0513 "Common Motor Requirements for HVAC Equipment."
 - a. Motor Sizes: Minimum size as indicated; if not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- G. Gas Train: Combination gas valve with manual shutoff and pressure regulator.
- H. Ignition: Spark ignition with 100 percent main-valve shutoff with electronic flame supervision.
- I. Casing:
 - 1. Jacket: Sheet metal, with snap-in or interlocking closures.
 - 2. Control Compartment Enclosure: NEMA 250, Type 1A.
 - 3. Finish: Powder-coated protective finish.
 - 4. Insulation: Minimum 2-inch- (50-mm-) thick, mineral-fiber insulation surrounding heat exchanger.
 - 5. Combustion-Air Connection: Inlet duct collar and sheet metal closure over burner compartment.
- J. Mufflers: Carbon-steel intake muffler and stainless-steel exhaust.
- K. Condensate Trap: Cast-iron body with stainless-steel internal parts.

- L. Capacities and Characteristics:
- M. Hot-Water Heating:
 - 1. Design Water-Pressure Rating: 150 psig (1035 kPa).
 - 2. Entering-Water Temperature: 160 F.
 - 3. Leaving-Water Temperature: 180 F.
 - 4. Design Water Flow Rate: 150 gpm .
 - 5. Design Pressure Drop: 4 psig .
 - 6. Electrical Characteristics:
 - a. Volts: 115 V.
 - b. Phase: Single.
 - c. Hertz: 60Hz.
 - d. Full-Load Amperes: 8 A.
- N. Safety Relief Valve:
 - 1. Size and Capacity: As required for equipment according to 2010 ASME Boiler and Pressure Vessel Code.
 - 2. Description: Fully enclosed steel spring with adjustable pressure range and positive shutoff; factory set and sealed.
 - a. Drip-Pan Elbow: Cast iron and having threaded inlet and outlet with threads complying with ASME B1.20.1.
- O. Pressure Gage: Minimum 3-1/2-inch (89-mm) diameter. Gage shall have normal operating pressure about 50 percent of full range.
- P. Water Column: Minimum 12-inch (300-mm) glass gage with shutoff cocks.
- Q. Drain Valves: Minimum NPS 3/4 (DN 20) or nozzle size with hose-end connection.
- R. Blowdown Valves: Factory-installed bottom and surface, slow-acting blowdown valves same size as boiler nozzle.
- S. Stop Valves: Boiler inlets and outlets, except safety relief valves or preheater inlet and outlet, shall be equipped with stop valve in an accessible location as near as practical to boiler nozzle and same size or larger than nozzle. Valves larger than NPS 2 (DN 50) shall have rising stem.
- T. Stop-Check Valves: Factory-installed, stop-check valve and stop valve at boiler outlet with free-blow drain valve factory installed between the two valves and visible when operating stop-check valve.

2.3 CONTROLS

- A. Refer to Section 23 0923 "Direct Digital Control (DDC) System for HVAC" and Section 23 0993.11 "Sequence of Operations for HVAC DDC."
- B. Boiler operating controls shall include the following devices and features:
 - 1. Control transformer.
 - 2. Set-Point Adjust: Set points shall be adjustable.

3. Operating Pressure Control: Factory wired and mounted to cycle burner.
 4. Low-Water Cutoff and Pump Control: Cycle feedwater pump(s) for makeup water control.
 5. Sequence of Operation: Electric, factory-fabricated and field-installed panel to control burner firing rate to maintain space temperature in response to thermostat with heat anticipator located in heated space.
 - a. Include automatic, alternating-firing sequence for multiple boilers to ensure maximum system efficiency throughout the load range and to provide equal runtime for boilers.
 - b. Include automatic, alternating-firing sequence for multiple boilers to ensure maximum system efficiency throughout the load range and to provide equal runtime for boilers.
 6. Sequence of Operation: Electric, factory-fabricated and field-installed panel to control burner firing rate to maintain a constant steam pressure. Maintain pressure set point plus or minus 10 percent.
 - a. Include automatic, alternating-firing sequence for multiple boilers to ensure maximum system efficiency throughout the load range and to provide equal runtime for boilers.
- C. Burner Operating Controls: To maintain safe operating conditions, burner safety controls limit burner operation.
1. High Cutoff: **Automatic** reset stops burner if operating conditions rise above maximum boiler design
 2. Low-Water Cutoff Switch: **Electronic** probe shall prevent burner operation on low water. Cutoff switch shall be **automatic**-reset type.
 3. Blocked Inlet Safety Switch: Manual-reset pressure switch field mounted on boiler combustion-air inlet.
 4. Audible Alarm: Factory mounted on control panel with silence switch; shall sound alarm for above conditions.
- D. Building Automation System Interface: Factory install hardware and software to enable building automation system to monitor, control, and display boiler status and alarms.
1. A communication interface with building automation system shall enable building automation system operator to remotely control and monitor the boiler from an operator workstation. Control features available, and monitoring points displayed, locally at boiler control panel shall be available through building automation system.

2.4 ELECTRICAL POWER

- A. Controllers, Electrical Devices, and Wiring: Electrical devices and connections are specified in electrical Sections.
- B. Single-Point Field Power Connection: Factory-installed and -wired switches, motor controllers, transformers, and other electrical devices necessary shall provide a single-point field power connection to boiler.

2.5 VENTING KITS

- A. Kit: Complete system, ASTM A 959, Type 29-4C stainless steel, pipe, vent terminal, thimble, indoor plate, vent adapter, condensate trap and dilution tank, and sealant.
- B. Combustion-Air Intake: Complete system, stainless steel, pipe, vent terminal with screen, inlet air coupling, and sealant.

2.6 SOURCE QUALITY CONTROL

- A. Burner and Hydrostatic Test: Factory adjust burner to eliminate excess oxygen, carbon dioxide, oxides of nitrogen emissions, and carbon monoxide in flue gas and to achieve combustion efficiency; perform hydrostatic test.
- B. Test and inspect factory-assembled boilers, before shipping, according to 2010 ASME Boiler and Pressure Vessel Code.
- C. Allow Owner access to source quality-control testing of boilers. Notify Architect 14 days in advance of testing.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, and piping and electrical connections to verify actual locations, sizes, and other conditions affecting performance of the Work.
 - 1. Final boiler locations indicated on Drawings are approximate. Determine exact locations before roughing-in for piping and electrical connections.
- B. Examine mechanical spaces for suitable conditions where boilers will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 BOILER INSTALLATION

- A. Equipment Mounting:
 - 1. Install boilers on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations
 - 2. Comply with requirements for vibration isolation and seismic-restraint devices specified in Section 23 0548 "Vibration and Seismic Controls for HVAC."
 - 3. Comply with requirements for vibration isolation devices specified in Section 23 0548.13 "Vibration Controls for HVAC."
- B. Install gas-fired boilers according to NFPA 54.
- C. Assemble and install boiler trim.
- D. Install electrical devices furnished with boiler but not specified to be factory mounted.

- E. Install control wiring to field-mounted electrical devices.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to boiler to allow service and maintenance.
- C. Install piping from equipment drain connection to nearest floor drain. Piping shall be at least full size of connection. Provide an isolation valve if required.
- D. Connect piping to boilers, except safety relief valve connections, with flexible connectors of materials suitable for service. Flexible connectors and their installation are specified in Section 23 2116 "Hydronic Piping Specialties."
- E. Connect gas piping to boiler gas-train inlet with union. Piping shall be at least full size of gas-train connection. Provide a reducer if required.
- F. Connect hot-water piping to supply- and return-boiler tapplings with shutoff valve and union or flange at each connection.
- G. Connect steam and condensate piping to supply-, return-, and blowdown-boiler tapplings with shutoff valve and union or flange at each connection.
- H. Install piping from safety relief valves to nearest floor drain.
- I. Install piping from safety valves to drip-pan elbow and to nearest floor drain.
- J. Boiler Venting:
 - 1. Install flue venting kit and combustion-air intake.
- K. Ground equipment according to Section 26 0526 "Grounding and Bonding for Electrical Systems."
- L. Connect wiring according to Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Perform installation and startup checks according to manufacturer's written instructions.
 - 2. Leak Test: Hydrostatic test. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: Start units to confirm proper motor rotation and unit operation. Adjust air-fuel ratio and combustion.

4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - a. Check and adjust initial operating set points and high- and low-limit safety set points of fuel supply, water level, and water temperature.
 - b. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- D. Boiler will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.
- F. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.
- G. Performance Tests:
 1. Engage a factory-authorized service representative to inspect component assemblies and equipment installations, including connections, and to conduct performance testing.
 2. Boilers shall comply with performance requirements indicated, as determined by field performance tests. Adjust, modify, or replace equipment to comply.
 3. Perform field performance tests to determine capacity and efficiency of boilers.
 - a. Test for full capacity.
 - b. Test for boiler efficiency at low fire 20, 40, 60, 80, 100 percent of full capacity. Determine efficiency at each test point.
 4. Repeat tests until results comply with requirements indicated.
 5. Provide analysis equipment required to determine performance.
 6. Provide temporary equipment and system modifications necessary to dissipate the heat produced during tests if building systems are inadequate.
 7. Notify Architect **24** hours minimum in advance of test dates.
 8. Document test results in a report and submit to Architect.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train] Owner's maintenance personnel to adjust, operate, and maintain boilers. Refer to Section 01 7900 "Demonstration and Training."

END OF SECTION

SECTION 23 5533

FUEL-FIRED UNIT HEATERS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes gas-fired unit heaters.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of fuel-fired unit heater indicated. Include rated capacities, operating characteristics, and accessories.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Wiring Diagrams: Power wiring.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control test reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace heat exchanger of fuel-fired unit heater that fails in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GAS-FIRED UNIT HEATERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- B. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
1. Lennox Industries, Inc.
 2. Modine Manufacturing Company.
 3. Reznor/Thomas & Betts Corporation.
 4. Sterling HVAC Products; Div. of Mestek Technology Inc.
 5. Trane
- C. Description: Factory assembled, piped, and wired, and complying with ANSI Z83.8/CSA 2.6.
- D. Fuel Type: Design burner for natural gas having characteristics same as those of gas available at Project site.
- E. Type of Venting: Powered vented.
- F. Housing: Steel, with integral draft hood and inserts for suspension mounting rods.
- G. Heat Exchanger: Stainless steel.
- H. Burner Material: Aluminized steel with stainless-steel inserts.
- I. Unit Fan: Propeller blades riveted to heavy-gage steel spider bolted to cast-iron hub, dynamically balanced, and resiliently mounted.
- J. Controls: Regulated redundant gas valve containing pilot solenoid valve, electric gas valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff all in one body.
1. Gas Control Valve: Single stage.
 2. Ignition: Electronically controlled electric spark with flame sensor.
 3. Fan Thermal Switch: Operates fan on heat-exchanger temperature.
 4. Vent Flow Verification: Flame rollout switch or Differential pressure switch to verify open vent.
 5. Control transformer.
 6. High Limit: Thermal switch or fuse to stop burner.
 7. Thermostats: Devices and wiring are specified in Section 23 0900 "Instrumentation and Control for HVAC."
 8. Thermostat: Single-stage, wall-mounting type with 50 to 90 deg F operating range and fan on switch.
 9. Thermostat: 2-stage, wall-mounting type with 50 to 90 deg F operating range and fan on switch.
 10. Thermostat: Single-stage type with duct-mounting sensor and 50 to 90 deg F operating range.
 11. Thermostat: 2-stage type with duct-mounting sensor and 50 to 90 deg F operating range.
- K. Discharge Louvers: Independently adjustable horizontal blades.
- L. Accessories:
1. Vertical discharge louvers.
 2. Four-point suspension kit.
 3. Summer fan switch.
 4. Unit-mounted thermostat bracket.
 5. Power Venter: Centrifugal aluminized-steel fan, with stainless-steel shaft; 120-V ac motor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install and connect gas-fired unit heaters and associated fuel and vent features and systems according to NFPA 54, applicable local codes and regulations, and manufacturer's written installation instructions.
- B. Suspended Units: Suspend from substrate using threaded rods, spring hangers, and building attachments. Secure rods to unit hanger attachments. Adjust hangers so unit is level and plumb.
- C. Install piping adjacent to fuel-fired unit heater to allow service and maintenance.
- D. Gas Piping: Comply with Section 23 1123 "Facility Natural-Gas Piping." Connect gas piping to gas train inlet; provide union with enough clearance for burner removal and service.
- E. Vent Connections: Comply with Section 23 5100 "Breechings, Chimneys, and Stacks."
- F. Electrical Connections: Comply with applicable requirements in electrical Sections.
 - 1. Install electrical devices furnished with heaters but not specified to be factory mounted.
- G. Adjust initial temperature set points.
- H. Adjust burner and other unit components for optimum heating performance and efficiency.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections: Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

END OF SECTION

SECTION 23 6426.21

AIR-COOLED, ROTARY-SCREW WATER CHILLERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Packaged, air-cooled chillers.
 - 2. Packaged, portable refrigerant recovery units.
 - 3. Heat-exchanger, brush-cleaning system.

1.3 DEFINITIONS

- A. COP: Coefficient of performance. The ratio of the rate of heat removal to the rate of energy input using consistent units for any given set of rating conditions.
- B. DDC: Direct digital control.
- C. EER: Energy-efficiency ratio. The ratio of the cooling capacity given in terms of Btu/h to the total power input given in terms of watts at any given set of rating conditions.
- D. IPLV: Integrated part-load value. A single-number part-load efficiency figure of merit calculated per the method defined by AHRI 550/590 and referenced to AHRI standard rating conditions.
- E. kW/Ton (kW/kW): The ratio of total power input of the chiller in kilowatts to the net refrigerating capacity in tons (kW) at any given set of rating conditions.
- F. NPLV: Nonstandard part-load value. A single-number part-load efficiency figure of merit calculated per the method defined by AHRI 550/590 and intended for operating conditions other than AHRI standard rating conditions.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include refrigerant, rated capacities, operating characteristics, furnished specialties, and accessories.
 - 2. Performance at AHRI standard conditions and at conditions indicated.
 - 3. Performance at AHRI standard unloading conditions.
 - 4. Minimum evaporator flow rate.

5. Refrigerant capacity of chiller.
6. Oil capacity of chiller.
7. Fluid capacity of evaporator.
8. Characteristics of safety relief valves.
9. Minimum entering condenser-air temperature.
10. Maximum entering condenser-air temperature.
11. Performance at varying capacities with constant-design, entering condenser-air temperature. Repeat performance at varying capacities for different entering condenser-air temperatures from design to minimum in [10 deg F (6 deg C)] increments.

B. Shop Drawings:

1. Include plans, elevations, sections, and attachment details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Floor plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Structural supports.
2. Piping roughing-in requirements.
3. Wiring roughing-in requirements, including spaces reserved for electrical equipment.
4. Access requirements, including working clearances for mechanical controls and electrical equipment, and tube pull and service clearances.

B. Certificates: For certification required in "Quality Assurance" Article.

C. Seismic Qualification Data: Certificates, for chillers, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

D. Source quality-control reports.

E. Field Quality-Control Reports: Startup service reports.

F. Sample Warranty: For AHRI special warranty.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For each chiller to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

- A. AHRI Certification: Certify chiller according to AHRI 590 certification program(s).
- B. AHRI Rating: Rate chiller performance according to requirements in AHRI 550/590.
- C. ASHRAE Compliance:
 - 1. ASHRAE 15 for safety code for mechanical refrigeration.
 - 2. ASHRAE 147 for refrigerant leaks, recovery, and handling and storage requirements.
- D. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1.
- E. ASME Compliance: Fabricate and label chiller to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1, and include an ASME U-stamp and nameplate certifying compliance.
- F. Comply with NFPA 70.
- G. Comply with requirements of UL and UL Canada and include label by a qualified testing agency showing compliance.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Ship chillers from the factory fully charged with refrigerant.
- B. Ship each chiller with a full charge of refrigerant. Charge each chiller with nitrogen if refrigerant is shipped in containers separate from chiller.
- C. Ship each oil-lubricated chiller with a full charge of oil.
 - 1. Ship oil factory installed in chiller]
- D. Package chiller for export shipping in totally enclosed crate

1.9 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of chillers that fail in materials or workmanship within specified warranty period.
 - 1. Extended warranties include, but are not limited to, the following:
 - a. Complete chiller including refrigerant and oil charge.
 - b. Complete compressor and drive assembly including refrigerant and oil charge.
 - c. Refrigerant and oil charge.
 - d. Parts only and labor.
 - e. Loss of refrigerant charge for any reason.
 - 2. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Performance Tolerance: Comply with the following in lieu of AHRI 550/590:
 - 1. Allowable Capacity Tolerance: **Zero** percent.
 - 2. Allowable IPLV/NPLV Performance Tolerance: **Zero** percent.

2.2 PACKAGED, AIR-COOLED CHILLERS

- A. Description: Factory-assembled and run-tested chiller complete with base and frame, condenser casing, compressors, compressor motors and motor controllers, evaporator, condenser coils, condenser fans and motors, electrical power, controls, and accessories.
- B. Fabricate base, frame, and attachment to chiller components strong enough to resist chiller movement during a seismic event when chiller base is anchored to field support structure.
- C. Cabinet:
 - 1. Base: Galvanized-steel base extending the perimeter of chiller. Secure frame, compressors, and evaporator to base to provide a single-piece unit.
 - 2. Frame: Rigid galvanized-steel frame secured to base and designed to support cabinet, condenser, control panel, and other chiller components not directly supported by base.
 - 3. Casing: Galvanized steel.
 - 4. Finish: Coat base, frame, and casing with a corrosion-resistant coating capable of withstanding a **500** hour salt-spray test according to ASTM B 117.
 - 5. Sound-reduction package designed to reduce sound level without affecting performance and consisting of the following:
 - a. Acoustic enclosure around compressors.
 - b. Reduced-speed fans with acoustic treatment.
 - 6. Security Package: Provide removable **louvered panels** with fasteners for additional protection of compressors, evaporator, and condenser coils without inhibiting service access. Finish to match cabinet.
- D. Compressors:
 - 1. Description: Positive displacement, hermetically sealed.
 - 2. Casing: Cast iron, precision machined for minimum clearance about periphery of rotors.
 - 3. Rotors: Manufacturer's standard one- or two-rotor design.
 - 4. Each compressor provided with suction and discharge shutoff valves, crankcase oil heater, and suction strainer.
- E. Service: Easily accessible for inspection and service.
- F. Capacity Control: On-off compressor cycling and modulating slide-valve assembly or port unloaders combined with hot-gas bypass, if necessary, to achieve performance indicated.
 - 1. Maintain stable operation throughout range of operation. Configure to achieve most energy-efficient operation possible.

2. Operating Range: From 100 to zero percent of design capacity.
 3. For units equipped with a variable-frequency controller, capacity control shall be both "valveless" and "stepless," requiring no slide valve or capacity-control valve(s) to operate at reduced capacity.
- G. Oil Lubrication System: Consisting of pump if required, filtration, heater, cooler, factory-wired power connection, and controls.
1. Provide lubrication to bearings, gears, and other rotating surfaces at all operating, startup, shutdown, and standby conditions including power failure.
 2. Thermostatically controlled oil heater properly sized to remove refrigerant from oil.
 3. Factory-installed and pressure-tested piping with isolation valves and accessories.
 4. Oil compatible with refrigerant and chiller components.
 5. Positive visual indication of oil level.
- H. Vibration Control:
1. Vibration Balance: Balance chiller compressors and drive assemblies to provide a precision balance that is free of noticeable vibration over the entire operating range.
 - a. Overspeed Test: 25 percent above design operating speed.
 2. Isolation: Mount individual compressors on vibration isolators.
- I. Compressor Motors:
1. Hermetically sealed and cooled by refrigerant suction gas.
 2. High-torque, induction type with inherent thermal-overload protection on each phase.
- J. Compressor Motor Controllers:
1. Across the Line: NEMA ICS 2, Class A, full voltage, nonreversing.
 2. Star-Delta, Reduced-Voltage Controller: NEMA ICS 2, closed transition.
 3. Solid-state controller.
 4. Variable-Frequency Controller:
 - a. Motor controller shall be factory mounted and wired on the chiller to provide a single-point, field-power termination to the chiller and its auxiliaries.
 - b. Description: NEMA ICS 2; listed and labeled as a complete unit and arranged to provide variable speed by adjusting output voltage and frequency.
 - c. Enclosure: Unit mounted, NEMA 250 Type 3R , with hinged full-front access door with lock and key.
 - d. Integral Disconnecting Means: Door-interlocked UL 489, instantaneous-trip circuit breaker with lockable handle. Minimum withstand rating shall be as required by electrical power distribution system
 - e. Technology: Pulse-width-modulated output suitable for constant or variable torque loads.
 - f. Motor current at start shall not exceed the rated load amperes, providing no electrical inrush.
- K. Refrigerant Circuits:
1. Refrigerant: Type as indicated on Drawings.
 2. Refrigerant Type:[R-410a. Classified as Safety Group A1 according to ASHRAE 34.
 3. Refrigerant Compatibility: Chiller parts exposed to refrigerants shall be fully compatible

- with refrigerants, and pressure components shall be rated for refrigerant pressures.
4. Refrigerant Circuit: Each shall include a thermal- or electronic-expansion valve, refrigerant charging connections, a hot-gas muffler, compressor and discharge shutoff valves, a liquid-line shutoff valve, a filter-dryer, a sight glass with moisture indicator, a liquid-line solenoid valve, and an insulated suction line.
 5. Pressure Relief Device:
 - a. Comply with requirements in ASHRAE 15 and in applicable portions of ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
 - b. ASME-rated, spring-loaded pressure relief valve; single- or multiple-reseating type.

L. Evaporator:

1. Description: Shell-and-tube design.
 - a. Direct-expansion type with fluid flowing through the shell, and refrigerant flowing through the tubes within the shell.
 - b. Flooded type with fluid flowing through tubes and refrigerant flowing around tubes within the shell.
2. Code Compliance: Tested and stamped according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
3. Shell Material: Carbon steel.
4. Shell Heads: Removable carbon-steel heads located at each end of the tube bundle.
5. Fluid Nozzles: Terminated with **flanged** end connections for connection to field piping.
6. Tube Construction: Individually replaceable copper tubes with enhanced fin design, expanded into tube sheets.
7. Heater: Factory-installed and -wired electric heater with integral controls designed to protect the evaporator to minus 20 deg F (minus 29 deg C).

M. Air-Cooled Condenser:

1. Plate-fin coil with integral subcooling on each circuit, rated at 450 psig (3103 kPa).
 - a. Construct coil casing of **stainless** steel.
 - b. Coat coils with a baked-epoxy, corrosion-resistant coating after fabrication.
 - c. Hail Protection: Provide condenser coils with louvers, baffles, or hoods to protect against hail damage.
2. Fans: Direct-drive propeller type with statically and dynamically balanced fan blades, arranged for vertical air discharge.
3. Fan Motors: Totally enclosed nonventilating or totally enclosed air over enclosure, with permanently lubricated bearings. Equip each motor with overload protection integral to either the motor or chiller controls.
4. Fan Guards: Steel safety guards with corrosion-resistant coating.

N. Electrical Power:

1. Factory-installed and -wired switches, motor controllers, transformers, and other electrical devices necessary shall provide a single-point, field-power connection to chiller.
2. House in a unit-mounted, NEMA 250, Type 3R enclosure with hinged access door with lock and key or padlock and key
3. Wiring shall be numbered and color-coded to match wiring diagram.
4. Install factory wiring outside of an enclosure in a raceway.

- a. Disconnect means shall be interlocked with door operation.
 - b. Minimum withstand rating shall be as required by electrical power distribution system
5. Provide branch power circuit to each motor and to controls with one of the following disconnecting means:
- a. NEMA KS 1, heavy-duty, fusible switch with rejection-type fuse clips rated for fuses. Select and size fuses to provide Type 2 protection according to IEC 60947-4-1.
 - b. UL 489, motor-circuit protector (circuit breaker) with field-adjustable, short-circuit-trip set point.
6. Provide each motor with overcurrent protection.
7. Overload relay sized according to UL 1995 or an integral component of chiller control microprocessor.
8. Phase-Failure and Undervoltage Relays: Solid-state sensing with adjustable settings.
9. Control Transformer: Unit-mounted transformer with primary and secondary fuses and sized with enough capacity to operate electrical load plus spare capacity.
- a. Power unit-mounted controls where indicated.
 - b. Power unit-mounted, ground fault interrupt duplex receptacle.
10. Control Relays: Auxiliary and adjustable time-delay relays.
11. For chiller electrical power supply, indicate the following:
- a. Current and phase to phase for all three phases.
 - b. Voltage, phase to phase, and phase to neutral for all three phases.
 - c. Three-phase real power (kilowatts).
 - d. Three-phase reactive power (kilovolt amperes reactive).
 - e. Power factor.
 - f. Running log of total power versus time (kilowatt-hours).
 - g. Fault log, with time and date of each.

O. Controls:

- 1. Standalone and microprocessor based.
- 2. Enclosure: Share enclosure with electrical power devices or provide a separate enclosure
- 3. Operator Interface: Multiple-character digital or graphic display with dynamic update of information and with keypad or touch-sensitive display located on front of control enclosure. In either imperial or metric units, display the following information:
 - a. Date and time.
 - b. Operating or alarm status.
 - c. Operating hours.
 - d. Outdoor-air temperature if required for chilled-water reset.
 - e. Temperature and pressure of operating set points.
 - f. Entering and leaving temperatures of chilled water.
 - g. Refrigerant pressures in evaporator and condenser.
 - h. Saturation temperature in evaporator and condenser.
 - i. No cooling load condition.
 - j. Elapsed time meter (compressor run status).
 - k. Pump status.
 - l. Antirecycling timer status.
 - m. Percent of maximum motor amperage.

- n. Current-limit set point.
 - o. Number of compressor starts.
4. Manually Reset Safety Controls: The following conditions shall shut down chiller and require manual reset:
- a. Low evaporator pressure or high condenser pressure.
 - b. Low chilled-water temperature.
 - c. Refrigerant high pressure.
 - d. High or low oil pressure.
 - e. High oil temperature.
 - f. Loss of chilled-water flow.
 - g. Control device failure.
5. Trending: Capability to trend analog data of up to five parameters simultaneously over an adjustable period and frequency of polling.
6. Security Access: Provide electronic security access to controls through identification and password with at least three levels of access: view only; view and operate; and view, operate, and service.
7. Control Authority: At least four conditions: Off, local manual control at chiller, local automatic control at chiller, and automatic control through a remote source.
8. Interface with DDC System for HVAC: Factory-installed hardware and software to enable the DDC system for HVAC to monitor, control, and display chiller status and alarms.
- a. **ASHRAE 135 (BACnet)** communication interface with the DDC system for HVAC shall enable the DDC system for HVAC operator to remotely control and monitor the chiller from an operator workstation. Control features and monitoring points displayed locally at chiller control panel shall be available through the DDC system for HVAC.

P. Insulation:

- 1. Material: Closed-cell, flexible elastomeric, thermal insulation complying with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
- 2. Factory-applied insulation over cold surfaces of chiller components.
 - a. Adhesive: As recommended by insulation manufacturer and applied to 100 percent of insulation contact surface. Seal seams and joints.
- 3. Apply protective coating to exposed surfaces of insulation to protect insulation from weather.

Q. Accessories:

- 1. Factory-furnished, chilled-water flow switches for field installation.
- 2. Individual compressor suction and discharge pressure gages with shutoff valves for each refrigerant circuit.
- 3. Factory-furnished [**neoprene**] [**or**] [**spring**] isolators for field installation.
- 4. Tool Kit: Chiller manufacturer shall assemble a tool kit specially designed for use in serving the chiller(s) furnished. Include special tools required to service chiller components not readily available to Owner service personnel in performing routine maintenance. Place tools in a lockable case with hinged cover. Provide a list of each tool furnished and attach the list to underside of case cover.

- R. Capacities and Characteristics:
 - 1. Control Electrical Requirements:
 - a. Volts: **120** V ac.
 - b. Phase: Single.
 - c. Hertz: 60.
 - 2. Chiller Electrical Requirements:
 - a. Volts: **600**.
 - b. Phase: Three.
 - c. Hertz: 60.

2.3 PACKAGED, PORTABLE REFRIGERANT RECOVERY UNITS

- A. Packaged, portable unit consisting of compressor, air-cooled condenser, recovery system, tank pressure gages, filter-dryer, and valving that allows for switching between liquid and vapor recovery mode. Refrigerant recovery unit shall be factory mounted on an ASME-constructed and -stamped refrigerant storage vessel that is sized to hold the full refrigerant charge of the largest chiller furnished.

2.4 SOURCE QUALITY CONTROL

- A. Perform functional tests of chillers before shipping.
- B. Factory run test each air-cooled chiller with water flowing through evaporator.
- C. Factory performance test air-cooled chillers, before shipping, according to AHRI 550/590.
- D. Factory sound test air-cooled chillers, before shipping, according to AHRI 370.
- E. Factory test and inspect evaporator and condenser according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- F. For chillers located indoors, rate sound power level according to AHRI 575.
- G. For chillers located outdoors, rate sound power level according to AHRI 370.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine chillers before installation. Reject chillers that are damaged.
- B. Examine roughing-in for equipment support, anchor-bolt sizes and locations, piping, and electrical connections to verify actual locations, sizes, and other conditions affecting chiller performance, maintenance, and operations before equipment installation.
 - 1. Final chiller locations indicated on Drawings are approximate. Determine exact locations before roughing-in for piping and electrical connections.

- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CHILLER INSTALLATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases.
- B. Coordinate sizes, locations, and anchoring attachments of structural-steel support structures.
- C. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.
- D. Install chillers on support structure indicated.
- E. Equipment Mounting:
 - 1. Install chillers on cast-in-place concrete equipment bases. Comply with requirements for equipment bases and foundations
 - 2. Comply with requirements for vibration isolation and seismic control devices specified in Section 23 0548 "Vibration and Seismic Controls for HVAC."
 - 3. Comply with requirements for vibration isolation devices specified in Section 23 0548.13 "Vibration Controls for HVAC."
- F. Maintain manufacturer's recommended clearances for service and maintenance.
- G. Charge chiller with refrigerant and fill with oil if not factory installed.
- H. Install separate devices furnished by manufacturer and not factory installed.

3.3 CONNECTIONS

- A. Comply with requirements for piping specified in Section 23 2113 "Hydronic Piping," Section 23 2116 Hydronic Piping Specialties," Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to chiller to allow service and maintenance.
- C. Evaporator Fluid Connections: Connect to evaporator inlet with shutoff valve, strainer, flexible connector, thermometer, and plugged tee with pressure gage. Connect to evaporator outlet with shutoff valve, balancing valve, flexible connector, flow switch, thermometer, plugged tee with shutoff valve and pressure gage flow meter, and drain connection with valve. Make connections to chiller with a flange
- D. Condenser Fluid Connections: Connect to condenser inlet with shutoff valve, strainer, flexible connector, thermometer, and plugged tee with pressure gage. Connect to condenser outlet with shutoff valve, balancing valve, flexible connector, flow switch, thermometer, plugged tee with shutoff valve and pressure gage, flow meter, and drain connection with valve. Make connections to chiller with a flange.

3.4 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Verify that refrigerant charge is sufficient and chiller has been leak tested.
 - 3. Verify that pumps are installed and functional.
 - 4. Verify that thermometers and gages are installed.
 - 5. Operate chiller for run-in period.
 - 6. Check bearing lubrication and oil levels.
 - 7. For chillers installed indoors, verify that refrigerant pressure relief device is vented outdoors.
 - 8. Verify proper motor rotation.
 - 9. Verify static deflection of vibration isolators, including deflection during chiller startup and shutdown.
 - 10. Verify and record performance of fluid flow and low-temperature interlocks for evaporator and condenser.
 - 11. Verify and record performance of chiller protection devices.
 - 12. Test and adjust controls and safeties. Replace damaged or malfunctioning controls and equipment.
- B. Inspect field-assembled components, equipment installation, and piping and electrical connections for proper assembly, installation, and connection.
- C. Prepare test and inspection startup reports.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain chillers.

END OF SECTION

SECTION 23 7313

MODULAR INDOOR CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Variable-air-volume, single-zone air-handling units.

1.3 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Casing panels shall be self-supporting and capable of withstanding 133 percent of internal static pressures indicated, without panel joints exceeding a deflection of L/200 where "L" is the unsupported span length within completed casings.

1.4 ACTION SUBMITTALS

- A. Product Data: For each air-handling unit indicated.
 - 1. Unit dimensions and weight.
 - 2. Cabinet material, metal thickness, finishes, insulation, and accessories.
 - 3. Fans:
 - a. Certified fan-performance curves with system operating conditions indicated.
 - b. Certified fan-sound power ratings.
 - c. Fan construction and accessories.
 - d. Motor ratings, electrical characteristics, and motor accessories.
 - 4. Certified coil-performance ratings with system operating conditions indicated.
 - 5. Dampers, including housings, linkages, and operators.
 - 6. Filters with performance characteristics.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Mechanical-room layout and relationships between components and adjacent structural and mechanical elements.

2. Support location, type, and weight.
 3. Field measurements.
- B. Source quality-control reports.
- C. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air-handling units to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Filters: One set(s) for each air-handling unit.
 2. Gaskets: One set(s) for each access door.
 3. Fan Belts: One set(s) for each air-handling unit fan.

1.8 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of air-handling units and components.
- C. ARI Certification: Air-handling units and their components shall be factory tested according to ARI 430, "Central-Station Air-Handling Units," and shall be listed and labeled by ARI.
- D. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- E. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- F. Comply with NFPA 70.

1.9 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.
- B. Coordinate sizes and locations of structural-steel support members, if any, with actual equipment provided.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of MFR indicated on drawings.

2.2 UNIT CASINGS

- A. General Fabrication Requirements for Casings:

1. Forming: Form walls, roofs, and floors with at least two breaks at each joint.
2. Casing Joints: Sheet metal screws or pop rivets.
3. Sealing: Seal all joints with water-resistant sealant.
4. Factory Finish for Steel and Galvanized-Steel Casings: Apply manufacturer's standard primer immediately after cleaning and pretreating.
5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

- B. Casing Insulation and Adhesive:

1. Materials: ASTM C 1071, Type I.
2. Location and Application: Factory applied with adhesive and mechanical fasteners to the internal surface of section panels downstream from, and including, the cooling-coil section.
 - a. Liner Adhesive: Comply with ASTM C 916, Type I.
 - b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
 - c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service-air velocity.

- C. Inspection and Access Panels and Access Doors:

1. Panel and Door Fabrication: Formed and reinforced, single- or double-wall and insulated panels of same materials and thicknesses as casing.
2. Inspection and Access Panels:
 - a. Fasteners: Two or more camlock type for panel lift-out operation. Arrangement shall allow panels to be opened against air-pressure differential.
 - b. Gasket: Neoprene, applied around entire perimeters of panel frames.
 - c. Size: Large enough to allow inspection and maintenance of air-handling unit's internal components.
3. Access Doors:
 - a. Hinges: A minimum of two ball-bearing hinges or stainless-steel piano hinge and two wedge-lever-type latches, operable from inside and outside. Arrange doors to be opened against air-pressure differential.

- b. Gasket: Neoprene, applied around entire perimeters of panel frames.
 - 4. Locations and Applications:
 - a. Fan Section: Doors.
 - b. Access Section: Doors.
 - c. Coil Section: Doors.
 - d. Damper Section: Doors.
 - e. Filter Section: Doors large enough to allow periodic removal and installation of filters.
 - f. Mixing Section: Doors.
- D. Condensate Drain Pans:
 - 1. Fabricated with one percent slope in at least two planes to collect condensate from cooling coils (including coil piping connections, coil headers, and return bends) and from humidifiers and to direct water toward drain connection.
 - a. Length: Extend drain pan downstream from leaving face
 - b. Depth: A minimum of 2 inches deep.
 - 2. Double-wall, stainless-steel sheet with space between walls filled with foam insulation and moisture-tight seal.
 - 3. Drain Connection: Located at lowest point of pan and sized to prevent overflow. Terminate with threaded nipple on both ends of pan.
- E. Air-Handling-Unit Mounting Frame: Formed galvanized-steel channel or structural channel supports, designed for low deflection, welded with integral lifting lugs.

2.3 FAN, DRIVE, AND MOTOR SECTION

- A. Fan and Drive Assemblies: Statically and dynamically balanced and designed for continuous operation at maximum-rated fan speed and motor horsepower.
 - 1. Shafts: Designed for continuous operation at maximum-rated fan speed and motor horsepower, and with field-adjustable alignment.
 - a. Turned, ground, and polished hot-rolled steel with keyway. Ship with a protective coating of lubricating oil.
 - b. Designed to operate at no more than 70 percent of first critical speed at top of fan's speed range.
- B. Centrifugal Fan Housings: Formed- and reinforced-steel panels to form curved scroll housings with shaped cutoff and spun-metal inlet bell.
 - 1. Bracing: Steel angle or channel supports for mounting and supporting fan scroll, wheel, motor, and accessories.
 - 2. Horizontal-Flanged, Split Housing: Bolted construction.
 - 3. Housing for Supply Fan: Attach housing to fan-section casing with metal-edged flexible duct connector.
 - 4. Flexible Connector: Factory fabricated with a fabric strip 3-1/2 inches wide attached to 2 strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized-steel sheet or 0.032-inch- thick aluminum sheets; select metal compatible with casing.
 - a. Flexible Connector Fabric: Glass fabric, double coated with neoprene. Fabrics,

coatings, and adhesives shall comply with UL 181, Class 1.

- 1) Fabric Minimum Weight: 26 oz./sq. yd..
 - 2) Fabric Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3) Fabric Service Temperature: Minus 40 to plus 200 deg F.
- C. Plenum Fan Housings: Steel frame and panel; fabricated without fan scroll and volute housing.
- D. Backward-Inclined, Centrifugal Fan Wheels: Single-width-single-inlet and double-width-double-inlet construction with curved inlet flange, backplate, backward-inclined blades welded or riveted to flange and backplate; cast-iron or cast-steel hub riveted to backplate and fastened to shaft with set screws.
- E. Fan Shaft Bearings:
1. Prelubricated and Sealed, Ball Bearings: Self-aligning, pillow-block type with a rated life of 50,000 hours according to ABMA 9.
- F. Belt Drives: Factory mounted, with adjustable alignment and belt tensioning, and with 1.5 [1.2] service factor based on fan motor.
1. Pulleys: Cast iron or cast steel with split, tapered bushing; dynamically balanced at factory.
 2. Motor Pulleys: Adjustable pitch for use with 5-hp motors and smaller; fixed pitch for use with motors larger than 5 hp. Select pulley size so pitch adjustment is at the middle of adjustment range at fan design conditions.
 3. Belts: Oil resistant, nonsparking, and nonstatic; in matched sets for multiple-belt drives.
- G. Internal Vibration Isolation: Fans shall be factory mounted with manufacturer's standard vibration isolation mounting devices having a minimum static deflection of 1 inch.
- H. Motor: Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 23 0513 "Common Motor Requirements for HVAC Equipment."
1. NEMA Premium (TM) efficient motors as defined in NEMA MG 1.
 2. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 3. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in electrical Sections.

2.4 COIL SECTION

- A. General Requirements for Coil Section:
1. Comply with ARI 410.
 2. Fabricate coil section to allow removal and replacement of coil for maintenance and to allow in-place access for service and maintenance of coil(s).
 3. Coils shall not act as structural component of unit.

2.5 AIR FILTRATION SECTION

- A. General Requirements for Air Filtration Section:
1. Comply with NFPA 90A.
 2. Provide minimum arrestance according to ASHRAE 52.1, and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.
 3. Provide filter holding frames arranged for flat or angular orientation, with access doors on both sides of unit. Filters shall be removable from one side or lifted out from access plenum.
 4. Factory Mounting Frames: Welded, galvanized steel, with gaskets and fasteners, suitable for bolting together into built-up filter banks.
- B. Filter Gage:
1. 3-1/2-inch- diameter, diaphragm-actuated dial in metal case.
 2. Vent valves.
 3. Black figures on white background.
 4. Front recalibration adjustment.
 5. 2 percent of full-scale accuracy.
 6. Range: 0- to 2.0-inch wg.
 7. Accessories: Static-pressure tips with integral compression fittings, 1/4-inch aluminum tubing, and 2- or 3-way vent valves.

2.6 DAMPERS

- A. General Requirements for Dampers: Leakage rate, according to AMCA 500, "Laboratory Methods for Testing Dampers for Rating," shall not exceed 2 percent of air quantity at 2000-fpm face velocity through damper and 4-inch wg pressure differential.
- B. Damper Operators: Comply with requirements in Section 23 0900 "Instrumentation and Control for HVAC."
- C. Outdoor- and Return-Air Dampers: Low-leakage, double-skin, airfoil-blade, aluminum dampers with compressible jamb seals and extruded-vinyl blade edge seals in parallel-blade arrangement with steel operating rods rotating in sintered bronze or nylon bearings mounted in a single aluminum frame, and with operating rods connected with a common linkage. Leakage rate shall not exceed 5 cfm/sq. ft. at 1-inch wg and 9 cfm/sq. ft. at 4-inch wg.
- D. Mixing Section: Multiple-blade, air-mixer assembly located immediately downstream of mixing section.
- E. Combination Filter and Mixing Section:
1. Cabinet support members shall hold 2-inch- thick, pleated, flat, permanent or throwaway filters.
 2. Multiple-blade, air-mixer assembly shall mix air to prevent stratification, located immediately downstream of mixing box.

2.7 SOURCE QUALITY CONTROL

- A. Fan Sound-Power Level Ratings: Comply with AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Fans shall bear AMCA-certified sound ratings seal.
- B. Fan Performance Rating: Factory test fan performance for airflow, pressure, power, air density, rotation speed, and efficiency. Rate performance according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating."
- C. Water Coils: Factory tested to 300 psig according to ARI 410 and ASHRAE 33.
- D. Steam Coils: Factory tested to 300 psig and to 200 psig underwater according to ARI 410 and ASHRAE 33.
- E. Refrigerant Coils: Factory tested to 450 psig according to ARI 410 and ASHRAE 33.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine casing insulation materials and filter media before air-handling unit installation. Reject insulation materials and filter media that are wet, moisture damaged, or mold damaged.
- C. Examine roughing-in for steam, hydronic, and condensate drainage piping systems and electrical services to verify actual locations of connections before installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Equipment Mounting: Install air-handling units on concrete bases using elastomeric pads. Secure units to anchor bolts installed in concrete bases. Comply with requirements for concrete bases specified in Section 03 3000 "Cast-in-Place Concrete." Comply with requirements for vibration isolation devices specified in Section 23 0548 "Vibration and Seismic Controls for HVAC Piping and Equipment."
 - 1. Minimum Deflection: 1/2 inch.
 - 2. Install galvanized-steel plate to equally distribute weight over elastomeric pad.
 - 3. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
 - 4. Install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 - 5. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 6. Install anchor bolts to elevations required for proper attachment to supported equipment.

- B. Arrange installation of units to provide access space around air-handling units for service and maintenance.
- C. Do not operate fan system until filters (temporary or permanent) are in place. Replace temporary filters used during construction and testing, with new, clean filters.
- D. Install filter-gage, static-pressure taps upstream and downstream of filters. Mount filter gages on outside of filter housing or filter plenum in accessible position. Provide filter gages on filter banks, installed with separate static-pressure taps upstream and downstream of filters.

3.3 CONNECTIONS

- A. Comply with requirements for piping specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to air-handling unit to allow service and maintenance.
- C. Connect piping to air-handling units mounted on vibration isolators with flexible connectors.
- D. Connect condensate drain pans using NPS 1-1/4, ASTM B 88, Type M copper tubing. Extend to nearest equipment or floor drain. Construct deep trap at connection to drain pan and install cleanouts at changes in direction.
- E. Hot- and Chilled-Water Piping: Comply with applicable requirements in Section 23 2113 "Hydronic Piping" and Section 23 2116 Hydronic Piping Specialties." Install shutoff valve and union or flange at each coil supply connection. Install balancing valve and union or flange at each coil return connection.
- F. Connect duct to air-handling units with flexible connections. Comply with requirements in Section 23 3300 "Air Duct Accessories."

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- C. Tests and Inspections:
 - 1. Leak Test: After installation, fill water and steam coils with water, and test coils and connections for leaks.
 - 2. Charge refrigerant coils with refrigerant and test for leaks.
 - 3. Fan Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

- D. Air-handling unit or components will be considered defective if unit or components do not pass tests and inspections.
- E. Prepare test and inspection reports.

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Verify that shipping, blocking, and bracing are removed.
 - 3. Verify that unit is secure on mountings and supporting devices and that connections to piping, ducts, and electrical systems are complete. Verify that proper thermal-overload protection is installed in motors, controllers, and switches.
 - 4. Verify proper motor rotation direction, free fan wheel rotation, and smooth bearing operations. Reconnect fan drive system, align belts, and install belt guards.
 - 5. Verify that bearings, pulleys, belts, and other moving parts are lubricated with factory-recommended lubricants.
 - 6. Verify that zone dampers fully open and close for each zone.
 - 7. Verify that face-and-bypass dampers provide full face flow.
 - 8. Verify that outdoor- and return-air mixing dampers open and close, and maintain minimum outdoor-air setting.
 - 9. Comb coil fins for parallel orientation.
 - 10. Verify that proper thermal-overload protection is installed for electric coils.
 - 11. Install new, clean filters.
 - 12. Verify that manual and automatic volume control and fire and smoke dampers in connected duct systems are in fully open position.
- B. Starting procedures for air-handling units include the following:
 - 1. Energize motor; verify proper operation of motor, drive system, and fan wheel. Adjust fan to indicated rpm.
 - 2. Measure and record motor electrical values for voltage and amperage.
 - 3. Manually operate dampers from fully closed to fully open position and record fan performance.

3.6 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Comply with requirements in Section 23 0593 "Testing, Adjusting, and Balancing for HVAC" for air-handling system testing, adjusting, and balancing.

3.7 CLEANING

- A. After completing system installation and testing, adjusting, and balancing air-handling unit and air-distribution systems and after completing startup service, clean air-handling units internally to remove foreign material and construction dirt and dust. Clean fan wheels, cabinets, dampers, coils, and filter housings, and install new, clean filters.

3.8 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain air-handling units.

END OF SECTION

SECTION 23 7500

HVAC SILENCERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Duct silencers.
- B. Related Sections:
 - 1. Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment".

1.3 SUBMITTALS

- A. Performance Data:
 - 1. Silencer manufacturer to provide submittal drawings detailing all duct silencer data specified in the mechanical drawing schedule.
 - 2. The silencer manufacturer shall provide, for approval, acoustical system calculations for all duct systems with silencers to demonstrate that the submitted silencers will **meet NC-35 to NC40 in the noise critical spaces.**

PART 2 - PRODUCTS

2.1 DUCT SILENCERS

- A. Basis-of-Design Product: Silencers shall be Vibro-Acoustics.
 - 1. Alternate manufacturers must request and obtain written approval by the Engineer to bid the project at least 10 days prior to the bid due-date.
- B. General Requirements:
 - 1. Silencers shall be of the size, configuration, capacity and acoustic performance as scheduled on the drawings. All silencers shall be factory fabricated and supplied by the same manufacturer.

2. Silencer inlet and outlet connection dimensions must be equal to the duct sizes shown on the drawings. Duct transitions at silencers are not permitted unless shown on the contract drawings.
 3. Silencers shall be constructed in accordance with ASHRAE and SMACNA standards for the pressure and velocity classification specified for the air distribution system in which it is installed. Material gauges noted in other sections are minimums. Material gauges shall be increased as required for the system pressure and velocity classification. The silencers shall not fail structurally when subjected to a differential air pressure of 8 inches water gauge.
 4. All casing seams and joints shall be lock-formed and sealed or stitch welded and sealed to provide leakage-resistant construction. Airtight construction shall be achieved by use of a duct-sealing compound supplied and installed by the contractor at the jobsite.
 5. All perforated steel shall be adequately stiffened to insure flatness and form. All spot welds shall be painted.
 6. Fire-Performance Characteristics: Silencer assemblies, including acoustic media fill and sealants shall have flame-spread index not exceeding 25 and smoke-developed index not exceeding 50 when tested according to ASTM E 84, NFPA 255 or UL 723.
 7. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2007.
- C. Rectangular Elbow Silencers including models RED and EX-RED: Outer casing shall be ASTM A 653/A 653M, G90 galvanized sheet steel, 18 gauge. All acoustical splitters shall be internally radiused and aerodynamically designed for efficient turning of the air. Half and full splitters are required as necessary to achieve the scheduled insertion loss. All elbow silencers with a turning cross-section dimension greater than 48" shall have at least two half splitters and one full splitter.
- D. Inner perforated metal liner: ASTM A 653/A 653M, G90 galvanized sheet steel.
1. Rectangular Elbow Silencers: 22 gauge
- E. Principal Sound-Absorbing Mechanism:
1. Dissipative silencers:
 - a. Models **RED and EX-RED** type with acoustic media. Media shall be of acoustic quality, shot-free glass fiber insulation with long, resilient fibers bonded with a thermosetting resin. Glass fiber density and compression shall be as required to insure conformance with laboratory test data. Glass fiber shall be packed with a minimum of 15% compression during silencer assembly. Media shall be resilient such that it will not crumble or break, and conform to irregular surfaces. Media shall not cause or accelerate corrosion of aluminum or steel. Mineral wool will not be permitted as a substitute for glass fiber.

F. Capacities and Characteristics:

See duct silencer performance schedule on mechanical drawings. Alternate manufacturer has to provide acoustical analysis to the Mechanical Consultant showing silencers meet NC-35 to NC40 in the noise critical spaces.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install silencer according to manufacturer's written installation instructions.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Ensure duct silencers are installed with airflow arrows in direction of airflow.

END OF SECTION

SECTION 25 5050

DIRECT DIGITAL CONTROLS SYSTEM

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Building Management System (BMS), utilizing direct digital controls.

1.2 RELATED WORK SPECIFIED ELSEWHERE

- A. Products Installed But Not Supplied Under This Section:
 - 1. Thermostats with standalone units.
- B. Products Not Furnished or Installed But Integrated with the Work of This Section:
 - 1. Smoke detectors (through alarm relay contacts).
- C. Work Required Under Other Divisions Related to This Section:
 - 1. Power wiring to line side of motor starters, disconnects or variable frequency drives.
 - 2. Provision and wiring of smoke detectors and other devices relating to fire alarm system.
 - 3. Campus LAN (Ethernet) connection adjacent to JACE network management controller.
 - 4. Electrical submeters provided and installed by Electrical Contractor. Submeters to be provided with BACnet ms/tp communication.
 - 5. Solar Panel System and associated power meters
 - 6. Television display of Solar Panel System savings. Controls contractor to provide custom graphic appropriate for public display of Solar Panel system power data.

1.3 RELATED SECTIONS

- A. Section 23 0500 - Common Work Results for HVAC.

1.4 SYSTEM DESCRIPTION

- A. Scope: Furnish all labor, materials and equipment necessary for a complete and operating Building Management System (BMS), utilizing Direct Digital Controls as shown on the drawings and as described herein. Drawings are diagrammatic only. All controllers furnished in this section shall communicate on a peer-to-peer BACnet protocol bus.
 - 1. System architecture shall fully support a multi-vendor environment and be able to integrate third party systems via protocols including, as a minimum, LonTalk, BACnet and MODBUS.
 - 2. System architecture shall provide secure Web access using any of the current versions of Microsoft Internet Explorer, Mozilla Firefox, or Google Chrome browsers from any computer on the owner's LAN.
 - 3. Any control vendor that shall provide additional BMS server software shall be unacceptable.
 - 4. The BMS server or Master Controller shall host all graphic files for the control system.
 - 5. Provide all hardware, software, programming tools and documentation necessary to modify the system, accommodate system expansion, and facilitate changes in operation on site. Modification includes addition and deletion of devices, circuits, and changes to system operation and custom label changes for devices and circuits. The system structure and software shall place no limit on the type or extent of software

- modifications on-site.
6. Owner shall receive all Administrator level login and passwords for engineering toolset at first training session. The Owner shall have full licensing and full access rights for all network management, operating system server, engineering and programming software required for the ongoing maintenance and operation of the BMS.
 7. All JACE hardware licenses and certificates shall be stored on local MicroSD memory card employing encrypted "safe boot" technology.
- B. All products of the BMS shall be provided with the following agency approvals. Verification that the approvals exist for all submitted products shall be provided on request, with the submittal package. Systems or products not currently offering the following approvals are not acceptable.
1. Federal Communications Commission (FCC), Rules and Regulations, Volume II -July 1986 Part 15 Class A Radio Frequency Devices.
 2. FCC, Part 15, Subpart B, Class B
 3. FCC, Part 15, Subpart C
 4. FCC, Part 15, Subpart J, Class A Computing Devices.
 5. UL 504 - Industrial Control Equipment.
 6. UL 506 - Specialty Transformers.
 7. UL 910 - Test Method for Fire and Smoke Characteristics of Electrical and Optical-Fiber Cables Used in Air-Handling Spaces.
 8. UL 916 - Energy Management Systems All.
 9. UL 1449 - Transient Voltage Suppression.
 10. Standard Test for Flame Propagation Height of Electrical and Optical - Fiber Cables Installed Vertically in Shafts.
 11. EIA/ANSI 232-E - Interface Between Data Technical Equipment and Data Circuit Terminal Equipment Employing Serial Binary Data Interchange.
 12. EIA 455 - Standard Test Procedures for Fiber Optic Fibers, Cables, Transducers, Connecting and Terminating Devices.
 13. IEEE C62.41- Surge Voltages in Low-Voltage AC Power Circuits.
 14. IEEE 142 - Recommended Practice for Grounding of Industrial and Commercial Power Systems.
 - a. NEMA 250 - Enclosures for Electrical Equipment.
 15. NEMA ICS 1 - Industrial Controls and Systems.
 16. NEMA ST 1 - Specialty Transformers.
 17. NCSBC Compliance, Energy: Performance of control system shall meet or surpass the requirements of ASHRAE/IESNA 90.1-1999.
 18. CE 61326.
 19. C-Tick.
 20. cUL.

1.5 SPECIFICATION NOMENCLATURE

- A. Acronyms used in this specification are as follows:
1. Actuator: Control device that opens or closes valve or damper in response to control signal.
 2. AI: Analog Input.
 3. AO: Analog Output.
 4. Analog: Continuously variable state over stated range of values.
 5. BMS: Building Management System.
 6. DDC: Direct Digital Control.
 7. Discrete: Binary or digital state.
 8. DI: Discrete Input.

9. DO: Discrete Output.
10. FC: Fail Closed position of control device or actuator. Device moves to closed position on loss of control signal or energy source.
11. FO: Fail open (position of control device or actuator). Device moves to open position on loss of control signal or energy source.
12. GUI: Graphical User Interface.
13. HVAC: Heating, Ventilating and Air Conditioning.
14. IDC: Interoperable Digital Controller.
15. ILC: Interoperable Lon Controller.
16. LAN: Local Area Network.
17. Modulating: Movement of a control device through an entire range of values, proportional to an infinitely variable input value.
18. Motorized: Control device with actuator.
19. NAC: Network Area Controller.
20. NC: Normally closed position of switch after control signal is removed or normally closed position of manually operated valves or dampers.
21. NO: Normally open position of switch after control signal is removed; or the open position of a controlled valve or damper after the control signal is removed; or the usual position of a manually operated valve.
22. OSS: Operating System Server, host for system graphics, alarms, trends, etc.
23. Operator: Same as actuator.
24. PC: Personal Computer.
25. Peer-to-Peer: Mode of communication between controllers in which each device connected to network has equal status and each shares its database values with all other devices connected to network.
26. P: Proportional control; control mode with continuous linear relationship between observed input signal and final controlled output element.
27. PI: Proportional-Integral control, control mode with continuous proportional output plus additional change in output based on both amount and duration of change in controller variable (reset control).
28. PICS: BACnet Product Interoperability Compliance Statement.
29. PID: Proportional-Integral-Derivative control, control mode with continuous correction of final controller output element versus input signal based on proportional error, its time history (reset) and rate at which it's changing (derivative).
30. Point: Analog or discrete instrument with addressable database value.
31. WAN: Wide Area Network.

1.6 SUBMITTALS

- A. Submit under provisions of Section 01 3000 - Administrative Requirements.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
 1. Catalog Information
 2. Detailed Product Information / Data Sheets
 3. Installation and/or Maintenance Instructions
- C. Submit documentation of contractor qualifications if requested by the A-E.
- D. Five copies of shop drawings of the entire control system shall be submitted and shall consist of a complete list of equipment and materials, including manufacturers' catalog data sheets and installation instructions. Submit in printed electronic format. Samples of written Controller Checkout Sheets and Performance Verification Procedures for applications similar in scope shall be included for approval.

- E. Shop drawings shall also contain complete wiring and schematic diagrams, sequences of operation, control system bus layout and any other details required to demonstrate that the system has been coordinated and will properly function as a system. Terminal identification for all control wiring shall be shown on the shop drawings.
- F. Upon completion of the work, provide 5 complete sets of 'as-built' drawings and other project-specific documentation in 3-ring hard-backed binders and on digital media.
- G. Any deviations from these specifications or the work indicated on the drawings shall be clearly identified in the Submittals.

1.7 QUALITY ASSURANCE

- A. The Control System Contractor shall have a full service DDC office within 50 miles of the job site. This office shall be staffed with applications engineers, software engineers and field technicians. This office shall maintain parts inventory and shall have all testing and diagnostic equipment necessary to support this work, as well as staff trained in the use of this equipment.
- B. Single Source Responsibility of Supplier: The Control System Contractor shall be responsible for the complete installation and proper operation of the control system. The Control System Contractor shall exclusively be in the regular and customary business of design, installation and service of computerized building management systems similar in size and complexity to the system specified.
- C. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in the production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.

1.8 DELIVERY, STORAGE AND HANDLING

- A. Maintain integrity of shipping cartons for each piece of equipment and control device through shipping, storage and handling as required to prevent equipment damage. Store equipment and materials inside and protected from weather.

1.9 JOB CONDITIONS

- A. Cooperation with Other Trades: Coordinate the Work of this section with that of other sections to insure that the Work will be carried out in an orderly fashion. It shall be this Contractor's responsibility to check the Contract Documents for possible conflicts between his Work and that of other crafts in equipment location, pipe, duct and conduit runs, electrical outlets and fixtures, air diffusers and structural and architectural features.

1.10 SEQUENCING

- A. Ensure that products of this section are supplied to affected trades in time to prevent interruption of construction progress.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Manufacturers:

1. KMC Controls as provided by Harrison Energy Partners
- B. Substitutions: Engineer Approval Required

2.2 GENERAL

- A. The Building Management System (BMS) shall be comprised of a network of interoperable, stand-alone digital controllers, a network area controller, graphics and programming and other control devices for a complete system as specified herein.
- B. The installed system shall provide secure password access to all features, functions and data contained in the overall BMS.

2.3 OPEN, INTEROPERABLE, INTEGRATED ARCHITECTURE

- A. The intent of this specification is to provide a peer-to-peer networked, stand-alone, distributed control system utilizing Open protocols in one open, interoperable system.
- B. The supplied computer software shall employ object-oriented technology (OOT) for representation of all data and control devices within the system. Physical connection of any BACnet control equipment shall be via BACnet ms/tp or IP.
- C. All components and controllers supplied under this contract shall be true "peer-to-peer" communicating devices. Components or controllers requiring "polling" by a host to pass data shall not be acceptable.
- D. The supplied system shall incorporate the ability to access all data using HTML5 enabled browsers without requiring proprietary operator interface and configuration programs or browser plug-ins. An Open Database Connectivity (ODBC) or Structured Query Language (SQL) compliant server database is required for all system database parameter storage. This data shall reside on the Operating System Server located in the Facilities Office on the LAN. Systems requiring proprietary database and user interface programs shall not be acceptable.
- E. A hierarchical topology is required to assure reasonable system response times and to manage the flow and sharing of data without unduly burdening the customer's internal Intranet network. Systems employing a "flat" single tiered architecture shall not be acceptable.
 1. Maximum acceptable response time from any alarm occurrence (at the point of origin) to the point of annunciation shall not exceed 5 seconds for network connected user interfaces.
 2. Maximum acceptable response time from any alarm occurrence (at the point of origin) to the point of annunciation shall not exceed 60 seconds for remote or dial-up connected user interfaces.

2.4 BAS SERVER HARDWARE

- A. Minimum Computer Configuration (Hardware Independent).
 1. Central Server. Owner shall provide a dedicated BAS server with configuration that includes the following components as a minimum:
 2. Processor: Intel Xeon CPU E5-2640 x64 (or better), compatible with dual- and quad-core processors.
 3. Memory: 2 GB or more recommended for large systems
 4. Hard Drive: 256 GB minimum, more recommended depending on archiving requirements.

5. Display: Video card and monitor capable of displaying 1024 x 768 pixel resolution or greater.
 6. Network Support: Ethernet adapter (10/100 Mb with RJ-45 connector).
 7. Connectivity: Full-time high-speed ISP connection recommended for remote site access (i.e. T1, ADSL, cable modem).
- B. Standard Client: The thin-client Web Browser BAS GUI shall be Microsoft Internet Explorer (10.0 or later) running on Microsoft 7+. No special software shall be required to be installed on the PCs used to access the BAS via a web browser.

2.5 SYSTEM NETWORK CONTROLLER (SNC)

- A. These controllers are designed to manage communications between the programmable equipment controllers, application specific controllers and advanced unitary controllers which are connected to its communications trunks, manage communications between itself and other system network controllers, and perform control and operating strategies for the system based on information from any controller connected to the BAS.
- B. The controllers shall be fully programmable to meet the unique requirements of the facility it shall control.
- C. The controllers shall be capable of peer-to-peer communications with other SNC's and with any OWS connected to the BAS, whether the OWS is directly connected, connected via cellular modem or connected via the Internet.
- D. The communication protocols utilized for peer-to-peer communications between SNC's will be Niagara 4 Fox, BACnet TCP/IP and SNMP. Use of a proprietary communication protocol for peer-to-peer communications between SNC's is not allowed.
- E. The SNC shall employ a device count capacity license model that supports expansion capabilities.
- F. The SNC shall be enabled to support and shall be licensed with the following Open protocol drivers (client and server) by default:
 1. BACnet
 2. Lon
 3. MODBUS
 4. SNMP
 5. KNX
- G. The SNC shall be capable of executing application control programs to provide:
 1. Calendar functions.
 2. Scheduling.
 3. Trending.
 4. Alarm monitoring and routing.
 5. Time synchronization.
 6. Integration of LonWorks, BACnet, and MODBUS controller data.
 7. Network management functions for all SNC, PEC and ASC based devices.
- H. The SNC shall provide the following hardware features as a minimum:
 1. Two 10/100 Mbps Ethernet ports.
 2. Two Isolated RS-485 ports with biasing switches.
 3. 1 GB RAM
 4. 4 GB Flash Total Storage / 2 GB User Storage

5. Wi-Fi (Client or WAP)
 6. USB Flash Drive
 7. High Speed Field Bus Expansion
 8. -20-60 degreesC Ambient Operating Temperature
 9. Integrated 24 VAC/DC Global Power Supply
 10. MicroSD Memory Card Employing Encrypted Safe Boot Technology
- I. The SNC shall support standard Web browser access via the Intranet/Internet. It shall support a minimum of 16 simultaneous users.
 - J. The SNC shall provide alarm recognition, storage, routing, management and analysis to supplement distributed capabilities of equipment or application specific controllers.
 - K. The SNC shall be able to route any alarm condition to any defined user location whether connected to a local network or remote via cellular modem, or wide-area network.
 1. Alarm generation shall be selectable for annunciation type and acknowledgement requirements including but not limited to:
 - a. Alarm.
 - b. Return to normal.
 - c. To default.
 2. Alarms shall be annunciated in any of the following manners as defined by the user:
 - a. Screen message text.
 - b. Email of complete alarm message to multiple recipients.
 - c. Pagers via paging services that initiate a page on receipt of email message.
 - d. Graphics with flashing alarm object(s).
 3. The following shall be recorded by the SNC for each alarm (at a minimum):
 - a. Time and date.
 - b. Equipment (air handler #, access way, etc.).
 - c. Acknowledge time, date, and user who issued acknowledgement.
 - L. Programming software and all controller "Setup Wizards" shall be embedded into the SNC.
 - M. The SNC shall support the following security functions.
 1. Module code signing to verify the author of programming tool and confirm that the code has not been altered or corrupted.
 2. Role-Based Access Control (RBAC) for managing user roles and permissions.
 3. Require users to use strong credentials.
 4. Data in Motion and Sensitive Data at Rest be encrypted.
 5. LDAP and Kerberos integration of access management.
 - N. The SNC shall support the following data modeling structures to utilize Search; Hierarchy; Template; and Permission functionality:
 1. Metadata: Descriptive tags to define the structure of properties.
 2. Tagging: Process to apply metadata to components
 3. Tag Dictionary
 - O. The SNC shall employ template functionality. Templates are a containerized set of configured data tags, graphics, histories, alarms... that are set to be deployed as a unit based upon manufacturer's controller and relationships. All lower level communicating controllers (PEC, AUC, AVAV, VFD.) shall have an associated template file for reuse on future project additions.

2.6 PROGRAMMABLE EQUIPMENT CONTROLLER (PEC)

- A. HVAC control shall be accomplished using BACnet based devices where the application has a BTL Listed PICS defined. The controller platform shall provide options and advanced system functions, programmable and configurable using Niagara 4 Framework, that allow standard and customizable control solutions required in executing the "Sequence of Operation".
- B. All PECs shall be application programmable and shall at all times maintain their certification. All control sequences within or programmed into the PEC shall be stored in non-volatile memory, which is not dependent upon the presence of a battery to be retained.
- C. The PEC shall provide LED indication of communication and controller performance to the technician, without cover removal.
- D. The PEC shall not require any external configuration tool or programming tool. All configuration and programming tasks shall be accomplished and accessible from within the Niagara 4 environment.
- E. The following integral and remote Inputs/Outputs shall be supported per each PEC:
 - 1. Digital inputs.
 - 2. Analog inputs (configurable as 0-10V, 0-10,000 ohm or, 20K NTC).
 - 3. Analog outputs.
 - 4. Digital outputs, configurable as maintained or floating motor control outputs.
 - 5. One integral power supply for auxiliary devices.
 - 6. If a 20 Vdc 65-mA power supply terminal is not integral to the PEC, provide at each PEC a separate, fully isolated, enclosed, current limited and regulated UL listed auxiliary power supply for power to auxiliary devices.
- F. Each PEC shall have expansion ability to support additional I/O requirements through the use of remote input/output modules.
- G. PEC Controllers shall support at minimum the following control techniques:
 - 1. General-purpose control loops that can incorporate Demand Limit Control strategies, Set point reset, adaptive intelligent recovery, and time of day bypass.
 - 2. General-purpose, non-linear control loops.
 - 3. Start/stop Loops.
 - 4. If/Then/Else logic loops.
 - 5. Math Function loops (MIN, MAX, AVG, SUM, SUB, SQRT, MUL, DIV, ENTHALPY).

2.7 OTHER CONTROL SYSTEM HARDWARE

- A. Wall Mount Room Temperature sensors: Room temperature sensors will be provided with HVAC equipment package. Each room temperature sensor shall provide temperature indication to the factory, digital controller, provide the capability for a software-limited occupant set point adjustment and limited operation override capability. Remote adjustment of room set points and limits of set points shall be adjustable from the BMS.
- B. Humidity sensors shall be thin-film capacitive type sensor with on-board nonvolatile memory, accuracy to plus or minus two percent (2%) at 10 to 95% RH, 12 - 30 VDC input voltage, analog output (0 - 10 VDC or 4 - 20mA output). Operating range shall be 0 to 100% RH and 32 to 122 degrees F.
- C. Carbon Dioxide Sensors (CO2): Sensors shall utilize Non-dispersive infrared technology. Sensor range shall be 0 - 2000 PPM. Accuracy shall be plus or minus three percent (3%) or

40 PPM, whichever is greater. Response shall be less than two minutes. Input voltage shall be 20 to 30 VAC or DC. Output shall be 0 - 10 VDC.

- D. Current Sensitive Switches: Solid state, split core current switch that operates when the current level (sensed by the internal current transformer) exceeds the adjustable trip point. Current switch to include an integral LED for indication of trip condition and a current level below trip set point.
- E. Differential Analog (duct) Static Pressure Transmitters Provide a pressure transmitter with integral capacitance type sensing and solid-state circuitry. Accuracy shall be plus or minus 1% of full range; range shall be selected for the specific application. Provide zero and span adjustment capability. Device shall have integral static pickup tube.
- F. Differential Air Pressure Switches: Provide SPDT type, UL-approved, and selected for the appropriate operating range where applied. Switches shall have adjustable set points and barbed pressure tips.
- G. Temperature Control Panels: Furnish temperature control panels of code gauge steel with hinged doors for each DDC controller. A complete set of 'as-built' control drawings (relating to the controls within that panel) shall be furnished within each control panel.
- H. Pipe and Duct Temperature sensing elements: 20,000-ohm thermistor temperature sensors with and accuracy of $\pm 1\%$ accuracy. Their range shall be -5 to 250 degrees F (-20 to 121 degrees C). Limited range sensors shall be acceptable provided they are capable of sensing the range expected for the point at the specified accuracy. Thermal wells with heat conductive gel shall be included.
- I. Low Air Temperature Sensors: Provide SPST type switch, with 15 to 55 degrees F (-9 to 13 degrees C), range, vapor-charged temperature sensor. Honeywell model L482A, or approved equivalent.
- J. Variable Frequency Drives: The variable frequency drives (VFD) for this project shall be provided factory installed with the HVAC equipment.
- K. Relays: Start/stop relay model shall provide either momentary or maintained switching action as appropriate for the motor being started. All relays shall be plugged in, interchangeable, mounted on a sub base and wired to numbered terminals strips. Relays installed in panels shall all be DPDT with indicating lamp. Relays installed outside of controlled devices shall be enclosed in a NEMA enclosure suitable for the location. Relays shall be labeled with UR symbol. RIB-style relays are acceptable for remote enable/disable.
- L. Control Power Transformers: Provide step-down transformers for all DDC controllers and devices as required. Transformers shall be sized for the load, but shall be sized for 50 watts, minimum. Transformers shall be UL listed Class 2 type, for 120 VAC/24 VAC operation.
- M. Line voltage protection: All DDC system control panels that are powered by 120 VAC circuits shall be provided with surge protection. This protection is in addition to any internal protection provided by the manufacturer. The protection shall meet UL, ULC 1449, IEEE C62.41B. A grounding conductor, (minimum 12 AWG), shall be brought to each control panel.

2.8 BAS SERVER & WEB BROWSER GUI - SYSTEM OVERVIEW

- A. The BAS Contractor shall provide system software based on server/thin-client architecture, designed around the open standards of web technology. The BAS server shall communicate

using Ethernet and TCP. Server shall be accessed using a web browser over Owner intranet and remotely over the Internet.

- B. The intent of the thin-client architecture is to provide the operator(s) complete access to the BAS system via a web browser. The thin-client web browser Graphical User Interface (GUI) shall be browser and operating system agnostic, meaning it will support HTML5 enabled browsers without requiring proprietary operator interface and configuration programs or browser plug-ins. Microsoft, Firefox, and Chrome browsers (current released versions), and Windows as well as non-Windows operating systems.
- C. The BAS server software shall support at least the following server platforms (Windows 7, 8.1, Server 12). The BAS server software shall be developed and tested by the manufacturer of the system stand-alone controllers and network controllers/routers.
- D. The web browser GUI shall provide a completely interactive user interface and shall provide a HTML5 experience that supports the following features as a minimum:
 - 1. Trending.
 - 2. Scheduling.
 - 3. Electrical demand limiting.
 - 4. Duty Cycling.
 - 5. Downloading Memory to field devices.
 - 6. Real time 'live' Graphic Programs.
 - 7. Tree Navigation.
 - 8. Parameter change of properties.
 - 9. Set point adjustments.
 - 10. Alarm / event information.
 - 11. Configuration of operators.
 - 12. Execution of global commands.
 - 13. Add, delete, and modify graphics and displayed data.
- E. Software Components: All software shall be the most current version. All software components of the BAS system software shall be provided and installed as part of this project. BAS software components shall include:
 - 1. Server Software, Database and Web Browser Graphical User Interface.
 - 2. 1 Year Software Maintenance license.
 - 3. Embedded System Configuration Utilities for future modifications to the system and controllers.
 - 4. Embedded Graphical Programming Tools.
 - 5. Embedded Direct Digital Control software.
 - 6. Embedded Application Software.
- F. BAS Server Database: The BAS server software shall utilize a Java Database Connectivity (JDBC) compatible database such as: MS SQL 8.0, Oracle 8i or IBM DB2. BAS systems written to Non -Standard and/or Proprietary databases are NOT acceptable.
- G. Thin Client - Web Browser Based: The GUI shall be thin client or browser based and shall meet the following criteria:
 - 1. Web Browser's for PC's: Only the current released browser (Explorer/Firefox/Chrome) will be required as the GUI and a valid connection to the server network. No installation of any custom software shall be required on the operator's GUI workstation/client. Connection shall be over an intranet or the Internet.
 - 2. Secure Socket Layers: Communication between the Web Browser GUI and BAS server shall offer encryption using 128-bit encryption technology within Secure Socket Layers (SSL). Communication protocol shall be Hyper-Text Transfer Protocol (HTTP).

2.9 WEB BROWSER GRAPHICAL USER INTERFACE

- A. Web Browser Navigation: The Thin Client web browser GUI shall provide a comprehensive user interface. Using a collection of web pages, it shall be constructed to "feel" like a single application, and provide a complete and intuitive mouse/menu driven operator interface. It shall be possible to navigate through the system using a web browser to accomplish requirements of this specification. The Web Browser GUI shall (as a minimum) provide for navigation, and for display of animated graphics, schedules, alarms/events, live graphic programs, active graphic set point controls, configuration menus for operator access, reports and reporting actions for events.
- B. Login: On launching the web browser and selecting the appropriate domain name or IP address, the operator shall be presented with a login page that will require a login name and strong password. Navigation in the system shall be dependent on the operator's role-based application control privileges.
- C. Navigation: Navigation through the GUI shall be accomplished by clicking on the appropriate level of a navigation tree (consisting of an expandable and collapsible tree control like Microsoft's Explorer program) and/or by selecting dynamic links to other system graphics. Both the navigation tree and action pane shall be displayed simultaneously, enabling the operator to select a specific system or equipment and view the corresponding graphic. The navigation tree shall as a minimum provide the following views: Geographic, Network, Groups and Configuration.
 - 1. Geographic View shall display a logical geographic hierarchy of the system including: cities, sites, buildings, building systems, floors, equipment and objects.
 - 2. Groups View shall display Scheduled Groups and custom reports.
 - 3. Configuration View shall display all the configuration categories (Operators, Schedule, Event, Reporting and Roles).
- D. Action Pane: The Action Pane shall provide several functional views for each subsystem specified. A functional view shall be accessed by clicking on the corresponding button:
 - 1. Graphics: Using graphical format suitable for display in a web browser, graphics shall include aerial building/campus views, color building floor-plans, equipment drawings, active graphic set point controls, web content and other valid HTML elements. The data on each graphic page shall automatically refresh.
 - 2. Dashboards: User customizable data using drag and drop HTML5 elements. Shall include Web Charts, Gauges, and other custom developed widgets for web browser. User shall have ability to save custom dashboards.
 - 3. Search: User shall have multiple options for searching data based upon Tags. Associated equipment, real time data, Properties, and Trends shall be available in result.
 - 4. Properties: Shall include graphic controls and text for the following: Locking or overriding objects, demand strategies, and any other valid data required for setup. Changes made to the properties pages shall require the operator to depress an 'accept/cancel' button.
 - 5. Schedules: Shall be used to create, modify/edit and view schedules based on the systems hierarchy (using the navigation tree).
 - 6. Alarms: Shall be used to view alarm information geographically (using the navigation tree), acknowledge alarms, sort alarms by category, actions and verify reporting actions.
 - 7. Charting: Shall be used to display associated trend and historical data, modify colors, date range, axis and scaling. User shall have ability to create HTML charts through web browser without utilizing chart builder. User shall be able to drag and drop single or multiple data points, including schedules, and apply status colors for analysis.

8. Logic - Live Graphic Programs: Shall be used to display 'live' graphic programs of the control algorithm, (micro block programming) for the mechanical/electrical system selected in the navigation tree.
 9. Other actions such as Print, Help, Command, and Logout shall be available via a drop-down window.
- E. Color Graphics: The Web Browser GUI shall make extensive use of color in the graphic pane to communicate information related to set points and comfort. Animated .gifs or .jpg, vector scalable, active set point graphic controls shall be used to enhance usability. Graphics tools used to create Web Browser graphics shall be non-proprietary and conform to the following basic criteria:
1. Display Size: The GUI workstation software shall graphically display in a minimum of 1024 by 768 pixels 24 bit True Color.
 2. General Graphic: General area maps shall show locations of controlled buildings in relation to local landmarks.
 3. Color Floor Plans: Floor plan graphics shall show heating and cooling zones throughout the buildings in a range of colors, as selected by Owner. Provide a visual display of temperature relative to their respective set points. The colors shall be updated dynamically as a zone's actual comfort condition changes.
 4. Mechanical Components: Mechanical system graphics shall show the type of mechanical system components serving any zone through the use of a pictorial representation of components. Selected I/O points being controlled or monitored for each piece of equipment shall be displayed with the appropriate engineering units. Animation shall be used for rotation or moving mechanical components to enhance usability. .
 5. Minimum System Color Graphics: Color graphics shall be selected and displayed via a web browser for the following:
 - a. Each piece of equipment monitored or controlled including each terminal unit.
 - b. Each building.
 - c. Each floor and zone controlled.
- F. Hierarchical Schedules: Utilizing the Navigation Tree displayed in the web browser GUI, an operator (with proper access credentials) shall be able to define a Normal, Holiday or Override schedule for an individual piece of equipment or room, or choose to apply a hierarchical schedule to the entire system, site or floor area. All schedules that affect the system/area/equipment highlighted in the Navigation Tree shall be shown in a summary schedule table and graph.
1. Schedules: Schedules shall comply with the LonWorks and BACnet standards, (Schedule Object, Calendar Object, Weekly Schedule property and Exception Schedule property) and shall allow events to be scheduled based on:
 - a. Types of schedule shall be Normal, Holiday or Override.
 - b. A specific date.
 - c. A range of dates.
 - d. Any combination of Month of Year (1-12, any), Week of Month (1-5, last, any), Day of Week (M-Sun, Any).
 - e. Wildcard (example, allow combinations like second Tuesday of every month).
 2. Schedule Categories: The system shall allow operators to define and edit scheduling categories (different types of "things" to be scheduled; for example, lighting, HVAC occupancy, etc.). The categories shall include: name, description, icon (to display in the hierarchy tree when icon option is selected) and type of value to be scheduled.
 3. Schedule Groups: In addition to hierarchical scheduling, operators shall be able to define functional Schedule Groups, comprised of an arbitrary group of areas/rooms/equipment scattered throughout the facility and site. For example, the

operator shall be able to define an ' individual tenant' group - who may occupy different areas within a building or buildings. Schedules applied to the ' tenant group' shall automatically be downloaded to control modules affecting spaces occupied by the ' tenant group'.

4. Intelligent Scheduling: The control system shall be intelligent enough to automatically turn on any supporting equipment needed to control the environment in an occupied space. If the operator schedules an individual room in a VAV system for occupancy, for example, the control logic shall automatically turn on the VAV air handling unit, chiller, boiler and/or any other equipment required to maintain the specified comfort and environmental conditions within the room.
 5. Partial Day Exceptions: Schedule events shall be able to accommodate a time range specified by the operator (ex: board meeting from 6 pm to 9 pm overrides Normal schedule for conference room).
 6. Schedule Summary Graph: The schedule summary graph shall clearly show Normal versus Holiday versus Override Schedules and the net operating schedule that results from all contributing schedules. Note: In case of priority conflict between schedules at the different geographic hierarchy, the schedule for the more detailed geographic level shall apply.
- G. Alarms: Alarms associated with a specific system, area, or equipment selected in the Navigation Tree, shall be displayed in the Action Pane by selecting an ' Alarms' view. Alarms, and reporting actions shall have the following capabilities:
1. Alarms View: Each Alarm shall display an Alarms Category (using a different icon for each alarm category), date/time of occurrence, current status, alarm report and a bold URL link to the associated graphic for the selected system, area or equipment. The URL link shall indicate the system location, address and other pertinent information. An operator shall easily be able to sort events, edit event templates and categories, acknowledge or force a return to normal in the Events View as specified in this section.
 2. Alarm Categories: The operator shall be able to create, edit or delete alarm categories such as HVAC, Maintenance, Fire, or Generator. An icon shall be associated with each alarm category, enabling the operator to easily sort through multiple events displayed.
 3. Alarm Templates: Alarm template shall define different types of alarms and their associated properties. As a minimum, properties shall include a reference name, verbose description, severity of alarm, acknowledgement requirements, and high/low limit and out of range information.
 4. Alarm Areas: Alarm Areas enable an operator to assign specific Alarm Categories to specific Alarm Reporting Actions. For example, it shall be possible for an operator to assign all HVAC Maintenance Alarm on the 1st floor of a building to email the technician responsible for maintenance. The Navigation Tree shall be used to setup Alarm Areas in the Graphic Pane.
 5. Alarm Time/Date Stamp: All events shall be generated at the DDC control module level and comprise the Time/Date Stamp using the standalone control module time and date.
 6. Alarm Configuration: Operators shall be able to define the type of Alarm generated per object. A ' network' view of the Navigation Tree shall expose all objects and their respective Alarm Configuration. Configuration shall include assignment of Alarm, type of Acknowledgement and notification for return to normal or fault status.
 7. Alarm Summary Counter: The view of Alarm in the Graphic Pane shall provide a numeric counter, indicating how many Alarms are active (in alarm), require acknowledgement and total number of Alarms in the BAS Server database.
 8. Alarm Auto-Deletion: Alarms that are acknowledged and closed shall be auto-deleted

- from the database and archived to a text file after an operator defined period.
9. Alarm Reporting Actions: Alarm Reporting Actions specified shall be automatically launched (under certain conditions) after an Alarm is received by the BAS server software. Operators shall be able to easily define these Reporting Actions using the Navigation Tree and Graphic Pane through the web browser GUI. Reporting Actions shall be as follows:
 - a. Print: Alarm information shall be printed to the BAS server's PC or a networked printer.
 - b. Email: Email shall be sent via any POP3-compatible e-mail server (most Internet Service Providers use POP3). Email messages may be copied to several email accounts. Note: Email reporting action shall also be used to support alphanumeric paging services, where email servers support pagers.
 - c. File Write: The ASCII File write reporting action shall enable the operator to append operator defined alarm information to any alarm through a text file. The alarm information that is written to the file shall be completely definable by the operator. The operator may enter text or attach other data point information (such as AHU discharge temperature and fan condition upon a high room temperature alarm).
 - d. Write Property: The write property reporting action updates a property value in a hardware module.
 - e. SNMP: The Simple Network Management Protocol (SNMP) reporting action sends an SNMP trap to a network in response to receiving an alarm.
 - f. Run External Program: The Run External Program reporting action launches specified program in response to an event.

 - H. Trends: As system is engineered, all points shall be enabled to trend. Trends shall both be displayed and user configurable through the Web Browser GUI. Trends shall comprise analog, digital or calculated points simultaneously. A trend log's properties shall be editable using the Navigation Tree and Graphic Pane.
 1. Viewing Trends: The operator shall have the ability to view trends by using the Navigation Tree and selecting a Trends button in the Graphic Pane. The system shall allow y- and x-axis maximum ranges to be specified and shall be able to simultaneously graphically display multiple trends per graph.
 2. Local Trends: Trend data shall be collected locally by Multi-Equipment/Single Equipment general-purpose controllers, and periodically uploaded to the BAS server if historical trending is enabled for the object. Trend data, including run time hours and start time date shall be retained in non-volatile module memory. Systems that rely on a gateway/router to run trends are NOT acceptable.
 3. Resolution. Sample intervals shall be as small as one second. Each trended point will have the ability to be trended at a different trend interval. When multiple points are selected for displays that have different trend intervals, the system will automatically scale the axis.
 4. Dynamic Update. Trends shall be able to dynamically update at operator-defined intervals.
 5. Zoom/Pan. It shall be possible to zoom-in on a particular section of a trend for more detailed examination and 'pan through' historical data by simply scrolling the mouse.
 6. Numeric Value Display. It shall be possible to pick any sample on a trend and have the numerical value displayed.
 7. Copy/Paste. The operator shall have the ability to pan through a historical trend and copy the data viewed to the clipboard using standard keystrokes (i.e. CTRL+C, CTRL+V).

 - I. Security Access: Systems that are accessed from the web browser GUI to BAS server shall

require a Login Name and Strong Password. Access to different areas of the BAS system shall be defined in terms of Role-Based Access Control privileges as specified:

1. Roles: Roles shall reflect the actual roles of different types of operators. Each role shall comprise a set of 'easily understood English language' privileges. Roles shall be defined in terms of View, Edit and Function Privileges.
 - a. View Privileges shall comprise: Navigation, Network, and Configuration Trees, Operators, Roles and Privileges, Alarm/Event Template and Reporting Action.
 - b. Edit Privileges shall comprise: Set point, Tuning and Logic, Manual Override, and Point Assignment Parameters.
 - c. Function Privileges shall comprise: Alarm/Event Acknowledgement, Control Module Memory Download, Upload, Schedules, Schedule Groups, Manual Commands, Print and Alarm/Event Maintenance.
2. Geographic Assignment of Roles: Roles shall be geographically assigned using a similar expandable/collapsible navigation tree. For example, it shall be possible to assign two HVAC Technicians with similar competencies (and the same operator defined HVAC Role) to different areas of the system.

2.10 GRAPHICAL PROGRAMMING

- A. The system software shall include a Graphic Programming Language (GPL) for all DDC control algorithms resident in all control modules. Any system that does not use a drag and drop method of graphical icon programming shall not be accepted. All systems shall use a GPL method used to create a sequence of operations by assembling graphic microblocks that represent each of the commands or functions necessary to complete a control sequence. Microblocks represent common logical control devices used in conventional control systems, such as relays, switches, high signal selectors etc., in addition to the more complex DDC and energy management strategies such as PID loops and optimum start. Each microblock shall be interactive and contain the programming necessary to execute the function of the device it represents.
- B. Graphic programming shall be performed while on screen and using a mouse; each microblock shall be selected from a microblock library and assembled with other microblocks necessary to complete the specified sequence. Microblocks are then interconnected on screen using graphic "wires," each forming a logical connection. Once assembled, each logical grouping of microblocks and their interconnecting wires then forms a graphic function block which may be used to control any piece of equipment with a similar point configuration and sequence of operation.
- C. Graphic Sequence: The clarity of the graphic sequence shall be such that the operator has the ability to verify that system programming meets the specifications, without having to learn or interpret a manufacturer's unique programming language. The graphic programming shall be self-documenting and provide the operator with an understandable and exact representation of each sequence of operation.
- D. GPL Capabilities: The following is a minimum definition of the capabilities of the Graphic Programming software:
 1. Function Block (FB): Shall be a collection of points, microblocks and wires which have been connected together for the specific purpose of controlling a piece of HVAC equipment or a single mechanical system.
 2. Logical I/O: Input/Output points shall interface with the control modules in order to read various signals and/or values or to transmit signal or values to controlled devices.
 3. Microblocks: Shall be software devices that are represented graphically and may be connected together to perform a specified sequence. A library of microblocks shall be

- submitted with the control contractors bid.
4. Wires: Shall be Graphical elements used to form logical connections between microblocks and between logical I/O.
 5. Reference Labels: Labels shall be similar to wires in that they are used to form logical connections between two points. Labels shall form a connection by reference instead of a visual connection, i.e. two points labeled 'A' on a drawing are logically connected even though there is no wire between them.
 6. Parameter: A parameter shall be a value that may be tied to the input of a microblock.
 7. Properties: Dialog boxes shall appear after a microblock has been inserted which has editable parameters associated with it. Default parameter dialog boxes shall contain various editable and non-editable fields, and shall contain 'push buttons' for the purpose of selecting default parameter settings.
 8. Icon: An icon shall be graphic representation of a software program. Each graphic microblock has an icon associated with it that graphically describes its function.
 9. Menu-bar Icon: Shall be an icon that is displayed on the menu bar on the GPL screen, which represents its associated graphic microblock.
 10. Live Graphical Programs: The Graphic Programming software shall support a 'live' mode, where all input/output data, calculated data and set points shall be displayed in a 'live' real-time mode.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 GENERAL

- A. Install system and materials in accordance with manufacturer's instructions, and as detailed on the project drawing set.
- B. Line and low voltage electrical connections to control equipment shown specified or shown on the control diagrams shall be furnished and installed by the Control System Contractor in accordance with these specifications.
- C. Equipment furnished by the Mechanical Contractor that is normally wired before installation shall be furnished completely wired. Control wiring normally performed in the field will be furnished and installed by the Control System Contractor.
- D. All control devices mounted on the face of control panels shall be clearly identified as to function and system served with permanently engraved phenolic labels.

3.4 WIRING

- A. All electrical control wiring to the control panels shall be the responsibility of the Control

System Contractor.

- B. All wiring shall be in accordance with the Project Electrical Specifications (Division 26), the National Electrical Code and any applicable local codes. All control wiring shall be installed in raceways.
- C. Excess wire shall not be looped or coiled in the controller cabinet.
- D. Incorporate electrical noise suppression techniques in relay control circuits.
- E. There shall be no drilling on the controller cabinet after the controls are mounted inside.
- F. Careful stripping of wire while inside the cabinet is required to ensure that no wire strand fragments land on circuit boards.
- G. Use manufacturer-specified wire for all network connections.
- H. Use approved optical isolation and lightning protection when penetrating building envelope.
- I. Read installation instructions carefully. Any unavoidable deviations shall be approved by owner's rep prior to installation.

3.5 ACCEPTANCE TESTING

- A. Upon completion of the installation, the Control System Contractor shall load all system software and start-up the system. The Control System Contractor shall perform all necessary calibration, testing and de-bugging and perform all required operational checks to insure that the system is functioning in full accordance with these specifications.
- B. The Control System Contractor shall perform tests to verify proper performance of components, routines and points. Repeat tests until proper performance results. This testing shall include a point-by-point log to validate 100% of the input and output points of the DDC system operation.
- C. System Acceptance: Satisfactory completion is when the Control System Contractor has performed successfully all the required testing to show performance compliance with the requirements of the Contract Documents to the satisfaction of the Owner's Representative. System acceptance shall be contingent upon completion and review of all corrected deficiencies.

3.6 OPERATOR TRAINING

- A. During system commissioning and at such time acceptable performance of the Control System hardware and software has been established, the Control System Contractor shall provide on-site operator instruction to the owner's operating personnel. Operator instruction shall be done during normal working hours and shall be performed by a competent representative familiar with the system hardware, software and accessories.
- B. The Control System Contractor shall provide 8 total hours of comprehensive training for system orientation, product maintenance, and troubleshooting, The training shall start after final commissioning.

3.7 WARRANTY PERIOD SERVICES

- A. Equipment, materials and workmanship incorporated into the work shall be warranted for a

period of one year from the time of system acceptance.

- B. Within this period, upon notice by the Owner, any defects in the BMS due to faulty materials, methods of installation or workmanship shall be promptly repaired or replaced by the Control System Contractor at no expense to the Owner.
- C. Maintenance of Control Hardware: The Control System Contractor shall inspect, repair, replace, adjust, and calibrate, as required, the controllers, control devices and associated peripheral units during the warranty period. The Control System Contractor shall then furnish a report describing the status of the equipment, problem areas (if any) noticed during service work, and description of the corrective actions taken. The report shall clearly certify that all hardware is functioning correctly.
- D. Service Period: Calls for service by the Owner shall be honored within 24 hours and are not to be considered as part of routine maintenance.
- E. Service Documentation: A copy of the service report associated with each owner-initiated service call shall be provided to the owner.

3.8 WARRANTY ACCESS

- A. The Owner shall grant to the Control System Contractor reasonable access to the BMS during the warranty period. Remote access to the BMS (for the purpose of diagnostics and troubleshooting, via the Internet, during the warranty period) will be allowed.

3.9 OPERATION & MAINTENANCE MANUALS

- A. See Division 1 for requirements. O&M manuals shall include the following elements, as a minimum:
 1. As-built control drawings for all equipment.
 2. As-built Network Communications Diagram.
 3. General description and specifications for all components.
 4. Completed Performance Verification sheets.
 5. Completed Controller Checkout/Calibration Sheets.

3.10 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION

SECTION 26 0519

LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Copper building wire rated 600 V or less.
2. Aluminum building wire rated 600 V or less.
3. Metal-clad cable, Type MC, rated 600 V or less.
4. Armored cable, Type AC, rated 600 V or less.
5. Photovoltaic cable, Type PV, rated 2000 V or less.
6. Mineral-insulated cable, Type MI, rated 600 V or less.
7. Tray cable, Type TC, rated 600 V or less.
8. Fire-alarm wire and cable.
9. Connectors, splices, and terminations rated 600 V and less.

B. Related Requirements:

1. Section 26 0513 "Medium-Voltage Cables" for single-conductor and multiconductor cables, cable splices, and terminations for electrical distribution systems with 601 to 35,000 V.
2. Section 26 0523 "Control-Voltage Electrical Power Cables" for control systems communications cables and Classes 1, 2, and 3 control cables.
3. Section 27 1313 "Communications Copper Backbone Cabling" for twisted pair cabling used for data circuits.
4. Section 27 1513 "Communications Copper Horizontal Cabling" for twisted pair cabling used for data circuits.

1.2 DEFINITIONS

- A. PV: Photovoltaic.
- B. RoHS: Restriction of Hazardous Substances.
- C. VFC: Variable-frequency controller.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Sustainable Design Submittals:
- C. Product Schedule: Indicate type, use, location, and termination locations.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer's authorized service representative.
- B. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA.
 - 1. Testing Agency's Field Supervisor: Certified by NETA to supervise on-site testing.

PART 2 - PRODUCTS

2.1 COPPER BUILDING WIRE

- A. Description: Flexible, insulated and uninsulated, drawn copper current-carrying conductor with an overall insulation layer or jacket, or both, rated 600 V or less.
- B. Standards:
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 - 2. RoHS compliant.
 - 3. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- C. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B496 for stranded conductors.
- D. Conductor Insulation:
 - 1. Type NM: Comply with UL 83 and UL 719.
 - 2. Type RHH and Type RHW-2: Comply with UL 44.
 - 3. Type USE-2 and Type SE: Comply with UL 854.
 - 4. Type TC-ER: Comply with NEMA WC 70/ICEA S-95-658 and UL 1277.
 - 5. Type THHN and Type THWN-2: Comply with UL 83.
 - 6. Type THW and Type THW-2: Comply with NEMA WC-70/ICEA S-95-658 and UL 83.
 - 7. Type UF: Comply with UL 83 and UL 493.
 - 8. Type XHHW-2: Comply with UL 44.
- E. Shield:
 - 1. Type TC-ER: Cable designed for use with VFCs, with oversized crosslinked polyethylene insulation, dual spirally wrapped copper tape shields and three bare symmetrically applied ground wires, and sunlight- and oil-resistant outer PVC jacket.

2.2 ALUMINUM BUILDING WIRE

- A. Description: Flexible, insulated and uninsulated, drawn aluminum current-carrying conductor with an overall insulation layer or jacket, or both, rated 600 V or less.
- B. Standards:
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 - 2. RoHS compliant.
 - 3. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- C. Conductors: Aluminum, complying with ASTM B800 and ASTM B801.
- D. Conductor Insulation:
 - 1. Type NM: Comply with UL 83 and UL 719.
 - 2. Type RHH and Type RHW-2: Comply with UL 44.
 - 3. Type USE-2 and Type SE: Comply with UL 854.
 - 4. Type TC-ER: Comply with NEMA WC 70/ICEA S-95-658 and UL 1277.
 - 5. Type THHN and Type THWN-2: Comply with UL 83.
 - 6. Type THW and Type THW-2: Comply with NEMA WC-70/ICEA S-95-658 and UL 83.
 - 7. Type XHHW-2: Comply with UL 44.

2.3 METAL-CLAD CABLE, TYPE MC

- A. Description: A factory assembly of one or more current-carrying insulated conductors in an overall metallic sheath.
- B. Standards:
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 - 2. Comply with UL 1569.
 - 3. RoHS compliant.
 - 4. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- C. Circuits:
 - 1. Single circuit and multicircuit with color-coded conductors.
 - 2. Power-Limited Fire-Alarm Circuits: Comply with UL 1424.
- D. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.
- E. Ground Conductor: Bare.
- F. Conductor Insulation:

1. Type TFN/THHN/THWN-2: Comply with UL 83.
2. Type XHHW-2: Comply with UL 44.

G. Armor: Aluminum, interlocked.

H. Jacket: PVC applied over armor.

2.4 ARMORED CABLE, TYPE AC

A. Description: A factory assembly of insulated current-carrying conductors with or without an equipment grounding conductor in an overall metallic sheath.

B. Standards:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
2. RoHS compliant.
3. Comply with UL 4.
4. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."

C. Circuits:

1. Single circuit and multicircuit with color-coded conductors.
2. Power-Limited Fire-Alarm Circuits: Comply with UL 1424.

D. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.

E. Ground Conductor: Bare.

F. Conductor Insulation: Type THHN/THWN-2. Comply with UL 83.

G. Armor: Aluminum, interlocked.

2.5 PHOTOVOLTAIC CABLE, TYPE PV

A. Description: Flexible, insulated and uninsulated, drawn copper current-carrying conductor with an overall insulation layer or jacket, or both, rated 600 V.

B. Standards:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
2. RoHS compliant.
3. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."

C. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.

- D. Conductor Insulation: Comply with UL 44 and UL 4703.

2.6 MINERAL-INSULATED CABLE, TYPE MI

- A. Description: Solid copper conductors encased in compressed metal oxide with an outer metallic sheath, rated 600 V or less.
- B. Standards:
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 - 2. UL 2196 for fire resistance.
 - 3. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- C. Conductors: Copper, complying with ASTM B3 for bare annealed copper.
- D. Insulation: Compressed magnesium oxide.
- E. Sheath: Copper.

2.7 TRAY CABLE, TYPE TC

- A. Description: A factory assembly of insulated current-carrying conductors with or without an equipment grounding conductor in a nonmetallic jacket.
- B. Standards:
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 - 2. RoHS compliant.
 - 3. Comply with UL 1277.
 - 4. Comply with ICEA S-73-532/NEMA WC 57 for Type TC cables used for control, thermocouple extension, and instrumentation.
 - 5. Comply with ICEA S-95-658/NEMA WC 70 for Type TC cables used for power distribution.
 - 6. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- C. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.
- D. Ground Conductor: Bare.
- E. Conductor Insulation: Type XHHW-2. Comply with UL 44.
- F. Shield: Metallic.

2.8 FIRE-ALARM WIRE AND CABLE

- A. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.
- B. Signaling Line Circuits: Twisted, shielded pair, not less than No. 18 AWG size as recommended by system manufacturer.
 - 1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire-alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a two-hour rating.
- C. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation, and complying with requirements in UL 2196 for a two-hour rating.
 - 1. Low-Voltage Circuits: No. 16 AWG, minimum, in pathway.
 - 2. Line-Voltage Circuits: No. 12 AWG, minimum, in pathway.
 - 3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor with outer jacket with red identifier stripe, NRTL listed for fire-alarm and cable tray installation, plenum rated.

2.9 CONNECTORS AND SPLICES

- A. Description: Factory-fabricated connectors, splices, and lugs of size, ampacity rating, material, type, and class for application and service indicated; listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
- B. Jacketed Cable Connectors: For steel and aluminum jacketed cables, zinc die-cast with set screws, designed to connect conductors specified in this Section.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper; solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Feeders: Copper for feeders smaller than No. 4 AWG; copper or aluminum for feeders No. 4 AWG and larger. Conductors shall be solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- C. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- D. Branch Circuits: Copper. Solid for No. 12 AWG and smaller; stranded for No. 10 AWG and larger.
- E. VFC Output Circuits Cable: Extra-flexible stranded for all sizes.
- F. Power-Limited Fire Alarm and Control: Solid for No. 12 AWG and smaller.
- G. PV Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

- H. MC cable shall not be used for home runs unless approved prior to bid in writing by the EOR. Contractor shall notify the EOR in writing their intent to use MC cable for any application in the building prior to bidding.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Service Entrance: Type THHN/THWN-2, single conductors in raceway.
- B. Exposed Feeders: Type THHN/THWN-2, single conductors in raceway.
- C. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspace: Type THHN/THWN-2, single conductors in raceway.
- D. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN/THWN-2, single conductors in raceway.
- E. Feeders Installed below Raised Flooring: Type THHN/THWN-2, single conductors in raceway.
- F. Feeders in Cable Tray: Type THHN/THWN-2, single conductors in raceway.
- G. Exposed Branch Circuits, Including in Crawlspace: Type THHN/THWN-2, single conductors in raceway.
- H. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN/THWN-2, single conductors in raceway.
- I. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN/THWN-2, single conductors in raceway.
- J. Branch Circuits Installed below Raised Flooring: Type THHN/THWN-2, single conductors in raceway.
- K. Branch Circuits in Cable Tray: Type THHN/THWN-2, single conductors in raceway.
- L. Cord Drops and Portable Appliance Connections: Type SO, hard service cord with stainless-steel, wire-mesh, strain relief device at terminations to suit application.
- M. VFC Output Circuits: Type XHHW-2 in metal conduit.
- N. PV Circuits: Type USE-2 for PV source circuits rated at 600 V or less.
- O. PV Circuits: Type PV for PV source circuits rated at 600 V.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.
- B. Complete raceway installation between conductor and cable termination points according to Section 26 0533 "Raceways and Boxes for Electrical Systems" prior to pulling conductors and cables.

- C. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- F. Support cables according to Section 26 0529 "Hangers and Supports for Electrical Systems."
- G. Complete cable tray systems installation according to Section 26 0536 "Cable Trays for Electrical Systems" prior to installing conductors and cables.

3.4 INSTALLATION OF FIRE-ALARM WIRING

- A. Comply with NECA 1 and NFPA 72.
- B. Wiring Method: Install wiring in metal pathway according to Section 27 0528.29 "Hangers and Supports for Communications Systems."
 - 1. Install plenum cable in environmental airspaces, including plenum ceilings.
 - 2. Fire-alarm circuits and equipment control wiring associated with fire-alarm system shall be installed in a dedicated pathway system. This system shall not be used for any other wire or cable.
- C. Wiring Method:
 - 1. Cables and pathways used for fire-alarm circuits, and equipment control wiring associated with fire-alarm system, may not contain any other wire or cable.
 - 2. Fire-Rated Cables: Use of two-hour, fire-rated fire-alarm cables, NFPA 70, Types MI and CI, is permitted.
 - 3. Signaling Line Circuits: Power-limited fire-alarm cables shall not be installed in the same cable or pathway as signaling line circuits.
- D. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with fire-alarm system to terminal blocks. Mark each terminal according to system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.
- E. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes; cabinets; or equipment enclosures where circuit connections are made.
- F. Color-Coding: Color-code fire-alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and another for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire-alarm system junction boxes and covers red.

- G. Risers: Install at least two vertical cable risers to serve the fire-alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent receipt or transmission of signals from other floors or zones.
- H. Wiring to Remote Alarm Transmitting Device: 1-inch conduit between the fire-alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.5 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.
- B. Make splices, terminations, and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
 - 1. Use oxide inhibitor in each splice, termination, and tap for aluminum conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches of slack.
- D. Comply with requirements in Section 28 3111 "Digital, Addressable Fire-Alarm System" for connecting, terminating, and identifying wires and cables.

3.6 IDENTIFICATION

- A. Identify and color-code conductors and cables according to Section 26 0553 "Identification for Electrical Systems."
- B. Identify each spare conductor at each end with identity number and location of other end of conductor, and identify as spare conductor.
- C. All conductor insulation shall be continuously colored to match phase types according to NFPA standards.

3.7 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 26 0544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.8 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Section 07 8413 "Penetration Firestopping."

3.9 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform tests and inspections with the assistance of a factory-authorized service representative.
 - 1. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors for compliance with requirements.
 - 2. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors feeding critical equipment.
 - 3. Perform each of the following visual and electrical tests:
 - a. Inspect exposed sections of conductor and cable for physical damage and correct connection according to the single-line diagram.
 - b. Test bolted connections for high resistance using one of the following:
 - 1) A low-resistance ohmmeter.
 - 2) Calibrated torque wrench.
 - 3) Thermographic survey.
 - c. Inspect compression-applied connectors for correct cable match and indentation.
 - d. Inspect for correct identification.
 - e. Inspect cable jacket and condition.
 - f. Insulation-resistance test on each conductor for ground and adjacent conductors. Apply a potential of 500-V dc for 300-V rated cable and 1000-V dc for 600-V rated cable for a one-minute duration.
 - g. Continuity test on each conductor and cable.
 - h. Uniform resistance of parallel conductors.
 - 4. Initial Infrared Scanning: After Substantial Completion, but before Final Acceptance, perform an infrared scan of each splice in conductors No. 3 AWG and larger. Remove box and equipment covers so splices are accessible to portable scanner. Correct deficiencies determined during the scan.
 - a. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - b. Record of Infrared Scanning: Prepare a certified report that identifies switches checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.
 - 5. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each switch 11 months after date of Substantial Completion.
- E. Cables will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports to record the following:

1. Procedures used.
2. Results that comply with requirements.
3. Results that do not comply with requirements, and corrective action taken to achieve compliance with requirements.

END OF SECTION

SECTION 26 0526

GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes grounding and bonding systems and equipment.
- B. Section includes grounding and bonding systems and equipment, plus the following special applications:
 - 1. Underground distribution grounding.
 - 2. Ground bonding common with lightning protection system.
 - 3. Foundation steel electrodes.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Sustainable Design Submittals:

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans showing dimensioned locations of grounding features specified in "Field Quality Control" Article, including the following:
 - 1. Test wells.
 - 2. Ground rods.
 - 3. Ground rings.
 - 4. Grounding arrangements and connections for separately derived systems.
- B. Qualification Data: For testing agency and testing agency's field supervisor.
- C. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For grounding to include in emergency, operation, and maintenance manuals.
 - 1. In addition to items specified in Section 01 7823 "Operation and Maintenance Data," include the following:
 - a. Plans showing as-built, dimensioned locations of system described in "Field Quality Control" Article, including the following:

- 1) Test wells.
- 2) Ground rods.
- 3) Ground rings.
- 4) Grounding arrangements and connections for separately derived systems.
- 5) Photos of the grounding rod installation and footing steel connections.

b. Instructions for periodic testing and inspection of grounding features at grounding connections for separately derived systems based on NFPA 70B.

- 1) Tests shall determine if ground-resistance or impedance values remain within specified maximums, and instructions shall recommend corrective action if values do not.
- 2) Include recommended testing intervals.

1.5 QUALITY ASSURANCE

A. Testing Agency Qualifications: Certified by NETA.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

2.2 MANUFACTURERS

2.3 CONDUCTORS

- A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 1. Solid Conductors: ASTM B3.
 2. Stranded Conductors: ASTM B8.
 3. Tinned Conductors: ASTM B33.
 4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch in diameter.
 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
 6. Bonding Jumper: Copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.
 7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.
- C. Grounding Bus: Predrilled rectangular bars of annealed copper, 1/4 by 4 inches in cross section, with 9/32-inch holes spaced 1-1/8 inches apart. Stand-off insulators for mounting shall comply with UL 891 for use in switchboards, 600 V and shall be Lexan or PVC, impulse tested

at 5000 V.

2.4 CONNECTORS

- A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.
- B. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.
- C. Bus-Bar Connectors: Mechanical type, cast silicon bronze, solderless compression-type wire terminals, and long-barrel, two-bolt connection to ground bus bar.
- D. Bus-Bar Connectors: Compression type, copper or copper alloy, with two wire terminals.
- E. Beam Clamps: Mechanical type, terminal, ground wire access from four directions, with dual, tin-plated or silicon bronze bolts.
- F. Cable-to-Cable Connectors: Compression type, copper or copper alloy.
- G. Cable Tray Ground Clamp: Mechanical type, zinc-plated malleable iron.
- H. Conduit Hubs: Mechanical type, terminal with threaded hub.
- I. Ground Rod Clamps: Mechanical type, copper or copper alloy, terminal with socket set screw.
- J. Ground Rod Clamps: Mechanical type, copper or copper alloy, terminal with hex head bolt.
- K. Lay-in Lug Connector: Mechanical type, copper rated for direct burial terminal with set screw.
- L. Service Post Connectors: Mechanical type, bronze alloy terminal, in short- and long-stud lengths, capable of single and double conductor connections.
- M. Signal Reference Grid Clamp: Mechanical type, stamped-steel terminal with hex head screw.
- N. Straps: Solid copper, copper lugs. Rated for 600 A.
- O. Tower Ground Clamps: Mechanical type, copper or copper alloy, terminal two-piece clamp.
- P. U-Bolt Clamps: Mechanical type, copper or copper alloy, terminal listed for direct burial.
- Q. Water Pipe Clamps:
 - 1. Mechanical type, two pieces with zinc-plated bolts.
 - a. Material: Die-cast zinc alloy.
 - b. Listed for direct burial.
 - 2. U-bolt type with malleable-iron clamp and copper ground connector rated for direct burial.

2.5 GROUNDING ELECTRODES

- A. Ground Rods: Copper-clad steel, sectional type; 3/4 inch by 10 feet.
- B. Chemical-Enhanced Grounding Electrodes: Copper tube, straight or L-shaped, charged with nonhazardous electrolytic chemical salts.
 - 1. Termination: Factory-attached No. 4/0 AWG bare conductor at least 48 inches long.
 - 2. Backfill Material: Electrode manufacturer's recommended material.
- C. Ground Plates: 1/4 inch thick, hot-dip galvanized.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger unless otherwise indicated.
- B. Underground Grounding Conductors: Install bare tinned-copper conductor, No. 2/0 AWG minimum.
 - 1. Bury at least 30 inches below grade.
 - 2. Duct-Bank Grounding Conductor: Bury 12 inches above duct bank when indicated as part of duct-bank installation.
- C. Grounding Conductors: Green-colored insulation with continuous yellow stripe.
- D. Isolated Grounding Conductors: Green-colored insulation with more than one continuous yellow stripe. On feeders with isolated ground, identify grounding conductor where visible to normal inspection, with alternating bands of green and yellow tape, with at least three bands of green and two bands of yellow.
- E. Grounding Bus: Install in electrical equipment rooms, in rooms housing service equipment, and elsewhere as indicated.
 - 1. Install bus horizontally, on insulated spacers 2 inches minimum from wall, 6 inches above finished floor unless otherwise indicated.
 - 2. Where indicated on both sides of doorways, route bus up to top of door frame, across top of doorway, and down; connect to horizontal bus.
- F. Conductor Terminations and Connections:
 - 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
 - 2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
 - 3. Connections to Ground Rods at Test Wells: Bolted connectors.
 - 4. Connections to Structural Steel: Welded connectors.

3.2 GROUNDING AT THE SERVICE

- A. Equipment grounding conductors and grounding electrode conductors shall be connected to the ground bus. Install a main bonding jumper between the neutral and ground buses.

3.3 GROUNDING SEPARATELY DERIVED SYSTEMS

- A. Generator: Install grounding electrode(s) at the generator location. The electrode shall be connected to the equipment grounding conductor and to the frame of the generator.

3.4 GROUNDING UNDERGROUND DISTRIBUTION SYSTEM COMPONENTS

- A. Comply with IEEE C2 grounding requirements.
- B. Grounding Manholes and Handholes: Install a driven ground rod through manhole or handhole floor, close to wall, and set rod depth so 4 inches will extend above finished floor. If necessary, install ground rod before manhole is placed and provide No. 1/0 AWG bare, tinned-copper conductor from ground rod into manhole through a waterproof sleeve in manhole wall. Protect ground rods passing through concrete floor with a double wrapping of pressure-sensitive insulating tape or heat-shrunk insulating sleeve from 2 inches above to 6 inches below concrete. Seal floor opening with waterproof, nonshrink grout.
- C. Grounding Connections to Manhole Components: Bond exposed-metal parts such as inserts, cable racks, pulling irons, ladders, and cable shields within each manhole or handhole, to ground rod or grounding conductor. Make connections with No. 4 AWG minimum, stranded, hard-drawn copper bonding conductor. Train conductors level or plumb around corners and fasten to manhole walls. Connect to cable armor and cable shields according to written instructions by manufacturer of splicing and termination kits.
- D. Pad-Mounted Transformers and Switches: Install two ground rods and ground ring around the pad. Ground pad-mounted equipment and noncurrent-carrying metal items associated with substations by connecting them to underground cable and grounding electrodes. Install tinned-copper conductor not less than No. 2 AWG for ground ring and for taps to equipment grounding terminals. Bury ground ring not less than 6 inches from the foundation.

3.5 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.
- B. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
 - 1. Feeders and branch circuits.
 - 2. Lighting circuits.
 - 3. Receptacle circuits.
 - 4. Single-phase motor and appliance branch circuits.
 - 5. Three-phase motor and appliance branch circuits.
 - 6. Flexible raceway runs.
 - 7. Armored and metal-clad cable runs.
 - 8. Busway Supply Circuits: Install insulated equipment grounding conductor from grounding bus in the switchgear, switchboard, or distribution panel to equipment grounding bar

- terminal on busway.
9. X-Ray Equipment Circuits: Install insulated equipment grounding conductor in circuits supplying x-ray equipment.
 - C. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
 - D. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
 - E. Isolated Grounding Receptacle Circuits: Install an insulated equipment grounding conductor connected to the receptacle grounding terminal. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service unless otherwise indicated.
 - F. Isolated Equipment Enclosure Circuits: For designated equipment supplied by a branch circuit or feeder, isolate equipment enclosure from supply circuit raceway with a nonmetallic raceway fitting listed for the purpose. Install fitting where raceway enters enclosure, and install a separate insulated equipment grounding conductor. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service unless otherwise indicated.
 - G. Poles Supporting Outdoor Lighting Fixtures: Install grounding electrode and a separate insulated equipment grounding conductor in addition to grounding conductor installed with branch-circuit conductors.
 - H. Metallic Fences: Comply with requirements of IEEE C2.
 1. Grounding Conductor: Bare copper, not less than No. 8 AWG.
 2. Gates: Shall be bonded to the grounding conductor with a flexible bonding jumper.
 3. Barbed Wire: Strands shall be bonded to the grounding conductor.

3.6 FENCE GROUNDING

- A. Fence Grounding: Install at maximum intervals of 1000 feet except as follows:
 1. Fences within 100 Feet of Buildings, Structures, Walkways, and Roadways: Ground at maximum intervals of 750 feet.
 - a. Gates and Other Fence Openings: Ground fence on each side of opening.
 - 1) Bond metal gates to gate posts.
 - 2) Bond across openings, with and without gates, except at openings indicated as intentional fence discontinuities. Use No. 2 AWG wire and bury it at least 18 inches below finished grade.
- B. Protection at Crossings of Overhead Electrical Power Lines: Ground fence at location of crossing and at a maximum distance of 150 feet on each side of crossing.
- C. Fences Enclosing Electrical Power Distribution Equipment: Ground as required by IEEE C2

unless otherwise indicated.

- D. Grounding Method: At each grounding location, drive a grounding rod vertically until the top is 6 inches below finished grade. Connect rod to fence with No. 6 AWG conductor. Connect conductor to each fence component at grounding location.
- E. Bonding Method for Gates: Connect bonding jumper between gate post and gate frame.
- F. Bonding to Lightning-Protection System: If fence terminates at lightning-protected building or structure, ground the fence and bond the fence grounding conductor to lightning-protection down conductor or lightning-protection grounding conductor, complying with NFPA 780.

3.7 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Ground Bonding Common with Lightning Protection System: Comply with NFPA 780 and UL 96 when interconnecting with lightning protection system. Bond electrical power system ground directly to lightning protection system grounding conductor at closest point to electrical service grounding electrode. Use bonding conductor sized same as system grounding electrode conductor, and install in conduit.
- C. Ground Rods: Drive rods until tops are 2 inches below finished floor or final grade unless otherwise indicated.
 - 1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating if any.
 - 2. Use exothermic welds for all below-grade connections.
 - 3. For grounding electrode system, install at least three rods spaced at least one-rod length from each other and located at least the same distance from other grounding electrodes, and connect to the service grounding electrode conductor.
- D. Test Wells: Ground rod driven through drilled hole in bottom of handhole. Handholes are specified in Section 26 0543 "Underground Ducts and Raceways for Electrical Systems," and shall be at least 12 inches deep, with cover.
 - 1. Install at least one test well for each service unless otherwise indicated. Install at the ground rod electrically closest to service entrance. Set top of test well flush with finished grade or floor.
- E. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.
 - 1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 - 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
 - 3. Use exothermic-welded connectors for outdoor locations; if a disconnect-type connection is required, use a bolted clamp.
- F. Grounding and Bonding for Piping:

1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes; use a bolted clamp connector or bolt a lug-type connector to a pipe flange by using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
 2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
 3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.
- G. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install bonding jumper to bond across flexible duct connections to achieve continuity.
- H. Grounding for Steel Building Structure: Install a driven ground rod at base of each corner column and at intermediate exterior columns at distances not more than 60 feet apart.
- I. Ground Ring: Install a grounding conductor, electrically connected to each building structure ground rod and to each steel column, extending around the perimeter of building.
1. Install tinned-copper conductor not less than No. 2/0 AWG for ground ring and for taps to building steel.
 2. Bury ground ring not less than 24 inches from building's foundation.
- J. Concrete-Encased Grounding Electrode (Ufer Ground): Fabricate according to NFPA 70; use a minimum of 20 feet of bare copper conductor not smaller than No. 4 AWG.
1. If concrete foundation is less than 20 feet long, coil excess conductor within base of foundation.
 2. Bond grounding conductor to reinforcing steel in at least four locations and to anchor bolts. Extend grounding conductor below grade and connect to building's grounding grid or to grounding electrode external to concrete.
- K. Concrete-Encased Grounding Electrode (Ufer Ground): Fabricate according to NFPA 70; using electrically conductive coated steel reinforcing bars or rods, at least 20 feet long. If reinforcing is in multiple pieces, connect together by the usual steel tie wires or exothermic welding to create the required length.
- L. Connections: Make connections so possibility of galvanic action or electrolysis is minimized. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact are galvanically compatible.
1. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points closer in order of galvanic series.
 2. Make connections with clean, bare metal at points of contact.
 3. Make aluminum-to-steel connections with stainless-steel separators and mechanical clamps.
 4. Make aluminum-to-galvanized-steel connections with tin-plated copper jumpers and mechanical clamps.
 5. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform tests and inspections with the assistance of a factory-authorized service representative.
- E. Tests and Inspections:
 - 1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 - 2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
 - 3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, at ground test wells, and at individual ground rods. Make tests at ground rods before any conductors are connected.
 - a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
 - b. Perform tests by fall-of-potential method according to IEEE 81.
 - 4. Prepare dimensioned Drawings locating each test well, ground rod and ground-rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to the record of tests and observations. Include the number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.
- F. Grounding system will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.
- H. Report measured ground resistances that exceed the following values:
 - 1. Power and Lighting Equipment or System with Capacity of 500 kVA and Less: 10 ohms.
 - 2. Power and Lighting Equipment or System with Capacity of 500 to 1000 kVA: 5 ohms.
 - 3. Power and Lighting Equipment or System with Capacity More Than 1000 kVA: 3 ohms.
 - 4. Power Distribution Units or Panelboards Serving Electronic Equipment: 1 ohm(s).
 - 5. Substations and Pad-Mounted Equipment: 5 ohms.
 - 6. Manhole Grounds: 10 ohms.
- I. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

END OF SECTION

SECTION 26 0529

HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Steel slotted support systems.
2. Aluminum slotted support systems.
3. Nonmetallic slotted support systems.
4. Conduit and cable support devices.
5. Support for conductors in vertical conduit.
6. Structural steel for fabricated supports and restraints.
7. Mounting, anchoring, and attachment components, including powder-actuated fasteners, mechanical expansion anchors, concrete inserts, clamps, through bolts, toggle bolts, and hanger rods.
8. Fabricated metal equipment support assemblies.

B. Related Requirements:

1. Section 26 0548.16 "Seismic Controls for Electrical Systems" for products and installation requirements necessary for compliance with seismic criteria.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for the following:
 - a. Slotted support systems, hardware, and accessories.
 - b. Clamps.
 - c. Hangers.
 - d. Sockets.
 - e. Eye nuts.
 - f. Fasteners.
 - g. Anchors.
 - h. Saddles.
 - i. Brackets.
2. Include rated capacities and furnished specialties and accessories.

B. Shop Drawings: For fabrication and installation details for electrical hangers and support systems.

1. Hangers. Include product data for components.
2. Slotted support systems.

3. Equipment supports.
 4. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
- C. Delegated-Design Submittal: For hangers and supports for electrical systems.
1. Include design calculations and details of hangers.
 2. Include design calculations for seismic restraints.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plan(s) and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
1. Suspended ceiling components.
 2. Ductwork, piping, fittings, and supports.
 3. Structural members to which hangers and supports will be attached.
 4. Size and location of initial access modules for acoustical tile.
 5. Items penetrating finished ceiling, including the following:
 - a. Luminaires.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Projectors.
- B. Seismic Qualification Data: Certificates, for hangers and supports for electrical equipment and systems, accessories, and components, from manufacturer.
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M.
- B. Welding Qualifications: Qualify procedures and personnel according to the following:
1. AWS D1.1/D1.1M.
 2. AWS D1.2/D1.2M.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 01 4000 "Quality Requirements," to design hanger and support system.
- B. Seismic Performance: Hangers and supports shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 - 1. The term "withstand" means "the supported equipment and systems will remain in place without separation of any parts when subjected to the seismic forces specified and the supported equipment and systems will be fully operational after the seismic event."
 - 2. Component Importance Factor: 1.5 for Emergency Generator and Emergency Lighting ATS.
- C. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame Rating: Class 1.
 - 2. Self-extinguishing according to ASTM D635.

2.2 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Preformed steel channels and angles with minimum 13/32-inch-diameter holes at a maximum of 8 inches o.c. in at least one surface.
 - 1. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
 - 2. Material for Channel, Fittings, and Accessories: Stainless steel, Type 304.
 - 3. Channel Width: Selected for applicable load criteria.
 - 4. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 - 5. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
 - 6. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 - 7. Protect finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Aluminum Slotted Support Systems: Extruded-aluminum channels and angles with minimum 13/32-inch-diameter holes at a maximum of 8 inches o.c. in at least one surface.
 - 1. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
 - 2. Channel Material: 6063-T5 aluminum alloy.
 - 3. Fittings and Accessories Material: 5052-H32 aluminum alloy.
 - 4. Channel Width: Selected for applicable load criteria.
 - 5. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
 - 6. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 - 7. Protect finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Nonmetallic Slotted Support Systems: Structural-grade, factory-formed, glass-fiber-resin channels and angles with minimum 13/32-inch-diameter holes at a maximum of 8 inches o.c., in

at least one surface.

1. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
 2. Channel Width: Selected for applicable load criteria.
 3. Fittings and Accessories: Products provided by channel and angle manufacturer and designed for use with those items.
 4. Fitting and Accessory Materials: Same as those for channels and angles, except metal items may be stainless steel.
 5. Rated Strength: Selected to suit applicable load criteria.
 6. Protect finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- D. Conduit and Cable Support Devices: Stainless-steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- E. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for nonarmored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be made of malleable iron.
- F. Structural Steel for Fabricated Supports and Restraints: ASTM A36/A36M steel plates, shapes, and bars; black and galvanized.
- G. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 2. Mechanical-Expansion Anchors: Insert-wedge-type, stainless steel, for use in hardened portland cement concrete, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 3. Concrete Inserts: Steel or malleable-iron, slotted support system units are similar to MSS Type 18 units and comply with MFMA-4 or MSS SP-58.
 4. Clamps for Attachment to Steel Structural Elements: MSS SP-58 units are suitable for attached structural element.
 5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM F3125/F3125M, Grade A325.
 6. Toggle Bolts: Stainless-steel springhead type.
 7. Hanger Rods: Threaded steel.

2.3 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.
- B. Materials: Comply with requirements in Section 05 5000 "Metal Fabrications" for steel shapes and plates.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with the following standards for application and installation requirements of hangers and supports, except where requirements on Drawings or in this Section are stricter:
 - 1. NECA 1.
 - 2. NECA 101
 - 3. NECA 102.
 - 4. NECA 105.
 - 5. NECA 111.
- B. Comply with requirements in Section 07 8413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.
- C. Comply with requirements for raceways and boxes specified in Section 26 0533 "Raceways and Boxes for Electrical Systems."
- D. Maximum Support Spacing and Minimum Hanger Rod Size for Raceways: Space supports for EMT, IMC, and RMC as required by NFPA 70. Minimum rod size shall be 1/4 inch in diameter.
- E. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted or other support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with two-bolt conduit clamps.
- F. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch and smaller raceways serving branch circuits and communication systems above suspended ceilings, and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, EMT and RMC may be supported by openings through structure members, according to NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Wood: Fasten with lag screws or through bolts.
 - 2. To New Concrete: Bolt to concrete inserts.
 - 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor

- fasteners on solid masonry units.
4. To Existing Concrete: Expansion anchor fasteners.
 5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches thick.
 6. To Steel: Welded threaded studs complying with AWS D1.1/D1.1M, with lock washers and nuts.
 7. To Light Steel: Sheet metal screws.
 8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate by means that comply with seismic-restraint strength and anchorage requirements.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid the need for reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Comply with installation requirements in Section 05 5000 "Metal Fabrications" for site-fabricated metal supports.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- C. Field Welding: Comply with AWS D1.1/D1.1M.

3.4 CONCRETE BASES

- A. Construct concrete bases of dimensions based on manufacturer's recommendations, but not less than 4 inches larger in both directions than supported unit, and so anchors will be a minimum of 10 bolt diameters from edge of the base.
- B. Engage a licensed structural engineer to design concrete bases for pad mounted electrical equipment. Provide signed and sealed drawings for equipment pads.
- C. Anchor equipment to concrete base as follows:
 1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 2. Install anchor bolts to elevations required for proper attachment to supported equipment.
 3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.

- B. Touchup: Comply with architect's requirements for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A780.

END OF SECTION

SECTION 26 0533

RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Metal conduits and fittings.
 - 2. Nonmetallic conduits and fittings.
 - 3. Metal wireways and auxiliary gutters.
 - 4. Nonmetal wireways and auxiliary gutters.
 - 5. Surface raceways.
 - 6. Boxes, enclosures, and cabinets.
 - 7. Handholes and boxes for exterior underground cabling.

1.2 DEFINITIONS

- A. ARC: Aluminum rigid conduit.
- B. GRC: Galvanized rigid steel conduit.
- C. IMC: Intermediate metal conduit.

1.3 ACTION SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- B. Sustainable Design Submittals:
- C. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, and attachment details.
- D. Samples: For wireways and surface raceways and for each color and texture specified, 12 inches long.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of items involved:
 - 1. Structural members in paths of conduit groups with common supports.
 - 2. HVAC and plumbing items and architectural features in paths of conduit groups with common supports.

- B. Qualification Data: For professional engineer.
- C. Seismic Qualification Data: Certificates, for enclosures, cabinets, and conduit racks and their mounting provisions, including those for internal components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
 - 4. Detailed description of conduit support devices and interconnections on which the certification is based and their installation requirements.
- D. Source quality-control reports.

PART 2 - PRODUCTS

2.1 METAL CONDUITS AND FITTINGS

- A. Metal Conduit:
 - 1. Listing and Labeling: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. GRC: Comply with ANSI C80.1 and UL 6.
 - 3. ARC: Comply with ANSI C80.5 and UL 6A.
 - 4. IMC: Comply with ANSI C80.6 and UL 1242.
 - 5. PVC-Coated Steel Conduit: PVC-coated rigid steel conduit.
 - a. Comply with NEMA RN 1.
 - b. Coating Thickness: 0.040 inch, minimum.
 - 6. EMT: Comply with ANSI C80.3 and UL 797.
 - 7. FMC: Comply with UL 1; zinc-coated steel.
 - 8. LFMC: Flexible steel conduit with PVC jacket and complying with UL 360.
- B. Metal Fittings:
 - 1. Comply with NEMA FB 1 and UL 514B.
 - 2. Listing and Labeling: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 3. Fittings, General: Listed and labeled for type of conduit, location, and use.
 - 4. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 1203 and NFPA 70.
 - 5. Fittings for EMT:
 - a. Material: Steel.
 - b. Type: Setscrew.
 - 6. Expansion Fittings: PVC or steel to match conduit type, complying with UL 651, rated for environmental conditions where installed, and including flexible external bonding jumper.
 - 7. Coating for Fittings for PVC-Coated Conduit: Minimum thickness of 0.040 inch, with overlapping sleeves protecting threaded joints.
- C. Joint Compound for IMC, GRC, or ARC: Approved, as defined in NFPA 70, by authorities

having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 NONMETALLIC CONDUITS AND FITTINGS

- A. Nonmetallic Conduit:
1. Listing and Labeling: Nonmetallic conduit shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 2. Fiberglass:
 - a. Comply with NEMA TC 14.
 - b. Comply with UL 2515 for aboveground raceways.
 - c. Comply with UL 2420 for belowground raceways.
 3. ENT: Comply with NEMA TC 13 and UL 1653.
 4. RNC: Type EPC-80-PVC, complying with NEMA TC 2 and UL 651 unless otherwise indicated.
 5. LFNC: Comply with UL 1660.
 6. Rigid HDPE: Comply with UL 651A.
 7. Continuous HDPE: Comply with UL 651A.
 8. Coilable HDPE: Preassembled with conductors or cables, and complying with ASTM D3485.
 9. RTRC: Comply with UL 2515A and NEMA TC 14.
- B. Nonmetallic Fittings:
1. Fittings, General: Listed and labeled for type of conduit, location, and use.
 2. Fittings for ENT and RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.
 - a. Fittings for LFNC: Comply with UL 514B.
 3. Solvents and Adhesives: As recommended by conduit manufacturer.

2.3 METAL WIREWAYS AND AUXILIARY GUTTERS

- A. Description: Sheet metal, complying with UL 870 and NEMA 250, Type 3R unless otherwise indicated, and sized according to NFPA 70.
1. Metal wireways installed outdoors shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Fittings and Accessories: Include covers, couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- C. Wireway Covers: Hinged type unless otherwise indicated.
- D. Finish: Manufacturer's standard enamel finish.

2.4 NONMETALLIC WIREWAYS AND AUXILIARY GUTTERS

- A. Listing and Labeling: Nonmetallic wireways and auxiliary gutters shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Description: Fiberglass polyester, extruded and fabricated to required size and shape, without holes or knockouts. Cover shall be gasketed with oil-resistant gasket material and fastened with captive screws treated for corrosion resistance. Connections shall be flanged and have stainless-steel screws and oil-resistant gaskets.
- C. Description: PVC, extruded and fabricated to required size and shape, and having snap-on cover, mechanically coupled connections, and plastic fasteners.
- D. Fittings and Accessories: Couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings shall match and mate with wireways as required for complete system.
- E. Solvents and Adhesives: As recommended by conduit manufacturer.

2.5 SURFACE RACEWAYS

- A. Listing and Labeling: Surface raceways and tele-power poles shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Surface Metal Raceways: Galvanized steel with snap-on covers complying with UL 5. Prime coated, ready for field painting.
- C. Surface Nonmetallic Raceways: Two- or three-piece construction, complying with UL 5A, and manufactured of rigid PVC with texture and color selected by Architect from manufacturer's standard colors. Product shall comply with UL 94 V-0 requirements for self-extinguishing characteristics.
- D. Tele-Power Poles:
 - 1. Material: Aluminum with clear anodized finish.
 - 2. Fittings and Accessories: Dividers, end caps, covers, cutouts, wiring harnesses, devices, mounting materials, and other fittings shall match and mate with tele-power pole as required for complete system.

2.6 BOXES, ENCLOSURES, AND CABINETS

- A. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations.
- B. Sheet Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.
- C. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, aluminum, Type FD, with gasketed cover.
- D. Nonmetallic Outlet and Device Boxes: Comply with NEMA OS 2 and UL 514C.

- E. Metal Floor Boxes:
 - 1. Material: Cast metal.
 - 2. Type: Fully adjustable.
 - 3. Shape: Rectangular.
 - 4. Listing and Labeling: Metal floor boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- F. Luminaire Outlet Boxes: Nonadjustable, designed for attachment of luminaire weighing 50 lb. Outlet boxes designed for attachment of luminaires weighing more than 50 lb shall be listed and marked for the maximum allowable weight.

- G. Paddle Fan Outlet Boxes: Nonadjustable, designed for attachment of paddle fan weighing 70 lb.
 - 1. Listing and Labeling: Paddle fan outlet boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- H. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.

- I. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, galvanized, cast iron with gasketed cover.

- J. Box extensions used to accommodate new building finishes shall be of same material as recessed box.

- K. Device Box Dimensions: 4 inches square by 2-1/8 inches deep.

- L. Gangable boxes are allowed.

- M. Hinged-Cover Enclosures: Comply with UL 50 and NEMA 250, Type 3R with continuous-hinge cover with flush latch unless otherwise indicated.
 - 1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
 - 2. Nonmetallic Enclosures: Fiberglass.
 - 3. Interior Panels: Steel; all sides finished with manufacturer's standard enamel.

- N. Cabinets:
 - 1. NEMA 250, Type 3R galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
 - 2. Hinged door in front cover with flush latch and concealed hinge.
 - 3. Key latch to match panelboards.
 - 4. Metal barriers to separate wiring of different systems and voltage.
 - 5. Accessory feet where required for freestanding equipment.
 - 6. Nonmetallic cabinets shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.7 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

- A. General Requirements for Handholes and Boxes:
 - 1. Boxes and handholes for use in underground systems shall be designed and identified as

- defined in NFPA 70, for intended location and application.
2. Boxes installed in wet areas shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel, fiberglass, or a combination of the two.
1. Standard: Comply with SCTE 77.
 2. Configuration: Designed for flush burial with closed bottom unless otherwise indicated.
 3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and handhole location.
 4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 5. Cover Legend: Molded lettering, "ELECTRIC."
 6. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
 7. Handholes 12 Inches Wide by 24 Inches Long and Larger: Have inserts for cable racks and pulling-in irons installed before concrete is poured.
- C. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with frame and covers of reinforced concrete.
1. Standard: Comply with SCTE 77.
 2. Color of Frame and Cover: Gray.
 3. Configuration: Designed for flush burial with open bottom unless otherwise indicated.
 4. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and handhole location.
 5. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 6. Cover Legend: Molded lettering, "ELECTRIC."
 7. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
 8. Handholes 12 Inches Wide by 24 Inches Long and Larger: Have inserts for cable racks and pulling-in irons installed before concrete is poured.

2.8 SOURCE QUALITY CONTROL FOR UNDERGROUND ENCLOSURES

- A. Handhole and Pull-Box Prototype Test: Test prototypes of handholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.
1. Tests of materials shall be performed by an independent testing agency.
 2. Strength tests of complete boxes and covers shall be by either an independent testing agency or manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
 3. Testing machine pressure gages shall have current calibration certification complying with ISO 9000 and ISO 10012 and traceable to NIST standards.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below unless otherwise indicated:
1. Exposed Conduit: GRC.
 2. Concealed Conduit, Aboveground: EMT.

3. Underground Conduit: RNC, Type EPC-80-PVC,.
4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
5. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.

B. Indoors: Apply raceway products as specified below unless otherwise indicated:

1. Exposed, Not Subject to Physical Damage: EMT.
2. Exposed, Not Subject to Severe Physical Damage: EMT.
3. Exposed and Subject to Severe Physical Damage: GRC. Raceway locations include the following:
 - a. Loading dock.
 - b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
 - c. Mechanical rooms.
 - d. Gymnasiums.
4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
6. Damp or Wet Locations: GRC.
7. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4 stainless steel in institutional and commercial kitchens and damp or wet locations.

C. Minimum Raceway Size: 3/4-inch trade size.

D. Raceway Fittings: Compatible with raceways and suitable for use and location.

1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with this type of conduit. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
3. EMT: Use setscrew, steel fittings. Comply with NEMA FB 2.10.
4. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.

E. Install nonferrous conduit or tubing for circuits operating above 60 Hz. Where aluminum raceways are installed for such circuits and pass through concrete, install in nonmetallic sleeve.

F. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.

G. Install surface raceways only where indicated on Drawings.

H. Do not install nonmetallic conduit where ambient temperature exceeds 120 deg F.

3.2 INSTALLATION

A. Comply with requirements in Section 26 0529 "Hangers and Supports for Electrical Systems" for hangers and supports.

- B. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum conduits. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.
- C. Do not install raceways or electrical items on any "explosion-relief" walls or rotating equipment.
- D. Do not fasten conduits onto the bottom side of a metal deck roof.
- E. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- F. Complete raceway installation before starting conductor installation.
- G. Arrange stub-ups so curved portions of bends are not visible above finished slab.
- H. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within 12 inches of changes in direction.
- I. Make bends in raceway using large-radius preformed ells. Field bending shall be according to NFPA 70 minimum radii requirements. Use only equipment specifically designed for material and size involved.
- J. Conceal conduit within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.
- K. Support conduit within 12 inches of enclosures to which attached.
- L. Raceways Embedded in Slabs:
 - 1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure raceways to reinforcement at maximum 10-foot intervals.
 - 2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
 - 3. Arrange raceways to keep a minimum of 2 inches of concrete cover in all directions.
 - 4. Do not embed threadless fittings in concrete unless specifically approved by Architect for each specific location.
 - 5. Change from ENT to GRC before rising above floor.
- M. Stub-Ups to Above Recessed Ceilings:
 - 1. Use EMT, IMC, or RMC for raceways.
 - 2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.
- N. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- O. Coat field-cut threads on PVC-coated raceway with a corrosion-preventing conductive compound prior to assembly.

- P. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors including conductors smaller than No. 4 AWG.
- Q. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to 1-1/4-inch trade size and insulated throat metal bushings on 1-1/2-inch trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.
- R. Install raceways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.
- S. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to assure a continuous ground path.
- T. Cut conduit perpendicular to the length. For conduits 2-inch trade size and larger, use roll cutter or a guide to make cut straight and perpendicular to the length.
- U. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of pull wire. Cap underground raceways designated as spare above grade alongside raceways in use.
- V. Surface Raceways:
1. Install surface raceway with a minimum 2-inch radius control at bend points.
 2. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding 48 inches and with no less than two supports per straight raceway section. Support surface raceway according to manufacturer's written instructions. Tape and glue are not acceptable support methods.
- W. Install raceway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings according to NFPA 70.
- X. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all raceways at the following points:
1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 2. Where an underground service raceway enters a building or structure.
 3. Conduit extending from interior to exterior of building.
 4. Conduit extending into pressurized duct and equipment.
 5. Conduit extending into pressurized zones that are automatically controlled to maintain different pressure set points.
 6. Where otherwise required by NFPA 70.
- Y. Comply with manufacturer's written instructions for solvent welding RNC and fittings.
- Z. Expansion-Joint Fittings:
1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed 30 deg F and that has straight-run length that exceeds 25 feet. Install in each run of aboveground RMC and EMT conduit that is located where environmental temperature change may exceed 100 deg F and that has straight-run

- length that exceeds 100 feet.
2. Install type and quantity of fittings that accommodate temperature change listed for each of the following locations:
 - a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
 - b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
 - c. Indoor Spaces Connected with Outdoors without Physical Separation: 125 deg F temperature change.
 - d. Attics: 135 deg F temperature change.
 3. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F of temperature change for metal conduits.
 4. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
 5. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.
- AA. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of 36 inches of flexible conduit for recessed and semi-recessed luminaires, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
1. Use LFMC in damp or wet locations subject to severe physical damage.
 2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.
- BB. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to center of box unless otherwise indicated.
- CC. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box.
- DD. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.
- EE. Locate boxes so that cover or plate will not span different building finishes.
- FF. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.
- GG. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.
- HH. Set metal floor boxes level and flush with finished floor surface.
- II. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

3.3 INSTALLATION OF UNDERGROUND CONDUIT

A. Direct-Buried Conduit:

1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Section 31 2000 "Earth Moving" for pipe less than 6 inches in nominal diameter.
2. Install backfill as specified in Section 31 2000 "Earth Moving."
3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Section 31 2000 "Earth Moving."
4. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through floor unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.
5. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through floor.
 - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete for a minimum of 12 inches on each side of the coupling.
 - b. For stub-ups at equipment mounted on outdoor concrete bases and where conduits penetrate building foundations, extend steel conduit horizontally a minimum of 60 inches from edge of foundation or equipment base. Install insulated grounding bushings on terminations at equipment.
6. Warning Planks: Bury warning planks approximately 12 inches above direct-buried conduits but a minimum of 6 inches below grade. Align planks along centerline of conduit.
7. Underground Warning Tape: Comply with requirements in Section 26 0553 "Identification for Electrical Systems."

3.4 INSTALLATION OF UNDERGROUND HANDHOLES AND BOXES

- A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting conduits to minimize bends and deflections required for proper entrances.
- B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevation: In paved areas, set so cover surface will be flush with finished grade. Set covers of other enclosures 1 inch above finished grade.
- D. Install handholes with bottom below frost line, below grade. Consult with civil engineer for frost line depth at site location.
- E. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables but short enough to preserve adequate working clearances in enclosure.
- F. Field-cut openings for conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to

be used, and seal around penetrations after fittings are installed.

3.5 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 26 0544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.6 FIRESTOPPING

- A. Install firestopping at penetrations of fire-rated floor and wall assemblies. Comply with requirements in Section 07 8413 "Penetration Firestopping."

3.7 PROTECTION

- A. Protect coatings, finishes, and cabinets from damage and deterioration.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION

SECTION 26 0539

UNDERFLOOR RACEWAYS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Flat-top, single- or multichannel, underfloor raceways.
2. Flush, flat-top underfloor raceways.
3. Cellular metal underfloor raceways.
4. Trench-type underfloor raceways.
5. Electrical connection components for precast cellular concrete floor decks.
6. Electrical connection components for electrified cellular steel floor decks.
7. Supports, raceway fittings, and hardware.
8. Junction boxes.
9. Service fittings.

B. Related Requirements:

1. Section 03 4100 "Precast Structural Concrete" for precast concrete units used as cellular concrete floor raceways.
2. Section 05 3100 "Steel Decking" for rough-in of underfloor duct distribution system.

1.2 DEFINITIONS

- A. Activation: Nomenclature used by some manufacturers for a service fitting.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include finishes, construction details, material descriptions, dimensions, and profiles for underfloor raceway components, fittings, and accessories.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Shop Drawings: For underfloor raceways.

1. Include floor plans, elevations, sections, and details.
2. Detail fabrication and assembly of underfloor raceways.
 - a. Identify components and accessories, such as expansion-joint assemblies, straight raceway lengths, preset and afterset inserts, and service fittings.
 - b. Detail preparation and installation methods and instructions.
 - c. Provide dimensions locating raceway header and distribution elements. Include spacing between preset inserts and between preset inserts and ends of duct runs,

walls, columns, junction boxes, and header duct connections.

- d. Provide raceway fill charts for each duct size provided for each conductor size the duct is identified to accept. Provide separate charts for power and communication conductors and cables.
- e. Show connections between raceway elements and relationships between components and adjacent structural and architectural elements, including slab reinforcement, floor finish work, permanent partitions, expansion joints, architectural module lines, and pretensioning or post-tensioning components.
- f. Indicate height of preset inserts, junction boxes, and raceways coordinated with depth of concrete slab and floor fill.
- g. Indicate thickening of slabs where required for adequate encasement of raceway components.
- h. Document coordination of exposed components with floor-covering materials to ensure that fittings and trim are suitable for indicated floor-covering material.
- i. Revise locations from those indicated in the Contract Documents, as required to suit field conditions and to ensure a functioning layout. Identify proposed deviations from the Contract Documents.
- j. Show details of connections and terminations of underfloor raceways at panelboards and communication terminal equipment in equipment rooms, wire closets, and similar spaces.
- k. Identify those cells of cellular floor deck that are to be connected and fitted for the following underfloor distribution:
 - 1) Power.
 - 2) Voice.
 - 3) Data.
 - 4) Signal.
 - 5) Communications.

C. Samples: For each underfloor raceway product, in specified finish, including the following:

- 1. Service fittings and flush and recessed outlet and junction-box covers.
- 2. A section of each service raceway configuration, with specified preset insert and service fitting installed.
- 3. A junction box of each size and type for use with underfloor raceway.
- 4. A section of each header raceway configuration, complete with provisions for connection with service raceway.
- 5. A section of trench-type raceway, complete with cover and required trim.
- 6. A junction box of each size and type for use with trench-type raceway, complete with cover and trim.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For underfloor raceways, to include in emergency, operation, and maintenance manuals.
 - 1. In addition to items specified in Section 01 7823 "Operation and Maintenance Data," include the following:

- a. Manufacturer's written instructions for locating preset inserts and for installing afterset inserts.
- B. Project Record Documents: Submit final as-built Drawings, indicating dimensioned locations for all ducts, junction boxes, and preset inserts. Typical spacing designation shall be accepted only for preset insert spacing along a continuous length of duct.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Afterset Inserts: Furnish quantity equal to 10 percent of service fittings installed, but no fewer than 5 units.
 - 2. Service Fittings: Furnish three of each type of service fitting indicated for each 100 feet of distribution raceway or active-floor-cell length.
 - 3. Outlet Blanking Covers: Furnish quantity equal to 10 percent of each type of floor opening installed for outlets, but no fewer than 20 units.
- B. Furnish one electronic instrument(s) and other tools, as recommended by underfloor raceway manufacturer for detecting, locating, and uncovering preset inserts in metal raceway under floor covering and up to 3/8 inch of concrete fill.
- C. Furnish one set(s) of tools needed for installing afterset inserts in underfloor service raceway, including the following:
 - 1. Electric Drill: Variable speed, 1/2-inch capacity.
 - 2. Hole Saw: Diamond bit, for dry concrete, 2-inch size.

1.7 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 - 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
- B. Comply with UL 884.
- C. Comply with NFPA 70.
- D. Mockup: Install a mockup for evaluation of surface preparation and duct installation techniques and workmanship.
 - 1. Mockup area shall be designated by Architect.
 - 2. Do not proceed with remaining work until workmanship, appearance, and performance are approved.
 - 3. Repair or reinstall mockup area as required to produce acceptable work.
 - 4. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 5. Subject to compliance with requirements, approved mockups may become part of the

completed Work if undisturbed at time of Substantial Completion.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Jacks, Receptacles, and Fittings:
 - 1. Comply with Section 26 2726 "Wiring Devices" for power outlets, faceplates, and connectors.
 - 2. Comply with Section 27 1513 "Communications Copper Horizontal Cabling" for twisted pair jacks, outlets, assemblies, and faceplates.
 - 3. Comply with Section 27 1523 "Communications Optical Fiber Horizontal Cabling" for optical fiber jacks, outlets, assemblies, and faceplates.
 - 4. Comply with Section 27 1533 "Communications Coaxial Horizontal Cabling" for coaxial jacks, outlets, assemblies, and faceplates.

2.2 FLAT-TOP, STEEL UNDERFLOOR RACEWAYS

- A. Description: Steel, rectangular, flat-top, single-channel raceways with premanufactured inserts.
- B. Source Limitations: Obtain underfloor raceway components for each system through single source from single manufacturer.
- C. Material: One-piece, continuous weld, minimum 0.0598-inch-thick steel, with galvanized coating inside and out after welding.
- D. Cross-Section Shape: Rectangular, with rounded corners.
- E. Number of Longitudinal Channels: Three, separated by steel wall(s).
- F. Number of Levels: One.
- G. Minimum Bending Radius for Communication Cables: Combination of raceways, fittings, inserts, junction boxes, service fittings, and mounting and connection arrangements for wiring devices and jacks shall provide a 2-inch- minimum bending radius for communication cables.
- H. Service Raceways: Fitted with preset inserts.
 - 1. Nominal Multichannel Underfloor Raceway Dimensions:
 - a. Depth: 1-3/8 inches.
 - b. Overall Width: 10 inches.
 - c. Power Service Channel Width: 4-3/8 inches.
 - d. Communication Service Channel Width: 4 inches.
 - 2. Nominal Single-Channel Underfloor Raceway Dimensions:

- a. Depth: 1-1/2 inches.
 - b. Power Service Raceway Width: 3-1/4 inches.
 - c. Communication Service Raceway Width: 6 inches.
3. Preset Inserts: Rectangular.
- a. Spacing: 12 inches o.c.
 - b. Size: Rectangular dimensions as required to accommodate mounting and connection of flush- and surface-mounted, single- and multiple-outlet service fittings or to connect to wiring extensions for feeding wall outlets for power and communications.
 - c. Size: 2 inches in diameter.
 - d. Equip each insert with a disposable cover, and select insert height so cover is 1/8 inch below surface of concrete.
 - e. Arrange insert for optional attachment of flush-, surface-, or wiring-extension service fitting to replace disposable cover. Arrange brackets, mountings, barriers, and floor access covers to support, isolate, and provide access to flush or surface outlet-mounting connector, jack, and receptacle devices.

2.3 FLUSH, FLAT-TOP UNDERFLOOR RACEWAYS

- A. Description: Single or multichannel underfloor raceways installed on floor slab with top of raceway flush with concrete topping added hereafter, and then covered with finish material.
- B. Source Limitations: Obtain underfloor raceway components for each system through single source from single manufacturer.
- C. Description:
- 1. Material: Steel.
 - 2. Cross-Section Shape: Rectangular, single channel and multichannel, separated by steel wall(s).
 - 3. Listed and labeled for installation with top flush with concrete floor.
 - 4. Number of Levels: One.
- D. Service Raceways: Fitted with preset inserts.
- 1. Number of Longitudinal Channels per Multichannel Raceway: Two.
 - 2. Number of Single-Channel Raceways per Run: Two unless otherwise indicated.
 - 3. Nominal Channel Dimensions: 3 inches wide by 1-1/4 inches deep.
 - 4. Preset Inserts: Threaded opening with removable steel plug that is flush with top of raceway when screwed in place.
 - a. Spacing: 12 inches o.c., full length of each service raceway.
 - b. Arrangement: Stagger insert locations on parallel raceways or channels to accommodate placement of adjacent service fittings.
 - c. Size: 1-5/8-inch diameter.
- E. Trench Duct Crossunder: Fitting attached to underside of trench duct.
- 1. Nominal Channel Dimensions: Same as service raceways.
 - 2. Arrangement: Offset by depth of trench duct.
 - 3. Connections: Arranged to connect trench duct to flush duct through factory-cut, grommeted openings.

- F. Header Raceways: Raceways same as service raceways, except without preset inserts (blank raceway).
 - 1. Nominal Channel Dimensions: Same as service raceways.
 - 2. Arrangement: In same plane as service raceways.
 - 3. Connections: Arranged to connect with service raceways at junction boxes.

2.4 CELLULAR METAL UNDERFLOOR RACEWAYS

- A. Description: Multichannel, cellular, underfloor service raceways installed on floor slab with top of raceway flush concrete topping added hereafter, and then covered with finish material.
- B. Source Limitations: Obtain underfloor raceway components for each system through single source from single manufacturer.
- C. Material: Galvanized-steel sheet, ASTM A653/A653M, Structural Steel (SS), Grade 33 minimum, G60 zinc coating.
- D. Material: Galvanized- and shop-primed steel sheet, ASTM A653/A653M, Structural Steel (SS), Grade 33, G60 zinc coating; with underside surface cleaned, pretreated, and primed with manufacturer's standard gray baked-on, rust-inhibitive primer.
- E. Number of Longitudinal Cells: Three, separated by steel walls.
- F. Nominal Dimensions of Cells:
 - 1. Overall Depth: 1-1/4 inches unless otherwise indicated.
 - 2. Cross-Sectional Area of Cells: Power cells: 5-1/2 sq. in.; communication system cells: 16 sq. in..
- G. Minimum Bending Radius for Communication Cables: Combination of raceways, fittings, inserts, junction boxes, service fittings, and mounting and connection arrangements for wiring devices and jacks shall provide a 2-inch- minimum bending radius for communication cables.
- H. Service Raceways: Fitted with preset inserts.
 - 1. Preset Inserts: Rectangular-shaped metal housing assemblies arranged to provide electrical outlet access to each cell of each raceway designated for service raceway use. Inserts shall be provided throughout the entire length of each such raceway.
 - a. Spacing: 12 inches o.c.
 - b. Include housing and connecting provisions for a flush or recessed, single-, double-, or triple-outlet service fitting.
 - c. Include mounting and connecting provisions for a surface, single- or multiple-outlet service fitting.
 - d. Include connecting provisions for a wiring-extension service fitting to feed wall outlets.
 - e. Equip each insert with a disposable cover plate arranged for installation with top 1/8 inch below surface of concrete. Arrange insert to receive a flush-, recessed-, or wiring-extension service fitting to replace disposable top.
- I. Header Assembly: A junction box and raceway arrangement positioned to feed wires and cables to service raceways.

1. Three-compartment junction box connecting blank, flat-top, multichannel header raceway (no inserts) with cellular service raceways at right angles to header raceway.
2. Cellular header raceway shall be made of the same material and have the same nominal dimensions as service raceways.
3. Provide capability for service raceways to be run in both perpendicular directions at the intersection with header raceway.

2.5 TRENCH-TYPE UNDERFLOOR RACEWAYS

- A. Description: Trench-type raceways used as header or feeder raceways to serve service raceways.
- B. Source Limitations: Obtain underfloor raceway components for each system through single source from single manufacturer.
- C. Trench: Steel, shop or factory welded and fabricated to indicated sizes. Include the following features:
 1. Slab Depth Adjustment: Minimum of minus 1/8 inch to plus 5/8 inch before and during concrete placement.
 2. Cover Supports: Height adjustable, with leveling screws to rigidly support cover assembly.
 3. Screed Strip: Extruded aluminum along both edges at proper elevation without requiring shim material.
 4. Trim Strip: Select to accommodate floor finish material.
 5. Partitions: Arranged to separate channels and isolate wiring of different systems.
 6. Grommeted openings in active floor cells or service raceways.
 7. Manufacturer's standard corrosion-resistant finish, applied after fabrication.
- D. Cover Plates: Removable, steel plates, 1/4 inch thick, each weighing 60 lb or less with full gasket attached to side units. Fabricate intermediate supports to limit unsupported spans to 15 inches or less. Fabricate covers with appropriate depth recess to receive indicated floor finish.

2.6 ELECTRICAL CONNECTION COMPONENTS FOR CELLULAR STEEL FLOOR DECK

- A. Source Limitations for Electrified Cellular Steel Floor-Deck Components: Obtain electrical components, such as preset inserts, afterset inserts, service fittings, header ducts, and trench header ducts, from cellular steel floor-deck manufacturer.
- B. Preset Inserts: Rectangular metal-housing assemblies.
 1. Spacing: 12 inches o.c.
 2. Size: As required to provide electrical outlet access to each cell of each group of three cells that is designated for electrical service raceway use.
 3. Equip each insert with a disposable cover arranged for installation with top 1/8 inch below surface of concrete. Arrange insert to receive a flush-, recessed-, or wiring-extension service fitting to replace disposable cover.
 4. Include housing and connecting provisions for a flush or recessed service fitting, double outlet.
 5. Include connecting provisions for a wiring-extension service fitting to feed wall outlets.

FLOOR DECK

- A. Source Limitations for Electrified Cellular Concrete Floor-Deck Components: Obtain electrical components, such as preset inserts, afterset inserts, service fittings, header ducts, and trench header ducts, from cellular concrete floor-deck manufacturer or from single source from single manufacturer.
- B. Afterset Inserts: Round metal-nipple assembly with internal and external threading, arranged to screw into plug driven into 1-7/8-inch hole drilled through floor fill, where present, and deck-cell wall into floor raceway cell.
 - 1. Inserts shall be compatible with floor-mounting service fittings.
 - 2. Inserts shall provide wiring path from cell to power and communication wall and ceiling outlets.
 - 3. Inserts shall provide wiring path from cell to header raceway.

2.8 SUPPORTS, RACEWAY FITTINGS, AND HARDWARE

- A. Source Limitations: Obtain underfloor raceway supports, fittings, and hardware components for each system through single source from single manufacturer.
- B. Supports, fittings, and hardware shall be compatible with raceway and outlet system and shall be listed for use with raceway systems and components delivered.
- C. Supports: Adjustable for height and arranged to maintain alignment and spacing of raceways during concrete placement. Include hold-down straps.
- D. Raceway Fittings: Couplings, expansion-joint sleeves, cross-under offsets, vertical and horizontal elbows, grounding screws, adapters, end caps, and other fittings suitable for use with basic components to form a complete installation.

2.9 JUNCTION BOXES

- A. Description: Raceway manufacturer's standard enclosure for indicated type, quantity, arrangement, and configuration of raceways at each raceway junction, intersection, and access location. Include the following accessories and features:
 - 1. Mounting brackets.
 - 2. Escutcheons and holders to accommodate surrounding floor covering.
 - 3. Means for leveling and height adjustment more than 3/8 inch before and after concrete is placed.
 - 4. Boxes shall withstand a minimum 300-lb concentrated load. Internal supports shall be provided as needed to meet this requirement.
 - 5. All boxes shall provide 2-inch-minimum bend radius for data and communication cables.
 - 6. Raceway Openings: For underfloor raceways and conduits arranged to accommodate raceway layout.
 - 7. Covers shall have appropriate depth recess to receive specific floor finish material.
 - 8. Partitions to separate wiring of different systems.

2.10 SERVICE FITTINGS/ACTIVATIONS

- A. Source Limitations: Obtain underfloor raceway service fittings and hardware for each system through single source from single manufacturer.
- B. Exposed Parts Finish: Brushed aluminum.
- C. Flush, Single-System Service Fitting for Round Inserts: Include mounting and cover to support and provide access to single connector, jack, or receptacle device; mounted flush with floor within body of insert.
 - 1. Connector, Jack, and Receptacle Devices: Single modular type.
 - 2. Power Receptacle Outlet: Suitable for 20-A, 120-V device.
- D. Flush, Single- or Multiple-System Service Fitting for Rectangular Inserts: Include mounting, hinged cover, and trim to support and provide access to connector, jack, or receptacle devices mounted flush with floor within insert.
 - 1. Connector, Jack, and Receptacle Devices: Modular type.
 - 2. Power Receptacle Rating: 20 A, 120 V unless otherwise indicated.
 - 3. Recess-Mounted Service Fitting: Modular fittings compatible with preset inserts. Include device plates for indicated systems and provisions for receptacles, jacks, and connectors. Include hinged flush covers with recessed depth to match thickness of floor finish material. Provide for internally mounted receptacle- and communication-jack and connector assemblies.
 - a. Duplex receptacle.
 - b. Duplex data jacks.
 - c. Double duplex receptacles.
 - d. Duplex receptacle and duplex data jacks.
 - e. Fiber-optic cable connector.
- E. Surface-Mounted Service Fitting: Modular pedestal type, with locking attachment matched to insert floor opening.
 - 1. Power-outlet, double-faced, surface-mounted unit for duplex receptacle on both sides.
 - 2. Power-outlet, single-faced, surface-mounted unit for duplex receptacle on one side.
 - 3. Communication-outlet, double-faced, surface-mounted unit.
 - a. Include bushed openings on both sides; 1-inch minimum diameter; insulated with nonconducting material.
 - b. Include provisions for modular dual fiber-optic connector assembly on both sides.
 - c. Include provisions for modular dual jack-connector assembly, rated for Category 6 on both sides.
 - 4. Communication-outlet, single-faced, surface-mounted unit with bushed opening on one side; 1-inch minimum diameter; insulated with nonconducting material.
 - 5. Combination surface-mounted unit for duplex receptacle on one side and with communication cable connection provision on opposite side.
 - a. Communication Side: Include bushed opening; 1-inch minimum diameter; insulated with nonconducting material.
 - b. Communication Side: Include provisions for modular dual fiber-optic connector assembly.
 - c. Communication Side: Include provisions for modular dual jack-connector

assembly, rated for Category 6.

6. Flush-Mounted Service Fittings: Modular fittings compatible with preset inserts and shall include covers, provisions for receptacles jacks and connector assemblies and wiring extensions to wall-mounted outlets, and associated device plates for indicated systems. Include flush covers, recessed to suit floor finish material.
7. Indicate types and locations of devices on Drawings.
 - a. Duplex convenience receptacle.
 - b. Duplex data outlets.
 - c. Double duplex convenience receptacles.
 - d. Duplex convenience receptacle and duplex data outlets.
 - e. Double duplex data outlets.
 - f. Duplex fiber-optic communication connector.
 - g. Wiring-Extension Service Fittings: Arrangement of brackets and mountings to support and provide access to wiring or cabling of a cell, and to connect the cable or raceway that extends the system to an individual wall outlet. Provide for connection of Type MC cable for power extensions, and ENT for communication system extensions.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install raceways aligned and leveled and, unless otherwise indicated, parallel or perpendicular to floor supports.
- B. Maintain arrangement of conductor services throughout the raceway system.
- C. Install a concrete mud slab for support of cellular metal, flush duct, or trench duct raceway. Construct mud slab with wire mesh in the top 1 inch of concrete.
- D. Install a vapor barrier between the cellular metal raceway and a substrate in contact with earth.
- E. Arrange supports to attain proper elevation, alignment, and spacing of raceways. Fasten supports securely at ends and at intervals not to exceed 60 inches, to prevent movement during concrete pour.
- F. Level raceway components with finished slab and make adjustments in raceway component elevation to accommodate indicated floor finishes.
- G. Junction Boxes: Install tops level and flush with finished floor. Install blank closure plates or plugs to close unused junction-box openings. Grout boxes in place to prevent movement during construction. Place top covers in inverted position during construction to prevent damage to

surface of cover. Reinstall covers in proper position prior to final acceptance of the Work.

- H. Install preset inserts per manufacturer's instructions.
- I. Adjust supports to maintain a 1/8- to 3/8-inch finished concrete cover over preset inserts.
- J. Remove burrs, sharp edges, dents, and mechanical defects.
- K. Cap or plug boxes, insert- and service-fitting openings, and open ends of raceways.
- L. Install expansion fittings with suitable bonding jumper where raceways cross building expansion joints.
- M. Bond underfloor raceway components to create a continuous bonding path.
- N. Seal raceways, cells, junction boxes, and inserts to prevent water, concrete, or foreign matter from entering raceways before and during pouring slab or placing fill. Tape joints or seal with compound, as recommended in writing by underfloor raceway manufacturer.
- O. Install a marker at the center of the last insert of each cell and channel of each straight run of metal underfloor service raceway to locate the insert and identify the system.
 - 1. Install markers at last inserts on both sides of permanent walls and at first inserts adjacent to each junction box.
 - 2. Install markers flush at screed line before pouring slab or placing fill. Extend marker with grommets screw when floor covering is placed. Do not extend through carpet.
 - 3. Use slotted-head screw to identify electrical power; use Phillips-head screw to identify conventional communications.
 - 4. Use another distinctive screw head to identify third system, such as special-purpose wiring.
- P. Protect underfloor raceway system from damage. Do not use the installed duct system as working platforms or walkways. Do not allow equipment or heavy traffic over duct during construction period, without first installing ramps over the duct. Ramps shall be designed so that imposed loads are not transferred to the duct. Components of the system that are damaged during construction shall be replaced.
- Q. Install concrete surrounding underfloor raceways according to Section 03 3000 "Cast-in-Place Concrete."
- R. Afterset Inserts: Cut, hole saw, and drill slab and raceways to allow for installation at locations indicated on plans.
- S. Wiring shall comply with Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables" and NFPA 70 requirements for wet locations.
 - 1. Install wiring from outlet insert toward junction boxes, then to termination at panel.
 - 2. Splices: All splices and taps shall be made in junction boxes. No splices or taps shall be made in raceways or outlet inserts.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Perform visual inspection of interior of each junction box and section of trench raceway to verify absence of dirt, dust, construction debris, and moisture. Replace damaged and malfunctioning components.
 - 2. Prior to and after concrete pour, perform point-to-point tests of ground continuity and resistance of ground path between the most remote accessible fitting on each branch of each underfloor raceway system and the main electrical distribution grounding system.
 - a. Determine cause and perform correction of any point-to-point resistance value that exceeds 0.05 ohms.
 - b. Comply with NETA Acceptance Testing Specification about safety, suitability of test equipment, test instrument calibration, and test report and records.
- D. Prepare test and inspection reports.

3.4 CLEANING

- A. Clean and swab out underfloor raceways, inserts, and junction boxes after finish has been applied to floor slab, and remove foreign material, dirt, and moisture. Leave interiors clean and dry.

END OF SECTION

SECTION 26 0543

UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Metal conduits and fittings, including GRC and PVC-coated steel conduit.
 2. Rigid nonmetallic duct.
 3. Flexible nonmetallic duct.
 4. Duct accessories.
 5. Precast concrete handholes.
 6. Polymer concrete handholes and boxes with polymer concrete cover.
 7. Fiberglass handholes and boxes with polymer concrete cover.
 8. Fiberglass handholes and boxes.
 9. High-density plastic boxes.
 10. Precast manholes.
 11. Cast-in-place manholes.
 12. Utility structure accessories.

1.2 DEFINITIONS

- A. Direct Buried: Duct or a duct bank that is buried in the ground, without any additional casing materials such as concrete.
- B. Duct: A single duct or multiple ducts. Duct may be either installed singly or as component of a duct bank.
- C. Duct Bank:
1. Two or more ducts installed in parallel, with or without additional casing materials.
 2. Multiple duct banks.
- D. GRC: Galvanized rigid (steel) conduit.
- E. Trafficways: Locations where vehicular or pedestrian traffic is a normal course of events.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
1. Include duct-bank materials, including spacers and miscellaneous components.
 2. Include duct, conduits, and their accessories, including elbows, end bells, bends, fittings, and solvent cement.
 3. Include accessories for manholes, handholes, boxes, and other utility structures.
 4. Include underground-line warning tape.

5. Include warning planks.
- B. Shop Drawings:
1. Precast or Factory-Fabricated Underground Utility Structures:
 - a. Include plans, elevations, sections, details, attachments to other work, and accessories.
 - b. Include duct entry provisions, including locations and duct sizes.
 - c. Include reinforcement details.
 - d. Include frame and cover design and manhole chimneys.
 - e. Include ladder details.
 - f. Include grounding details.
 - g. Include dimensioned locations of cable rack inserts, pulling-in and lifting irons, and sumps.
 - h. Include joint details.
 2. Factory-Fabricated Handholes and Boxes Other Than Precast Concrete:
 - a. Include dimensioned plans, sections, and elevations, and fabrication and installation details.
 - b. Include duct entry provisions, including locations and duct sizes.
 - c. Include cover design.
 - d. Include grounding details.
 - e. Include dimensioned locations of cable rack inserts, and pulling-in and lifting irons.
- C. Sustainable Design Submittals:

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: For duct and duct bank. Show duct profiles and coordination with other utilities and underground structures.
 1. Include plans and sections, drawn to scale, and show bends and locations of expansion fittings.
 2. Drawings shall be signed and sealed by a qualified professional engineer.
- B. Qualification Data: For professional engineer and testing agency responsible for testing nonconcrete handholes and boxes.
- C. Product Certificates: For concrete and steel used in precast concrete manholes and handholes, as required by ASTM C858.
- D. Source quality-control reports.
- E. Field quality-control reports.

1.5 MAINTENANCE MATERIALS SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

- B. Furnish cable-support stanchions, arms, insulators, and associated fasteners in quantities equal to 5 percent of quantity of each item installed.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Qualified according to ASTM E329 for testing indicated.

1.7 FIELD CONDITIONS

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions, and then only after arranging to provide temporary electrical service according to requirements indicated:
 - 1. Notify Owner no fewer than two days in advance of proposed interruption of electrical service.
 - 2. Do not proceed with interruption of electrical service without Owner's written permission.
- B. Ground Water: Assume ground-water level is at grade level unless a lower water table is noted on Drawings.
- C. Ground Water: Assume ground-water level is 36 inches below ground surface unless a higher water table is noted on Drawings.

PART 2 - PRODUCTS

2.1 METAL CONDUIT AND FITTINGS

- A. GRC: Comply with ANSI C80.1 and UL 6.
- B. Coated Steel Conduit: PVC-coated GRC.
 - 1. Comply with NEMA RN 1.
 - 2. Coating Thickness: 0.040 inch, minimum.
- C. Listed and labeled as defined in NFPA 70, by a nationally recognized testing laboratory, and marked for intended location and application.

2.2 RIGID NONMETALLIC DUCT

- A. Underground Plastic Utilities Duct: Type EPC-80-PVC RNC, complying with NEMA TC 2 and UL 651, with matching fittings complying with NEMA TC 3 by same manufacturer as duct.
- B. Underground Plastic Utilities Duct: Type DB-120 PVC RNC, complying with NEMA TC 6 & 8 and ASTM F512 for direct burial, with matching fittings complying with NEMA TC 9 by same manufacturer as duct.
- C. Underground Plastic Utilities Duct: Type EB-20 PVC RNC, complying with NEMA TC 6 & 8, ASTM F512, and UL 651, with matching fittings complying with NEMA TC 9 by same manufacturer as duct.

- D. Listed and labeled as defined in NFPA 70, by a nationally recognized testing laboratory, and marked for intended location and application.
- E. Solvents and Adhesives: As recommended by conduit manufacturer.

2.3 DUCT ACCESSORIES

- A. Duct Spacers: Factory-fabricated, rigid, PVC interlocking spacers; sized for type and size of duct with which used, and selected to provide minimum duct spacing indicated while supporting duct during concreting or backfilling.
- B. Underground-Line Warning Tape: Comply with requirements for underground-line warning tape specified in Section 26 0553 "Identification for Electrical Systems."
- C. Concrete Warning Planks: Nominal 12 by 24 by 3 inches in size, manufactured from 6000-psi concrete.
 - 1. Color: Red dye added to concrete during batching.
 - 2. Mark each plank with "ELECTRIC" in 2-inch-high, 3/8-inch-deep letters.

2.4 PRECAST CONCRETE HANDHOLES AND BOXES

- A. Description: Factory-fabricated, reinforced-concrete, monolithically poured walls and bottom unless open-bottom enclosures are indicated. Frame and cover shall form top of enclosure and shall have load rating consistent with that of handhole or box.
- B. Comply with ASTM C858 for design and manufacturing processes.
- C. Frame and Cover: Weatherproof cast-iron frame, with cast-iron cover with recessed cover hook eyes and tamper-resistant, captive, cover-securing bolts.
- D. Frame and Cover: Weatherproof steel frame, with steel cover with recessed cover hook eyes and tamper-resistant, captive, cover-securing bolts.
- E. Frame and Cover: Weatherproof steel frame, with hinged steel access door assembly with tamper-resistant, captive, cover-securing bolts.
 - 1. Cover Hinges: Concealed, with hold-open ratchet assembly.
 - 2. Cover Handle: Recessed.
- F. Frame and Cover: Weatherproof aluminum frame with hinged aluminum access door assembly with tamper-resistant, captive, cover-securing bolts.
 - 1. Cover Hinges: Concealed, with hold-open ratchet assembly.
 - 2. Cover Handle: Recessed.
- G. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
- H. Cover Legend: Molded lettering, "ELECTRIC." as indicated for each service.
- I. Configuration: Units shall be designed for flush burial and have integral closed bottom unless otherwise indicated.

- J. Extensions and Slabs: Designed to mate with bottom of enclosure. Same material as enclosure.
 - 1. Extension shall provide increased depth of 12 inches.
 - 2. Slab: Same dimensions as bottom of enclosure, and arranged to provide closure.
- K. Joint Sealant: Asphaltic-butyl material with adhesion, cohesion, flexibility, and durability properties necessary to withstand maximum hydrostatic pressures at the installation location with the ground-water level at grade.
- L. Knockout Panels: Precast openings in walls, arranged to match dimensions and elevations of approaching duct, plus an additional 12 inches vertically and horizontally to accommodate alignment variations.
 - 1. Center window location.
 - 2. Knockout panels shall be located no less than 6 inches from interior surfaces of walls, floors, or frames and covers of handholes, but close enough to corners to facilitate racking of cables on walls.
 - 3. Knockout panel opening shall have cast-in-place, welded-wire fabric reinforcement for field cutting and bending to tie in to concrete envelopes of duct.
 - 4. Knockout panels shall be framed with at least two additional No. 3 steel reinforcing bars in concrete around each opening.
 - 5. Knockout panels shall be 1-1/2 to 2 inches thick.
- M. Duct Entrances in Handhole Walls: Cast end-bell or duct-terminating fitting in wall for each entering duct.
 - 1. Type and size shall match fittings to duct to be terminated.
 - 2. Fittings shall align with elevations of approaching duct and be located near interior corners of handholes to facilitate racking of cable.
- N. Handholes 12 inches wide by 24 inches long and larger shall have inserts for cable racks and pulling-in irons installed before concrete is poured.

2.5 POLYMER CONCRETE HANDHOLES AND BOXES WITH POLYMER CONCRETE COVER

- A. Description: Molded of sand and aggregate, bound together with a polymer resin, and reinforced with steel or fiberglass or a combination of the two.
- B. Standard: Comply with SCTE 77. Comply with tier requirements in "Underground Enclosure Application" Article.
- C. Color: Gray.
- D. Configuration: Units shall be designed for flush burial and have integral closed bottom unless otherwise indicated.
- E. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
- F. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
- G. Cover Legend: Molded lettering, "ELECTRIC."

- H. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or end-bell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.
- I. Duct Entrance Provisions: Duct-terminating fittings shall mate with entering duct for secure, fixed installation in enclosure wall.
- J. Handholes 12 inches wide by 24 inches long and larger shall have factory-installed inserts for cable racks and pulling-in irons.

2.6 FIBERGLASS HANDHOLES AND BOXES WITH POLYMER CONCRETE FRAME AND COVER

- A. Description: Sheet-molded, fiberglass-reinforced, polyester resin enclosure joined to polymer concrete top ring or frame.
- B. Standard: Comply with SCTE 77. Comply with tier requirements in "Underground Enclosure Application" Article.
- C. Color: Gray.
- D. Configuration: Units shall be designed for flush burial and have integral closed bottom unless otherwise indicated.
- E. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
- F. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
- G. Cover Legend: Molded lettering, "ELECTRIC."
- H. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or end-bell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.
- I. Duct Entrance Provisions: Duct-terminating fittings shall mate with entering duct for secure, fixed installation in enclosure wall.
- J. Handholes 12 inches wide by 24 inches long and larger shall have factory-installed inserts for cable racks and pulling-in irons.

2.7 FIBERGLASS HANDHOLES AND BOXES

- A. Description: Molded of fiberglass-reinforced polyester resin, with covers made of reinforced concrete.
- B. Standard: Comply with SCTE 77. Comply with tier requirements in "Underground Enclosure Application" Article.
- C. Color: Gray.
- D. Configuration: Units shall be designed for flush burial and have integral closed bottom unless

otherwise indicated.

- E. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
- F. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
- G. Cover Legend: Molded lettering, "ELECTRIC."
- H. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or end-bell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.
- I. Duct Entrance Provisions: Duct-terminating fittings shall mate with entering duct for secure, fixed installation in enclosure wall.
- J. Handholes 12 inches wide by 24 inches long and larger shall have factory-installed inserts for cable racks and pulling-in irons.

2.8 HIGH-DENSITY PLASTIC BOXES

- A. Description: Injection molded of HDPE or copolymer-polypropylene. Cover shall be made of polymer concrete.
- B. Standard: Comply with SCTE 77. Comply with tier requirements in "Underground Enclosure Application" Article.
- C. Color: Gray.
- D. Configuration: Units shall be designed for flush burial and have integral closed bottom unless otherwise indicated.
- E. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
- F. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
- G. Cover Legend: Molded lettering, "ELECTRIC."
- H. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or end-bell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.
- I. Duct Entrance Provisions: Duct-terminating fittings shall mate with entering duct for secure, fixed installation in enclosure wall.
- J. Handholes 12 inches wide by 24 inches long and larger shall have factory-installed inserts for cable racks and pulling-in irons.

2.9 PRECAST MANHOLES

- A. Description: One-piece units and units with interlocking mating sections, complete with

accessories, hardware, and features.

- B. Comply with ASTM C858.
- C. Structural Design Loading: Comply with requirements in "Underground Enclosure Application" Article.
- D. Knockout Panels: Precast openings in walls, arranged to match dimensions and elevations of approaching duct, plus an additional 12 inches vertically and horizontally to accommodate alignment variations.
 - 1. Center window location.
 - 2. Knockout panels shall be located no less than 6 inches from interior surfaces of walls, floors, or roofs of manholes, but close enough to corners to facilitate racking of cables on walls.
 - 3. Knockout panel opening shall have cast-in-place, welded-wire fabric reinforcement for field cutting and bending to tie in to concrete envelopes of duct.
 - 4. Knockout panel shall be framed with at least two additional No. 3 steel reinforcing bars in concrete around each opening.
 - 5. Knockout panels shall be 1-1/2 to 2 inches thick.
- E. Duct Entrances in Manhole Walls: Cast end-bell or duct-terminating fitting in wall for each entering duct.
 - 1. Type and size shall match fittings to duct to be terminated.
 - 2. Fittings shall align with elevations of approaching duct and be located near interior corners of manholes to facilitate racking of cable.
- F. Ground Rod Sleeve: Provide a 3-inch PVC sleeve in manhole floors 2 inches from the wall adjacent to, but not underneath, the duct entering the structure.
- G. Joint Sealant: Asphaltic-butyl material with adhesion, cohesion, flexibility, and durability properties necessary to withstand maximum hydrostatic pressures at the installation location with the ground-water level at grade.

2.10 CAST-IN-PLACE MANHOLES

- A. Description: Underground utility structures, constructed in place, complete with accessories, hardware, and features. Include concrete knockout panels for duct entrance and sleeve for ground rod.
- B. Materials: Comply with ASTM C858 and with Section 03 3000 "Cast-in-Place Concrete."
- C. Structural Design Loading: As specified in "Underground Enclosure Application" Article.

2.11 UTILITY STRUCTURE ACCESSORIES

- A. Accessories for Utility Structures: Utility equipment and accessory items used for utility structure access and utility support, listed and labeled for intended use and application.
- B. Manhole Frames, Covers, and Chimney Components: Comply with structural design loading specified for manhole.

1. Frame and Cover: Weatherproof, gray cast iron complying with ASTM A48/A48M, Class 30B with milled cover-to-frame bearing surfaces; diameter, 29 inches.
 - a. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 - b. Special Covers: Recess in face of cover designed to accept finish material in paved areas.
 2. Cover Legend: Cast in. Selected to suit system.
 - a. Legend: "ELECTRIC-LV" for duct systems with power wires and cables for systems operating at 600 V and less.
 - b. Legend: "ELECTRIC-HV" for duct systems with medium-voltage cables.
 3. Manhole Chimney Components: Precast concrete rings with dimensions matched to those of roof opening.
 - a. Mortar for Chimney Ring and Frame and Cover Joints: Comply with ASTM C270, Type M, except for quantities less than 2.0 cu. ft. where packaged mix complying with ASTM C387, Type M, may be used.
 - b. Seal joints watertight using preformed plastic or rubber complying with ASTM C990. Install sealing material according to sealant manufacturers' written instructions.
- C. Manhole Sump Frame and Grate: ASTM A48/A48M, Class 30B, gray cast iron.
- D. Pulling Eyes in Concrete Walls: Eyebolt with reinforcing-bar fastening insert, 2-inch-diameter eye, and 1-by-4-inch bolt.
1. Working Load Embedded in 6-Inch, 4000-psi Concrete: 13,000-lbf minimum tension.
- E. Pulling Eyes in Nonconcrete Walls: Eyebolt with reinforced fastening, 1-1/4-inch-diameter eye, rated 2500-lbf minimum tension.
- F. Pulling-in and Lifting Irons in Concrete Floors: 7/8-inch-diameter, hot-dip galvanized, bent steel rod; stress relieved after forming; and fastened to reinforcing rod. Exposed triangular opening.
1. Ultimate Yield Strength: 40,000-lbf shear and 60,000-lbf tension.
- G. Bolting Inserts for Concrete Utility Structure Cable Racks and Other Attachments: Flared, threaded inserts of noncorrosive, chemical-resistant, nonconductive thermoplastic material; 1/2-inch ID by 2-3/4 inches deep, flared to 1-1/4 inches minimum at base.
1. Tested Ultimate Pullout Strength: 12,000 lbf minimum.
- H. Ground Rod Sleeve: 3-inch PVC sleeve in manhole floors 2 inches from the wall adjacent to, but not underneath, the ducts routed from the facility.
- I. Expansion Anchors for Installation after Concrete Is Cast: Zinc-plated, carbon-steel-wedge type with stainless-steel expander clip with 1/2-inch bolt, 5300-lbf rated pullout strength, and minimum 6800-lbf rated shear strength.
- J. Cable Rack Assembly: Steel, hot-rolled galvanized, except insulators.
1. Stanchions: T-section or channel with provisions to connect to other sections or channels

- to form a continuous unit; 1-1/2 inches in width by nominal 24 inches long; punched with 14 hook holes on 1-1/2-inch centers for cable-arm attachment.
2. Arms: 1-1/2 inches wide, lengths ranging from 3 inches with 450-lb minimum capacity to 18 inches with 250-lb minimum capacity. Arms shall have slots along full length for cable ties and be arranged for secure mounting in horizontal position at any vertical location on stanchions.
 3. Insulators: High-glaze, wet-process porcelain arranged for mounting on cable arms.
- K. Cable Rack Assembly: Nonmetallic. Components fabricated from nonconductive, fiberglass-reinforced polymer.
1. Stanchions: Nominal 36 inches high by 4 inches wide, with provisions to connect to other sections to form a continuous unit, with minimum of nine holes for arm attachment.
 2. Arms: Arranged for secure, drop-in attachment in horizontal position at any location on cable stanchions, and capable of being locked in position. Arms shall be available in lengths ranging from 3 inches with 450-lb minimum capacity to 20 inches with 250-lb minimum capacity. Top of arm shall be nominally 4 inches wide, and arm shall have slots along full length for cable ties.
- L. Duct-Sealing Compound: Nonhardening, safe for contact with human skin, not deleterious to cable insulation, and workable at temperatures as low as 35 deg F. Capable of withstanding temperature of 300 deg F without slump and adhering to clean surfaces of plastic ducts, metallic conduit, conduit and duct coatings, concrete, masonry, lead, cable sheaths, cable jackets, insulation materials, and common metals.
- M. Fixed Manhole Ladders: Arranged for attachment to wall and floor of manhole. Ladder and mounting brackets and braces shall be fabricated from nonconductive, structural-grade, fiberglass-reinforced resin.
- N. Portable Manhole Ladders: UL-listed, heavy-duty fiberglass specifically designed for portable use for access to electrical manholes. Minimum length equal to distance from deepest manhole floor to grade plus 36 inches. One required.
- O. Cover Hooks: Heavy duty, designed for lifts 60 lbf and greater. Two required.

2.12 SOURCE QUALITY CONTROL

- A. Test and inspect precast concrete utility structures according to ASTM C1037.
- B. Nonconcrete Handhole and Pull-Box Prototype Test: Test prototypes of manholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.
1. Tests of materials shall be performed by an independent testing agency.
 2. Strength tests of complete boxes and covers shall be by an independent testing agency or manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
 3. Testing machine pressure gages shall have current calibration certification, complying with ISO 9000 and ISO 10012, and traceable to NIST standards.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Coordinate layout and installation of duct, duct bank, manholes, handholes, and boxes with final arrangement of other utilities, site grading, and surface features as determined in the field. Notify Architect if there is a conflict between areas of excavation and existing structures or archaeological sites to remain.
- B. Coordinate elevations of duct and duct-bank entrances into manholes, handholes, and boxes with final locations and profiles of duct and duct banks, as determined by coordination with other utilities, underground obstructions, and surface features. Revise locations and elevations as required to suit field conditions and to ensure that duct and duct bank will drain to manholes and handholes, and as approved by Architect.
- C. Clear and grub vegetation to be removed, and protect vegetation to remain according to Section 31 1000 "Site Clearing." Remove and stockpile topsoil for reapplication according to Section 31 1000 "Site Clearing."

3.2 UNDERGROUND DUCT APPLICATION

- A. Duct for Electrical Cables More Than 600 V: Type EPC-80-PVC RNC, concrete-encased unless otherwise indicated.
- B. Duct for Electrical Feeders 600 V and Less: Type EPC-80-PVC RNC, concrete-encased unless otherwise indicated.
- C. Duct for Electrical Feeders 600 V and Less: Type EPC-80-PVC RNC, direct-buried unless otherwise indicated.
- D. Duct for Electrical Branch Circuits: Type EPC-80-PVC RNC, direct-buried unless otherwise indicated.
- E. Bored Underground Duct: Type EPEC-80-HDPE unless otherwise indicated.
- F. Underground Ducts Crossing Paved Paths and Driveways: Type EPC-40 PVC RNC, encased in reinforced concrete.
- G. Stub-ups: Concrete-encased GRC.

3.3 UNDERGROUND ENCLOSURE APPLICATION

- A. Handholes and Boxes for 600 V and Less:
 - 1. Units in Roadways and Other Deliberate Traffic Paths: Precast concrete. AASHTO HB 17, H-10 structural load rating.
 - 2. Cover design load shall not exceed the design load of the handhole or box.
- B. Manholes: cast-in-place concrete.
 - 1. Units Located in Roadways and Other Deliberate Traffic Paths by Heavy or Medium

- Vehicles: H-20 structural load rating according to AASHTO HB 17.
2. Units Not Located in Deliberate Traffic Paths by Heavy or Medium Vehicles: H-10 load rating according to AASHTO HB 17.

3.4 EARTHWORK

- A. Refer to civil engineer drawings for earthwork details and specifications.

3.5 DUCT AND DUCT-BANK INSTALLATION

- A. Where indicated on Drawings, install duct, spacers, and accessories into the duct-bank configuration shown. Duct installation requirements in this Section also apply to duct bank.
- B. Install duct according to NEMA TCB 2.
- C. Slope: Pitch duct a minimum slope of 1:300 down toward manholes and handholes and away from buildings and equipment. Slope duct from a high point between two manholes, to drain in both directions.
- D. Curves and Bends: Use 5-degree angle couplings for small changes in direction. Use manufactured long sweep bends with a minimum radius of 48 inches, both horizontally and vertically, at other locations unless otherwise indicated.
 1. Duct shall have maximum of two 90 degree bends or the total of all bends shall be no more 180 degrees between pull points.
- E. Joints: Use solvent-cemented joints in duct and fittings and make watertight according to manufacturer's written instructions. Stagger couplings so those of adjacent duct do not lie in same plane.
- F. Installation Adjacent to High-Temperature Steam Lines: Where duct is installed parallel to underground steam lines, perform calculations showing the duct will not be subject to environmental temperatures above 40 deg C. Where environmental temperatures are calculated to rise above 40 deg C, and anywhere the duct crosses above an underground steam line, install insulation blankets listed for direct burial to isolate the duct bank from the steam line.
- G. End Bell Entrances to Manholes and Concrete and Polymer Concrete Handholes: Use end bells, spaced approximately 10 inches o.c. for 5-inch duct, and vary proportionately for other duct sizes.
 1. Begin change from regular spacing to end-bell spacing 10 feet from the end bell, without reducing duct slope and without forming a trap in the line.
 2. Expansion and Deflection Fittings: Install an expansion and deflection fitting in each duct in the area of disturbed earth adjacent to manhole or handhole. Install an expansion fitting near the center of all straight line direct-buried duct with calculated expansion of more than 3/4 inch.
 3. Grout end bells into structure walls from both sides to provide watertight entrances.
- H. Terminator Entrances to Manholes and Concrete and Polymer Concrete Handholes: Use manufactured, cast-in-place duct terminators, with entrances into structure spaced approximately 6 inches o.c. for 4-inch duct, and vary proportionately for other duct sizes.

1. Begin change from regular spacing to terminator spacing 10 feet from the terminator, without reducing duct line slope and without forming a trap in the line.
 2. Expansion and Deflection Fittings: Install an expansion and deflection fitting in each duct in the area of disturbed earth adjacent to manhole or handhole. Install an expansion fitting near the center of all straight line duct with calculated expansion of more than 3/4 inch.
- I. Building Wall Penetrations: Make a transition from underground duct to GRC at least 10 feet outside the building wall, without reducing duct line slope away from the building and without forming a trap in the line. Use fittings manufactured for RNC-to-GRC transition. Install GRC penetrations of building walls as specified in Section 26 0544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."
 - J. Sealing: Provide temporary closure at terminations of duct with pulled cables. Seal spare duct at terminations. Use sealing compound and plugs to withstand at least 15-psig hydrostatic pressure.
 - K. Pulling Cord: Install 200-lbf-test nylon cord in empty ducts.
 - L. Concrete-Encased Ducts and Duct Bank:
 1. Excavate trench bottom to provide firm and uniform support for duct. Prepare trench bottoms as specified in Section 31 2000 "Earth Moving" for pipes less than 6 inches in nominal diameter.
 2. Width: Excavate trench 12 inches wider than duct on each side.
 3. Width: Excavate trench 3 inches wider than duct on each side.
 4. Depth: Install so top of duct envelope is at least 24 inches below finished grade in areas not subject to deliberate traffic, and at least 30 inches below finished grade in deliberate traffic paths for vehicles unless otherwise indicated.
 5. Support duct on duct spacers coordinated with duct size, duct spacing, and outdoor temperature.
 6. Spacer Installation: Place spacers close enough to prevent sagging and deforming of duct, with not less than four spacers per 20 feet of duct. Place spacers within 24 inches of duct ends. Stagger spacers approximately 6 inches between tiers. Secure spacers to earth and to duct to prevent floating during concreting. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
 7. Minimum Space between Duct: 3 inches between edge of duct and exterior envelope wall, 2 inches between ducts for like services, and 4 inches between power and communications ducts.
 8. Elbows: Use manufactured duct elbows for stub-ups, at building entrances, and at changes of direction in duct unless otherwise indicated. Extend encasement throughout length of elbow.
 9. Elbows: Use manufactured GRC elbows for stub-ups, at building entrances, and at changes of direction in duct run.
 - a. Couple RNC duct to GRC with adapters designed for this purpose, and encase coupling with 3 inches of concrete.
 - b. Stub-ups to Outdoor Equipment: Extend concrete-encased GRC horizontally a minimum of 60 inches from edge of base. Install insulated grounding bushings on terminations at equipment.
 - 1) Stub-ups shall be flush with finished floor and minimum 3 inches from conduit side to edge of slab.

- c. Stub-ups to Indoor Equipment: Extend concrete-encased GRC horizontally a minimum of 60 inches from edge of wall. Install insulated grounding bushings on terminations at equipment.
 - 1) Stub-ups shall be flush with finished floor and no less than 3 inches from conduit side to edge of slab.
- 10. Reinforcement: Reinforce concrete-encased duct where crossing disturbed earth and where indicated. Arrange reinforcing rods and ties without forming conductive or magnetic loops around ducts or duct groups.
- 11. Forms: Use walls of trench to form side walls of duct bank where soil is self-supporting and concrete envelope can be poured without soil inclusions; otherwise, use forms.
- 12. Concrete Cover: Install a minimum of 3 inches of concrete cover between edge of duct to exterior envelope wall, 2 inches between duct of like services, and 4 inches between power and communications ducts.
- 13. Concreting Sequence: Pour each run of envelope between manholes or other terminations in one continuous operation.
 - a. Start at one end and finish at the other, allowing for expansion and contraction of duct as its temperature changes during and after the pour. Use expansion fittings installed according to manufacturer's written instructions, or use other specific measures to prevent expansion-contraction damage.
 - b. If more than one pour is necessary, terminate each pour in a vertical plane and install 3/4-inch reinforcing-rod dowels extending a minimum of 18 inches into concrete on both sides of joint near corners of envelope.
- 14. Pouring Concrete: Comply with requirements in "Concrete Placement" Article in Section 03 3000 "Cast-in-Place Concrete." Place concrete carefully during pours to prevent voids under and between duct and at exterior surface of envelope. Do not allow a heavy mass of concrete to fall directly onto ducts. Allow concrete to flow around duct and rise up in middle, uniformly filling all open spaces. Do not use power-driven agitating equipment unless specifically designed for duct-installation application.

M. Direct-Buried Duct and Duct Bank:

- 1. Excavate trench bottom to provide firm and uniform support for duct. Comply with requirements in Section 31 2000 "Earth Moving" for preparation of trench bottoms for pipes less than 6 inches in nominal diameter.
- 2. Width: Excavate trench 12 inches wider than duct on each side.
- 3. Width: Excavate trench 3 inches wider than duct on each side.
- 4. Depth: Install top of duct at least 36 inches below finished grade unless otherwise indicated.
- 5. Set elevation of bottom of duct bank below frost line.
- 6. Support ducts on duct spacers coordinated with duct size, duct spacing, and outdoor temperature.
- 7. Spacer Installation: Place spacers close enough to prevent sagging and deforming of duct, with not less than four spacers per 20 feet of duct. Place spacers within 24 inches of duct ends. Stagger spacers approximately 6 inches between tiers. Secure spacers to earth and to ducts to prevent floating during concreting. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
- 8. Install duct with a minimum of 3 inches between ducts for like services and 6 inches between power and communications duct.
- 9. Elbows: Install manufactured duct elbows for stub-ups, at building entrances, and at changes of direction in duct direction unless otherwise indicated. Encase elbows for stub-

- up ducts throughout length of elbow.
10. Install manufactured GRC elbows for stub-ups, at building entrances, and at changes of direction in duct.
 - a. Couple RNC duct to GRC with adapters designed for this purpose, and encase coupling with 3 inches of concrete.
 - b. Stub-ups to Outdoor Equipment: Extend concrete-encased GRC horizontally a minimum of 60 inches from edge of base. Install insulated grounding bushings on terminations at equipment.
 - 1) Stub-ups shall be flush with finished floor and minimum 3 inches from conduit side to edge of slab.
 - c. Stub-ups to Indoor Equipment: Extend concrete-encased GRC horizontally a minimum of 60 inches from edge of wall. Install insulated grounding bushings on terminations at equipment.
 - 1) Stub-ups shall be flush with finished floor and no less than 3 inches from conduit side to edge of slab.
 11. After installing first tier of duct, backfill and compact. Start at tie-in point and work toward end of duct run, leaving ducts at end of run free to move with expansion and contraction as temperature changes during this process. Repeat procedure after placing each tier. After placing last tier, hand place backfill to 4 inches over duct and hand tamp. Firmly tamp backfill around ducts to provide maximum supporting strength. Use hand tamper only. After placing controlled backfill over final tier, make final duct connections at end of run and complete backfilling with normal compaction. Comply with requirements in Section 31 2000 "Earth Moving" for installation of backfill materials.
 - a. Place minimum 3 inches of sand as a bed for duct. Place sand to a minimum of 6 inches above top level of duct.
 - b. Place minimum 6 inches of engineered fill above concrete encasement of duct.
 - N. Warning Planks: Bury warning planks approximately 12 inches above direct-buried duct, placing them 24 inches o.c. Align planks along the width and along the centerline of duct or duct bank. Provide an additional plank for each 12-inch increment of duct-bank width over a nominal 18 inches. Space additional planks 12 inches apart, horizontally.
 - O. Underground-Line Warning Tape: Bury nonconducting underground line specified in Section 26 0553 "Identification for Electrical Systems" no less than 12 inches above all concrete-encased duct and duct banks and approximately 12 inches below grade. Align tape parallel to and within 3 inches of centerline of duct bank. Provide an additional warning tape for each 12-inch increment of duct-bank width over a nominal 18 inches. Space additional tapes 12 inches apart, horizontally.

3.6 INSTALLATION OF CONCRETE MANHOLES, HANDHOLES, AND BOXES

A. Cast-in-Place Manhole Installation:

1. Finish interior surfaces with a smooth-troweled finish.
2. Knockouts for Future Duct Connections: Form and pour concrete knockout panels 1-1/2 to 2 inches thick, arranged as indicated.
3. Comply with requirements in Section 03 3000 "Cast-in-Place Concrete" for cast-in-place concrete, formwork, and reinforcement.

- B. Precast Concrete Handhole and Manhole Installation:
1. Comply with ASTM C891 unless otherwise indicated.
 2. Install units level and plumb and with orientation and depth coordinated with connecting duct, to minimize bends and deflections required for proper entrances.
 3. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1-inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevations:
1. Manhole Roof: Install with rooftop at least 15 inches below finished grade.
 2. Manhole Frame: In paved areas and trafficways, set frames flush with finished grade. Set other manhole frames 1 inch above finished grade.
 3. Install handholes with bottom below frost line, below grade.
 4. Handhole Covers: In paved areas and trafficways, set surface flush with finished grade. Set covers of other handholes 1 inch above finished grade.
 5. Where indicated, cast handhole cover frame integrally with handhole structure.
- D. Drainage: Install drains in bottom of manholes where indicated. Coordinate with drainage provisions indicated.
- E. Manhole Access: Circular opening in manhole roof; sized to match cover size.
1. Manholes with Fixed Ladders: Offset access opening from manhole centerlines to align with ladder.
 2. Install chimney, constructed of precast concrete collars and rings, to support cast-iron frame to connect cover with manhole roof opening. Provide moisture-tight masonry joints and waterproof grouting for frame to chimney.
- F. Waterproofing: Apply waterproofing to exterior surfaces of manholes and handholes after concrete has cured at least three days. After duct has been connected and grouted, and before backfilling, waterproof joints and connections, and touch up abrasions and scars. Waterproof exterior of manhole chimneys after mortar has cured at least three days.
- G. Damp proofing: Apply damp proofing to exterior surfaces of manholes and handholes after concrete has cured at least three days. Damp proofing materials and installation are specified in Section 07 1113 "Bituminous Damp proofing." After ducts are connected and grouted, and before backfilling, dampproof joints and connections, and touch up abrasions and scars. Dampproof exterior of manhole chimneys after mortar has cured at least three days.
- H. Hardware: Install removable hardware, including pulling eyes, cable stanchions, and cable arms, and insulators, as required for installation and support of cables and conductors and as indicated.
- I. Fixed Manhole Ladders: Arrange to provide for safe entry with maximum clearance from cables and other items in manholes.
- J. Field-Installed Bolting Anchors in Manholes and Concrete Handholes: Do not drill deeper than 3-7/8 inches for manholes and 2 inches for handholes, for anchor bolts installed in the field. Use a minimum of two anchors for each cable stanchion.

3.7 INSTALLATION OF HANDHOLES AND BOXES OTHER THAN PRECAST CONCRETE

- A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting duct, to minimize bends and deflections required for proper entrances. Use box extension if required to match depths of duct, and seal joint between box and extension as recommended by manufacturer.
- B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevation: In paved areas and trafficways, set cover flush with finished grade. Set covers of other handholes 1 inch above finished grade.
- D. Install handholes and boxes with bottom below frost line, below grade.
- E. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in enclosure.
- F. Field cut openings for duct according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.
- G. For enclosures installed in asphalt paving and subject to occasional, nondeliberate, heavy-vehicle loading, form and pour a concrete ring encircling, and in contact with, enclosure and with top surface screeded to top of box cover frame. Bottom of ring shall rest on compacted earth.
 - 1. Concrete: 3000 psi, 28-day strength, complying with Section 03 3000 "Cast-in-Place Concrete," with a troweled finish.
 - 2. Dimensions: 10 inches wide by 12 inches deep.

3.8 GROUNDING

- A. Ground underground ducts and utility structures according to Section 26 0526 "Grounding and Bonding for Electrical Systems."

3.9 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Demonstrate capability and compliance with requirements on completion of installation of underground duct, duct bank, and utility structures.
 - 2. Pull solid aluminum or wood test mandrel through duct to prove joint integrity and adequate bend radii, and test for out-of-round duct. Provide a minimum 12-inch-long mandrel equal to duct size minus 1/4 inch. If obstructions are indicated, remove obstructions and retest.
 - 3. Test manhole and handhole grounding to ensure electrical continuity of grounding and bonding connections. Measure and report ground resistance as specified in Section 26 0526 "Grounding and Bonding for Electrical Systems."

- B. Correct deficiencies and retest as specified above to demonstrate compliance.
- C. Prepare test and inspection reports.

3.10 CLEANING

- A. Pull leather-washer-type duct cleaner, with graduated washer sizes, through full length of duct until duct cleaner indicates that duct is clear of dirt and debris. Follow with rubber duct swab for final cleaning and to assist in spreading lubricant throughout ducts.
- B. Clean internal surfaces of manholes, including sump.
 - 1. Sweep floor, removing dirt and debris.
 - 2. Remove foreign material.

END OF SECTION

SECTION 26 0544

SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
 - 2. Sleeve-seal systems.
 - 3. Sleeve-seal fittings.
 - 4. Grout.
 - 5. Silicone sealants.
- B. Related Requirements:
 - 1. Section 07 8413 "Penetration Firestopping" for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Sustainable Design Submittals:

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Wall Sleeves:
 - 1. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
 - 2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.
- C. PVC-Pipe Sleeves: ASTM D1785, Schedule 40.
- D. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.

- E. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.
- F. Sleeves for Rectangular Openings:
 - 1. Material: Galvanized sheet steel.
 - 2. Minimum Metal Thickness:
 - a. For sleeve cross-section rectangle perimeter less than 50 inches and with no side larger than 16 inches, thickness shall be 0.052 inch.
 - b. For sleeve cross-section rectangle perimeter 50 inches or more and one or more sides larger than 16 inches, thickness shall be 0.138 inch.

2.2 SLEEVE-SEAL SYSTEMS

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.
 - 1. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 2. Pressure Plates: Stainless steel.
 - 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

- A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.

2.4 GROUT

- A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

- A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.
 - 1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.

- B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

- A. Comply with NECA 1.
- B. Comply with NEMA VE 2 for cable tray and cable penetrations.
- C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:
 - 1. Interior Penetrations of Non-Fire-Rated Walls and Floors:
 - a. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Section 07 9200 "Joint Sealants."
 - b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.
 - 2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 3. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed or unless seismic criteria require different clearance.
 - 4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
 - 5. Install sleeves for floor penetrations. Extend sleeves installed in floors 2 inches above finished floor level. Install sleeves during erection of floors.
- D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:
 - 1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.
- E. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.
- F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- G. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch annular clear space between raceway or cable and sleeve for installing sleeve-seal system.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.
- B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION

SECTION 26 0548.16

SEISMIC CONTROLS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Restraint channel bracings.
2. Restraint cables.
3. Seismic-restraint accessories.
4. Mechanical anchor bolts.
5. Adhesive anchor bolts.

B. Related Requirements:

1. Section 26 0529 "Hangers and Supports for Electrical Systems" for commonly used electrical supports and installation requirements.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an evaluation service member of ICC-ES.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.

B. Delegated-Design Submittal: For each seismic-restraint device.

1. Include design calculations and details for selecting seismic restraints complying with performance requirements, design criteria, and analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
2. Design Calculations: Calculate static and dynamic loading caused by equipment weight, operation, and seismic and wind forces required to select seismic and wind restraints and for designing vibration isolation bases.
 - a. Coordinate design calculations with wind load calculations required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.
3. Seismic- and Wind-Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic and wind restraints. Include calculations of combined tensile and shear loads.

- b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
- c. Coordinate seismic-restraint and vibration isolation details with wind-restraint details required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.
- d. Preapproval and Evaluation Documentation: By an evaluation service member of ICC-ES, showing maximum ratings of restraint items and the basis for approval (tests or calculations).

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of seismic bracing for electrical components with other systems and equipment in the vicinity, including other supports and seismic restraints. Electrical components include:
 - 1. Control and monitoring panels.
 - 2. Generators.
 - 3. Luminaires.
 - 4. Motor control centers.
 - 5. Panelboards.
 - 6. Photovoltaic system components.
 - 7. Substations.
 - 8. Switchboards.
 - 9. Switchgear.
 - 10. Transformers.
 - 11. Unit substations.
- B. Qualification Data: For professional engineer and testing agency.
- C. Welding certificates.
- D. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated and that is acceptable to authorities having jurisdiction.
- B. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis. They shall bear anchorage preapproval from OSHPD in addition to preapproval, showing maximum seismic-restraint ratings, by ICC-ES or another agency acceptable to authorities having jurisdiction. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing

are preferred. Calculations (including combining shear and tensile loads) that support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

- E. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Wind-Restraint Loading:
 - 1. Minimum 10 lb/sq. ft. multiplied by maximum area of component projected on vertical plane normal to wind direction and 45 degrees either side of normal.
- B. Seismic-Restraint Loading:
 - 1. Site Class as Defined in the IBC.
 - 2. Assigned Seismic Use Group or Building Category as Defined in the IBC.
 - 3. Design Spectral Response Acceleration at Short Periods (0.2 Second).
 - 4. Design Spectral Response Acceleration at 1.0-Second Period.

2.2 RESTRAINT CHANNEL BRACINGS

- A. Description: MFMA-4, shop- or field-fabricated bracing assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end, with other matching components, and with corrosion-resistant coating; rated in tension, compression, and torsion forces.

2.3 RESTRAINT CABLES

- A. Restraint Cables: ASTM A603 galvanized-steel cables. End connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; with a minimum of two clamping bolts for cable engagement.

2.4 SEISMIC-RESTRAINT ACCESSORIES

- A. Hanger-Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
- B. Hinged and Swivel Brace Attachments: Multifunctional steel connectors for attaching hangers to rigid channel bracings.
- C. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings and matched to type and size of anchor bolts and studs.
- D. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings and matched to type and size of attachment devices used.

- E. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

2.5 MECHANICAL ANCHOR BOLTS

- A. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E488.

2.6 ADHESIVE ANCHOR BOLTS

- A. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing PVC or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E488.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Raceways or Cables: Secure raceways and cables to trapeze member with clamps approved for application by an evaluation service member of ICC-ES.
- B. Hanger-Rod Stiffeners: Install hanger-rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods caused by seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

3.3 SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 03 3000 "Cast-in-Place Concrete."

- B. Equipment and Hanger Restraints:
 - 1. Install resilient, bolt-isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
 - 2. Install seismic-restraint devices using methods approved by an evaluation service member of ICC-ES providing required submittals for component.
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.
- D. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- E. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- F. Drilled-in Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
 - 5. Set anchors to manufacturer's recommended torque using a torque wrench.
 - 6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in runs of raceways, cables, wireways, cable trays, and busways where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where connection is terminated to equipment that is anchored to a different structural element from the one supporting them as they approach equipment.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.

2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
 5. Test to 90 percent of rated proof load of device.
- C. Seismic controls will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.6 ADJUSTING

- A. Adjust restraints to permit free movement of equipment within normal mode of operation.

END OF SECTION

SECTION 26 0553

IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Color and legend requirements for raceways, conductors, and warning labels and signs.
2. Labels.
3. Bands and tubes.
4. Tapes and stencils.
5. Tags.
6. Signs.
7. Cable ties.
8. Paint for identification.
9. Fasteners for labels and signs.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for electrical identification products.

B. Samples: For each type of label and sign to illustrate composition, size, colors, lettering style, mounting provisions, and graphic features of identification products.

C. Identification Schedule: For each piece of electrical equipment and electrical system components to be an index of nomenclature for electrical equipment and system components used in identification signs and labels. Use same designations indicated on Drawings.

D. Delegated-Design Submittal: For arc-flash hazard study.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Comply with ASME A13.1 and IEEE C2.

B. Comply with NFPA 70.

C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.

D. Comply with ANSI Z535.4 for safety signs and labels.

- E. Comply with NFPA 70E and Section 26 0573.19 "Arc-Flash Hazard Analysis" requirements for arc-flash warning labels.
- F. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.
- G. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
 - 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

2.2 COLOR AND LEGEND REQUIREMENTS

- A. Raceways and Cables Carrying Circuits at 600 V or Less:
 - 1. Black letters on an orange field.
 - 2. Legend: Indicate voltage and system or service type.
- B. Color-Coding for Phase- and Voltage-Level Identification, 600 V or Less: Use colors listed below for ungrounded service, feeder, and branch-circuit conductors.
 - 1. Color shall be continuous colored insulation.
 - 2. Colors for 208/120-V Circuits:
 - a. Phase A: Black.
 - b. Phase B: Red.
 - c. Phase C: Blue.
 - 3. Colors for 240-V Circuits:
 - a. Phase A: Black.
 - b. Phase B: Red.
 - 4. Colors for 480/277-V Circuits:
 - a. Phase A: Brown.
 - b. Phase B: Orange.
 - c. Phase C: Yellow.
 - 5. Color for Neutral: White.
 - 6. Color for Equipment Grounds: Green.
 - 7. Colors for Isolated Grounds: Green with two or more yellow stripes.
- C. Raceways and Cables Carrying Circuits at More Than 600 V:
 - 1. Black letters on an orange field.
 - 2. Legend: "DANGER - CONCEALED HIGH VOLTAGE WIRING."
- D. Warning Label Colors:
 - 1. Identify system voltage with black letters on an orange background.
- E. Warning labels and signs shall include, but are not limited to, the following legends:

1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES."

F. Equipment Identification Labels:

1. Black letters on a white field.

2.3 LABELS

- A. Vinyl Wraparound Labels: Preprinted, flexible labels laminated with a clear, weather- and chemical-resistant coating and matching wraparound clear adhesive tape for securing label ends.
- B. Snap-around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeves, with diameters sized to suit diameters and that stay in place by gripping action.
- C. Self-Adhesive Wraparound Labels: Preprinted, 3-mil-thick, vinyl flexible label with acrylic pressure-sensitive adhesive.
 1. Self-Lamination: Clear; UV-, weather- and chemical-resistant; self-laminating, protective shield over the legend. Labels sized such that the clear shield overlaps the entire printed legend.
 2. Marker for Labels: Permanent, waterproof, black ink marker recommended by tag manufacturer.
 3. Marker for Labels: Machine-printed, permanent, waterproof, black ink recommended by printer manufacturer.
- D. Self-Adhesive Labels: Vinyl, thermal, transfer-printed, 3-mil-thick, multicolor, weather- and UV-resistant, pressure-sensitive adhesive labels, configured for intended use and location.
 1. Minimum Nominal Size:
 - a. 1-1/2 by 6 inches for raceway and conductors.
 - b. 3-1/2 by 5 inches for equipment.
 - c. As required by authorities having jurisdiction.

2.4 BANDS AND TUBES

- A. Snap-around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeves, 2 inches long, with diameters sized to suit diameters and that stay in place by gripping action.
- B. Heat-Shrink Preprinted Tubes: Flame-retardant polyolefin tubes with machine-printed identification labels, sized to suit diameter and shrunk to fit firmly. Full shrink recovery occurs at a maximum of 200 deg F. Comply with UL 224.

2.5 TAPES AND STENCILS

- A. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.
- B. Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; not less than 3 mils thick by 1 to 2 inches wide; compounded for outdoor use.

- C. Tape and Stencil: 4-inch-wide black stripes on 10-inch centers placed diagonally over orange background and are 12 inches wide. Stop stripes at legends.
- D. Floor Marking Tape: 2-inch-wide, 5-mil pressure-sensitive vinyl tape, with black and white stripes and clear vinyl overlay.
- E. Underground-Line Warning Tape:
 - 1. Tape:
 - a. Recommended by manufacturer for the method of installation and suitable to identify and locate underground electrical and communications utility lines.
 - b. Printing on tape shall be permanent and shall not be damaged by burial operations.
 - c. Tape material and ink shall be chemically inert and not subject to degradation when exposed to acids, alkalis, and other destructive substances commonly found in soils.
 - 2. Color and Printing:
 - a. Comply with ANSI Z535.1, ANSI Z535.2, ANSI Z535.3, ANSI Z535.4, and ANSI Z535.5.
 - b. Inscriptions for Red-Colored Tapes: "ELECTRIC LINE, HIGH VOLTAGE".
 - c. Inscriptions for Orange-Colored Tapes: "TELEPHONE CABLE, CATV CABLE, COMMUNICATIONS CABLE, OPTICAL FIBER CABLE".
 - 3. Tag: Type II:
 - a. Multilayer laminate, consisting of high-density polyethylene scrim coated with pigmented polyolefin; bright colored, continuous-printed on one side with the inscription of the utility, compounded for direct-burial service.
 - b. Width: 3 inches.
 - c. Thickness: 12 mils.
 - d. Weight: 36.1 lb/1000 sq. ft..
 - e. Tensile according to ASTM D882: 400 lbf and 11,500 psi.
- F. Stenciled Legend: In nonfading, waterproof, black ink or paint. Minimum letter height shall be 1 inch.

2.6 TAGS

- A. Metal Tags: Brass or aluminum, 2 by 2 by 0.05 inch, with stamped legend, punched for use with self-locking cable tie fastener.
- B. Nonmetallic Preprinted Tags: Polyethylene tags, 0.023 inch thick, color-coded for phase and voltage level, with factory printed permanent designations; punched for use with self-locking cable tie fastener.

2.7 SIGNS

- A. Baked-Enamel Signs:
 - 1. Preprinted aluminum signs, high-intensity reflective, punched or drilled for fasteners, with colors, legend, and size required for application.
 - 2. 1/4-inch grommets in corners for mounting.

3. Nominal Size: 7 by 10 inches.
- B. Metal-Backed Butyrate Signs:
1. Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs, with 0.0396-inch galvanized-steel backing, punched and drilled for fasteners, and with colors, legend, and size required for application.
 2. 1/4-inch grommets in corners for mounting.
 3. Nominal Size: 10 by 14 inches.
- C. Laminated Acrylic or Melamine Plastic Signs:
1. Engraved legend.
 2. Thickness:
 - a. For signs up to 20 sq. in., minimum 1/16 inch thick.
 - b. For signs larger than 20 sq. in., 1/8 inch thick.
 - c. Engraved legend with black letters on white face.
 - d. Punched or drilled for mechanical fasteners with 1/4-inch grommets in corners for mounting.
 - e. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.8 CABLE TIES

- A. General-Purpose Cable Ties: Fungus inert, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.
1. Minimum Width: 3/16 inch.
 2. Tensile Strength at 73 Deg F according to ASTM D638: 12,000 psi.
 3. Temperature Range: Minus 40 to plus 185 deg F.
 4. Color: Black, except where used for color-coding.
- B. UV-Stabilized Cable Ties: Fungus inert, designed for continuous exposure to exterior sunlight, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.
1. Minimum Width: 3/16 inch.
 2. Tensile Strength at 73 Deg F according to ASTM D638: 12,000 psi.
 3. Temperature Range: Minus 40 to plus 185 deg F.
 4. Color: Black.
- C. Plenum-Rated Cable Ties: Self-extinguishing, UV stabilized, one piece, and self-locking.
1. Minimum Width: 3/16 inch.
 2. Tensile Strength at 73 Deg F according to ASTM D638: 7000 psi.
 3. UL 94 Flame Rating: 94V-0.
 4. Temperature Range: Minus 50 to plus 284 deg F.
 5. Color: Black.

2.9 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Retain paint system applicable for surface material and location (exterior or interior).

- B. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Self-Adhesive Identification Products: Before applying electrical identification products, clean substrates of substances that could impair bond, using materials and methods recommended by manufacturer of identification product.

3.2 INSTALLATION

- A. Verify and coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and operation and maintenance manual. Use consistent designations throughout Project.
- B. Install identifying devices before installing acoustical ceilings and similar concealment.
- C. Verify identity of each item before installing identification products.
- D. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and operation and maintenance manual.
- E. Apply identification devices to surfaces that require finish after completing finish work.
- F. Install signs with approved legend to facilitate proper identification, operation, and maintenance of electrical systems and connected items.
- G. System Identification for Raceways and Cables under 600 V: Identification shall completely encircle cable or conduit. Place identification of two-color markings in contact, side by side.
 - 1. Secure tight to surface of conductor, cable, or raceway.
- H. System Identification for Raceways and Cables over 600 V: Identification shall completely encircle cable or conduit. Place adjacent identification of two-color markings in contact, side by side.
 - 1. Secure tight to surface of conductor, cable, or raceway.
- I. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.
- J. Emergency Operating Instruction Signs: Install instruction signs with white legend on a red background with minimum 3/8-inch-high letters for emergency instructions at equipment used for power transfer.
- K. Elevated Components: Increase sizes of labels, signs, and letters to those appropriate for viewing from the floor.

- L. Accessible Fittings for Raceways: Identify the covers of each junction and pull box of the following systems with the wiring system legend and system voltage. System legends shall be as follows:
 - 1. "EMERGENCY POWER."
 - 2. "POWER."
 - 3. "UPS."
- M. Vinyl Wraparound Labels:
 - 1. Secure tight to surface of raceway or cable at a location with high visibility and accessibility.
 - 2. Attach labels that are not self-adhesive type with clear vinyl tape, with adhesive appropriate to the location and substrate.
- N. Snap-around Labels: Secure tight to surface at a location with high visibility and accessibility.
- O. Self-Adhesive Wraparound Labels: Secure tight to surface at a location with high visibility and accessibility.
- P. Self-Adhesive Labels:
 - 1. On each item, install unique designation label that is consistent with wiring diagrams, schedules, and operation and maintenance manual.
 - 2. Unless otherwise indicated, provide a single line of text with 1/2-inch-high letters on 1-1/2-inch-high label; where two lines of text are required, use labels 2 inches high.
- Q. Snap-around Color-Coding Bands: Secure tight to surface at a location with high visibility and accessibility.
- R. Heat-Shrink, Preprinted Tubes: Secure tight to surface at a location with high visibility and accessibility.
- S. Marker Tapes: Secure tight to surface at a location with high visibility and accessibility.
- T. Self-Adhesive Vinyl Tape: Secure tight to surface at a location with high visibility and accessibility.
 - 1. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding.
- U. Tape and Stencil: Comply with requirements in painting Sections for surface preparation and paint application.
- V. Floor Marking Tape: Apply stripes to finished surfaces following manufacturer's written instructions.
- W. Underground Line Warning Tape:
 - 1. During backfilling of trenches, install continuous underground-line warning tape directly above cable or raceway at 6 to 8 inches below finished grade. Use multiple tapes where width of multiple lines installed in a common trench or concrete envelope exceeds 16 inches overall.
 - 2. Limit use of underground-line warning tape to direct-buried cables.

3. Install underground-line warning tape for direct-buried cables and cables in raceways.
- X. Metal Tags:
1. Place in a location with high visibility and accessibility.
 2. Secure using plenum-rated cable ties.
- Y. Nonmetallic Preprinted Tags:
1. Place in a location with high visibility and accessibility.
 2. Secure using plenum-rated cable ties.
- Z. Write-on Tags:
1. Place in a location with high visibility and accessibility.
 2. Secure using plenum-rated cable ties.
- AA. Baked-Enamel Signs:
1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
 2. Unless otherwise indicated, provide a single line of text with 1/2-inch-high letters on minimum 1-1/2-inch-high sign; where two lines of text are required, use signs minimum 2 inches high.
- BB. Metal-Backed Butyrate Signs:
1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
 2. Unless otherwise indicated, provide a single line of text with 1/2-inch-high letters on 1-1/2-inch-high sign; where two lines of text are required, use labels 2 inches high.
- CC. Laminated Acrylic or Melamine Plastic Signs:
1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
 2. Unless otherwise indicated, provide a single line of text with 1/2-inch-high letters on 1-1/2-inch-high sign; where two lines of text are required, use labels 2 inches high.
- DD. Cable Ties: General purpose, for attaching tags, except as listed below:
1. Outdoors: UV-stabilized nylon.
 2. In Spaces Handling Environmental Air: Plenum rated.

3.3 IDENTIFICATION SCHEDULE

- A. Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment. Install access doors or panels to provide view of identifying devices.
- B. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, pull points, and locations of high visibility. Identify by system and circuit designation.

- C. Concealed Raceways, Duct Banks, More Than 600 V, within Buildings: Tape and stencil. Stencil legend "DANGER - CONCEALED HIGH-VOLTAGE WIRING" with 3-inch-high, black letters on 20-inch centers.
 - 1. Locate identification at changes in direction, at penetrations of walls and floors, and at 10-foot maximum intervals.
- D. Accessible Raceways, Armored and Metal-Clad Cables, More Than 600 V: Vinyl wraparound labels.
 - 1. Locate identification at changes in direction, at penetrations of walls and floors, at 10-foot maximum intervals in straight runs, and at 25-foot maximum intervals in congested areas.
- E. Accessible Raceways and Metal-Clad Cables, 600 V or Less, for Service, Feeder, and Branch Circuits, More Than 15 A and 100 V to Ground: Identify with self-adhesive raceway labels.
 - 1. Locate identification at changes in direction, at penetrations of walls and floors, at 10-foot maximum intervals in straight runs, and at 25-foot maximum intervals in congested areas.
 - 2. Label shall include circuit number and panel of origin.
- F. Accessible Fittings for Raceways and Cables within Buildings: Identify the covers of each junction and pull box of the following systems with self-adhesive labels containing the wiring system legend and system voltage. System legends shall be as follows:
 - 1. "EMERGENCY POWER."
 - 2. "POWER."
 - 3. "UPS."
- G. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use vinyl wraparound labels to identify the phase.
 - 1. Locate identification at changes in direction, at penetrations of walls and floors, at 50-foot maximum intervals in straight runs, and at 25-foot maximum intervals in congested areas.
- H. Power-Circuit Conductor Identification, More Than 600 V: For conductors in vaults, pull and junction boxes, manholes, and handholes, use nonmetallic preprinted tags colored and marked to indicate phase, and a separate tag with the circuit designation.
- I. Control-Circuit Conductor Identification: For conductors and cables in pull and junction boxes, manholes, and handholes, use self-adhesive labels with the conductor or cable designation, origin, and destination.
- J. Control-Circuit Conductor Termination Identification: For identification at terminations, provide self-adhesive labels with the conductor designation.
- K. Conductors to Be Extended in the Future: Attach write-on tags to conductors and list source.
- L. Auxiliary Electrical Systems Conductor Identification: Marker tape that is uniform and consistent with system used by manufacturer for factory-installed connections.
 - 1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.

- M. Locations of Underground Lines: Underground-line warning tape for power, lighting, communication, and control wiring and optical-fiber cable.
- N. Concealed Raceways and Duct Banks, More Than 600 V, within Buildings: Apply floor marking tape to the following finished surfaces:
 - 1. Floor surface directly above conduits running beneath and within 12 inches of a floor that is in contact with earth or is framed above unexcavated space.
 - 2. Wall surfaces directly external to raceways concealed within wall.
 - 3. Accessible surfaces of concrete envelope around raceways in vertical shafts, exposed in the building, or concealed above suspended ceilings.
- O. Workspace Indication: Apply floor marking tape to finished surfaces. Show working clearances in the direction of access to live parts. Workspace shall comply with NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.
- P. Instructional Signs: Self-adhesive labels, including the color code for grounded and ungrounded conductors.
- Q. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Self-adhesive labels.
 - 1. Apply to exterior of door, cover, or other access.
 - 2. For equipment with multiple power or control sources, apply to door or cover of equipment, including, but not limited to, the following:
 - a. Power-transfer switches.
 - b. Controls with external control power connections.
- R. Arc Flash Warning Labeling: Self-adhesive labels.
- S. Operating Instruction Signs: Self-adhesive labels.
- T. Emergency Operating Instruction Signs: Self-adhesive labels with white legend on a red background with minimum 3/8-inch-high letters for emergency instructions at equipment used for power transfer.
- U. Equipment Identification Labels:
 - 1. Indoor Equipment: Self-adhesive label.
 - 2. Outdoor Equipment: Laminated acrylic or melamine sign.
 - 3. Equipment to Be Labeled:
 - a. Panelboards: Typewritten directory of circuits in the location provided by panelboard manufacturer. Panelboard identification shall be in the form of a self-adhesive, engraved, laminated acrylic or melamine label.
 - b. Enclosures and electrical cabinets.
 - c. Access doors and panels for concealed electrical items.
 - d. Switchgear.
 - e. Switchboards.
 - f. Transformers: Label that includes tag designation indicated on Drawings for the transformer, feeder, and panelboards or equipment supplied by the secondary.
 - g. Substations.

- h. Emergency system boxes and enclosures.
- i. Motor-control centers.
- j. Enclosed switches.
- k. Enclosed circuit breakers.
- l. Enclosed controllers.
- m. Variable-speed controllers.
- n. Push-button stations.
- o. Power-transfer equipment.
- p. Contactors.
- q. Remote-controlled switches, dimmer modules, and control devices.
- r. Battery-inverter units.
- s. Battery racks.
- t. Power-generating units.
- u. Monitoring and control equipment.
- v. UPS equipment.

END OF SECTION

SECTION 26 0573.16

COORDINATION STUDIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes computer-based, overcurrent protective device coordination studies to determine overcurrent protective devices and to determine overcurrent protective device settings for selective tripping.
 - 1. Study results shall be used to determine coordination of series-rated devices.

1.2 DEFINITIONS

- A. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled. Existing to remain items shall remain functional throughout the construction period.
- B. Field Adjusting Agency: An independent electrical testing agency with full-time employees and the capability to adjust devices and conduct testing indicated and that is a member company of NETA.
- C. One-Line Diagram: A diagram that shows, by means of single lines and graphic symbols, the course of an electric circuit or system of circuits and the component devices or parts used therein.
- D. Power System Analysis Software Developer: An entity that commercially develops, maintains, and distributes computer software used for power system studies.
- E. Power System Analysis Specialist: Professional engineer in charge of performing the study and documenting recommendations, licensed in the state where Project is located.
- F. Protective Device: A device that senses when an abnormal current flow exists and then removes the affected portion of the circuit from the system.
- G. SCCR: Short-circuit current rating.
- H. Service: The conductors and equipment for delivering electric energy from the serving utility to the wiring system of the premises served.
- I. Single-Line Diagram: See "One-Line Diagram."

1.3 ACTION SUBMITTALS

- A. Product Data:
 - 1. For computer software program to be used for studies.

2. Submit the following after the approval of system protective devices submittals. Submittals shall be in digital form.
 - a. Coordination-study input data, including completed computer program input data sheets.
 - b. Study and equipment evaluation reports.
3. Overcurrent protective device coordination study report; signed, dated, and sealed by a qualified professional engineer.
 - a. Submit study report for action prior to receiving final approval of distribution equipment submittals. If formal completion of studies will cause delay in equipment manufacturing, obtain approval from Architect for preliminary submittal of sufficient study data to ensure that selection of devices and associated characteristics is satisfactory.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data:
 1. For Power System Analysis Software Developer.
 2. For Power Systems Analysis Specialist.
 3. For Field Adjusting Agency.
- B. Product Certificates: For overcurrent protective device coordination study software, certifying compliance with IEEE 399.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For overcurrent protective devices to include in emergency, operation, and maintenance manuals.
 1. The following are from the Coordination Study Report:
 - a. Final one-line diagram.
 - b. Final protective device coordination study.
 - c. Coordination study data files.
 - d. List of all protective device settings.
 - e. Time-current coordination curves.
 - f. Power system data.

1.6 QUALITY ASSURANCE

- A. Studies shall be performed using commercially developed and distributed software designed specifically for power system analysis.
- B. Software algorithms shall comply with requirements of standards and guides specified in this Section.
- C. Manual calculations are unacceptable.
- D. Power System Analysis Software Qualifications:

1. Computer program shall be designed to perform coordination studies or have a function, component, or add-on module designed to perform coordination studies.
 2. Computer program shall be developed under the charge of a licensed professional engineer who holds IEEE Computer Society's Certified Software Development Professional certification.
- E. Power Systems Analysis Specialist Qualifications: Professional engineer licensed in the state where Project is located. All elements of the study shall be performed under the direct supervision and control of this professional engineer.
- F. Field Adjusting Agency Qualifications:
1. Employer of a NETA ETT-Certified Technician Level III responsible for all field adjusting of the Work.
 2. A member company of NETA.
 3. Acceptable to authorities having jurisdiction.

PART 2 - PRODUCTS

2.1 POWER SYSTEM ANALYSIS SOFTWARE DEVELOPERS

- A. Comply with IEEE 242 and IEEE 399.
- B. Analytical features of device coordination study computer software program shall have the capability to calculate "mandatory," "very desirable," and "desirable" features as listed in IEEE 399.
- C. Computer software program shall be capable of plotting and diagramming time-current-characteristic curves as part of its output. Computer software program shall report device settings and ratings of all overcurrent protective devices and shall demonstrate selective coordination by computer-generated, time-current coordination plots.
1. Optional Features:
 - a. Arcing faults.
 - b. Simultaneous faults.
 - c. Explicit negative sequence.
 - d. Mutual coupling in zero sequence.

2.2 COORDINATION STUDY REPORT CONTENTS

- A. Executive summary of study findings.
- B. Study descriptions, purpose, basis, and scope. Include case descriptions, definition of terms, and guide for interpretation of results.
- C. One-line diagram of modeled power system, showing the following:
1. Protective device designations and ampere ratings.
 2. Conductor types, sizes, and lengths.
 3. Transformer kilovolt ampere (kVA) and voltage ratings.
 4. Motor and generator designations and kVA ratings.

5. Switchgear, switchboard, motor-control center, and panelboard designations.
6. Any revisions to electrical equipment required by the study.
7. Study Input Data: As described in "Power System Data" Article.
 - a. Short-Circuit Study Output: As specified in "Short-Circuit Study Output Reports" Paragraph in "Short-Circuit Study Report Contents" Article in Section 26 0573.13 "Short-Circuit Studies."

D. Protective Device Coordination Study:

1. Report recommended settings of protective devices, ready to be applied in the field. Use manufacturer's data sheets for recording the recommended setting of overcurrent protective devices when available.
 - a. Phase and Ground Relays:
 - 1) Device tag.
 - 2) Relay current transformer ratio and tap, time dial, and instantaneous pickup value.
 - 3) Recommendations on improved relaying systems, if applicable.
 - b. Circuit Breakers:
 - 1) Adjustable pickups and time delays (long time, short time, and ground).
 - 2) Adjustable time-current characteristic.
 - 3) Adjustable instantaneous pickup.
 - 4) Recommendations on improved trip systems, if applicable.
 - c. Fuses: Show current rating, voltage, and class.

E. Time-Current Coordination Curves: Determine settings of overcurrent protective devices to achieve selective coordination. Graphically illustrate that adequate time separation exists between devices installed in series, including power utility company's upstream devices. Prepare separate sets of curves for the switching schemes and for emergency periods where the power source is local generation. Show the following information:

1. Device tag and title, one-line diagram with legend identifying the portion of the system covered.
2. Terminate device characteristic curves at a point reflecting maximum symmetrical or asymmetrical fault current to which the device is exposed.
3. Identify the device associated with each curve by manufacturer type, function, and, if applicable, tap, time delay, and instantaneous settings recommended.
4. Plot the following listed characteristic curves, as applicable:
 - a. Power utility's overcurrent protective device.
 - b. Medium-voltage equipment overcurrent relays.
 - c. Medium- and low-voltage fuses including manufacturer's minimum melt, total clearing, tolerance, and damage bands.
 - d. Low-voltage equipment circuit-breaker trip devices, including manufacturer's tolerance bands.
 - e. Transformer full-load current, magnetizing inrush current, and ANSI through-fault protection curves.
 - f. Cables and conductors damage curves.
 - g. Ground-fault protective devices.
 - h. Motor-starting characteristics and motor damage points.

- i. Generator short-circuit decrement curve and generator damage point.
 - j. The largest feeder circuit breaker in each motor-control center and panelboard.
5. Maintain selectivity for tripping currents caused by overloads.
 6. Maintain maximum achievable selectivity for tripping currents caused by overloads on series-rated devices.
 7. Provide adequate time margins between device characteristics such that selective operation is achieved.
 8. Comments and recommendations for system improvements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine Project overcurrent protective device submittals for compliance with electrical distribution system coordination requirements and other conditions affecting performance of the Work. Devices to be coordinated are indicated on Drawings.
 1. Proceed with coordination study only after relevant equipment submittals have been assembled. Overcurrent protective devices that have not been submitted and approved prior to coordination study may not be used in study.

3.2 POWER SYSTEM DATA

- A. Obtain all data necessary for conduct of the overcurrent protective device study.
 1. Verify completeness of data supplied in one-line diagram on Drawings. Call any discrepancies to Architect's attention.
 2. For equipment included as Work of this Project, use characteristics submitted under provisions of action submittals and information submittals for this Project.
 3. For equipment that is existing to remain, obtain required electrical distribution system data by field investigation and surveys, conducted by qualified technicians and engineers. Qualifications of technicians and engineers shall be as defined by NFPA 70E.
- B. Gather and tabulate all required input data to support the coordination study. List below is a guide. Comply with recommendations in IEEE 551 for the amount of detail required to be acquired in the field. Field data gathering shall be under direct supervision and control of the engineer in charge of performing the study, and shall be by the engineer or its representative who holds NETA ETT-Certified Technician Level III or NICET Electrical Power Testing Level III certification. Data include, but are not limited to, the following:
 1. Product Data for overcurrent protective devices specified in other Sections and involved in overcurrent protective device coordination studies. Use equipment designation tags that are consistent with electrical distribution system diagrams, overcurrent protective device submittals, input and output data, and recommended device settings.
 2. Electrical power utility impedance at the service.
 3. Power sources and ties.
 4. Short-circuit current at each system bus (three phase and line to ground).
 5. Full-load current of all loads.
 6. Voltage level at each bus.
 7. For transformers, include kVA, primary and secondary voltages, connection type, impedance, X/R ratio, taps measured in percent, and phase shift.

8. For reactors, provide manufacturer and model designation, voltage rating, and impedance.
9. For circuit breakers and fuses, provide manufacturer and model designation. List type of breaker, type of trip and available range of settings, SCCR, current rating, and breaker settings.
10. Generator short-circuit current contribution data, including short-circuit reactance, rated kVA, rated voltage, and X/R ratio.
11. For relays, provide manufacturer and model designation, current transformer ratios, potential transformer ratios, and relay settings.
12. Maximum demands from service meters.
13. Busway manufacturer and model designation, current rating, impedance, lengths, size, and conductor material.
14. Motor horsepower and NEMA MG 1 code letter designation.
15. Low-voltage cable sizes, lengths, number, conductor material, and conduit material (magnetic or nonmagnetic).
16. Medium-voltage cable sizes, lengths, conductor material, cable construction, metallic shield performance parameters, and conduit material (magnetic or nonmagnetic).
17. Data sheets to supplement electrical distribution system one-line diagram, cross-referenced with tag numbers on diagram, showing the following:
 - a. Special load considerations, including starting inrush currents and frequent starting and stopping.
 - b. Transformer characteristics, including primary protective device, magnetic inrush current, and overload capability.
 - c. Motor full-load current, locked rotor current, service factor, starting time, type of start, and thermal-damage curve.
 - d. Generator thermal-damage curve.
 - e. Ratings, types, and settings of utility company's overcurrent protective devices.
 - f. Special overcurrent protective device settings or types stipulated by utility company.
 - g. Time-current-characteristic curves of devices indicated to be coordinated.
 - h. Manufacturer, frame size, interrupting rating in amperes root mean square (rms) symmetrical, ampere or current sensor rating, long-time adjustment range, short-time adjustment range, and instantaneous adjustment range for circuit breakers.
 - i. Manufacturer and type, ampere-tap adjustment range, time-delay adjustment range, instantaneous attachment adjustment range, and current transformer ratio for overcurrent relays.
 - j. Switchgear, switchboards, motor-control centers, and panelboards ampacity, and SCCR in amperes rms symmetrical.
 - k. Identify series-rated interrupting devices for a condition where the available fault current is greater than the interrupting rating of downstream equipment. Obtain device data details to allow verification that series application of these devices complies with NFPA 70 and UL 489 requirements.

3.3 COORDINATION STUDY

- A. Comply with IEEE 242 for calculating short-circuit currents and determining coordination time intervals.
- B. Comply with IEEE 399 for general study procedures.
- C. Base study on device characteristics supplied by device manufacturer.
- D. Extent of electrical power system to be studied is indicated on Drawings.

- E. Begin analysis at the service, extending down to system overcurrent protective devices as follows:
 - 1. To normal system low-voltage load buses where fault current is 10 kA or less.
 - 2. Exclude equipment rated 240 V ac or less when supplied by a single transformer rated less than 125 kVA.

- F. Study electrical distribution system from normal and alternate power sources throughout electrical distribution system for Project. Study all cases of system-switching configurations and alternate operations that could result in maximum fault conditions.

- G. Transformer Primary Overcurrent Protective Devices:
 - 1. Device shall not operate in response to the following:
 - a. Inrush current when first energized.
 - b. Self-cooled, full-load current or forced-air-cooled, full-load current, whichever is specified for that transformer.
 - c. Permissible transformer overloads according to IEEE C57.96 if required by unusual loading or emergency conditions.
 - 2. Device settings shall protect transformers according to IEEE C57.12.00, for fault currents.

- H. Motor Protection:
 - 1. Select protection for low-voltage motors according to IEEE 242 and NFPA 70.
 - 2. Select protection for motors served at voltages more than 600 V according to IEEE 620.

- I. Conductor Protection: Protect cables against damage from fault currents according to ICEA P-32-382, ICEA P-45-482, and protection recommendations in IEEE 242. Demonstrate that equipment withstands the maximum short-circuit current for a time equivalent to the tripping time of the primary relay protection or total clearing time of the fuse. To determine temperatures that damage insulation, use curves from cable manufacturers or from listed standards indicating conductor size and short-circuit current.

- J. Generator Protection: Select protection according to manufacturer's written instructions and to IEEE 242.

- K. Include the ac fault-current decay from induction motors, synchronous motors, and asynchronous generators and apply to low- and medium-voltage, three-phase ac systems. Also account for fault-current dc decrement, to address asymmetrical requirements of interrupting equipment.

- L. Calculate short-circuit momentary and interrupting duties for a three-phase bolted fault and a single line-to-ground fault at each equipment indicated on one-line diagram.
 - 1. For grounded systems, provide a bolted line-to-ground fault-current study for areas as defined for the three-phase bolted fault short-circuit study.

- M. Protective Device Evaluation:
 - 1. Evaluate equipment and protective devices and compare to short-circuit ratings.
 - 2. Adequacy of switchgear, motor-control centers, and panelboard bus bars to withstand short-circuit stresses.

3. Any application of series-rated devices shall be recertified, complying with requirements in NFPA 70.
4. Include in the report identification of any protective device applied outside its capacity.

3.4 LOAD-FLOW AND VOLTAGE-DROP STUDY

- A. Perform a load-flow and voltage-drop study to determine the steady-state loading profile of the system. Analyze power system performance two times as follows:
 1. Determine load flow and voltage drop based on full-load currents obtained in "Power System Data" Article.
 2. Determine load flow and voltage drop based on 80 percent of the design capacity of load buses.
 3. Prepare load-flow and voltage-drop analysis and report to show power system components that are overloaded, or might become overloaded; show bus voltages that are less than as prescribed by NFPA 70.

3.5 MOTOR-STARTING STUDY

- A. Perform a motor-starting study to analyze the transient effect of system's voltage profile during motor starting. Calculate significant motor-starting voltage profiles and analyze the effects of motor starting on the power system stability.
- B. Prepare the motor-starting study report, noting light flicker for limits proposed by IEEE 141, and voltage sags so as not to affect operation of other utilization equipment on system supplying the motor.

3.6 FIELD ADJUSTING

- A. Adjust relay and protective device settings according to recommended settings provided by the coordination study. Field adjustments shall be completed by the engineering service division of equipment manufacturer under the "Startup and Acceptance Testing" contract portion.
- B. Make minor modifications to equipment as required to accomplish compliance with short-circuit and protective device coordination studies.
- C. Testing and adjusting shall be by a full-time employee of the Field Adjusting Agency, who holds NETA ETT-Certified Technician Level III or NICET Electrical Power Testing Level III certification.
 1. Perform each visual and mechanical inspection and electrical test stated in NETA ATS. Certify compliance with test parameters. Perform NETA tests and inspections for all adjustable overcurrent protective devices.

3.7 DEMONSTRATION

- A. Engage Power Systems Analysis Specialist to train Owner's maintenance personnel in the following:
 1. Acquaint personnel in fundamentals of operating the power system in normal and emergency modes.

2. Hand-out and explain the coordination study objectives, study descriptions, purpose, basis, and scope. Include case descriptions, definition of terms, and guide for interpreting time-current coordination curves.
3. For Owner's maintenance staff certified as NETA ETT-Certified Technicians Level III or NICET Electrical Power Testing Level III Technicians, teach how to adjust, operate, and maintain overcurrent protective device settings.

END OF SECTION

SECTION 26 0573.19

ARC-FLASH HAZARD ANALYSIS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes a computer-based, arc-flash study to determine the arc-flash hazard distance and the incident energy to which personnel could be exposed during work on or near electrical equipment.

1.2 DEFINITIONS

- A. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.
- B. Field Adjusting Agency: An independent electrical testing agency with full-time employees and the capability to adjust devices and conduct testing indicated and that is a member company of NETA.
- C. One-Line Diagram: A diagram that shows, by means of single lines and graphic symbols, the course of an electric circuit or system of circuits and the component devices or parts used therein.
- D. Power System Analysis Software Developer: An entity that commercially develops, maintains, and distributes computer software used for power system studies.
- E. Power Systems Analysis Specialist: Professional engineer in charge of performing the study and documenting recommendations, licensed in the state where Project is located.
- F. Protective Device: A device that senses when an abnormal current flow exists and then removes the affected portion from the system.
- G. SCCR: Short-circuit current rating.
- H. Service: The conductors and equipment for delivering electric energy from the serving utility to the wiring system of the premises served.
- I. Single-Line Diagram: See "One-Line Diagram."

1.3 ACTION SUBMITTALS

- A. Product Data: For computer software program to be used for studies.
- B. Study Submittals: Submit the following submittals after the approval of system protective devices submittals. Submittals shall be in digital form:
 - 1. Arc-flash study input data, including completed computer program input data sheets.
 - 2. Arc-flash study report; signed, dated, and sealed by Power Systems Analysis Specialist.

3. Submit study report for action prior to receiving final approval of distribution equipment submittals. If formal completion of studies will cause delay in equipment manufacturing, obtain approval from Architect for preliminary submittal of sufficient study data to ensure that selection of devices and associated characteristics is satisfactory.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data:
 1. For Power Systems Analysis Software Developer.
 2. For Power System Analysis Specialist.
 3. For Field Adjusting Agency.
- B. Product Certificates: For arc-flash hazard analysis software, certifying compliance with IEEE 1584 and NFPA 70E.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data:
 1. Provide maintenance procedures in equipment manuals according to requirements in NFPA 70E.
 2. Operation and Maintenance Procedures: In addition to items specified in Section 01 7823 "Operation and Maintenance Data," provide maintenance procedures for use by Owner's personnel that comply with requirements in NFPA 70E.

1.6 QUALITY ASSURANCE

- A. Study shall be performed using commercially developed and distributed software designed specifically for power system analysis.
- B. Software algorithms shall comply with requirements of standards and guides specified in this Section.
- C. Manual calculations are unacceptable.
- D. Power System Analysis Software Qualifications: An entity that owns and markets computer software used for studies, having performed successful studies of similar magnitude on electrical distribution systems using similar devices.
 1. Computer program shall be designed to perform arc-flash analysis or have a function, component, or add-on module designed to perform arc-flash analysis.
 2. Computer program shall be developed under the charge of a licensed professional engineer who holds IEEE Computer Society's Certified Software Development Professional certification.
- E. Power Systems Analysis Specialist Qualifications: Professional engineer in charge of performing the arc-flash study, analyzing the arc flash, and documenting recommendations, licensed in the state where Project is located. All elements of the study shall be performed under the direct supervision and control of this professional engineer.

- F. Arc-Flash Study Certification: Arc-Flash Study Report shall be signed and sealed by Power Systems Analysis Specialist.
- G. Field Adjusting Agency Qualifications:
 - 1. Employer of a NETA ETT-Certified Technician Level III or NICET Electrical Power Testing Level III certification responsible for all field adjusting of the Work.
 - 2. A member company of NETA.
 - 3. Acceptable to authorities having jurisdiction.

PART 2 - PRODUCTS

2.1 COMPUTER SOFTWARE DEVELOPERS

- A. Comply with IEEE 1584 and NFPA 70E.
- B. Analytical features of device coordination study computer software program shall have the capability to calculate "mandatory," "very desirable," and "desirable" features as listed in IEEE 399.

2.2 ARC-FLASH STUDY REPORT CONTENT

- A. Executive summary of study findings.
- B. Study descriptions, purpose, basis, and scope. Include case descriptions, definition of terms, and guide for interpretation of results.
- C. One-line diagram, showing the following:
 - 1. Protective device designations and ampere ratings.
 - 2. Conductor types, sizes, and lengths.
 - 3. Transformer kilovolt ampere (kVA) and voltage ratings, including derating factors and environmental conditions.
 - 4. Motor and generator designations and kVA ratings.
 - 5. Switchgear, switchboard, motor-control center, panelboard designations, and ratings.
- D. Study Input Data: As described in "Power System Data" Article.
- E. Short-Circuit Study Output Data: As specified in "Short-Circuit Study Output Reports" Paragraph in "Short-Circuit Study Report Contents" Article in Section 26 0573.13 "Short-Circuit Studies."
- F. Protective Device Coordination Study Report Contents: As specified in "Coordination Study Report Contents" Article in Section 26 0573.16 "Coordination Studies."
- G. Arc-Flash Study Output Reports:
 - 1. Interrupting Duty Report: Three-phase and unbalanced fault calculations, showing the following for each equipment location included in the report:
 - a. Voltage.
 - b. Calculated symmetrical fault-current magnitude and angle.
 - c. Fault-point X/R ratio.

- d. No AC Decrement (NACD) ratio.
- e. Equivalent impedance.
- f. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on a symmetrical basis.
- g. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on a total basis.

H. Incident Energy and Flash Protection Boundary Calculations:

- 1. Arcing fault magnitude.
- 2. Protective device clearing time.
- 3. Duration of arc.
- 4. Arc-flash boundary.
- 5. Restricted approach boundary.
- 6. Limited approach boundary.
- 7. Working distance.
- 8. Incident energy.
- 9. Hazard risk category.
- 10. Recommendations for arc-flash energy reduction.

I. Fault study input data, case descriptions, and fault-current calculations including a definition of terms and guide for interpretation of computer printout.

2.3 ARC-FLASH WARNING LABELS

A. Comply with requirements in Section 26 0553 "Identification for Electrical Systems" for self-adhesive equipment labels. Produce a 3.5-by-5-inch self-adhesive equipment label for each work location included in the analysis.

B. Label shall have an orange header with the wording, "WARNING, ARC-FLASH HAZARD," and shall include the following information taken directly from the arc-flash hazard analysis:

- 1. Location designation.
- 2. Nominal voltage.
- 3. Protection boundaries.
 - a. Arc-flash boundary.
 - b. Restricted approach boundary.
 - c. Limited approach boundary.
- 4. Arc flash PPE category.
- 5. Required minimum arc rating of PPE in Cal/cm squared.
- 6. Available incident energy.
- 7. Working distance.
- 8. Engineering report number, revision number, and issue date.

C. Labels shall be machine printed, with no field-applied markings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine Project overcurrent protective device submittals. Proceed with arc-flash study only after relevant equipment submittals have been assembled. Overcurrent protective devices that have not been submitted and approved prior to arc-flash study may not be used in study.

3.2 ARC-FLASH HAZARD ANALYSIS

- A. Comply with NFPA 70E and its Annex D for hazard analysis study.
- B. Preparatory Studies: Perform the Short-Circuit and Protective Device Coordination studies prior to starting the Arc-Flash Hazard Analysis.
 - 1. Short-Circuit Study Output: As specified in "Short-Circuit Study Output Reports" Paragraph in "Short-Circuit Study Report Contents" Article in Section 26 0573.13 "Short-Circuit Studies."
 - 2. Coordination Study Report Contents: As specified in "Coordination Study Report Contents" Article in Section 26 0573.16 "Coordination Studies."
- C. Calculate maximum and minimum contributions of fault-current size.
 - 1. Maximum calculation shall assume a maximum contribution from the utility and shall assume motors to be operating under full-load conditions.
 - 2. Calculate arc-flash energy at 85 percent of maximum short-circuit current according to IEEE 1584 recommendations.
 - 3. Calculate arc-flash energy at 38 percent of maximum short-circuit current according to NFPA 70E recommendations.
 - 4. Calculate arc-flash energy with the utility contribution at a minimum and assume no motor contribution.
- D. Calculate the arc-flash protection boundary and incident energy at locations in electrical distribution system where personnel could perform work on energized parts.
- E. Include medium- and low-voltage equipment locations, except equipment rated 240 V ac or less fed from transformers less than 125 kVA.
- F. Calculate the limited, restricted, and prohibited approach boundaries for each location.
- G. Incident energy calculations shall consider the accumulation of energy over time when performing arc-flash calculations on buses with multiple sources. Iterative calculations shall take into account the changing current contributions, as the sources are interrupted or decremented with time. Fault contribution from motors and generators shall be decremented as follows:
 - 1. Fault contribution from induction motors shall not be considered beyond three to five cycles.
 - 2. Fault contribution from synchronous motors and generators shall be decayed to match the actual decrement of each as closely as possible (for example, contributions from permanent magnet generators will typically decay from 10 per unit to three per unit after 10 cycles).

- H. Arc-flash energy shall generally be reported for the maximum of line or load side of a circuit breaker. However, arc-flash computation shall be performed and reported for both line and load side of a circuit breaker as follows:
 - 1. When the circuit breaker is in a separate enclosure.
 - 2. When the line terminals of the circuit breaker are separate from the work location.
- I. Base arc-flash calculations on actual overcurrent protective device clearing time. Cap maximum clearing time at two seconds based on IEEE 1584, Section B.1.2.

3.3 POWER SYSTEM DATA

- A. Obtain all data necessary for conduct of the arc-flash hazard analysis.
 - 1. Verify completeness of data supplied on one-line diagram on Drawings and under "Preparatory Studies" Paragraph in "Arc-Flash Hazard Analysis" Article. Call discrepancies to Architect's attention.
 - 2. For new equipment, use characteristics from approved submittals under provisions of action submittals and information submittals for this Project.
 - 3. For existing equipment, whether or not relocated, obtain required electrical distribution system data by field investigation and surveys conducted by qualified technicians and engineers.
- B. Electrical Survey Data: Gather and tabulate the following input data to support study. Comply with recommendations in IEEE 1584 and NFPA 70E as to the amount of detail that is required to be acquired in the field. Field data gathering shall be under the direct supervision and control of the engineer in charge of performing the study, and shall be by the engineer or its representative who holds NETA ETT-Certified Technician Level III or NICET Electrical Power Testing Level III certification. Data include, but are not limited to, the following:
 - 1. Product Data for overcurrent protective devices specified in other Sections and involved in overcurrent protective device coordination studies. Use equipment designation tags that are consistent with electrical distribution system diagrams, overcurrent protective device submittals, input and output data, and recommended device settings.
 - 2. Obtain electrical power utility impedance or available short circuit current at the service.
 - 3. Power sources and ties.
 - 4. Short-circuit current at each system bus (three phase and line to ground).
 - 5. Full-load current of all loads.
 - 6. Voltage level at each bus.
 - 7. For transformers, include kVA, primary and secondary voltages, connection type, impedance, X/R ratio, taps measured in percent, and phase shift.
 - 8. For reactors, provide manufacturer and model designation, voltage rating and impedance.
 - 9. For circuit breakers and fuses, provide manufacturer and model designation. List type of breaker, type of trip and available range of settings, SCCR, current rating, and breaker settings.
 - 10. Generator short-circuit current contribution data, including short-circuit reactance, rated kVA, rated voltage, and X/R ratio.
 - 11. For relays, provide manufacturer and model designation, current transformer ratios, potential transformer ratios, and relay settings.
 - 12. Busway manufacturer and model designation, current rating, impedance, lengths, size, and conductor material.
 - 13. Motor horsepower and NEMA MG 1 code letter designation.
 - 14. Low-voltage conductor sizes, lengths, number, conductor material and conduit material (magnetic or nonmagnetic).

15. Medium-voltage conductor sizes, lengths, conductor material, conductor construction and metallic shield performance parameters, and conduit material (magnetic or nonmagnetic).

3.4 LABELING

- A. Apply one arc-flash label on the front cover of each section of the equipment for each equipment included in the study. Base arc-flash label data on highest values calculated at each location.
- B. Each piece of equipment listed below shall have an arc-flash label applied to it:
 1. Motor-control center.
 2. Low-voltage switchboard.
 3. Switchgear.
 4. Medium-voltage switch.
 5. Medium voltage transformers
 6. Low voltage transformers.
 7. Panelboard and safety switch over 250 V.
 8. Applicable panelboard and safety switch under 250 V.
 9. Control panel.
- C. Note on record Drawings the location of equipment where the personnel could be exposed to arc-flash hazard during their work.
 1. Indicate arc-flash energy.
 2. Indicate protection level required.

3.5 APPLICATION OF WARNING LABELS

- A. Install arc-flash warning labels under the direct supervision and control of Power System Analysis Specialist.

3.6 DEMONSTRATION

- A. Engage Power Systems Analysis Specialist to train Owner's maintenance personnel in potential arc-flash hazards associated with working on energized equipment and the significance of arc-flash warning labels.

END OF SECTION

SECTION 26 0923

LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Time switches.
2. Photoelectric switches.
3. Standalone daylight-harvesting switching and dimming controls.
4. Indoor occupancy and vacancy sensors.
5. Switchbox-mounted occupancy sensors.
6. Digital timer light switches.
7. High-bay occupancy sensors.
8. Extreme temperature occupancy sensors.
9. Outdoor motion sensors.
10. Lighting contactors.
11. Emergency shunt relays.

B. Related Requirements:

1. Section 26 2726 "Wiring Devices" for wall-box dimmers, non-networkable wall-switch occupancy sensors, and manual light switches.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings:

1. Show installation details for the following:
 - a. Occupancy sensors.
 - b. Vacancy sensors.
2. Interconnection diagrams showing field-installed wiring.
3. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plan(s) and elevations, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Suspended ceiling components.
2. Structural members to which equipment will be attached.
3. Items penetrating finished ceiling, including the following:

- a. Luminaires.
- b. Air outlets and inlets.
- c. Speakers.
- d. Sprinklers.
- e. Access panels.
- f. Control modules.

- B. Field quality-control reports.
- C. Sample Warranty: For manufacturer's warranties.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For each type of lighting control device to include in operation and maintenance manuals.
- B. Software and Firmware Operational Documentation:
 - 1. Software operating and upgrade manuals.
 - 2. Program Software Backup: On manufacturer's website. Provide names, versions, and website addresses for locations of installed software.
 - 3. Device address list.
 - 4. Printout of software application and graphic screens.

1.5 WARRANTY

- A. Manufacturer's Warranty: Manufacturer and Installer agree to repair or replace lighting control devices that fail(s) in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Faulty operation of lighting control software.
 - b. Faulty operation of lighting control devices.
 - 2. Warranty Period: Two year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 ELECTRONIC TIME SWITCHES

- A. Electronic Time Switches: Solid state, programmable, with alphanumeric display; complying with UL 917.
 - 1. Listed and labeled as defined in NFPA 70 and marked for intended location and application.
 - 2. Programs: Eight on-off set points on a 24-hour schedule and an annual holiday schedule that overrides the weekly operation on holidays.
 - 3. Programs: 24 channels; each channel is individually programmable with eight on-off set points on a 24-hour schedule.

4. Circuitry: Allow connection of a photoelectric relay as substitute for on-off function of a program on selected channels.
5. Astronomic Time: All channels.
6. Automatic daylight savings time changeover.
7. Battery Backup: Not less than seven days reserve, to maintain schedules and time clock.

2.2 ELECTROMECHANICAL DIAL-TIME SWITCHES

- A. Electromechanical-Dial Time Switches: Comply with UL 917.
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 2. Circuitry: Allows connection of a photoelectric relay as a substitute for the on-off function of a program.
 3. Astronomic time dial.
 4. Eight-Day Program: Uniquely programmable for each weekday and holidays.
 5. Skip-a-day mode.
 6. Wound-spring reserve carryover mechanism to keep time during power failures, minimum of 16 hours.

2.3 INDOOR OCCUPANCY AND VACANCY SENSORS

- A. General Requirements for Sensors:
1. Wall and Ceiling-mounted, solid-state indoor vacancy sensors.
 2. Dual technology.
 3. Integrated power pack.
 4. Hardwired connection to switch and lighting control system.
 5. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 6. Operation:
 - a. Occupancy Sensor: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn them off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 - b. Vacancy Sensor: Unless otherwise indicated, lights are manually turned on and sensor turns lights off when the room is unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 - c. Combination Sensor: Unless otherwise indicated, sensor shall be programmed to turn lights on when coverage area is occupied and turn them off when unoccupied, or to turn off lights that have been manually turned on; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 7. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A.
 8. Power: Line voltage.
 9. Power Pack: Dry contacts rated for 20-A LED load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Sensor has 24-V dc, 150-mA, Class 2 power source, as defined by NFPA 70.
 10. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Relay: Externally mounted through a 1/2-inch knockout in a standard electrical enclosure.

- c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 - 11. Indicator: Digital display, to show when motion is detected during testing and normal operation of sensor.
 - 12. Bypass Switch: Override the "on" function in case of sensor failure.
 - 13. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc; turn lights off when selected lighting level is present.
- B. Dual-Technology Type: Wall and Ceiling mounted; detect occupants in coverage area using PIR and ultrasonic detection methods. The particular technology or combination of technologies that control on-off functions is selectable in the field by operating controls on unit.
 - 1. Sensitivity Adjustment: Separate for each sensing technology.
 - 2. Detector Sensitivity: Detect occurrences of 6-inch-minimum movement of any portion of a human body that presents a target of not less than 36 sq. in., and detect a person of average size and weight moving not less than 12 inches in either a horizontal or a vertical manner at an approximate speed of 12 inches/s.
 - 3. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. when mounted on a 96-inch-high ceiling.
 - 4. Detection Coverage (Room, Wall Mounted): Detect occupancy anywhere within a 180-degree pattern centered on the sensor over an area of 1000 square feet when mounted 48 inches above finished floor.

2.4 SWITCHBOX-MOUNTED OCCUPANCY SENSORS

- A. General Requirements for Sensors: Automatic-wall-switch occupancy sensor with manual on-off switch, suitable for mounting in a single gang switchbox, with provisions for connection to BAS using hardwired connection.
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application, and shall comply with California Title 24 (only for projects in CA).
 - 2. Occupancy Sensor Operation: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn lights off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 - 3. Operating Ambient Conditions: Dry interior conditions, 32 to 120 deg F.
 - 4. Switch Rating: Not less than 800-VA LED load at 120 V, 1200-VA LED load at 277 V, and 800-W incandescent.

2.5 HIGH-BAY OCCUPANCY SENSORS

- A. Description: Solid-state unit. The unit is designed to operate with the lamp and ballasts indicated.
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. Operation: Turn lights on when coverage area is occupied, and to half-power when unoccupied; with a time delay for turning lights to half-power that is adjustable over a minimum range of 1 to 16 minutes.
 - 3. Continuous Lamp Monitoring: When lamps are dimmed continuously for 24 hours, automatically turn lamps on to full power for 15 minutes for every 24 hours of continuous dimming.

4. Power: Line voltage.
 5. Operating Ambient Conditions: 32 to 149 deg F.
 6. Mounting: Threaded pipe.
 7. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 8. Detector Technology: PIR.
 9. Power and dimming control from the luminaire ballast that has been modified to include the dimming capacitor.
- B. Detector Coverage: User selectable by interchangeable PIR lenses, suitable for mounting heights from 12 to 50 feet.
- C. Accessories: Obtain manufacturer's installation and maintenance kit with laser alignment tool for sensor positioning and power port connectors.

2.6 EXTREME-TEMPERATURE OCCUPANCY SENSORS

- A. Description: Ceiling-mounted, solid-state, extreme-temperature occupancy sensors with a separate power pack.
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended application in damp locations.
 2. Operation: Turn lights on when coverage area is occupied, and turn them off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 30 minutes.
 3. Operating Ambient Conditions: From minus 40 to plus 125 deg F.
 4. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A. Sensor is powered from the power pack.
 5. Power Pack: Dry contacts rated for 20-A LED load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Sensor has 24-V dc, 150-mA, Class 2 power source, as defined by NFPA 70.
 6. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Relay: Externally mounted through a 1/2-inch knockout in a standard electrical enclosure.
 - c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind cover.
 7. Bypass Switch: Override the "on" function in case of sensor failure.
 8. Automatic Light-Level Sensor: Adjustable from 2 to 10 fc; keep lighting off when selected lighting level is present.
- B. Detector Technology: PIR. Ceiling mounted; detect occupants in coverage area by their heat and movement.
1. Detector Sensitivity: Detect occurrences of 6-inch-minimum movement of any portion of a human body that presents a target of not less than 36 sq. in..
 2. Detection Coverage (Room): Detect occupancy anywhere in a circular area of 1500 sq. ft. when mounted on a 96-inch-high ceiling.
 3. Detection Coverage (High Bay): Detect occupancy within 25 feet when mounted on a 25-foot-high ceiling.

2.7 OUTDOOR MOTION SENSORS

- A. Description: Solid-state outdoor motion sensors.
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application, and shall comply with California Title 24.
 2. Dual-technology (PIR and ultrasonic) type, weatherproof. Detect occurrences of 6-inch-minimum movement of any portion of a human body that presents a target of not less than 36 sq. in.. Comply with UL 773A.
 3. Voltage: Dual voltage, 120- and 277-V type.
 4. Detector Coverage:
 - a. Standard Range: 210-degree field of view, with a minimum coverage area of 900 sq. ft..
 - b. Long Range: 180-degree field of view and 110-foot detection range.
 5. Ambient-Light Override: Concealed, field-adjustable, light-level sensor from 10 to 150 fc. The switch prevents the lights from turning on when the light level is higher than the set point of the sensor.
 6. Concealed, field-adjustable, "off" time-delay selector at up to 30 minutes.
 7. Concealed, "off" time-delay selector at 30 seconds and 5, 10, and 20 minutes.
 8. Adaptive Technology: Self-adjusting circuitry detects and memorizes usage patterns of the space and help eliminate false "off" switching.
 9. Operating Ambient Conditions: Suitable for operation in ambient temperatures ranging from minus 40 to plus 130 deg F, rated as "raintight" according to UL 773A.

2.8 LIGHTING CONTACTORS

- A. Description: Electrically operated and mechanically held, combination-type lighting contactors with nonfused disconnect, complying with NEMA ICS 2 and UL 508.
1. Current Rating for Switching: Listing or rating consistent with type of load served, including tungsten filament, inductive, and high-inrush ballast (ballast with 15 percent or less THD of normal load current).
 2. Fault Current Withstand Rating: Equal to or exceeding the available fault current at the point of installation.
 3. Enclosure: Comply with NEMA 250.
 4. Provide with control and pilot devices as indicated on Drawings, matching the NEMA type specified for the enclosure.

2.9 EMERGENCY SHUNT RELAY

- A. Description: NC, electrically held relay, arranged for wiring in parallel with manual or automatic switching contacts; complying with UL 924.
1. Coil Rating: 120 V.

2.10 CONDUCTORS AND CABLES

- A. Power Wiring to Supply Side of Remote-Control Power Sources: Not smaller than No. 12 AWG. Comply with requirements in Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables."

- B. Classes 2 and 3 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 18 AWG. Comply with requirements in Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables."
- C. Class 1 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 14 AWG. Comply with requirements in Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine lighting control devices before installation. Reject lighting control devices that are wet, moisture damaged, or mold damaged.
- B. Examine walls and ceilings for suitable conditions where lighting control devices will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 SENSOR INSTALLATION

- A. Comply with NECA 1.
- B. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, fire-suppression systems, and partition assemblies.
- C. Install and aim sensors in locations to achieve not less than 90 percent coverage of areas indicated. Do not exceed coverage limits specified in manufacturer's written instructions.

3.3 CONTACTOR INSTALLATION

- A. Comply with NECA 1.
- B. Mount electrically held lighting contactors with elastomeric isolator pads to eliminate structure-borne vibration unless contactors are installed in an enclosure with factory-installed vibration isolators.

3.4 WIRING INSTALLATION

- A. Comply with NECA 1.
- B. Wiring Method: Comply with Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size is 1/2 inch.
- C. Wiring within Enclosures: Comply with NECA 1. Separate power-limited and nonpower-limited conductors according to conductor manufacturer's written instructions.

- D. Size conductors according to lighting control device manufacturer's written instructions unless otherwise indicated.
- E. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.

3.5 IDENTIFICATION

- A. Identify components and power and control wiring according to Section 26 0553 "Identification for Electrical Systems."
 - 1. Identify controlled circuits in lighting contactors.
 - 2. Identify circuits or luminaires controlled by photoelectric and occupancy sensors at each sensor.
- B. Label time switches and contactors with a unique designation.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to evaluate lighting control devices and perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Operational Test: After installing time switches and sensors, and after electrical circuitry has been energized, start units to confirm proper unit operation.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Lighting control devices will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports.

3.7 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting lighting control devices to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.
 - 1. For occupancy and motion sensors, verify operation at outer limits of detector range. Set time delay to suit Owner's operations.
 - 2. For daylighting controls, adjust set points and deadband controls to suit Owner's operations.
 - 3. Align high-bay occupancy sensors using manufacturer's laser aiming tool.

3.8 SOFTWARE SERVICE AGREEMENT

- A. Technical Support: Beginning at Substantial Completion, service agreement shall include software support for two years.
- B. Upgrade Service: At Substantial Completion, update software to latest version. Install and program software upgrades that become available within two years from date of Substantial Completion. Upgrading software shall include operating system and new or revised licenses for using software.
 - 1. Upgrade Notice: At least 30 days to allow Owner to schedule and access the system and to upgrade computer equipment if necessary.

3.9 DEMONSTRATION

- A. Coordinate demonstration of products specified in this Section with demonstration requirements for low-voltage, programmable lighting control systems specified in Section 26 0943.16 "Addressable-Luminaire Lighting Controls" and Section 26 0943.23 "Relay-Based Lighting Controls."
- B. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain lighting control devices.

END OF SECTION

SECTION 26 0943.13

DIGITAL-NETWORK LIGHTING CONTROLS

PART 1 - GENERAL

1.1 SUMMARY

1.1 Section Includes:

1. Networked Central Lighting Control systems. Systems are composed of:
 - a. Network integrated power switching systems.
 - b. Network integrated dimming systems.
 - c. Standalone power switching and dimming systems.
 - d. DALI-compliant network integrated lighting controller.
 - e. Automation control processors.
 - f. Sensors
 - g. User Interfaces:
 - 1) Keypad
 - 2) Touch screen
 - 3) Virtual touch screen
2. System Functions and Sequences

1.2 Related Requirements:

1. Section 26 2726 Wiring Devices
2. Section 26 5119 LED Interior Lighting

1.3 REFERENCES

1.4 Definitions

1. Control: Effecting a change in state by one PC program onto a microprocessor or device.
2. Scene: Predetermined light level of a single fixture or group of fixtures.
3. DALI: Digital addressable lighting interface.
4. RS-485: A serial network protocol complying with TIA-485-A.
5. UTP: Unshielded twisted pair.

1.5 Reference Standards

1. California Energy Commission (CEC):
2. CEC CCR Title 24, Part 6: California Energy Efficiency Standards for Residential and Nonresidential Buildings, California's Appliance Energy Efficiency program: Listed for lighting control devices.
3. National Fire Protection Association (NFPA):
4. NFPA 70 - National Electrical Code.

5. Underwriters Laboratories (UL)
 - a. UL 508 – Industrial Control Equipment.
 - b. UL924 – Emergency Lighting and power Equipment.
 - c. UL1008 – Transfer Switch Equipment.

1.6 Requirements

A. Coordination

1. Contractor shall place daylight and occupancy sensors per plans to achieve optimal performance. Proper placement shall be coordinated with others in order to avoid interference with prescribed lighting levels.
2. Contractor shall provide luminaries and lamps that are compatible with the lighting control system to be installed.
3. Contractor shall locate touch screen and keypad stations as per plans.
4. Contractor shall notify engineer of record of any conflicts or deviations from the contract documents to obtain direction prior to proceeding with work.

1.7 SYSTEM DESCRIPTION

1.8 Web Accessible, network connected, lighting control system utilizing preset control software, central signal microprocessor, lighting control panel including integrated branch circuit protection, and power switching modules and relays, Dimming Modules, Sensors and User Interfaces.

1.9 System Components: System includes the following components:

1. Keypad controls.
2. Touch screen controls.
3. Window treatment controls.
4. Remote occupancy sensors.
5. Lighting load shedding.
6. Timed room lighting.
7. Daylight compensating lighting controls.
8. Communication interface to building automation system gateway/interface.

1.10 SUBMITTALS

1.11 Product Data: For each type of product required for complete network lighting control system, demonstrating compliance with requirements.

1.12 Shop Drawings: Indicated the following:

1. Schematic diagram showing complete network lighting control system and accessories.
2. Circuits and emergency circuits with capacity and phase, control zones, load type and voltage per circuit.

1.13 CLOSEOUT SUBMITTALS

1.14 Operating and maintenance manuals.

1.15 QUALITY ASSURANCE

1.16 Manufacturer Qualification: Manufacturer of network lighting controls with minimum [five] years record of satisfactory manufacturing and support of components comparable to basis of design system.

1.17 Source Requirements: Provide Network Lighting System through a single source from a single manufacturer.

1.18 Manufacturer Qualifications: Approved manufacturer of network lighting controls listed in this Section with minimum five years record of satisfactory manufacturing and support of components comparable to basis of design system.

1. Approval of Comparable Products: Submit the following in accordance with project substitution requirements, within time allowed for substitution review:
 - a. Product data, including certified independent test data indicating compliance with requirements.
 - b. Samples of each component.
 - c. Sample submittal from similar project.
 - d. Project references: Minimum of 5 installations not less than 5 years old, with Owner and Architect contact information.
 - e. Sample warranty.
2. Substitutions following award of contract are not allowed except as stipulated in Division 01 General Requirements.

B. Approved manufacturers must comply with separate requirements of Submittals Article.

1.19 Electrical Components, Devices, and Accessories: UL listed and labeled per NFPA 70.

1.20 California Appliance Efficiency Listing: Provide products that comply with provisions of CEC CCR Title 24, Part 6.

1.21 COORDINATION

1.22 Coordinate integrated lighting and dimming controls with systems and components specified in the following sections:

1. Division 26 Section "Panelboards".
2. Division 26 Section "Wiring Devices".
3. Division 26 Section "Lighting Control Devices".
4. Division 26 Section "LED Interior Lighting".

1.23 PROJECT CONDITIONS

1.24 Environmental Conditions Range:

1. Temperature: 32 – 104 deg F (0 - 40 deg C).
2. Relative Humidity: 10 – 90 percent, noncondensing.

1.25 WARRANTY

1.26 Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of modular dimming controls system the fail in materials or workmanship within the specified warranty period following substantial completion.

1.27 Warranty Period: Commercial lighting dimmers and switches, sensors, keypads, lighting enclosures, terminal blocks, power supplies, thermostats, and control processors, when dedicated for use as part of a commercial lighting control system: 5 year warranty

1.28 Manufacturer's Extended Support Service: Extended telephone support: Unlimited period.

PART 2 EQUIPMENT

2.1 WIRED NETWORKED DEVICES

A. Wired Networked Load Controllers

1. Switched and 0-10V, ELV, MLV, 2 WIRE, 3 WIRE, DALI, DMX dimming
2. keypad control, occupancy sensing, and daylight harvesting integration
3. Real-time energy monitoring
4. Seamless integration with AV systems
5. Programmable astronomical time clock for scheduled events
6. Preloaded program for quick setup
7. Local controls for setup, testing and verification
8. Local and remote override capability
9. Optional handheld remote

10. Non-volatile power failure memory

B. Wired Networked Interfaces

1. Occupancy

- a. Dual-technology [passive infrared] motion detection
 - b. 360 degree coverage pattern
 - c. Built-in ambient light recognition
 - d. External photosensor input
 - e. Grace Occupancy feature
2. Photocell exterior
- a. Measures true color temperature and intensity of any lighting source
 - b. Enables indoor lighting to be regulated to match actual natural sunlight outdoors
 - c. IP67 rated for rooftop and other outdoor installations
 - d. Self-heating to prevent snow and ice buildup
 - e. Reports correlated color temperature (CCT) and illuminance (lux) consistent with CIE 1931
 - f. Reports RGB (Red, Green, Blue) and HSV (Hue, Saturation, Value) to recreate the detected color
 - g. Lifetime-calibrated with no drift over time or temperature
3. Photocell Interior
- a. Open or closed loop sensors
 - b. Measures the light level from a natural daylight source
 - c. 60 degree field of view
4. Keypads
- a. Field configurable combinations of 2 to 8 pushbuttons
 - b. "Split" buttons for "up/down" and "on/off" functions
 - c. "Button Events" enable tap, double-tap, and press and hold functionality
 - d. Customizable backlit button engraving
 - e. White LED feedback indicators
 - f. Built-in LED blinking and bar graph logic
 - g. Auto-dimmable backlight and LED intensity
 - h. Ambient light sensor
 - i. Dual digital/analog input ports for external sensors
5. Partition Sensor
- a. Adjustable infrared beam for high accuracy
 - b. infrared (IR) beam to sense the position of movable partitions within a space.

C. Wired Networked Graphic Wall Stations

- 1. Capacitive touch screen display and backlit soft touch capacitive buttons
- 2. Voice recognition capability
- 3. H.264 or MJPEG streaming video display
- 4. Built in microphone, speakers, and 5 MP H.264 IP camera
- 5. Built-in web browsing

6. Enterprise grade security
7. Web or cloud based configuration

D. Wired Networked Auxiliary Input / Output (I/O) Devices

1. 1-8 Versiport I/O ports
2. Interface for 3rd-party sensors, detectors, contact closures, and alarms
3. Fully programmable functionality

E. Wired Sensor Integration Device

1. Works with occupancy sensors, photocells, partition sensors, and 3rd party devices
2. Includes 2 independent sensing inputs
3. supports contact-closure, DC logic, and 0-10V analog signals
4. allows fully-programmable operation

PART 3 - EXECUTION

3.1 FIXTURE TESTING

- A. Contractor shall provide lighting control factory test reports for each fixture specified on this project
- B. Test report shall include
 1. Confirmation of compatibility with control device
 2. Dimming Range
 3. Performance notations

3.2 PLUG LOAD CONTROL

- A. Plug load controls as shown on the contract drawing shall be part of the lighting control system.
- B. Plug loads shall operate in occupancy mode (Auto-on, Auto-off).

3.3 ENGRAVING

- A. Keypad buttons shall be factory engraved using laser technology
- B. Initial shipment of keypads shall be factory engraved per the sequence of operations specified herein and shown on the contract documents
- C. Custom keypad engravings shall be provided as part of the close out procedures.

3.4 SYSTEM FUNCTIONS AND SEQUENCES

A. The system shall be capable of the following lighting control functions:

1. Scene Creation: Store levels of selected fixture circuits in preset groups.
2. Scene Recall: recall previous stored scenes.
3. All zones off
4. Raise/lower level of all zones
5. Password entry for touchscreen access
6. Room/Zone selection
7. Raise/lower room shades
8. Schedule events to be automatically recalled

3.5 USER INTERFACE CONTROL FUNCTIONS

A. The keypad interface shall be capable of the following system control functions:

1. Scene Recall
2. Raise/Lower
3. Off

B. Touchscreen and Virtual touch screen interfaces shall be capable of the following system control functions:

1. Password Entry
2. Multiple levels
3. Room/Zone selection
4. Scene Recall
5. Raise/Lower
6. Shade Control
7. Timeclock Events
8. Customer logo and color scheme

C. Optional control sequences for advanced control:

1. Occupancy adjustments
2. Sensor Timeout
3. Control logic (occupancy or vacancy)
4. Lighting Scenes
5. Individual zone control override
6. Timeclock adjustments
7. Modify timeclock activation schedule
8. Select/unselect pre-programmed timeclock events
9. Display all timeclock events
10. Daylight Harvesting Adjustments

11. Low end trim
12. Response time
13. Zone control
14. Scene Recall
15. Fade time
16. Color scene recall

3.6 TIME CLOCK EVENTS

- A. The lighting control system shall have astronomical time clocked events. 6-time clock events shall be provided.
- B. End user shall have the option to create additional time clock events via touch screen or XPANEL interfaces.

3.7 INSTALLATION

- A. Prior to installation, examine work area to verify measurements, and that commencing installation complies with manufacturer's requirements.
- B. Comply with requirements of Division 26 Sections "Common Work Results for Electrical."
- C. Do not install network power controls until space is enclosed, HVAC systems are running, and overhead and wet work in space are complete.
- D. Install network power switching controls in accordance with manufacturer's instructions.
- E. Grounding: Provide electrical grounding in accordance with NFPA 70.

3.8 MANUFACTURER SUPPORTED SERVICES

A. Pre-wire

1. Manufacturer trained and authorized personnel shall provide on-site visit during the rough-in stage of the installation. At this time wiring topologies and terminations shall be reviewed with the Contractor.

B. Startup

1. Provide manufacturer's certified system startup and adjustment.
2. Switch each load on and off with manual line test feature of the power switching module before installing processors.
3. Perform operational testing to verify compliance with Specifications. Adjust as required.

C. Tuning

1. Within 3 months of the date of Substantial Completion provide onsite service to adjust the system to account for actual occupied conditions.

D. Training

1. Within 30 days, Factory authorized service representative to instruct owner's staff to adjust, operate and maintain network power switching systems; and provide instruction using the system software.
2. Demonstration: Schedule demonstration with Owner.

3. Training: Train Owner's personnel to operate, maintain, and program network power switching systems.
4. Furnish set of approved submittals, and record drawings of actual installation for Owner's personnel in attendance at training session.

END OF SECTION

SECTION 26 2200

LOW-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes: Distribution and buck-boost, dry-type transformers rated 600 V and less, with capacities up to 1500 kVA.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type and size of transformer.
 - 2. Include rated nameplate data, capacities, weights, dimensions, minimum clearances, installed devices and features, and performance for each type and size of transformer.
- B. Shop Drawings:
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment.
 - 3. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Seismic Qualification Certificates: For transformers, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- B. Qualification Data: For testing agency.
- C. Source quality-control reports.

- D. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For transformers to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Accredited by NETA.
 - 1. Testing Agency's Field Supervisor: Certified by NETA to supervise on-site testing.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Temporary Heating: Apply temporary heat according to manufacturer's written instructions within the enclosure of each ventilated-type unit, throughout periods during which equipment is not energized and when transformer is not in a space that is continuously under normal control of temperature and humidity.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain each transformer type from single source from single manufacturer.

2.2 GENERAL TRANSFORMER REQUIREMENTS

- A. Description: Factory-assembled and -tested, air-cooled units for 60-Hz service.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Transformers Rated 15 kVA and Larger: Comply with NEMA TP 1 energy-efficiency levels as verified by testing according to NEMA TP 2.
- D. Cores: Electrical grade, non-aging silicon steel with high permeability and low hysteresis losses.
- E. Coils: Continuous windings without splices except for taps.
 - 1. Internal Coil Connections: Brazed or pressure type.
 - 2. Coil Material: Copper.
- F. Encapsulation: Transformers smaller than 30 kVA shall have core and coils completely resin encapsulated.
- G. Shipping Restraints: Paint or otherwise color code bolts, wedges, blocks, and other restraints that are to be removed after installation and before energizing. Use fluorescent colors that are easily identifiable inside the transformer enclosure.

2.3 DISTRIBUTION TRANSFORMERS

- A. Comply with NFPA 70, and list and label as complying with UL 1561.
- B. Provide transformers that are constructed to withstand seismic forces specified in Section 26 0548.16 "Seismic Controls for Electrical Systems."
- C. Cores: One leg per phase.
- D. Enclosure: Ventilated.
 - 1. NEMA 250, Type 3R: Core and coil shall be encapsulated within resin compound utilizing a vacuum pressure impregnation process to seal out moisture and air.
 - 2. KVA Ratings: Based on convection cooling only and not relying on auxiliary fans.
- E. Transformer Enclosure Finish: Comply with NEMA 250.
 - 1. Finish Color: Gray.
- F. Taps for Transformers 3 kVA and Smaller: One 5 percent tap above normal full capacity.
- G. Taps for Transformers 7.5 to 24 kVA: One 5 percent tap above and one 5 percent tap below normal full capacity.
- H. Taps for Transformers 25 kVA and Larger: Two 2.5 percent taps above and four 2.5 percent taps below normal full capacity.
- I. Insulation Class, Smaller than 30 kVA: 185 deg C, UL-component-recognized insulation system with a maximum of 115-deg C rise above 40-deg C ambient temperature.
- J. Insulation Class, 30 kVA and Larger: 220 deg C, UL-component-recognized insulation system with a maximum of 150-deg C rise above 40-deg C ambient temperature.
- K. K-Factor Rating: Transformers indicated to be K-factor rated shall comply with UL 1561 requirements for nonsinusoidal load current-handling capability to the degree defined by designated K-factor. Transformers serving gaming loads, heavy computer loads, or other heavy electronics loads, shall have a k-factor rating of 6 minimum.
 - 1. Unit shall not overheat when carrying full-load current with harmonic distortion corresponding to designated K-factor.
 - 2. Indicate value of K-factor on transformer nameplate.
 - 3. Unit shall meet requirements of NEMA TP 1 when tested according to NEMA TP 2 with a K-factor equal to one.
- L. Electrostatic Shielding: Each winding shall have an independent, single, full-width copper electrostatic shield arranged to minimize interwinding capacitance.
 - 1. Arrange coil leads and terminal strips to minimize capacitive coupling between input and output terminals.
 - 2. Include special terminal for grounding the shield.
- M. Neutral: Rated 200 percent of full load current for K-factor rated transformers.
- N. Wall Brackets: Wall brackets fabricated from design drawings signed and sealed by a licensed structural engineer.

- O. Fungus Proofing: Permanent fungicidal treatment for coil and core.

2.4 BUCK-BOOST TRANSFORMERS

- A. Description: Self-cooled, two-winding dry type, rated for continuous duty and with wiring terminals suitable for connection as autotransformer. Transformers shall be listed and labeled as complying with UL 506 or UL 1561.
 - 1. Standard impedance at 60Hz: 2 percent to 5 percent (up to 10 kVA), 4 percent to 6.5 percent (above 10 kVA).
 - 2. Nameplate Rating: Linear load, 60Hz.
 - 3. Insulation Class: 220 deg C system.
 - 4. Temperature Rise: 150 deg C.
 - 5. Core Construction: Electrical grade, non-aging silicon steel with high permeability and low hysteresis losses.
 - 6. Coil Conductors: Continuous copper windings, with terminations brazed, welded, or bolted.
 - 7. Coil Impregnation: Vacuum impregnated with polyester resin.
 - 8. Sound Level: Not exceeding values listed above for distribution transformers.
 - 9. Enclosure: Ventilated, NEMA 250, Type 3R.
 - 10. Terminations: Transformer coils shall terminate in mounting pads. Mounting lugs shall be provided on all units up to and including 270 A ratings.
 - 11. Antivibration pads or isolators shall be used between the transformer core and coil and the enclosure.
 - 12. Ground core and coil assembly to enclosure with a flexible copper grounding strap or equivalent.
 - 13. Mounting:
 - a. Ventilated Units up to 750 lb: Suitable for wall, floor, or ceiling mounting (drip plate required).
 - b. Ventilated Units over 750 lb: Suitable for floor mounting only.
 - c. Encapsulated Units up to 285 lb: Suitable for wall or floor mounting.
 - d. Encapsulated Units over 285 lb: Suitable for floor mounting only.
- B. Enclosure: Ventilated, NEMA 250, Type 3R.
 - 1. Finish Color: Gray.

2.5 IDENTIFICATION DEVICES

- A. Nameplates: Engraved, laminated-plastic or metal nameplate for each transformer, mounted with corrosion-resistant screws. Nameplates and label products are specified in Section 26 0553 "Identification for Electrical Systems."

2.6 SOURCE QUALITY CONTROL

- A. Test and inspect transformers according to IEEE C57.12.01 and IEEE C57.12.91.
 - 1. Resistance measurements of all windings at the rated voltage connections and at all tap connections.
 - 2. Ratio tests at the rated voltage connections and at all tap connections.
 - 3. Phase relation and polarity tests at the rated voltage connections.

4. No load losses, and excitation current and rated voltage at the rated voltage connections.
5. Impedance and load losses at rated current and rated frequency at the rated voltage connections.
6. Applied and induced tensile tests.
7. Regulation and efficiency at rated load and voltage.
8. Insulation Resistance Tests:
 - a. High-voltage to ground.
 - b. Low-voltage to ground.
 - c. High-voltage to low-voltage.
9. Temperature tests.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions for compliance with enclosure- and ambient-temperature requirements for each transformer.
- B. Verify that field measurements are as needed to maintain working clearances required by NFPA 70 and manufacturer's written instructions.
- C. Examine walls, floors, roofs, and concrete bases for suitable mounting conditions where transformers will be installed.
- D. Verify that ground connections are in place and requirements in Section 26 0526 "Grounding and Bonding for Electrical Systems" have been met. Maximum ground resistance shall be 5 ohms at location of transformer.
- E. Environment: Enclosures shall be rated for the environment in which they are located. Covers for NEMA 250, Type 4X enclosures shall not cause accessibility problems.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install wall-mounted transformers level and plumb with wall brackets fabricated from design drawings signed and sealed by a licensed structural engineer.
 1. Coordinate installation of wall-mounted and structure-hanging supports with actual transformer provided.
 2. Brace wall-mounted transformers as specified in Section 26 0548.16 "Seismic Controls for Electrical Systems."
- B. Install transformers level and plumb on a concrete base with vibration-dampening supports. Locate transformers away from corners and not parallel to adjacent wall surface.
- C. Construct concrete bases according to Section 03 3000 "Cast-in-Place Concrete" or Section 03 3053 "Miscellaneous Cast-in-Place Concrete" and anchor floor-mounted transformers according to manufacturer's written instructions and requirements in Section 26 0529 "Hangers and Supports for Electrical Systems."

1. Coordinate size and location of concrete bases with actual transformer provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified with concrete.
- D. Secure transformer to concrete base according to manufacturer's written instructions.
- E. Secure covers to enclosure and tighten all bolts to manufacturer-recommended torques to reduce noise generation.
- F. Remove shipping bolts, blocking, and wedges.

3.3 CONNECTIONS

- A. Ground equipment according to Section 26 0526 "Grounding and Bonding for Electrical Systems."
- B. Connect wiring according to Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables."
- C. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.
- D. Provide flexible connections at all conduit and conductor terminations and supports to eliminate sound and vibration transmission to the building structure.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 1. Perform each visual and mechanical inspection and electrical test stated in NETA ATS for dry-type, air-cooled, low-voltage transformers. Certify compliance with test parameters.
- D. Remove and replace units that do not pass tests or inspections and retest as specified above.
- E. Infrared Scanning: Two months after Substantial Completion, perform an infrared scan of transformer connections.
 1. Use an infrared-scanning device designed to measure temperature or detect significant deviations from normal values. Provide documentation of device calibration.
 2. Perform two follow-up infrared scans of transformers, one at four months and the other at 11 months after Substantial Completion.
 3. Prepare a certified report identifying transformer checked and describing results of scanning. Include notation of deficiencies detected, remedial action taken, and scanning observations after remedial action.
- F. Test Labeling: On completion of satisfactory testing of each unit, attach a dated and signed "Satisfactory Test" label to tested component.

3.5 ADJUSTING

- A. Record transformer secondary voltage at each unit for at least 48 hours of typical occupancy period. Adjust transformer taps to provide optimum voltage conditions at secondary terminals. Optimum is defined as not exceeding nameplate voltage plus 5 percent and not being lower than nameplate voltage minus 3 percent at maximum load conditions. Submit recording and tap settings as test results.
- B. Connect buck-boost transformers to provide nameplate voltage of equipment being served, plus or minus 5 percent, at secondary terminals.
- C. Output Settings Report: Prepare a written report recording output voltages and tap settings.

3.6 CLEANING

- A. Vacuum dirt and debris; do not use compressed air to assist in cleaning.

END OF SECTION

SECTION 26 2413

SWITCHBOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Service and distribution switchboards rated 600 V and less.
 - 2. Surge protection devices.
 - 3. Disconnecting and overcurrent protective devices.
 - 4. Instrumentation.
 - 5. Control power.
 - 6. Accessory components and features.
 - 7. Identification.
 - 8. Mimic bus.

1.3 RELATED SECTIONS

- A. Section 26 0574 "Overcurrent Protective Device Arc-Flash Study" for arc-flash study and arc-flash label requirements.

1.4 ACTION SUBMITTALS

- A. Product Data: For each switchboard, overcurrent protective device, surge protection device, ground-fault protector, accessory, and component.
 - 1. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
- B. Shop Drawings: For each switchboard and related equipment.
 - 1. Include dimensioned plans, elevations, sections, and details, including required clearances and service space around equipment. Show tabulations of installed devices, equipment features, and ratings.
 - 2. Detail enclosure types for types other than NEMA 250, Type 1.
 - 3. Detail bus configuration, current, and voltage ratings.
 - 4. Detail short-circuit current rating of switchboards and overcurrent protective devices.
 - 5. Detail utility company's metering provisions with indication of approval by utility company.
 - 6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.

7. Include time-current coordination curves for each type and rating of overcurrent protective device included in switchboards. Submit on translucent log-log graft paper; include selectable ranges for each type of overcurrent protective device.
 8. Include diagram and details of proposed mimic bus.
 9. Include schematic and wiring diagrams for power, signal, and control wiring.
- C. Samples: Representative portion of mimic bus with specified material and finish, for color selection.
- D. Delegated Design Submittal:
1. For arc-flash hazard study.
 2. For arc-flash labels.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Seismic Qualification Data: Certificates, for switchboards, overcurrent protective devices, accessories, and components, from manufacturer.
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Field Quality-Control Reports:
1. Test procedures used.
 2. Test results that comply with requirements.
 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For switchboards and components to include in emergency, operation, and maintenance manuals.
1. In addition to items specified in Section 01 7823 "Operation and Maintenance Data," include the following:
 - a. Routine maintenance requirements for switchboards and all installed components.
 - b. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
 - c. Time-current coordination curves for each type and rating of overcurrent protective device included in switchboards. Submit on translucent log-log graft paper; include selectable ranges for each type of overcurrent protective device.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Potential Transformer Fuses: Equal to 10 percent of quantity installed for each size and type but no fewer than two of each size and type.
 - 2. Control-Power Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than two of each size and type.
 - 3. Fuses and Fusible Devices for Fused Circuit Breakers: Equal to 10 percent of quantity installed for each size and type but no fewer than three of each size and type.
 - 4. Fuses for Fused Switches: Equal to 10 percent of quantity installed for each size and type but no fewer than three of each size and type.
 - 5. Fuses for Fused Power-Circuit Devices: Equal to 10 percent of quantity installed for each size and type but no fewer than three of each size and type.
 - 6. Indicating Lights: Equal to 10 percent of quantity installed for each size and type but no less than one of each size and type.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications: An employer of workers qualified as defined in NEMA PB 2.1 and trained in electrical safety as required by NFPA 70E.
- B. Testing Agency Qualifications: Member company of NETA or an NRTL.
 - 1. Testing Agency's Field Supervisor: Certified by NETA to supervise on-site testing.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Deliver switchboards in sections or lengths that can be moved past obstructions in delivery path.
- B. Remove loose packing and flammable materials from inside switchboards and install temporary electric heating (250 W per section) to prevent condensation.
- C. Handle and prepare switchboards for installation according to NECA 400.

1.10 FIELD CONDITIONS

- A. Installation Pathway: Remove and replace access fencing, doors, lift-out panels, and structures to provide pathway for moving switchboards into place.
- B. Environmental Limitations:
 - 1. Do not deliver or install switchboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above switchboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
 - 2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Not exceeding 104 deg F.

b. Altitude: Not exceeding 6600 feet.

C. Unusual Service Conditions: NEMA PB 2, as follows:

1. Ambient temperatures within limits specified.
2. Altitude not exceeding 6600 feet.

D. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:

1. Notify Architect no fewer than seven days in advance of proposed interruption of electric service.
2. Indicate method of providing temporary electric service.
3. Do not proceed with interruption of electric service without Owner's written permission.
4. Comply with NFPA 70E.

1.11 COORDINATION

- A. Coordinate layout and installation of switchboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified with concrete.

1.12 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace switchboard enclosures, buswork, overcurrent protective devices, accessories, and factory installed interconnection wiring that fail in materials or workmanship within specified warranty period.
 1. Warranty Period: Three years from date of Substantial Completion.
- B. Manufacturer's Warranty: Manufacturer's agrees to repair or replace surge protection devices that fail in materials or workmanship within specified warranty period.
 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Switchboards shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation. Shake-table testing shall comply with ICC-ES AC156.
2. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

2.2 SWITCHBOARDS

- A. Source Limitations: Obtain switchboards, overcurrent protective devices, components, and accessories from single source from single manufacturer.
- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for switchboards including clearances between switchboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Comply with NEMA PB 2.
- E. Comply with NFPA 70.
- F. Comply with UL 891.
- G. Front-Connected, Front-Accessible Switchboards:
 1. Main Devices: Fixed, individually mounted.
 2. Branch Devices: Panel mounted.
 3. Sections front and rear aligned.
- H. Front- and Side-Accessible Switchboards:
 1. Main Devices: Fixed, individually mounted.
 2. Branch Devices: Panel mounted.
 3. Section Alignment: Front aligned.
- I. Front- and Rear-Accessible Switchboards:
 1. Main Devices: Fixed, individually mounted.
 2. Branch Devices: Panel and fixed, individually mounted.
 3. Sections front and rear aligned.
- J. Nominal System Voltage: As indicated on the plans.
- K. Main-Bus Continuous: As indicated on the plans.
- L. Seismic Requirements: Fabricate and test switchboards according to IEEE 344 to withstand seismic forces defined in Section 26 0548.16 "Seismic Controls for Electrical Systems."
 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation. Shake-table testing shall comply with ICC-ES AC156.

- a. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
 - b. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

- M. Indoor Enclosures: Steel, NEMA 250, Type 1.

- N. Enclosure Finish for Indoor Units: Factory-applied finish in manufacturer's standard gray finish over a rust-inhibiting primer on treated metal surface.

- O. Outdoor Enclosures: Type 3R.
 - 1. Finish: Factory-applied finish in manufacturer's standard color; undersurfaces treated with corrosion-resistant undercoating.
 - 2. Enclosure: Flat roof; bolt-on rear covers rear hinged doors for each section, with provisions for padlocking.
 - 3. Doors: Personnel door at each end of aisle, minimum width of 30 inches; opening outwards; with panic hardware and provisions for padlocking. At least one door shall be sized to permit the largest single switchboard section to pass through without disassembling doors, hinges, or switchboard section.
 - 4. Accessories: LED luminaires, ceiling mounted; wired to a three-way light switch at each end of aisle; ground-fault circuit interrupter (GFCI) duplex receptacle; emergency battery pack luminaire installed on wall of aisle midway between personnel doors.
 - 5. Walk-in Aisle Heating and Ventilating:
 - a. Factory-installed electric unit heater(s), wall or ceiling mounted, with integral thermostat and disconnect and with capacities to maintain switchboard interior temperature of 40 deg F with outside design temperature of 0 deg F.
 - b. Factory-installed exhaust fan with capacities to maintain switchboard interior temperature of 100 deg F with outside design temperature of 90 deg F.
 - c. Ventilating openings complete with replaceable fiberglass air filters.
 - d. Thermostat: Single stage; wired to control heat and exhaust fan.

- P. Barriers: Between adjacent switchboard sections.

- Q. Insulation and isolation for main bus of main section and main and vertical buses of feeder sections.

- R. Service Entrance Rating: Switchboards intended for use as service entrance equipment shall contain from one to six service disconnecting means with overcurrent protection, a neutral bus with disconnecting link, a grounding electrode conductor terminal, and a main bonding jumper.

- S. Utility Metering Compartment: Barrier compartment and section complying with utility company's requirements; hinged sealable door; buses provisioned for mounting utility company's current transformers and potential transformers or potential taps as required by utility company. If separate vertical section is required for utility metering, match and align with basic switchboard. Provide service entrance label and necessary applicable service entrance features.

- T. Bus Transition and Incoming Pull Sections: Matched and aligned with basic switchboard.

- U. Removable, Hinged Rear Doors and Compartment Covers: Secured by standard bolts, for access to rear interior of switchboard.

- V. Hinged Front Panels: Allow access to circuit breaker, metering, accessory, and blank compartments.

- W. Pull Box on Top of Switchboard:
 - 1. Adequate ventilation to maintain temperature in pull box within same limits as switchboard.
 - 2. Set back from front to clear circuit-breaker removal mechanism.
 - 3. Removable covers shall form top, front, and sides. Top covers at rear shall be easily removable for drilling and cutting.
 - 4. Bottom shall be insulating, fire-resistive material with separate holes for cable drops into switchboard.
 - 5. Cable supports shall be arranged to facilitate cabling and adequate to support cables indicated, including those for future installation.

- X. Buses and Connections: Three phase, four wire unless otherwise indicated.
 - 1. Provide phase bus arrangement A, B, C from front to back, top to bottom, and left to right when viewed from the front of the switchboard.
 - 2. Phase- and Neutral-Bus Material: Hard-drawn copper of 98 percent conductivity, silver-plated.
 - 3. Copper feeder circuit-breaker line connections.
 - 4. Load Terminals: Insulated, rigidly braced, runback bus extensions, of same material as through buses, equipped with mechanical connectors for outgoing circuit conductors. Provide load terminals for future circuit-breaker positions at full-ampere rating of circuit-breaker position.
 - 5. Ground Bus: 1/4-by-2-inch- hard-drawn copper of 98 percent conductivity, equipped with mechanical connectors for feeder and branch-circuit ground conductors.
 - 6. Main-Phase Buses and Equipment-Ground Buses: Uniform capacity for entire length of switchboard's main and distribution sections. Provide for future extensions from both ends.
 - 7. Disconnect Links:
 - a. Isolate neutral bus from incoming neutral conductors.
 - b. Bond neutral bus to equipment-ground bus for switchboards utilized as service equipment or separately derived systems.
 - 8. Neutral Buses: 100 percent of the ampacity of phase buses unless otherwise indicated, equipped with mechanical connectors for outgoing circuit neutral cables. Brace bus extensions for busway feeder neutral bus.
 - 9. Isolation Barrier Access Provisions: Permit checking of bus-bolt tightness.

- Y. Future Devices: Equip compartments with mounting brackets, supports, bus connections, and appurtenances at full rating of circuit-breaker compartment.

- Z. Bus-Bar Insulation: Factory-applied, flame-retardant, tape wrapping of individual bus bars or flame-retardant, spray-applied insulation. Minimum insulation temperature rating of 105 deg C.

- AA. Fungus Proofing: Permanent fungicidal treatment for overcurrent protective devices and other components including instruments and instrument transformers.

- BB. Switchboard shall be fully rated.

2.3 SURGE PROTECTION DEVICES

- A. SPDs: Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 1449, Type 1.
- B. Features and Accessories:
 - 1. Integral disconnect switch.
 - 2. Internal thermal protection that disconnects the SPD before damaging internal suppressor components.
 - 3. Indicator light display for protection status.
 - 4. Surge counter.
- C. Peak Surge Current Rating: The minimum single-pulse surge current withstand rating per phase shall not be less than 200 kA. The peak surge current rating shall be the arithmetic sum of the ratings of the individual MOVs in a given mode.
- D. Protection modes and UL 1449 VPR for grounded wye circuits with 480Y/277 V or 208Y/120 V, three-phase, four-wire circuits shall not exceed the following:
 - 1. Line to Neutral: 1200 V for 480Y/277 V or 700 V for 208Y/120 V.
 - 2. Line to Ground: 1200 V for 480Y/277 V or 1200 V for 208Y/120 V.
 - 3. Line to Line: 2000 V for 480Y/277 V or 1000 V for 208Y/120 V.
- E. Protection modes and UL 1449 VPR for 240/120 V, single-phase, three-wire circuits shall not exceed the following:
 - 1. Line to Neutral: 700 V.
 - 2. Line to Ground: 1000 V.
 - 3. Line to Line: 1000 V.
- F. SCCR: Equal or exceed 200 kA.
- G. Nominal Rating: 20 kA.

2.4 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. Molded-Case Circuit Breaker (MCCB): Comply with UL 489, with interrupting capacity to meet available fault currents.
 - 1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
 - 2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
 - 3. Electronic trip circuit breakers with rms sensing; field-replaceable rating plug or field-replaceable electronic trip; and the following field-adjustable settings:
 - a. Instantaneous trip.
 - b. Long- and short-time pickup levels.
 - c. Long and short time adjustments.
 - d. Ground-fault pickup level, time delay, and I^2t response.

4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
 5. Integrally Fused Circuit Breakers: Thermal-magnetic trip element with integral limiter-style fuse listed for use with circuit breaker; trip activation on fuse opening or on opening of fuse compartment door.
 6. GFCI Circuit Breakers: Single- and double-pole configurations with Class A ground-fault protection (6-mA trip).
 7. Ground-Fault Equipment Protection (GFEP) Circuit Breakers: Class B ground-fault protection (30-mA trip).
 8. MCCB Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.
 - b. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor material.
 - c. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge (HID) lighting circuits.
 - d. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 - e. Zone-Selective Interlocking: Integral with electronic trip unit; for interlocking ground-fault protection function.
 - f. Shunt Trip: 120-V trip coil energized from separate circuit, set to trip at 75 percent of rated voltage.
 - g. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.
 - h. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
- B. Insulated-Case Circuit Breaker (ICCB): 100 percent rated, sealed, insulated-case power circuit breaker with interrupting capacity rating to meet available fault current.
1. Fixed circuit-breaker mounting.
 2. Two-step, stored-energy closing.
 3. Full-function, microprocessor-based trip units with interchangeable rating plug, trip indicators, and the following field-adjustable settings:
 - a. Instantaneous trip.
 - b. Time adjustments for long- and short-time pickup.
 - c. Ground-fault pickup level, time delay, and I^2t response.
 4. Zone-Selective Interlocking: Integral with electronic trip unit; for interlocking ground-fault protection function.
 5. Remote trip indication and control.
 6. Communication Capability: Web enabled integral Ethernet communication module and embedded Web server with factory-configured Web pages (HTML file format). Provide functions and features compatible with power monitoring and control system specified in Section 26 0913 "Electrical Power Monitoring and Control."
 7. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
- C. Bolted-Pressure Contact Switch: Operating mechanism uses rotary-mechanical-bolting action to produce and maintain high clamping pressure on the switch blade after it engages the stationary contacts.
1. Main-Contact Interrupting Capability: Minimum of 12 times the switch current rating.
 2. Operating Mechanism: Manual handle operation to close switch; stores energy in mechanism for opening and closing.

- a. Electrical Trip: Operation of lever or push-button trip switch, or trip signal from ground-fault relay or remote-control device, causes switch to open.
 - b. Mechanical Trip: Operation of mechanical lever, push button, or other device causes switch to open.
- 3. Auxiliary Switches: Factory installed, SPDT, with leads connected to terminal block, and including one set more than quantity required for functional performance indicated.
 - 4. Service-Rated Switches: Labeled for use as service equipment.
 - 5. Ground-Fault Relay: Comply with UL 1053; self-powered type with mechanical ground-fault indicator, test function, tripping relay with internal memory, and three-phase current transformer/sensor.
 - a. Configuration: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 - b. Internal Memory: Integrates the cumulative value of intermittent arcing ground-fault currents and uses the effect to initiate tripping.
 - c. No-Trip Relay Test: Permits ground-fault simulation test without tripping switch.
 - d. Test Control: Simulates ground fault to test relay and switch (or relay only if "no-trip" mode is selected).
 - 6. Open-Fuse Trip Device: Arranged to trip switch open if a phase fuse opens.
- D. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.
 - E. Fuses are specified in Section 26 2813 "Fuses."

2.5 CONTROL POWER

- A. Control Circuits: 120-V ac, supplied through secondary disconnecting devices from control-power transformer.
- B. Control Circuits: 120-V ac, supplied from remote branch circuit.
- C. Electrically Interlocked Main and Tie Circuit Breakers: Two control-power transformers in separate compartments, with interlocking relays, connected to the primary side of each control-power transformer at the line side of the associated main circuit breaker. 120-V secondaries connected through automatic transfer relays to ensure a fail-safe automatic transfer scheme.
- D. Control-Power Fuses: Primary and secondary fuses for current-limiting and overload protection of transformer and fuses for protection of control circuits.
- E. Control Wiring: Factory installed, with bundling, lacing, and protection included. Provide flexible conductors for No. 8 AWG and smaller, for conductors across hinges, and for conductors for interconnections between shipping units.

2.6 ACCESSORY COMPONENTS AND FEATURES

- A. Portable Test Set: For testing functions of solid-state trip devices without removing from switchboard. Include relay and meter test plugs suitable for testing switchboard meters and switchboard class relays.
- B. Spare-Fuse Cabinet: Suitably identified, wall-mounted, lockable, compartmented steel box or cabinet. Arrange for wall mounting.

- C. Mounting Accessories: For anchors, mounting channels, bolts, washers, and other mounting accessories, comply with requirements in Section 26 0548.16 "Seismic Controls for Electrical Systems" or manufacturer's instructions.

2.7 IDENTIFICATION

- A. Mimic Bus: Continuously integrated mimic bus factory applied to front of switchboard. Arrange in single-line diagram format, using symbols and letter designations consistent with final mimic-bus diagram.
- B. Coordinate mimic-bus segments with devices in switchboard sections to which they are applied. Produce a concise visual presentation of principal switchboard components and connections.
- C. Service Equipment Label: NRTL labeled for use as service equipment for switchboards with one or more service disconnecting and overcurrent protective devices.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Receive, inspect, handle, and store switchboards according to NECA 400.
 - 1. Lift or move panelboards with spreader bars and manufacturer-supplied lifting straps following manufacturer's instructions.
 - 2. Use rollers, slings, or other manufacturer-approved methods if lifting straps are not furnished.
 - 3. Protect from moisture, dust, dirt, and debris during storage and installation.
 - 4. Install temporary heating during storage per manufacturer's instructions.
- B. Examine switchboards before installation. Reject switchboards that are moisture damaged or physically damaged.
- C. Examine elements and surfaces to receive switchboards for compliance with installation tolerances and other conditions affecting performance of the Work or that affect the performance of the equipment.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install switchboards and accessories according to NECA 400.
- B. Equipment Mounting: Install switchboards on concrete base, 4-inch nominal thickness. Comply with requirements for concrete base specified in Section 03 3000 "Cast-in-Place Concrete."
 - 1. Install conduits entering underneath the switchboard, entering under the vertical section where the conductors will terminate. Install with couplings flush with the concrete base. Extend 2 inches above concrete base after switchboard is anchored in place.
 - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.

3. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 4. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 5. Install anchor bolts to elevations required for proper attachment to switchboards.
 6. Anchor switchboard to building structure at the top of the switchboard if required or recommended by the manufacturer.
- C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, straps and brackets, and temporary blocking of moving parts from switchboard units and components.
 - D. Comply with mounting and anchoring requirements specified in Section 26 0548.16 "Seismic Controls for Electrical Systems."
 - E. Operating Instructions: Frame and mount the printed basic operating instructions for switchboards, including control and key interlocking sequences and emergency procedures. Fabricate frame of finished wood or metal and cover instructions with clear acrylic plastic. Mount on front of switchboards.
 - F. Install filler plates in unused spaces of panel-mounted sections.
 - G. Install overcurrent protective devices, surge protection devices, and instrumentation.
 1. Set field-adjustable switches and circuit-breaker trip ranges.
 - H. Install spare-fuse cabinet.
 - I. Comply with NECA 1.

3.3 CONNECTIONS

- A. Bond conduits entering underneath the switchboard to the equipment ground bus with a bonding conductor sized per NFPA 70.
- B. Support and secure conductors within the switchboard according to NFPA 70.
- C. Extend insulated equipment grounding cable to busway ground connection and support cable at intervals in vertical run.

3.4 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with requirements for identification specified in Section 26 0553 "Identification for Electrical Systems."
- B. Switchboard Nameplates: Label each switchboard compartment with a nameplate complying with requirements for identification specified in Section 26 0553 "Identification for Electrical Systems."
- C. Device Nameplates: Label each disconnecting and overcurrent protective device and each meter and control device mounted in compartment doors with a nameplate complying with requirements for identification specified in Section 26 0553 "Identification for Electrical Systems."

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform the following tests and inspections:
 - 1. Acceptance Testing:
 - a. Test insulation resistance for each switchboard bus, component, connecting supply, feeder, and control circuit. Open control and metering circuits within the switchboard, and remove neutral connection to surge protection and other electronic devices prior to insulation test. Reconnect after test.
 - b. Test continuity of each circuit.
 - 2. Test ground-fault protection of equipment for service equipment per NFPA 70.
 - 3. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 4. Correct malfunctioning units on-site where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 - 5. Perform the following infrared scan tests and inspections, and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each switchboard. Remove front and rear panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each switchboard 11 months after date of Substantial Completion.
 - c. Instruments and Equipment:
 - 1) Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - 6. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Switchboard will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports, including a certified report that identifies switchboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.6 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges as specified in Section 26 0573 "Overcurrent Protective Device Coordination Study."

3.7 PROTECTION

- A. Temporary Heating: Apply temporary heat, to maintain temperature according to manufacturer's written instructions, until switchboard is ready to be energized and placed into service.

3.8 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain switchboards, overcurrent protective devices, instrumentation, and accessories, and to use and reprogram microprocessor-based trip, monitoring, and communication units.

END OF SECTION

SECTION 26 2416

PANELBOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Distribution panelboards.
 - 2. Lighting and appliance branch-circuit panelboards.
 - 3. Load centers.
 - 4. Electronic-grade panelboards.

1.3 DEFINITIONS

- A. ATS: Acceptance testing specification.
- B. GFCI: Ground-fault circuit interrupter.
- C. GFEP: Ground-fault equipment protection.
- D. HID: High-intensity discharge.
- E. MCCB: Molded-case circuit breaker.
- F. SPD: Surge protective device.
- G. VPR: Voltage protection rating.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of panelboard.
 - 1. Include materials, switching and overcurrent protective devices, SPDs, accessories, and components indicated.
 - 2. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each panelboard and related equipment.
 - 1. Include dimensioned plans, elevations, sections, and details.

2. Show tabulations of installed devices with nameplates, conductor termination sizes, equipment features, and ratings.
3. Detail enclosure types including mounting and anchorage, environmental protection, knockouts, corner treatments, covers and doors, gaskets, hinges, and locks.
4. Detail bus configuration, current, and voltage ratings.
5. Short-circuit current rating of panelboards and overcurrent protective devices.
6. Include evidence of NRTL listing for SPD as installed in panelboard.
7. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
8. Include wiring diagrams for power, signal, and control wiring.
9. Key interlock scheme drawing and sequence of operations.
10. Include time-current coordination curves for each type and rating of overcurrent protective device included in panelboards. Submit on translucent log-log graft paper; include selectable ranges for each type of overcurrent protective device. Include an Internet link for electronic access to downloadable PDF of the coordination curves.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing agency.
- B. Panelboard Schedules: For installation in panelboards. Submit final versions after load balancing.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For panelboards and components to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 01 7823 "Operation and Maintenance Data," include the following:
 1. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
 2. Time-current curves, including selectable ranges for each type of overcurrent protective device that allows adjustments.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Keys: Two spares for each type of panelboard cabinet lock.
 2. Circuit Breakers Including GFCI and GFEP Types: Two spares for each panelboard.
 3. Fuses for Fused Switches: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
 4. Fuses for Fused Power-Circuit Devices: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.

1.8 QUALITY ASSURANCE

- A. Manufacturer Qualifications: ISO 9001 or 9002 certified.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Remove loose packing and flammable materials from inside panelboards; install temporary electric heating (250 W per panelboard) to prevent condensation.
- B. Handle and prepare panelboards for installation according to NECA 407.

1.10 FIELD CONDITIONS

- A. Environmental Limitations:
 - 1. Do not deliver or install panelboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above panelboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
 - 2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Not exceeding minus 22 deg F to plus 104 deg F.
 - b. Altitude: Not exceeding 6600 feet.
- B. Service Conditions: NEMA PB 1, usual service conditions, as follows:
 - 1. Ambient temperatures within limits specified.
 - 2. Altitude not exceeding 6600 feet.
- C. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
 - 1. Notify Architect no fewer than two days in advance of proposed interruption of electric service.
 - 2. Do not proceed with interruption of electric service without Owner's written permission.
 - 3. Comply with NFPA 70E.

1.11 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace panelboards that fail in materials or workmanship within specified warranty period.
 - 1. Panelboard Warranty Period: 18 months from date of Substantial Completion.
- B. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace SPD that fails in materials or workmanship within specified warranty period.
 - 1. SPD Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PANELBOARDS AND LOAD CENTERS COMMON REQUIREMENTS

- A. Fabricate and test panelboards according to IEEE 344 to withstand seismic forces defined in Section 26 0548.16 "Seismic Controls for Electrical Systems."
- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Comply with NEMA PB 1.
- E. Comply with NFPA 70.
- F. Enclosures: Flush and Surface-mounted, dead-front cabinets.
 - 1. Rated for environmental conditions at installed location.
 - a. Indoor Dry and Clean Locations: NEMA 250, Type 1.
 - b. Outdoor Locations: NEMA 250, Type 3R.
 - c. Kitchen and Wash-Down Areas: NEMA 250, Type 4X, stainless steel.
 - d. Other Wet or Damp Indoor Locations: NEMA 250, Type 4.
 - e. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.
 - 2. Height: 84 inches maximum.
 - 3. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions; for flush-mounted fronts, overlap box. Trims shall cover all live parts and shall have no exposed hardware.
 - 4. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover. Trims shall cover all live parts and shall have no exposed hardware.
 - 5. Skirt for Surface-Mounted Panelboards: Same gage and finish as panelboard front with flanges for attachment to panelboard, wall, and ceiling or floor.
 - 6. Gutter Extension and Barrier: Same gage and finish as panelboard enclosure; integral with enclosure body. Arrange to isolate individual panel sections.
 - 7. Finishes:
 - a. Panels and Trim: Steel and galvanized steel, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
 - b. Back Boxes: Same finish as panels and trim.
 - c. Fungus Proofing: Permanent fungicidal treatment for overcurrent protective devices and other components.
- G. Incoming Mains:
 - 1. Location: Convertible between top and bottom.
 - 2. Main Breaker: Main lug interiors up to 400 amperes shall be field convertible to main breaker.

- H. Phase, Neutral, and Ground Buses:
 - 1. Material: Hard-drawn copper, 98 percent conductivity.
 - a. Plating shall run entire length of bus.
 - b. Bus shall be fully rated the entire length.
 - 2. Interiors shall be factory assembled into a unit. Replacing switching and protective devices shall not disturb adjacent units or require removing the main bus connectors.
 - 3. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
 - 4. Isolated Ground Bus: Adequate for branch-circuit isolated ground conductors; insulated from box.
 - 5. Full-Sized Neutral: Equipped with full-capacity bonding strap for service entrance applications. Mount electrically isolated from enclosure. Do not mount neutral bus in gutter.
 - 6. Extra-Capacity Neutral Bus: Neutral bus rated 200 percent of phase bus and listed and labeled by an NRTL acceptable to authority having jurisdiction, as suitable for nonlinear loads in electronic-grade panelboards and others designated on Drawings. Connectors shall be sized for double-sized or parallel conductors as indicated on Drawings. Do not mount neutral bus in gutter.
 - 7. Split Bus: Vertical buses divided into individual vertical sections.
- I. Conductor Connectors: Suitable for use with conductor material and sizes.
 - 1. Material: Hard-drawn copper, 98 percent conductivity.
 - 2. Terminations shall allow use of 75 deg C rated conductors without derating.
 - 3. Size: Lugs suitable for indicated conductor sizes, with additional gutter space, if required, for larger conductors.
 - 4. Main and Neutral Lugs: Compression type, with a lug on the neutral bar for each pole in the panelboard.
 - 5. Ground Lugs and Bus-Configured Terminators: Mechanical type, with a lug on the bar for each pole in the panelboard.
 - 6. Feed-Through Lugs: Mechanical type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
 - 7. Subfeed (Double) Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
 - 8. Gutter-Tap Lugs: Mechanical type suitable for use with conductor material and with matching insulating covers. Locate at same end of bus as incoming lugs or main device.
 - 9. Extra-Capacity Neutral Lugs: Rated 200 percent of phase lugs mounted on extra-capacity neutral bus.
- J. NRTL Label: Panelboards or load centers shall be labeled by an NRTL acceptable to authority having jurisdiction for use as service equipment with one or more main service disconnecting and overcurrent protective devices. Panelboards or load centers shall have meter enclosures, wiring, connections, and other provisions for utility metering. Coordinate with utility company for exact requirements.
- K. Future Devices: Panelboards or load centers shall have mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.
 - 1. Percentage of Future Space Capacity: 20 percent.
- L. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals. Assembly listed by an NRTL for 100 percent interrupting capacity.

1. Panelboards and overcurrent protective devices rated 240 V or less shall have short-circuit ratings as shown on Drawings, but not less than 10,000 A rms symmetrical.
2. Panelboards and overcurrent protective devices rated above 240 V and less than 600 V shall have short-circuit ratings as shown on Drawings, but not less than 14,000 A rms symmetrical.

2.2 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Panelboards shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
- B. Surge Suppression: Factory installed as an integral part of indicated panelboards, complying with UL 1449 SPD Type 1.

2.3 POWER PANELBOARDS

- A. Panelboards: NEMA PB 1, distribution type.
- B. Doors: Secured with vault-type latch with tumbler lock; keyed alike.
 1. For doors more than 36 inches high, provide two latches, keyed alike.
- C. Mains: Circuit breaker.
- D. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes 125 A and Smaller: Bolt-on circuit breakers.
- E. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes Larger Than 125 A: Bolt-on circuit breakers.
- F. Branch Overcurrent Protective Devices: Fused switches.

2.4 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

- A. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.
- B. Mains: Circuit breaker.
- C. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.
- D. Doors: Concealed hinges; secured with flush latch with tumbler lock; keyed alike.
- E. Doors: Door-in-door construction with concealed hinges; secured with multipoint latch with tumbler lock; keyed alike. Outer door shall permit full access to the panel interior. Inner door shall permit access to breaker operating handles and labeling, but current carrying terminals and bus shall remain concealed.

2.5 LOAD CENTERS

- A. Load Centers: Comply with UL 67.
- B. Mains: Circuit breaker.
- C. Branch Overcurrent Protective Devices: Plug-in circuit breakers, replaceable without disturbing adjacent units.
- D. Doors: Concealed hinges secured with flush latch with tumbler lock; keyed alike.
- E. Conductor Connectors: Mechanical type for main, neutral, and ground lugs and buses.

2.6 PANELBOARDS SERVING GAMES AND DATA CENTER LOADS

- A. Panelboards: NEMA PB 1; with factory-installed, integral SPD; labeled by an NRTL for compliance with UL 67 and UL 1449 after installing SPD.
- B. Doors: Secured with vault-type latch with tumbler lock; keyed alike.
- C. Main Overcurrent Protective Devices: Bolt-on thermal-magnetic circuit breakers.
- D. Branch Overcurrent Protective Devices: Bolt-on thermal-magnetic circuit breakers.
- E. SPD.
 - 1. Peak Surge Current Rating: The minimum single-pulse surge current withstand rating per phase shall not be less than 100 kA. The peak surge current rating shall be the arithmetic sum of the ratings of the individual MOVs in a given mode.
 - 2. Protection modes and UL 1449 VPR for grounded wye circuits with 480Y/277 V or 208Y/120 V, three-phase, four-wire circuits shall not exceed the following:
 - a. Line to Neutral: 1200 V for 480Y/277 V or 700 V for 208Y/120 V.
 - b. Line to Ground: 1200 V for 480Y/277 V or 700 V for 208Y/120 V.
 - c. Neutral to Ground: 1200 V for 480Y/277 or V 700 V for 208Y/120 V.
 - d. Line to Line: 2000 V for 480Y/277 V or 1200 V for 208Y/120 V.
 - 3. Protection modes and UL 1449 VPR for 240/120-V, single-phase, three-wire circuits shall not exceed the following:
 - a. Line to Neutral: 700 V.
 - b. Line to Ground: 700 V.
 - c. Neutral to Ground: 700 V.
 - d. Line to Line: 1200 V.
 - 4. SCCR: Equal to the SCCR of the panelboard in which installed or exceed 100 kA.
 - 5. Nominal Rating: 20 kA.
- F. Buses:
 - 1. Copper phase and neutral buses; 200 percent capacity neutral bus and lugs.
 - 2. Copper equipment and isolated ground buses.

2.7 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. MCCB: Comply with UL 489, with interrupting capacity to meet available fault currents.
1. Thermal-Magnetic Circuit Breakers:
 - a. Inverse time-current element for low-level overloads.
 - b. Instantaneous magnetic trip element for short circuits.
 - c. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
 2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
 3. Electronic Trip Circuit Breakers:
 - a. RMS sensing.
 - b. Field-replaceable rating plug or electronic trip.
 - c. Digital display of settings, trip targets, and indicated metering displays.
 - d. Multi-button keypad to access programmable functions and monitored data.
 - e. Ten-event, trip-history log. Each trip event shall be recorded with type, phase, and magnitude of fault that caused the trip.
 - f. Integral test jack for connection to portable test set or laptop computer.
 - g. Field-Adjustable Settings:
 - 1) Instantaneous trip.
 - 2) Long- and short-time pickup levels.
 - 3) Long and short time adjustments.
 - 4) Ground-fault pickup level, time delay, and I squared T response.
 4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
 5. GFCI Circuit Breakers: Single- and double-pole configurations with Class A ground-fault protection (6-mA trip).
 6. GFEP Circuit Breakers: Class B ground-fault protection (30-mA trip).
 7. Arc-Fault Circuit Interrupter Circuit Breakers: Comply with UL 1699; 120/240-V, single-pole configuration.
 8. Subfeed Circuit Breakers: Vertically mounted.
 9. MCCB Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.
 - b. Breaker handle indicates tripped status.
 - c. UL listed for reverse connection without restrictive line or load ratings.
 - d. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.
 - e. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and HID lighting circuits.
 - f. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 - g. Shunt Trip: 120-V trip coil energized from separate circuit, set to trip at 75 percent of rated voltage.
 - h. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage with field-adjustable 0.1- to 0.6-second time delay.
 - i. Rating Plugs: Three-pole breakers with ampere ratings greater than 150 amperes shall have interchangeable rating plugs or electronic adjustable trip units.
 - j. Alarm Switch: Single-pole, normally open contact that actuates only when circuit breaker trips.

- k. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
 - l. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in on or off position.
 - m. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.
- B. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.
 - 1. Fuses and Spare-Fuse Cabinet: Comply with requirements specified in Section 26 2813 "Fuses."
 - 2. Fused Switch Features and Accessories:
 - a. Standard ampere ratings and number of poles.
 - b. Mechanical cover interlock with a manual interlock override, to prevent the opening of the cover when the switch is in the on position. The interlock shall prevent the switch from being turned on with the cover open. The operating handle shall have lock-off means with provisions for three padlocks.

2.8 IDENTIFICATION

- A. Panelboard Label: Manufacturer's name and trademark, voltage, amperage, number of phases, and number of poles shall be located on the interior of the panelboard door.
- B. Breaker Labels: Faceplate shall list current rating, UL and IEC certification standards, and AIC rating.
- C. Circuit Directory: Directory card inside panelboard door, mounted in transparent card holder.
 - 1. Circuit directory shall identify specific purpose with detail sufficient to distinguish it from all other circuits.
- D. Circuit Directory: Computer-generated circuit directory mounted inside panelboard door with transparent plastic protective cover.
 - 1. Circuit directory shall identify specific purpose with detail sufficient to distinguish it from all other circuits.

2.9 ACCESSORY COMPONENTS AND FEATURES

- A. Accessory Set: Include tools and miscellaneous items required for overcurrent protective device test, inspection, maintenance, and operation.
- B. Portable Test Set: For testing functions of solid-state trip devices without removing from panelboard. Include relay and meter test plugs suitable for testing panelboard meters and switchboard class relays.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify actual conditions with field measurements prior to ordering panelboards to verify that equipment fits in allocated space in, and comply with, minimum required clearances specified in NFPA 70.
- B. Receive, inspect, handle, and store panelboards according to NECA 407.
- C. Examine panelboards before installation. Reject panelboards that are damaged, rusted, or have been subjected to water saturation.
- D. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Comply with NECA 1.
- C. Install panelboards and accessories according to NECA 407.
- D. Equipment Mounting:
 - 1. Install panelboards on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 03 3000 "Cast-in-Place Concrete."
 - 2. Attach panelboard to the vertical finished or structural surface behind the panelboard.
 - 3. Comply with requirements for seismic control devices specified in Section 26 0548.16 "Seismic Controls for Electrical Systems."
- E. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from panelboards.
- F. Comply with mounting and anchoring requirements specified in Section 26 0548.16 "Seismic Controls for Electrical Systems."
- G. Mount top of trim 90 inches above finished floor unless otherwise indicated.
- H. Mount panelboard cabinet plumb and rigid without distortion of box.
- I. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.

- J. Mount surface-mounted panelboards to steel slotted supports 5/8 inch in depth. Orient steel slotted supports vertically.
- K. Install overcurrent protective devices and controllers not already factory installed.
 - 1. Set field-adjustable, circuit-breaker trip ranges.
 - 2. Tighten bolted connections and circuit breaker connections using calibrated torque wrench or torque screwdriver per manufacturer's written instructions.
- L. Make grounding connections and bond neutral for services and separately derived systems to ground. Make connections to grounding electrodes, separate grounds for isolated ground bars, and connections to separate ground bars.
- M. Install filler plates in unused spaces.
- N. Stub four 1-inch empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in the future. Stub four 1-inch empty conduits into raised floor space or below slab not on grade.
- O. Arrange conductors in gutters into groups and bundle and wrap with wire ties after completing load balancing.
- P. Mount spare fuse cabinet in accessible location.

3.3 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; install warning signs complying with requirements in Section 26 0553 "Identification for Electrical Systems."
- B. Create a directory to indicate installed circuit loads after balancing panelboard loads; incorporate Owner's final room designations. Obtain approval before installing. Handwritten directories are not acceptable. Install directory inside panelboard door.
- C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Section 26 0553 "Identification for Electrical Systems."
- D. Device Nameplates: Label each branch circuit device in power panelboards with a nameplate complying with requirements for identification specified in Section 26 0553 "Identification for Electrical Systems."
- E. Install warning signs complying with requirements in Section 26 0553 "Identification for Electrical Systems" identifying source of remote circuit.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

C. Acceptance Testing Preparation:

1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.

D. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test for low-voltage air circuit breakers and low-voltage surge arrestors stated in NETA ATS, Paragraph 7.6 Circuit Breakers. Perform optional tests. Certify compliance with test parameters.
2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
3. Perform the following infrared scan tests and inspections and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each panelboard. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each panelboard 11 months after date of Substantial Completion.
 - c. Instruments and Equipment:
 - 1) Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.

E. Panelboards will be considered defective if they do not pass tests and inspections.

F. Prepare test and inspection reports, including a certified report that identifies panelboards included and that describes scanning results, with comparisons of the two scans. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.5 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges as specified in Section 26 0573 "Overcurrent Protective Device Coordination Study."
- C. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes. Prior to making circuit changes to achieve load balancing, inform Architect of effect on phase color coding.
 1. Measure loads during period of normal facility operations.
 2. Perform circuit changes to achieve load balancing outside normal facility operation schedule or at times directed by the Architect. Avoid disrupting services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
 3. After changing circuits to achieve load balancing, recheck loads during normal facility operations. Record load readings before and after changing circuits to achieve load balancing.
 4. Tolerance: Maximum difference between phase loads, within a panelboard, shall not exceed 20 percent.

3.6 PROTECTION

- A. Temporary Heating: Prior to energizing panelboards, apply temporary heat to maintain temperature according to manufacturer's written instructions.

END OF SECTION

SECTION 26 2713

ELECTRICITY METERING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes work to accommodate utility company revenue meters, and Owner's electricity meters used to manage the electrical power system.

1.3 DEFINITIONS

- A. KY or KYZ Pulse: Term used by the metering industry to describe a method of measuring consumption of electricity (kWh) that is based on a relay opening and closing in response to the rotation of the disk in the meter. Electronic meters generate pulses electronically.

1.4 ACTION SUBMITTALS

- A. Product Data:
 - 1. For each type of meter.
 - 2. For metering infrastructure components.
- B. Shop Drawings: For electricity-metering equipment.
 - 1. Include elevation views of front panels of control and indicating devices and control stations.
 - 2. Include diagrams for power, signal, and control wiring.
 - 3. Wire Termination Diagrams and Schedules: Include diagrams for power, signal, and control wiring. Identify terminals and wiring designations and color-codes to facilitate installation, operation, and maintenance. Indicate recommended types, wire sizes, and circuiting arrangements for field-installed wiring, and show circuit protection features. Differentiate between manufacturer-installed and field-installed wiring.
 - 4. Include series-combination rating data for modular meter centers with main disconnect device.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing agency.
- B. Field quality-control reports.

- C. Sample Warranty: For special warranty.

1.6 FIELD CONDITIONS

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:
 - 1. Architect shall be notified and issued written permission no fewer than two days in advance of proposed interruption of electrical service.

1.7 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An NRTL.

1.8 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of metering equipment that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Damage from transient voltage surges.
 - 2. Warranty Period: Cost to repair or replace any parts for two years from date of Substantial Completion.
 - 3. Extended Warranty Period: Cost of replacement parts (materials only, f.o.b. the nearest shipping point to Project site), for eight years, that failed in service due to transient voltage surges.

1.9 COORDINATION

- A. Electrical Service Connections:
 - 1. Coordinate with utility companies and utility-furnished components.
 - a. Comply with requirements of utility providing electrical power services.
 - b. Coordinate installation and connection of utilities and services, including provision for electricity-metering components.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with UL 916.

2.2 UTILITY METERING INFRASTRUCTURE

- A. Install metering accessories furnished by the utility company, complying with its requirements.
- B. Utility-Furnished Meters: Connect data transmission facility of metering equipment installed by the Utility.
 - 1. Data Transmission: Transmit pulse data over control-circuit conductors, classified as Class 1 per NFPA 70, Article 725.
- C. Current-Transformer Cabinets: Comply with requirements of electrical-power utility company.
- D. Meter Sockets:
 - 1. Comply with requirements of electrical-power utility company.
 - 2. Meter Sockets: Steady-state and short-circuit current ratings shall meet indicated circuit ratings.
- E. Modular Meter Center: Factory-coordinated assembly of a main service disconnect device, wireways, meter socket modules, and feeder circuit breakers arranged in adjacent vertical sections complete with interconnecting buses.
 - 1. Comply with requirements of utility company for meter center.
 - a. Comply with UL 67.
 - 2. Housing: NEMA 250, Type 3R enclosure.
 - 3. Meter Socket Rating: Coordinated with connected feeder circuit rating.
 - 4. Minimum Short-Circuit Rating: 65,000 A symmetrical at rated voltage.
 - 5. Steady-state and short-circuit current ratings shall have ratings that match connected circuit ratings.
 - 6. Main Disconnect Device: Circuit breaker, series-combination rated for use with downstream feeder and branch circuit breakers and having an adjustable magnetic trip setting for circuit-breaker frame sizes of 250 A and larger. Comply with requirements in Section 26 2816 "Enclosed Switches and Circuit Breakers." Circuit breakers shall be operable from outside the enclosure to disconnect the unit. Configure cover so it can be opened only when the disconnect switch is open.
 - 7. Feeder Circuit Breakers: Series-combination-rated molded-case units, rated to protect downstream circuit breakers and to house load centers and panelboards that have 10,000-A interrupting capacity.
 - a. Identification: Complying with requirements in Section 26 0553 "Identification for Electrical Systems."
 - b. Physical Protection: Tamper resistant, with hasp for padlock.
 - 8. Surge Protection for Main Disconnect: Factory installed, integrally mounted, UL 1449 Type 1. Comply with Section 26 4313 "Surge Protection for Low-Voltage Electrical Power Circuits."
- F. Arc-Flash Warning Labels;
 - 1. Labels: Comply with requirements for "Arc-Flash Warning Labels" in Section 26 0574 "Overcurrent Protective Device Arc-Flash Study." Apply a 3-1/2-by-5-inch thermal transfer label of high-adhesion polyester for each work location included in the analysis.

- a. The label shall have an orange header with the wording, "WARNING, ARC-FLASH HAZARD," and shall include the following information taken directly from the arc-flash hazard analysis:
 - 1) Location designation.
 - 2) Nominal voltage.
 - 3) Flash protection boundary.
 - 4) Hazard risk category.
 - 5) Incident energy.
 - 6) Working distance.
 - 7) Engineering report number, revision number, and issue date.

2.3 ELECTRICITY METERS

- A. System Description: Able to meter designated activity loads, with or without external alarm, control, and communication capabilities, or other optional features.
 1. Comply with ANSI C12.1 and ANSI C12.20, 0.2 accuracy class.
 2. Ambient Temperature: Minus 22 deg F to plus 158 deg F.
 3. Humidity: Zero to 95 percent, noncondensing.
- B. General Requirements for Meters:
 1. Certify that meters comply with ANSI C12.20 requirements by a laboratory accredited by the National Voluntary Laboratory Accreditation Program (NVLAP) of the National Institute of Standards and Technology (NIST). The laboratory shall use test equipment that is certified annually and is traceable to NIST standards.
 2. Enclosure: Supplied by meter manufacturer, NEMA 250, Type 3R minimum, with provisions for locking or sealing.
 3. Identification: Comply with requirements in Section 26 0553 "Identification for Electrical Systems."
 - a. Type: Split core, complying with recommendation of meter manufacturer.
- C. kWh Meter: Electronic single-phase and three-phase meters, measuring electricity use.
 1. Voltage and Phase Configuration: Meter shall be designed for use on circuits with voltage rating and phase configuration indicated for its application.
- D. Current-Transformer Cabinet: Size and configuration as recommended by metering equipment manufacturer for use with indicated connected feeder and sensors.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with equipment installation requirements in NECA 1.
- B. Install meters furnished by utility company. Install raceways and equipment according to utility company's written instructions. Provide empty conduits for metering leads and extend grounding connections as required by utility company.
- C. Install modular meter center according to switchboard installation requirements in NECA 400.

- D. Install arc-flash labels as required by NFPA 70.
- E. Wiring Method:
 - 1. Comply with requirements in Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables."
 - 2. Minimum conduit size shall be 1-1/4 inch.

3.2 IDENTIFICATION

- A. Comply with requirements for identification specified in Section 26 0553 "Identification for Electrical Systems."
 - 1. Series Combination Warning Label: Self-adhesive labels, with text as required by NFPA 70.
 - 2. Equipment Identification Labels: Self-adhesive labels with clear protective overlay. For residential meters, provide an additional card holder suitable for printed, weather-resistant card with occupant's name.

END OF SECTION

SECTION 26 2726

WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Straight-blade convenience, hospital-grade, isolated-ground, and tamper-resistant receptacles.
 - 2. USB charger devices.
 - 3. GFCI receptacles.
 - 4. SPD receptacles.
 - 5. Hazardous (classified) location receptacles.
 - 6. Twist-locking receptacles.
 - 7. Pendant cord-connector devices.
 - 8. Cord and plug sets.
 - 9. Toggle switches.
 - 10. Decorator-style convenience.
 - 11. Wall switch sensor light switches with dual technology sensors.
 - 12. Wall switch sensor light switches with passive infrared sensors.
 - 13. Wall switch sensor light switches with ultrasonic sensors.
 - 14. Digital timer light switches.
 - 15. Residential devices.
 - 16. Wall-box dimmers.
 - 17. Wall plates.
 - 18. Floor service outlets.
 - 19. Poke-through assemblies.
 - 20. Prefabricated multioutlet assemblies.
 - 21. Service poles.

1.3 DEFINITIONS

- A. Abbreviations of Manufacturers' Names:
 - 1. Cooper: Cooper Wiring Devices; Division of Cooper Industries, Inc.
 - 2. Hubbell: Hubbell Incorporated: Wiring Devices-Kellems.
 - 3. Leviton: Leviton Mfg. Company, Inc.
 - 4. Pass & Seymour: Pass& Seymour/Legrand.
- B. BAS: Building automation system.
- C. EMI: Electromagnetic interference.

- D. GFCI: Ground-fault circuit interrupter.
- E. Pigtail: Short lead used to connect a device to a branch-circuit conductor.
- F. RFI: Radio-frequency interference.
- G. SPD: Surge protective device.
- H. UTP: Unshielded twisted pair.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.
- C. Samples: One for each type of device and wall plate specified, in each color specified.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing-label warnings and instruction manuals that include labeling conditions.

PART 2 - PRODUCTS

2.1 GENERAL WIRING-DEVICE REQUIREMENTS

- A. Wiring Devices, Components, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.
- C. Devices that are manufactured for use with modular plug-in connectors may be substituted under the following conditions:
 - 1. Connectors shall comply with UL 2459 and shall be made with stranding building wire.
 - 2. Devices shall comply with the requirements in this Section.
- D. Devices for Owner-Furnished Equipment:
 - 1. Receptacles: Match plug configurations.
 - 2. Cord and Plug Sets: Match equipment requirements.
- E. Source Limitations: Obtain each type of wiring device and associated wall plate from single source from single manufacturer.

2.2 STRAIGHT-BLADE RECEPTACLES

- A. Duplex Convenience Receptacles: 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, and FS W-C-596.
- B. Isolated-Ground, Duplex Convenience Receptacles: 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, and FS W-C-596.
 - 1. Description: Straight blade; equipment grounding contacts shall be connected only to the green grounding screw terminal of the device and with inherent electrical isolation from mounting strap. Isolation shall be integral to receptacle construction and not dependent on removable parts.
- C. Tamper-Resistant Convenience Receptacles: 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, and FS W-C-596.
 - 1. Description: Labeled and complying with NFPA 70, "Health Care Facilities" Article, "Pediatric Locations" Section.

2.3 USB CHARGER DEVICES

- A. Tamper-Resistant, USB Charger Receptacles: 12 V dc, 2.0 A, USB Type A; comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, UL 1310, and FS W-C-596.
 - 1. Description: Single-piece, rivetless, nickel-plated, all-brass grounding system. Nickel-plated, brass mounting strap.
 - 2. USB Receptacles: Quad, Type A.
 - 3. Line Voltage Receptacles: Dual, two pole, three wire, and self-grounding.

2.4 GFCI RECEPTACLES

- A. General Description:
 - 1. 125 V, 20 A, straight blade, feed-through type, self-test type.
 - 2. Comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, UL 943 Class A, and FS W-C-596.
 - 3. Include indicator light that shows when the GFCI has malfunctioned and no longer provides proper GFCI protection.
- B. Duplex GFCI Convenience Receptacles:
 - 1. All 15A and 20A, 125V and 250V non-locking receptacles shall be listed as "Weather Resistant" type in Damp and wet locations.
- C. Tamper-Resistant, Duplex GFCI Convenience Receptacles:

2.5 SPD RECEPTACLES

- A. General Description: Comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, UL 1449, and FS W-C-596, with integral SPD in line to ground, line to neutral, and neutral to ground.
 - 1. 125 V, 20 A, straight-blade type.
 - 2. SPD Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 V and minimum single transient pulse energy dissipation of 240 J, according to IEEE C62.41.2 and IEEE C62.45.

3. Active SPD Indication: Visual and audible, with light visible in face of device to indicate device is "active" or "no longer in service."

B. Duplex SPD Convenience Receptacles:

C. Isolated-Ground, Duplex SPD Convenience Receptacles:

1. Grounding: Equipment grounding contacts shall be connected only to the green grounding screw terminal of the device and with inherent electrical isolation from mounting strap. Isolation shall be integral to receptacle construction and not dependent on removable parts.

2.6 HAZARDOUS (CLASSIFIED) LOCATION RECEPTACLES

A. Hazardous (Classified) Locations Receptacles: Comply with NEMA FB 11 and UL 1010.

2.7 TWIST-LOCKING RECEPTACLES

A. Twist-Lock, Single Convenience Receptacles: 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration L5-20R, and UL 498.

B. Twist-Lock, Isolated-Ground, Single Convenience Receptacles: 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration L5-20R, and UL 498.

1. Grounding: Equipment grounding contacts shall be connected only to the green grounding screw terminal of the device and with inherent electrical isolation from mounting strap. Isolation shall be integral to receptacle construction and not dependent on removable parts.

2.8 PENDANT CORD-CONNECTOR DEVICES

A. Description:

1. Matching, locking-type plug and receptacle body connector.
2. NEMA WD 6 Configurations L5-20P and L5-20R, heavy-duty grade, and FS W-C-596.
3. Body: Nylon, with screw-open, cable-gripping jaws and provision for attaching external cable grip.
4. External Cable Grip: Woven wire-mesh type made of high-strength, galvanized-steel wire strand, matched to cable diameter, and with attachment provision designed for corresponding connector.

2.9 CORD AND PLUG SETS

A. Description:

1. Match voltage and current ratings and number of conductors to requirements of equipment being connected.
2. Cord: Rubber-insulated, stranded-copper conductors, with Type SOW-A jacket; with green-insulated grounding conductor and ampacity of at least 130 percent of the equipment rating.
3. Plug: Nylon body and integral cable-clamping jaws. Match cord and receptacle type for connection.

2.10 TOGGLE SWITCHES

- A. Comply with NEMA WD 1, UL 20, and FS W-S-896.
- B. Switches, 120/277 V, 20 A:
- C. Key-Operated Switches: 120/277 V, 20 A.
 - 1. Description: Single pole, with factory-supplied key in lieu of switch handle.
- D. Single-Pole, Double-Throw, Momentary-Contact, Center-off Switches: 120/277 V, 20 A; for use with mechanically held lighting contactors.
- E. Key-Operated, Single-Pole, Double-Throw, Momentary-Contact, Center-off Switches: 120/277 V, 20 A; for use with mechanically held lighting contactors, with factory-supplied key in lieu of switch handle.

2.11 WALL-BOX DIMMERS

- A. Dimmer Switches: Modular, full-wave, solid-state units with integral, quiet on-off switches, with audible frequency and EMI/RFI suppression filters.
- B. Control: Continuously adjustable slider; with single-pole or three-way switching. Comply with UL 1472.
- C. Incandescent Lamp Dimmers: 120 V; control shall follow square-law dimming curve. On-off switch positions shall bypass dimmer module.
 - 1. 600 W; dimmers shall require no derating when ganged with other devices. Illuminated when "off."
- D. Fluorescent Lamp Dimmer Switches: Modular; compatible with dimmer ballasts; trim potentiometer to adjust low-end dimming; dimmer-ballast combination capable of consistent dimming with low end not greater than 20 percent of full brightness.
- E. LED Lamp Dimmer Switches: Modular; compatible with LED lamps; trim potentiometer to adjust low-end dimming; capable of consistent dimming with low end not greater than 20 percent of full brightness.

2.12 WALL PLATES

- A. Single and combination types shall match corresponding wiring devices.
 - 1. Plate-Securing Screws: Metal with head color to match plate finish.
 - 2. Color determined by architect.
 - 3. Material for Finished Spaces: 0.035-inch- thick, satin-finished, Type 302 stainless steel.
 - 4. Material for Unfinished Spaces: Galvanized steel.
 - 5. Material for Damp Locations: Thermoplastic with spring-loaded lift cover, and listed and labeled for use in wet and damp locations.
- B. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with Type 3R, weather-resistant, die-cast aluminum with lockable cover.

2.13 POKE-THROUGH ASSEMBLIES

A. Description:

1. Factory-fabricated and -wired assembly of below-floor junction box with multichanneled, through-floor raceway/firestop unit and detachable matching floor service-outlet assembly.
2. Comply with UL 514 scrub water exclusion requirements.
3. Service-Outlet Assembly: Flush type with four simplex receptacles and space for four RJ-45 jacks.
4. Size: Selected to fit nominal 4-inch cored holes in floor and matched to floor thickness.
5. Fire Rating: Unit is listed and labeled for fire rating of floor-ceiling assembly.
6. Closure Plug: Arranged to close unused 4-inch cored openings and reestablish fire rating of floor.
7. Wiring Raceways and Compartments: For a minimum of four No. 12 AWG conductors and a minimum of four, four-pair cables.

2.14 WALL MOUNTED TV LOCATIONS

A. Where wall mounted TVs are indication in the plans provide the following:

1. All-in-one power and AV recessed box similar to Legrand Evolution Series.
2. Box shall include one duplex outlet, one coax cable, and one CAT6 cable.
3. Provide all accessories for a complete finish.
4. Boxes shall have a white finish

2.15 FINISHES

A. Device Color:

1. Wiring Devices Connected to Normal Power System: As selected by Architect unless otherwise indicated or required by NFPA 70 or device listing.
2. Wiring Devices Connected to Emergency Power System: Red.
3. SPD Devices: Blue.
4. Isolated-Ground Receptacles: Orange.

B. Wall Plate Color: For plastic covers, match device color.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1, including mounting heights listed in that standard, unless otherwise indicated.
- B. Coordination with Other Trades:
 1. Protect installed devices and their boxes. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of boxes.

2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
4. Install wiring devices after all wall preparation, including painting, is complete.

C. Conductors:

1. Do not strip insulation from conductors until right before they are spliced or terminated on devices.
2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
4. Existing Conductors:
 - a. Cut back and pigtail, or replace all damaged conductors.
 - b. Straighten conductors that remain and remove corrosion and foreign matter.
 - c. Pigtailling existing conductors is permitted, provided the outlet box is large enough.

D. Device Installation:

1. Replace devices that have been in temporary use during construction and that were installed before building finishing operations were complete.
2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
4. Connect devices to branch circuits using pigtails that are not less than 6 inches in length.
5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, two-thirds to three-fourths of the way around terminal screw.
6. Use a torque screwdriver when a torque is recommended or required by manufacturer.
7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
8. Tighten unused terminal screws on the device.
9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device-mounting screws in yokes, allowing metal-to-metal contact.

E. Receptacle Orientation:

1. Install ground pin of vertically mounted receptacles down, and on horizontally mounted receptacles to the right.

F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

G. Dimmers:

1. Install dimmers within terms of their listing.
2. Verify that dimmers used for fan-speed control are listed for that application.
3. Install unshared neutral conductors on line and load side of dimmers according to manufacturers' device listing conditions in the written instructions.

- H. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.
- I. Adjust locations of floor service outlets and service poles to suit arrangement of partitions and furnishings.

3.2 GFCI RECEPTACLES

- A. Install non-feed-through-type GFCI receptacles where protection of downstream receptacles is not required.

3.3 IDENTIFICATION

- A. Comply with Section 26 0553 "Identification for Electrical Systems."
- B. Identify each receptacle with panelboard identification and circuit number. Use hot, stamped, or engraved machine printing with black-filled lettering on face of plate, and durable wire markers or tags inside outlet boxes.

3.4 FIELD QUALITY CONTROL

- A. Test Instruments: Use instruments that comply with UL 1436.
- B. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated digital-display indicators of measurement.
- C. Perform the following tests and inspections:
 - 1. In healthcare facilities, prepare reports that comply with recommendations in NFPA 99.
 - 2. Test Instruments: Use instruments that comply with UL 1436.
 - 3. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated digital-display indicators of measurement.
- D. Tests for Convenience Receptacles:
 - 1. Line Voltage: Acceptable range is 105 to 132 V.
 - 2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is unacceptable.
 - 3. Ground Impedance: Values of up to 2 ohms are acceptable.
 - 4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
 - 5. Using the test plug, verify that the device and its outlet box are securely mounted.
 - 6. Tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.
- E. Test straight-blade convenience outlets in patient-care areas for the retention force of the grounding blade according to NFPA 99. Retention force shall be not less than 4 oz..
- F. Wiring device will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.

END OF SECTION

SECTION 26 2816

ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Fusible switches.
 - 2. Nonfusible switches.
 - 3. Receptacle switches.
 - 4. Shunt trip switches.
 - 5. Molded-case circuit breakers (MCCBs).
 - 6. Molded-case switches.
 - 7. Enclosures.

1.3 DEFINITIONS

- A. NC: Normally closed.
- B. NO: Normally open.
- C. SPDT: Single pole, double throw.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include nameplate ratings, dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
 - 1. Enclosure types and details for types other than NEMA 250, Type 1.
 - 2. Current and voltage ratings.
 - 3. Short-circuit current ratings (interrupting and withstand, as appropriate).
 - 4. Include evidence of a nationally recognized testing laboratory (NRTL) listing for series rating of installed devices.
 - 5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.
 - 6. Include time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device. Provide in PDF electronic format.

- B. Shop Drawings: For enclosed switches and circuit breakers.
 - 1. Include plans, elevations, sections, details, and attachments to other work.
 - 2. Include wiring diagrams for power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified testing agency.
- B. Seismic Qualification Certificates: For enclosed switches and circuit breakers, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals.
 - 1. In addition to items specified in Section 01 7823 "Operation and Maintenance Data," include the following:
 - a. Manufacturer's written instructions for testing and adjusting enclosed switches and circuit breakers.
 - b. Time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device. Provide in PDF electronic format.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
 - 2. Fuse Pullers: Two for each size and type.

1.8 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Accredited by NETA.
 - 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.

1.9 FIELD CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - 1. Ambient Temperature: Not less than minus 22 deg F and not exceeding 104 deg F.
 - 2. Altitude: Not exceeding 6600 feet.

1.10 WARRANTY

- A. Manufacturer's Warranty: Manufacturer and Installer agree to repair or replace components that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: One year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Enclosed switches and circuit breakers shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

2.2 GENERAL REQUIREMENTS

- A. Source Limitations: Obtain enclosed switches and circuit breakers, overcurrent protective devices, components, and accessories, within same product category, from single manufacturer.
- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.
- D. Comply with NFPA 70.

2.3 FUSIBLE SWITCHES

- A. Type HD, Heavy Duty:
 - 1. Single throw.
 - 2. Three pole.
 - 3. 600-V ac.
 - 4. 1200 A and smaller.

5. UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses.
6. Lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.

B. Accessories:

1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
3. Isolated Ground Kit: Internally mounted; insulated, labeled for copper and aluminum neutral conductors.
4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
5. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open. Contact rating - 120-V ac.
6. Hookstick Handle: Allows use of a hookstick to operate the handle.
7. Lugs: Mechanical type, suitable for number, size, and conductor material.
8. Service-Rated Switches: Labeled for use as service equipment.

2.4 NONFUSIBLE SWITCHES

- A. Type GD, General Duty, Three Pole, Single Throw, 240-V ac, 600 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept two padlocks, and interlocked with cover in closed position.
- B. Type HD, Heavy Duty, Three Pole, Single Throw, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- C. Type HD, Heavy Duty, Six Pole, Single Throw, 600-V ac, 200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- D. Type HD, Heavy Duty, Three Pole, Double Throw, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.

E. Accessories:

1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
3. Isolated Ground Kit: Internally mounted; insulated, labeled for copper and aluminum neutral conductors.
4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
5. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open. Contact rating - 120-V ac.
6. Hookstick Handle: Allows use of a hookstick to operate the handle.
7. Lugs: Mechanical type, suitable for number, size, and conductor material.
8. Service-Rated Switches: Labeled for use as service equipment.

2.5 RECEPTACLE SWITCHES

- A. Type HD, Heavy-Duty, Three Pole, Single-Throw Fusible Switch: 600-V ac, 30A, 60A, or 100 A; UL 98 and NEMA KS 1; horsepower rated, with clips or bolt pads to accommodate specified fuses; lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- B. Interlocking Linkage: Provided between the receptacle and switch mechanism to prevent inserting or removing plug while switch is in the on position, inserting any plug other than specified, and turning switch on if an incorrect plug is inserted or correct plug has not been fully inserted into the receptacle.
- C. Receptacle: Polarized, three-phase, four-wire receptacle (fourth wire connected to enclosure ground lug).
- D. Accessories:
 - 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 - 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 - 3. Isolated Ground Kit: Internally mounted; insulated, labeled for copper and aluminum neutral conductors.
 - 4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
 - 5. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open. Contact rating - 120-V ac.
 - 6. Hookstick Handle: Allows use of a hookstick to operate the handle.
 - 7. Lugs: Mechanical type, suitable for number, size, and conductor material.
 - 8. Service-Rated Switches: Labeled for use as service equipment.

2.6 SHUNT TRIP SWITCHES

- A. General Requirements: Comply with ASME A17.1, UL 50, and UL 98, with Class J fuse block and 200-kA interrupting and short-circuit current rating.
- B. Type HD, Heavy-Duty, Three Pole, Single-Throw Fusible Switch: 600-V ac, 30A, 60A, 100 A; UL 98 and NEMA KS 1; integral shunt trip mechanism; horsepower rated, with clips or bolt pads to accommodate specified fuses; lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- C. Type HD, Heavy-Duty, Three Pole, Single-Throw Nonfusible Switch: 600-V ac, 30A, 60A, 100 A; UL 98 and NEMA KS 1; integral shunt trip mechanism; horsepower rated, lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- D. Control Circuit: 120-V ac; obtained from integral control power transformer, with primary and secondary fuses, with a control power source of enough capacity to operate shunt trip, pilot, indicating and control devices.
- E. Accessories:
 - 1. Oiltight key switch for key-to-test function.
 - 2. Oiltight red ON pilot light.
 - 3. Isolated neutral lug; 200 percent rating.

4. Mechanically interlocked auxiliary contacts that change state when switch is opened and closed.
5. Form C alarm contacts that change state when switch is tripped.
6. Three-pole, double-throw, fire-safety and alarm relay; 120-V ac coil voltage.
7. Three-pole, double-throw, fire-alarm voltage monitoring relay complying with NFPA 72.
8. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
9. Isolated Ground Kit: Internally mounted; insulated, labeled for copper and aluminum neutral conductors.
10. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
11. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open. Contact rating - 120-V ac.
12. Hookstick Handle: Allows use of a hookstick to operate the handle.
13. Lugs: Mechanical type, suitable for number, size, and conductor material.
14. Service-Rated Switches: Labeled for use as service equipment.

2.7 MOLDED-CASE CIRCUIT BREAKERS

- A. Circuit breakers shall be constructed using glass-reinforced insulating material. Current carrying components shall be completely isolated from the handle and the accessory mounting area.
- B. Circuit breakers shall have a toggle operating mechanism with common tripping of all poles, which provides quick-make, quick-break contact action. The circuit-breaker handle shall be over center, be trip free, and reside in a tripped position between on and off to provide local trip indication. Circuit-breaker escutcheon shall be clearly marked on and off in addition to providing international I/O markings. Equip circuit breaker with a push-to-trip button, located on the face of the circuit breaker to mechanically operate the circuit-breaker tripping mechanism for maintenance and testing purposes.
- C. The maximum ampere rating and UL, IEC, or other certification standards with applicable voltage systems and corresponding interrupting ratings shall be clearly marked on face of circuit breaker. Circuit breakers shall be 100 percent rated.
- D. MCCBs shall be equipped with a device for locking in the isolated position.
- E. Lugs shall be suitable for 167 deg F rated wire.
- F. Standard: Comply with UL 489 with interrupting capacity to comply with available fault currents.
- G. Thermal-Magnetic Circuit Breakers: Inverse time-current thermal element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
- H. Adjustable, Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
- I. Electronic Trip Circuit Breakers: Field-replaceable rating plug, rms sensing, with the following field-adjustable settings:
 1. Instantaneous trip.
 2. Long- and short-time pickup levels.
 3. Long- and short-time time adjustments.
 4. Ground-fault pickup level, time delay, and I-squared t response.

- J. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller, and let-through ratings less than NEMA FU 1, RK-5.
- K. Integrally Fused Circuit Breakers: Thermal-magnetic trip element with integral limiter-style fuse listed for use with circuit breaker and trip activation on fuse opening or on opening of fuse compartment door.
- L. Ground-Fault Circuit-Interrupter (GFCI) Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
- M. Ground-Fault Equipment-Protection (GFEP) Circuit Breakers: With Class B ground-fault protection (30-mA trip).
- N. Features and Accessories:
 - 1. Standard frame sizes, trip ratings, and number of poles.
 - 2. Lugs: Mechanical type, suitable for number, size, trip ratings, and conductor material.
 - 3. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge lighting circuits.
 - 4. Ground-Fault Protection: Comply with UL 1053; integrally mounted, self-powered type with mechanical ground-fault indicator; relay with adjustable pickup and time-delay settings, push-to-test feature, internal memory, and shunt trip unit; and three-phase, zero-sequence current transformer/sensor.
 - 5. Communication Capability: Circuit-breaker-mounted Integral communication module with functions and features compatible with power monitoring and control system, specified in Section 26 0913 "Electrical Power Monitoring and Control."
 - 6. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.
 - 7. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.
 - 8. Auxiliary Contacts: One SPDT switch with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts, "b" contacts operate in reverse of circuit-breaker contacts.
 - 9. Alarm Switch: One NO contact that operates only when circuit breaker has tripped.
 - 10. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
 - 11. Electrical Operator: Provide remote control for on, off, and reset operations.
 - 12. Accessory Control Power Voltage: Integrally mounted, self-powered; 120-V ac.

2.8 MOLDED-CASE SWITCHES

- A. Description: MCCB with fixed, high-set instantaneous trip only, and short-circuit withstand rating equal to equivalent breaker frame size interrupting rating.
- B. Standard: Comply with UL 489 with interrupting capacity to comply with available fault currents.
- C. Features and Accessories:
 - 1. Standard frame sizes and number of poles.
 - 2. Lugs:
 - a. Mechanical type, suitable for number, size, trip ratings, and conductor material.
 - b. Lugs shall be suitable for 167 deg F rated wire.

3. Ground-Fault Protection: Comply with UL 1053; remote-mounted and powered type with mechanical ground-fault indicator; relay with adjustable pickup and time-delay settings, push-to-test feature, internal memory, and shunt trip unit; and three-phase, zero-sequence current transformer/sensor.
4. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.
5. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.
6. Auxiliary Contacts: One SPDT switch with "a" and "b" contacts; "a" contacts mimic switch contacts, "b" contacts operate in reverse of switch contacts.
7. Alarm Switch: One NO contact that operates only when switch has tripped.
8. Key Interlock Kit: Externally mounted to prohibit switch operation; key shall be removable only when switch is in off position.
9. Zone-Selective Interlocking: Integral with ground-fault shunt trip unit; for interlocking ground-fault protection function.
10. Electrical Operator: Provide remote control for on, off, and reset operations.
11. Accessory Control Power Voltage: Integrally mounted, self-powered; 120-V ac.

2.9 ENCLOSURES

- A. Enclosed Switches and Circuit Breakers: UL 489, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
- B. Enclosure Finish: The enclosure shall be finished with gray baked enamel paint, electrodeposited on cleaned, phosphatized steel (NEMA 250 Type 1).
- C. Conduit Entry: NEMA 250 Types 4, 4X, and 12 enclosures shall contain no knockouts. NEMA 250 Types 7 and 9 enclosures shall be provided with threaded conduit openings in both endwalls.
- D. Operating Mechanism: The circuit-breaker operating handle shall be externally operable with the operating mechanism being an integral part of the box, not the cover. The cover interlock mechanism shall have an externally operated override. The override shall not permanently disable the interlock mechanism, which shall return to the locked position once the override is released. The tool used to override the cover interlock mechanism shall not be required to enter the enclosure in order to override the interlock.
- E. Enclosures designated as NEMA 250 Type 4, 4X stainless steel, 12, or 12K shall have a dual cover interlock mechanism to prevent unintentional opening of the enclosure cover when the circuit breaker is ON and to prevent turning the circuit breaker ON when the enclosure cover is open.
- F. NEMA 250 Type 7/9 enclosures shall be furnished with a breather and drain kit to allow their use in outdoor and wet location applications.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

1. Commencement of work shall indicate Installer's acceptance of the areas and conditions as satisfactory.

3.2 PREPARATION

- A. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
 1. Notify Architect no fewer than seven days in advance of proposed interruption of electric service.
 2. Indicate method of providing temporary electric service.
 3. Do not proceed with interruption of electric service without Owner's written permission.
 4. Comply with NFPA 70E.

3.3 ENCLOSURE ENVIRONMENTAL RATING APPLICATIONS

- A. Enclosed Switches and Circuit Breakers: Provide enclosures at installed locations with the following environmental ratings.
 1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
 2. Outdoor Locations: NEMA 250, Type 3R.
 3. Kitchen and Wash-Down Areas: NEMA 250, Type 4X, stainless steel.
 4. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4.
 5. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.
 6. Hazardous Areas Indicated on Drawings: NEMA 250, Type 7 with cover attached by Type 316 stainless steel bolts.

3.4 INSTALLATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
- C. Comply with mounting and anchoring requirements specified in Section 26 0548.16 "Seismic Controls for Electrical Systems."
- D. Temporary Lifting Provisions: Remove temporary lifting of eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- E. Install fuses in fusible devices.
- F. Comply with NFPA 70 and NECA 1.

3.5 IDENTIFICATION

- A. Comply with requirements in Section 26 0553 "Identification for Electrical Systems."

1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections for Switches:
 1. Visual and Mechanical Inspection:
 - a. Inspect physical and mechanical condition.
 - b. Inspect anchorage, alignment, grounding, and clearances.
 - c. Verify that the unit is clean.
 - d. Verify blade alignment, blade penetration, travel stops, and mechanical operation.
 - e. Verify that fuse sizes and types match the Specifications and Drawings.
 - f. Verify that each fuse has adequate mechanical support and contact integrity.
 - g. Inspect bolted electrical connections for high resistance using one of the two following methods:
 - 1) Use a low-resistance ohmmeter.
 - a) Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from those of similar bolted connections by more than 50 percent of the lowest value.
 - 2) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data or NETA ATS Table 100.12.
 - a) Bolt-torque levels shall be in accordance with manufacturer's published data. In the absence of manufacturer's published data, use NETA ATS Table 100.12.
 - h. Verify that operation and sequencing of interlocking systems is as described in the Specifications and shown on the Drawings.
 - i. Verify correct phase barrier installation.
 - j. Verify lubrication of moving current-carrying parts and moving and sliding surfaces.
 2. Electrical Tests:
 - a. Perform resistance measurements through bolted connections with a low-resistance ohmmeter. Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.
 - b. Measure contact resistance across each switchblade fuseholder. Drop values shall not exceed the high level of the manufacturer's published data. If manufacturer's published data are not available, investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.
 - c. Perform insulation-resistance tests for one minute on each pole, phase-to-phase and phase-to-ground with switch closed, and across each open pole. Apply voltage

in accordance with manufacturer's published data. In the absence of manufacturer's published data, use Table 100.1 from the NETA ATS. Investigate values of insulation resistance less than those published in Table 100.1 or as recommended in manufacturer's published data.

- d. Measure fuse resistance. Investigate fuse-resistance values that deviate from each other by more than 15 percent.
- e. Perform ground fault test according to NETA ATS 7.14 "Ground Fault Protection Systems, Low-Voltage."

D. Tests and Inspections for Molded Case Circuit Breakers:

1. Visual and Mechanical Inspection:

- a. Verify that equipment nameplate data are as described in the Specifications and shown on the Drawings.
- b. Inspect physical and mechanical condition.
- c. Inspect anchorage, alignment, grounding, and clearances.
- d. Verify that the unit is clean.
- e. Operate the circuit breaker to ensure smooth operation.
- f. Inspect bolted electrical connections for high resistance using one of the two following methods:
 - 1) Use a low-resistance ohmmeter.
 - a) Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from those of similar bolted connections by more than 50 percent of the lowest value.
 - 2) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data or NETA ATS Table 100.12.
 - a) Bolt-torque levels shall be in accordance with manufacturer's published data. In the absence of manufacturer's published data, use NETA ATS Table 100.12.
- g. Inspect operating mechanism, contacts, and chutes in unsealed units.
- h. Perform adjustments for final protective device settings in accordance with the coordination study.

2. Electrical Tests:

- a. Perform resistance measurements through bolted connections with a low-resistance ohmmeter. Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.
- b. Perform insulation-resistance tests for one minute on each pole, phase-to-phase and phase-to-ground with circuit breaker closed, and across each open pole. Apply voltage in accordance with manufacturer's published data. In the absence of manufacturer's published data, use Table 100.1 from the NETA ATS. Investigate values of insulation resistance less than those published in Table 100.1 or as recommended in manufacturer's published data.
- c. Perform a contact/pole resistance test. Drop values shall not exceed the high level of the manufacturer's published data. If manufacturer's published data are not

- available, investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.
- d. Perform insulation resistance tests on all control wiring with respect to ground. Applied potential shall be 500-V dc for 300-V rated cable and 1000-V dc for 600-V rated cable. Test duration shall be one minute. For units with solid state components, follow manufacturer's recommendation. Insulation resistance values shall be no less than two megohms.
 - e. Determine the following by primary current injection:
 - 1) Long-time pickup and delay. Pickup values shall be as specified. Trip characteristics shall not exceed manufacturer's published time-current characteristic tolerance band, including adjustment factors.
 - 2) Short-time pickup and delay. Short-time pickup values shall be as specified. Trip characteristics shall not exceed manufacturer's published time-current characteristic tolerance band, including adjustment factors.
 - 3) Ground-fault pickup and time delay. Ground-fault pickup values shall be as specified. Trip characteristics shall not exceed manufacturer's published time-current characteristic tolerance band, including adjustment factors.
 - 4) Instantaneous pickup. Instantaneous pickup values shall be as specified and within manufacturer's published tolerances.
 - f. Test functionality of the trip unit by means of primary current injection. Pickup values and trip characteristics shall be as specified and within manufacturer's published tolerances.
 - g. Perform minimum pickup voltage tests on shunt trip and close coils in accordance with manufacturer's published data. Minimum pickup voltage of the shunt trip and close coils shall be as indicated by manufacturer.
 - h. Verify correct operation of auxiliary features such as trip and pickup indicators; zone interlocking; electrical close and trip operation; trip-free, anti-pump function; and trip unit battery condition. Reset all trip logs and indicators. Investigate units that do not function as designed.
 - i. Verify operation of charging mechanism. Investigate units that do not function as designed.
3. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 4. Perform the following infrared scan tests and inspections and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each enclosed switch and circuit breaker. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each enclosed switch and circuit breaker 11 months after date of Substantial Completion.
 - c. Instruments and Equipment: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 5. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- E. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports.

1. Test procedures used.
2. Include identification of each enclosed switch and circuit breaker tested and describe test results.
3. List deficiencies detected, remedial action taken, and observations after remedial action.

3.7 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges as specified in Section 26 0573 "Overcurrent Protective Device Coordination Study."

END OF SECTION

SECTION 26 3213

ENGINE GENERATOR

PART 1 GENERAL

1.1 Summary

- A This section includes the following items from a single supplier:
 - 1. Engine Generator Set.
 - 2. Enclosure
 - 3. Related Accessories as specified

- B Related Requirements
 - 1. It is the intent of this specification to secure an engine-driven generator set that has been prototype tested, factory built, production-tested, and site-tested together with all accessories necessary for a complete installation as shown on the plans and drawings and specified herein.
 - 2. Any exceptions to the published specifications shall be subject to the approval of the engineer and submitted minimum 10 days prior to the closing of the bid with a line by line summary description of all the items of compliance, any items that have been omitted or have been taken exception to, and a complete description of all deviations.
 - 3. It is the intent of this specification to secure a generator set system that has been tested during design verification, in production, and at the final job site. The generator set will be a commercial design and will be complete with all of the necessary accessories for complete installation as shown on the plans, drawings, and specifications herein. The equipment supplied shall meet the requirements of the National Electrical Code and applicable local codes and regulations.
 - 4. All equipment shall be new and of current production by an international, power system manufacturer of generators, transfer switches, and paralleling switchgear. The manufacturer shall be a supplier of a complete and coordinated system. There will be single-source responsibility for warranty, parts, and service through a factory-authorized representative with factory-trained technicians.

1.2 Submittals

- A Action Submittals
 - 1. Product Data
 - a The submittal shall include prototype test certification and specification sheets showing all standard and optional accessories to be supplied; schematic wiring diagrams, dimension drawings, and interconnection diagrams identifying by terminal number each required interconnection between the generator set, the transfer switch, and the remote annunciator panel if it is included elsewhere in these specifications.

- B Informational Submittal
 - 1. Certificates
 - a The generator set shall be listed to UL 2200 or submitted to an independent third party certification process to verify compliance as installed.
 - 2. Test and Evaluation Reports

- C Closeout Submittal
 - 1. Maintenance Contracts
 - 2. Operation And Maintenance Data
 - 3. Warranty Documentation
 - 4. Record Documentation

1.3 Quality Assurance

- A Regulatory Agency
 - 1. The generator set shall conform to the requirements of the following codes and standards:
 - a CSA C22.2, No. 14-M91 Industrial Control Equipment.
 - b EN50082-2, Electromagnetic Compatibility-Generic Immunity Requirements, Part 2: Industrial.
 - c EN55011, Limits and Methods of Measurement of Radio Interference Characteristics of Industrial, Scientific and Medical Equipment.
 - d IEC8528 part 4, Control Systems for Generator Sets.
 - e IEC Std 61000-2 and 61000-3 for susceptibility, 61000-6 radiated and conducted electromagnetic emissions.
 - f IEEE446 Recommended Practice for Emergency and Standby Power Systems for Commercial and Industrial Applications.
 - g NFPA 70, National Electrical Code, Equipment shall be suitable for use in systems in compliance to Article 700, 701, and 702.
 - h NFPA 99, Essential Electrical Systems for Health Care Facilities.
 - i NFPA 110, Emergency and Standby Power Systems. The generator set shall meet all requirements for Level 1 systems. Level 1 prototype tests required by this standard shall have been performed on a complete and functional unit. Component level type tests will not substitute for this requirement.
 - 2. Qualifications
 - a The equipment shall be produced by a manufacturer who is ISO 9001 certified for the design, development, production and service of its complete product line.
 - b The power system shall be produced by a manufacturer who has produced this type of equipment for a period of at least 10 years and who maintains a service organization available twenty-four hours a day throughout the year.
 - 3. Manufacturers
 - a The power system shall be furnished by a single manufacturer who shall be responsible for the design, coordination, and testing of the complete system. The entire system shall be installed as shown on the plans, drawings, and specifications herein.
 - b The generator set described herein are two (2) Kohler model KD800, and it is with the price of this equipment that the contractor of this section shall enter with his proposal at bid time. If the contractor wishes to propose equivalent equipment, it is to be submitted in a separate document at bid time. All additional costs associated with re-engineering and mechanical & electrical modifications to the installation will be at the contractor's expense. The contractor must also supply the details listed below with his equivalent proposal:
 - The associated credit for the equivalent equipment
 - Any deviations from the specifications in a line by line format
 - The weight & outline dimensions

Upon request, the manufacturer shall provide a notarized letter certifying compliance with all of the requirements of this specification. The certification shall identify, by serial number(s), the equipment involved. No exceptions to the specifications shall be allowed or included in the certification.

1.4 Warranty

- A. Manufacturer's Warranty

1. The generator set shall include a standard warranty covering three (3) years unlimited hours, to guarantee against defective material and workmanship in accordance with the manufacturer's published warranty from the date of initial startup.
2. The generator set manufacturer and its distributor shall maintain a 24-hour parts and service organization. This organization shall regularly engage in maintenance contract programs to perform preventive maintenance and service on equipment similar to that specified. A service agreement shall be available and shall include system operation under simulated operating conditions; adjustment to the generator set, transfer switch, and switchgear controls as required, and certification in the owner's maintenance log of repairs made and functional tests performed on all systems.

PART 2 PRODUCTS

2.1 Equipment

A Equipment

1. The generator set shall be a Kohler model KD800 with a KH03450 alternator. It shall provide 1000 kVA and 800 kW when operating at 277/480 volts, 60 Hz, 0.80 power factor. The generator set shall be capable of a 130°C Standby rating while operating in an ambient condition of less than or equal to 77 °F and a maximum elevation of 500 ft above sea level. The standby rating shall be available for the duration of the outage.

B Engine

1. The minimum 27 liter displacement engine shall deliver a minimum of 1195 HP at a governed engine speed of 1800 rpm, and shall be equipped with the following:
 - a. Electronic isochronous governor capable of 0.25% steady-state frequency regulation
 - b. 24-volt positive-engagement solenoid shift-starting motor
 - c. 140-ampere automatic battery charging alternator with a solid-state voltage regulation
 - d. Positive displacement, full-pressure lubrication oil pump, cartridge oil filters, dipstick, and oil drain
 - e. Dry-type replaceable air cleaner elements for normal applications
 - f. Engine-driven or electric fuel-transfer pump including fuel filter and electric solenoid fuel shutoff valve capable of lifting fuel
 - g. The turbocharged engine shall be fueled by diesel
 - h. The engine shall have a minimum of 12 cylinders and be liquid-cooled
2. The engine shall be EPA certified from the factory
3. The generator must accept rated load in one-step.

C Cooling System

1. The engine shall be liquid-cooled by a closed loop, unit mounted radiator rated to operate the generator set at full load at an ambient temperature of 50 degrees C (122 degrees F). The radiator fan and other rotating engine parts shall be guarded against accidental contact.

D Standard Air Cleaner

1. The air cleaner shall provide engine air filtration which meets the engine manufacturer's specifications under typical operating conditions.

E Battery

1. Each genset requires a maintenance free battery which must meet the engine manufactures' specifications for the ambient conditions specified in Part 1 Project Conditions and shall comply with the NFPA requirements for engine cranking cycles. This battery shall be rated according to SAE Standards J-537 with a minimum cold cranking amp of 1110 amps and a minimum reserve capacity of 120 Minutes at 80F. The battery plates shall be constructed of a Calcium-Lead alloy to provide long waterless operation and extended battery life. The battery must contain a handle to aid in lifting and the case must be constructed of polypropylene to resist breakage and extend service life.

2. Battery rack and battery cables capable of holding the manufacturer's recommended batteries shall be supplied.

F Housing

1. Level 1 Sound Attenuated Enclosure Weather Enclosure
 - a The generator set shall be supplied with a Sound Attenuated Enclosure, providing a sound pressure of 90.4 dB(A) while the generator is operating at 100% load at 7 meters (23 feet) – free field – using acoustic insulation and acoustic-lined inlet hoods, constructed from a minimum of 0.125 inch thick formed heavy duty aluminum panels. The acoustic insulation used shall meet UL 94 HF1 flammability classification. The enclosure shall be manufactured from bolted panels to facilitate service, future modifications, or field replacement. The enclosure shall use external vertical air inlet and outlet hoods with 90 degree angles to discharge air up and reduce noise. The enclosure shall have an integral rodent guard and skid end caps and shall have bracing to meet 241 kph (150 mph) wind loading.
 - b The enclosure shall have a pitched enclosure roof to prevent water accumulation, and a radiator fill panel to provide easy service access to the radiator. The enclosure shall be manufactured from bolted panels to facilitate service, future modifications, or field replacement.
 - c The enclosure components and skid shall be cleaned with a two-stage alkaline cleaning process to remove grease, grit, and grime from parts. Components shall then be subjected to a Zirconium-based conversion coating process to prepare the metal for electrocoat (e-coat) adhesion. All enclosure parts shall receive an 100% epoxy primer electrocoat (e-coat) with high-edge protection. Following the e-coat process, the parts shall be finish coated with powder baked paint for superior finish, durability, and appearance with a Power Armor™ industrial finish that provides heavy duty durability in harsh conditions, and is fade-, scratch- and corrosion-resistant.
 - d The enclosure must surpass a 3,000 hour salt spray corrosion test per ASTM B-1117.
 - e Enclosures will be finished in the manufacturer's standard color.
 - f The enclosures shall allow the generator set to operate at full load in an ambient temperature of 50°C with no additional derating of the electrical output of the generator set.
 - g Enclosures shall be equipped with sufficient side and end doors to allow access for operation, inspection, and service of the unit and all options. Minimum requirements are two doors per side. When the generator set controller faces the rear of the generator set, an additional rear facing door is required. Access to the controller and main line circuit breaker shall meet the requirements of the National Electric Code.
 - h Doors shall be fitted with hinges, hardware, and the doors shall be removable.
 - i Doors shall be equipped with lockable latches. Locks shall be keyed alike. Door locks shall be recessed to minimize potential of damage to door/enclosure.
 - j A duct between the radiator and air outlet shall be provided to prevent re-circulation of hot air.
 - k The complete exhaust system shall be internal to the enclosure.
 - l The critical silencer shall be fitted with a tailpipe and rain cap.
 - m The generator set enclosure shall be furnished with two-(2) DC lights powered by the starting battery on a fused circuit with a 0-60 minute “No-Lock-On” timer.
 - n The generator set enclosure shall be furnished with the battery charger and the block heater wired into the load center.
 - o Basic Electrical Panel –The generator set enclosure shall be furnished with a load center 240VAC single phase, 200 amp max w/ main and 12 branch circuits. (1) switch control, (3) AC lights vapor tight and gasketed, and (2) duplex GFI receptacles.

G Fuel oil storage

1. Double Wall Secondary Containment Sub-base Fuel Tank
 - a The generator set shall be supplied with a sub-base fuel tank of sufficient capacity to hold a minimum of 24 hours of fuel at 100% loading. No less than 1749 gallons of diesel fuel.
 - b The sub-base fuel system shall be listed under UL 142, subsection entitled Special Purpose Tanks EFVT category, and will bear their mark of UL Approval according to their particular classification.

- c The above ground steel secondary containment rectangular tank for use as a sub base for diesel generators is manufactured and intended to be installed in accordance with the Flammable and Combustible Liquids Code—NFPA 30, the Standard for Installation and Use of Stationary Combustible Engine and Gas Turbines—NFPA 37, and Emergency and Standby Power Systems—NFPA 110.
- d The primary tank shall be rectangular in shape and constructed in clam shell fashion to ensure maximum structural integrity and allow the use of a full throat fillet weld.
- e Steel Channel Support System. Reinforced steel box channel for generator support, with a load rating of 5,000 lbs. per generator mounting hole location. Full height gussets at either end of channel and at generator mounting holes shall be utilized.
- f Exterior Finish. The sub-base tank exterior finish shall be Power Armor Plus™, a polyurea-textured rubberized coating.
- g Normal venting shall be sized in accordance with the American Petroleum Institute Standard No 2000, Venting Atmospheric and Low Pressure Storage Tanks not less than 1-1/4" (3 cm.) nominal inside diameter.
- h The emergency vent opening shall be sized to accommodate the total capacity of both normal and emergency venting and shall be not less than that derived from NFPA 30, table 2-8, and based on the wetted surface area of the tank. The wetted area of the tank shall be calculated on the basis of 100 percent of the primary tank. The vent is to be spring-pressure operated: opening pressure is 0.5/psig and full opening pressure is 2.5 psig. The emergency relief vent is to be sized to accommodate the total venting capacity of both normal and emergency vents.
- i There shall be a 2" NPT opening within the primary tank and lockable manual fill cap.
- j A direct reading, UL listed, magnetic fuel level gauge with a hermetically sealed, vacuum tested dial, to eliminate fogging, shall be provided.
- k A float switch for remote or local annunciation of a (50% standard) low fuel level condition shall be supplied.
- l Inner Tank Leak Alarm Kit – Includes one light, one horn remote annunciator panel, leak alarm switch and wiring. This kit is intended when the inner tank has leaked into the outer tank, thus indicating a need for a replacement tank.

H Controller

1. Advanced Power Management 603 (APM603) Generator Set Controller
 - a. The generator set controller shall be a microprocessor-based control system that will provide automatic starting, system monitoring, and protection.
 - b. The controller shall be mounted on the generator set and shall have integral vibration isolation. The controller shall be prototype and reliability tested to ensure operation in the conditions encountered.
2. Codes and Standards
 - a. The generator set controller shall meet NFPA 110 Level 1 requirements and shall include an integral alarm horn as required by NFPA.
 - b. The controller shall meet NFPA 99 and NEC requirements.
 - c. The controller shall be UL 6200 recognized.
 - d. The controller shall meet ASTM B117 (salt spray test).
3. Applicability
 - a. The controller shall be a standard offering in the manufacturer's controller product line.
 - b. The controller's environmental specification shall be: -40°C to 70°C operating temperature range and 5-95% humidity, non-condensing.
 - c. The controller front face shall meet an environmental rating of IP65 when mounted properly on the generator.
4. Controller Buttons, Display, and Components
 - a. The generator set controller shall include the following features and functions:
 - 1 Master Control Push Buttons – the buttons shall be tactile-feel membrane with an

indicator light to initiate the following functions:

1. Run Mode – when in Run mode the generator set shall start.
 2. Off/Reset Mode – when in Off/Reset mode, the generator set shall not accept any remote start commands and shall be capable of resetting all faults, allowing for the restarting of the generator set after a shutdown.
 3. Auto Mode – when in Auto mode, the generator set shall be ready to accept a signal from a remote device.
2. Control Panel shall include:
 1. Emergency Stop Switch – the latch type stop switch shall be red in color with a “mushroom” type head. Depressing the stop button will immediately stop the generator set and lockout the generator set for any automatic remote starting.
 3. Display – the display shall be a 7.5” TFT color touchscreen.
 4. Fault Light – the controller shall have an annunciator fault light that glows red for faults and yellow for warnings. The warning light will also illuminate when not in Auto.
 5. Alarm Horn – the controller shall provide an alarm horn that sounds when any faults or warnings are present. The horn shall also sound when the controller is not in the Auto mode.
 6. Alarm Silence/Lamp Test Button – when this button is held, it shall test all controller lamps. This button will also silence the alarm horn when the unit is not Auto or has a fault.
 7. USB Connection – the controller shall have a USB connection port for a storage device that is accessible on the front of the control panel without having to open any electrical enclosure panels on the generator. This connection shall allow for updating of all software and firmware. This connection shall allow for downloading of controller parameter settings and the event log. This connection shall allow for data logging storage. This connection shall allow the ability to capture screenshots.
 8. Mini-USB Connection – the controller shall have a mini-USB connection port for a PC connection that is accessible on the front of the control panel without having to open any electrical enclosure panels on the generator. This connection shall allow a certified technician to service the generator controller using a dedicated PC program. The program shall allow for servicing of generator set parameters, faults diagnostics and viewing of controller information. The program shall allow for uploading of software and firmware as well as downloading of parameter settings and the event log.
 5. The controller shall have three user level access
 - a. User Level – no password required, and user can view all metered values and settings
 - b. Operator Level – password required to adjust settings that do not impact the generator
 - c. Technician Level – password required to adjust all settings
 6. Overview and Favorites
 - a. Overview – User shall be able to customize up to 16 gauges for a personalized Home screen that will allow for immediate access to site specific critical data.
 - b. Favorites – User shall be able to create their own menu set up with parameters for easy viewing.
 7. Load Management
 - a. Programmable outputs included to command the connect and disconnect of loads based on generator or paralleling system state:
 - 1 Under frequency
 - 2 Start up
 - 3 Generators online
 - 4 Priority demands
 - b. Supports up to 16 loads per system
 - 1 Can be used on a single generator system
 - 2 Can be combined in a paralleling system for a total system load control capability
 - c. Simplified load management system view from any generator controller in the system

- d. Load control requires the 4 input/15output module (see available options)
- 8. Controller Engine Control Features and Functions
 - a. User-programmable time delay for engine start.
 - b. User-programmable time delay engine cool down.
 - c. Capability to start and run at user-adjustable idle speed during warm-up for a selectable time-period until engine reaches preprogrammed temperature, or as supported by ECM (Engine Control Module) equipped engine.
 - d. The idle function including engine cooldown at idle speed.
 - e. Real-time clock and calendar for time stamping of events.
 - f. Output with adjustable timer for an ether injection starting system.
 - g. Programmable cyclic cranking that can adjust on time, off time, and number of cycles.
- 9. Controller Alternator Control Features and Functions
 - a. Patented High-speed RMS Digital Voltage Regulation – the system shall have integral microprocessor-based voltage regulator system that provides +/- 0.25% voltage regulation no-load to full load with three phase sensing. A separate voltage regulator is not acceptable. The digital voltage regulator shall be applicable to single- or three-phase systems. The system shall be prototype tested and control variation of voltage to frequency. The voltage regulator shall be adjustable at the controller with maximum +/-10% adjustable of nominal voltage.
 - b. Alternator Thermal Overload Protection – the system shall have integral alternator overload and short circuit protection matched to each alternator for the particular voltage and phase configuration.
 - c. Overcurrent Protective Device– the system shall have a thermal trip, instantaneous trip and maintenance mode per NEC240.87.
- 10. Other Control Features and Functions
 - a. Event Logging – the controller keeps a record of up to 3,000 events with date and time locally for warning and shutdown faults. This event log can be downloaded onto a USB storage device or onto a PC through the service program.
 - 1 Event Snapshot – the control system shall capture 15 seconds of critical data around the time a fault or warning. This data shall be viewable on the controller and downloadable.
 - b. Data Logging – the controller shall allow customized parameters to be logged based on a start trigger from the controller interface.
 - 1 The parameters are selectable from all monitored parameters.
 - 2 The sample period shall be configurable from 1 second to 2 hours.
 - 3 The collected data shall be stored on the controller or on a USB storage device plugged into the control panel.
 - 4 The collected data shall be displayed on the screen and available for analysis.
- 11. Control Monitoring Requirements
 - a. The generator set shall have alarms and status indication lamps that show non-automatic status, warning, and shutdown conditions. The controller shall indicate with a warning lamp and or alarm and on the digital display screen any shutdown, warning, or engine fault condition that exists in the generator set system. The following alarms and shutdowns shall exist as a minimum:
 - 1 All monitored functions must be viewable on the control panel display
 - 2 The following generator set functions shall be monitored:
 - 1. All output voltages - single phase, three phase, line to line, and line to neutral, 0.25% accuracy
 - 2. All single phase and three phase currents, 0.25% accuracy
 - 3. Output frequency, 0.25% accuracy
 - 4. Power factor by phase with leading/lagging indication
 - 5. Total instantaneous kilowatt loading and kilowatts per phase, 0.5% accuracy
 - 6. kVARS total and per phase, 0.5% accuracy
 - 7. kVA total and per phase, 0.5% accuracy
 - 8. kW hours

9. A display of percent generator set duty level (actual kW loading divided by the kW rating)
- 3 Engine parameters listed below shall be monitored: (*are adjustable)
 1. Engine Speed*
 2. Oil Pressure
 3. Coolant Temperature
 4. Runtime Hours
 5. Fuel Pressure
 6. Fuel Consumption Rate
- 4 Operational records shall be stored in the control beginning at system startup
 1. Total Run Time Hours
 2. Total Loaded Hours
 3. Total Unloaded Hours
 4. Total kW Hours
 5. Controller Hours
 6. Controller Run Time Hours
 7. ECM Run Time Hours
 8. Number of Starts
 9. Number of Crank Attempts
 10. Last Crank Duration
 11. Last Start Runtime Duration
 12. Last Start Time of Day
 13. Last Start Date (Day)
 14. Last Start Date (Month)
 15. Last Start Date (Year)
 16. Last Stop Time of Day
 17. Last Stop Date (Day)
 18. Last Stop Date (Month)
 19. Last Stop Date (Year)
- 5 The following operational records shall be resettable for maintenance purposes:
 1. Total Run Time Since Maintenance
 2. Loaded Hours Since Maintenance
 3. Unloaded Hours Since Maintenance
 4. kW Hours Since Maintenance
 5. Reset Maintenance Records
- 6 For maintenance and service purposes, the controller shall store and display on demand the information:
 1. Generator Model
 2. Generator Serial Number
 3. ECM Serial Number
 4. Alternator Part Number
 5. Engine Model Number
 6. Engine Serial Number
 7. Controller Serial Number
 8. Firmware Version
- 7 The controller shall support a variety of maintenance parameters including:
 1. Last Start Time o Day
 2. ScreenshotCount
 3. ECM Runtime Hours
 4. Controller Runtime Hours
 5. Last Stop Date (Month)
 6. Last Start Time of Day
 7. Last Stop Date (Day)
 8. Last Start Date (Day)
 9. Number of Starts

10. Last Stop Time of Day
 11. Last Stop Time of Day
 12. Controller Hours
 13. Number of Crank Attempts
 14. Last Crank Duration
 15. Last Start Runtime Duration
 16. Last Start Time of Day
 17. Last Start Time of Day
 18. Last Start Date (Month)
 19. Last Start Date (Year)
 20. Last Stop Time of Day
 21. Last Stop Time of Day
 22. Last Stop Date (Year)
12. Generator Set Warning, Shutdown Alarm and Status
- a. The generator set shall have alarms and status indication lamps that show Non-Automatic Status, Warning, and Shutdown conditions. The controller shall indicate with a warning lamp and/or alarm, and on the digital display screen any shutdown, warning, or engine fault condition that exists in the generator set system. The following alarms and shutdowns shall exist as a minimum:
 - 1 OverCrank Shutdown
 - 2 UnderFrequency Shutdown
 - 3 OverFrequency Shutdown
 - 4 OverPower Shutdown
 - 5 Low Oil Pressure Shutdown
 - 6 High Coolant Temperature Shutdown
 - 7 Local Emergency Stop Shutdown
 - 8 Remote Emergency Stop Shutdown
 - 9 OverSpeed Shutdown
 - 10 Loss ECM Comms Shutdown
 - 11 ECM Mismatch Shutdown
 - 12 High Oil Temperature Shutdown
 - 13 Alternator Protection Shutdown
 - 14 Protective Relay Shutdown OverPower
 - 15 Protective Relay Shutdown OverCurrent
 - 16 Protective Relay Shutdown Reverse VAR
 - 17 Protective Relay Shutdown ReversePower
 - 18 UnderVoltage Shutdown (L-L, L-N, each phase)
 - 19 OverVoltage Shutdown (L-L, L-N, each phase)
 - 20 OverCurrent Shutdown
 - 21 Excitation Overvoltage Shutdown
 - 22 Low Fuel Level Shutdown
 - 23 Low Coolant Level Shutdown
 - 24 Generator Over Power Shutdown
 - b. Conditions resulting in generator warning (generator will continue to operate):
 - 1 UnderFrequency Warning
 - 2 OverFrequency Warning
 - 3 OverPower Warning
 - 4 Low Oil Pressure Warning
 - 5 Low Coolant Temperature Warning
 - 6 High Coolant Temperature Warning
 - 7 Low Battery Voltage Warning
 - 8 High Battery Voltage Warning
 - 9 Battery Charger Fault Warning
 - 10 High Oil Temperature Warning
 - 11 GFCI Warning

- 12 UnderVoltage Warning (L-L, L-N, each phase)
- 13 Overvoltage Warning (L-L, L-N, each phase)
- 14 OverCurrent Warning
- 15 High Fuel Level Warning
- 16 Low Fuel Level Warning
- 17 Critically Low Fuel Level Warning
- 18 Generator Over Power Warning

13. Inputs and Outputs

- a. Standard Dedicated User Inputs – the controller shall have dedicated inputs for:
 - 1 Two-Wire Input
 - 1. Remote Engine Start
 - 2 Digital Input
 - 1. Auxiliary Fault (Shutdown)
 - 2. Auxiliary Warning
 - 3. Battery Charger Fault
 - 4. Breaker Close
 - 5. Breaker Trip
 - 6. Coolant Temperature
 - 7. Excitation Over Voltage
 - 8. Fuel Level
 - 9. Fuel Leak Alarm
 - 10. Low Fuel Level Switch
 - 11. Ground Fault Relay
 - 12. Remote Emergency Stop
 - 13. Local Emergency Stop
 - 3 Analog Voltage Input – Scalable Up To +- 10 VDC
 - 1. Speed Bias
 - 2. Voltage Bias
- b. Standard Dedicated User Outputs – the controller shall have dedicated inputs for:
 - 1 Relay Driver Output
 - 1. Run
 - 2. Crank
 - 3. Horn
 - 4. Common Failure
 - 5. Common Warning
 - 6. High Coolant Temperature
 - 7. Close Breaker
 - 8. Trip Breaker
- c. Optional Configurable User Inputs and Outputs
 - 1 User Configurable Inputs
 - 1. 2 Analog, 0-5 VDC
 - 2. 4 Dry Contact Digital
 - 2 User Configurable Relay Outputs
 - 1. 14 NO/NC Relays
 - 2. 1 Common Fault Relay
- d. PLC-like capability for applying logic to customize generator system behavior.

14. Communications

- a. CAN
 - 1 If the generator set engine is equipped with an ECM, the controller shall communicate with the ECM for control, monitoring, diagnosis, and meet SAE J1939 standards.
- b. Modbus®
 - 1 Non-isolated for RSA III
 - 2 Isolated for Modbus devices
 - 3 Isolated for paralleling communication

- 4 RJ45 for Modbus TCP, SNMP, and BACnet
- c. Simple Network Management Protocol (SNMP)
 - 1 Industry standard SNMP communication shall be available.
 - 2 The controller shall support SNMP communication via an RJ-45 Ethernet connection.
- d. BACnet®
 - 1 Industry standard BACnet® communication shall be available.
 - 2 The controller shall support BACnet® communication via an RJ-45 Ethernet connection.
- e. Communication Connections
 - 1 All communication connections shall be accessible in a dedicated customer connection area that is separated from factory wiring into the controller to prevent field connections from interfering with factory wiring.
 - 2 The controller shall not require any additional hardware to support Modbus®, SNMP or BACnet® communication.

15. Paralleling

- a. The controller shall be capable of paralleling with other generators with the same controller through a dedicated communication network between the controllers and onboard paralleling capabilities.
- b. The controller shall support paralleling up to eight generators on a common bus.
- c. The controller shall support paralleling a single generator with utility using kW, kVAR, and Power Factor settings.
- d. Synchronization
 - 1 The controller shall support onboard synchronization to allow matching of voltage, frequency and phase before closing a circuit breaker or contactor to connect the generator to the bus.
 - 2 The controller shall use first-on logic to determine which generator will close to the dead bus first.
 - 3 The controller shall support 3 common forms of synchronizing, Automatic (synch and close breaker), Sync-check (synch-no closure) and Permissive (no active synch, allow manual close if in synch).
 - 4 The controller shall announce a fail to synch fault when synchronization is not achieved within the programmed time delay.
 - 5 The controller shall actively maintain synchronizing efforts to achieve synchronization even after the time delay has expired.
 - 6 The controller shall be capable of actively displaying the synchronizing parameter values for both the generator and the bus when synchronizing; voltage, frequency and phase.
 - 7 The controller shall be capable of displaying the phase rotation (ABC or CBA) for both the generator and the bus and prevent closure to the bus when phase rotation does not match the generator.
- e. Load Sharing
 - 1 The controller shall actively share real and reactive power amongst all generators on the common bus, on a per-unit or percentage basis.
 - 2 The controller shall support soft load and unload of the generator.
 - 3 The controller shall be capable of operating with droop control.
- f. Circuit Breaker/Contactor Control
 - 1 The controller shall be capable of operating a circuit breaker or contactor to apply electricity to the parallel electrical bus.
 - 2 The controller system shall have a normally closed contact (fail safe) that will keep the breaker tripped until such conditions are met to allow closure.
 - 3 The controller system shall have a normally open contact to provide an energizing signal to close the circuit breaker.
 - 4 The controller system shall have normally open contact for control of a contactor.
 - 5 The controller will announce a Fail to Close warning when closure is not detected after 1 closure attempt.

- 6 The controller will announce a First on Fail warning when closure is not detected after 1 closure attempt when closing to a dead bus.
- 7 The controller will announce a Close Attempts Fault when the number of attempts exceeds the setting (max attempts).
- 8 The controller will monitor current to detect a failure to open the generator circuit breaker.
- 9 The controller will keep the generator running until the generator circuit breaker is seen open in order to keep the bus live to prevent other devices from closing to this bus without synchronizing.

16. Generator Management

- a. Allows the start and stop of generators based on load demand or state of other generators including:
 1. Start Power
 2. Stop Power
 3. Start Accumulator
 4. Stop Accumulator
 5. Total Online Capacity
 6. Total Available Capacity
 7. Total Bus Power
 8. Total Bus Capacity
 9. Negotiated Order
 10. Stopped by Gen Management
 11. Start Command
- b. The controller shall have a programmable disconnect point (kW) below which point the controller shall automatically trip the generator circuit breaker.

17. Protective Relays

- a. The controller shall provide a standard set of protective relay functions with programmable limits and time delays
 - 1 Over Voltage (59)
 1. User adjustable range – 100% to 130%
 2. User adjustable range time delay – 0 to 120 seconds
 - 2 Under Voltage (27)
 1. User adjustable range – 70% to 100%
 2. User adjustable time delay – 0 to 120 seconds
 - 3 Over Frequency (81O)
 1. User adjustable range – 100% to 140%
 2. User adjustable time delay – 0 to 120 seconds
 - 4 Reverse Power (32R)
 1. User adjustable range – 0% to 50%
 2. User adjustable time delay – 0 to 120 seconds
 - 5 Over Power (32O)
 1. User adjustable range – 90% to 150%
 2. User adjustable time delay – 0 to 120 seconds
 - 6 Loss of Field (40 Reverse VARS)
 1. User adjustable range – 10% to 100%
 2. User adjustable time delays – 0 to 120 seconds
 - 7 Over Current with Voltage Range
 1. User adjustable range – 100% to 200%
 2. User adjustable time delay – 0 to 120 seconds

I Generator Overcurrent and Fault Protection

1. The generator shall be provided with a factory installed, 100% rated line circuit breaker rated at 1200 amperes that is UL489 listed. Line circuit breakers shall be sized for the rated ampacity of the loads served by the breaker per the NEC.

2. The circuit breaker(s) shall incorporate a motor operated electronic trip unit.
3. Load side lugs shall be provided from the factory. The line circuit breaker shall include shunt trip. Load side breaker connections made at the factory shall be separated from field connections.
4. The shunt trip device shall be connected to trip the generator breaker when the generator-set is shut down by other protective devices.
5. When GFI is required per the NEC, additional neutrals shall be factory installed, and the alarm indication shall be integrated with the other generator-set alarms.
6. Barriers to provide segregation of wiring from an emergency source to emergency loads from all other wiring and equipment, if required by the NEC, shall be provided.

J Alternator

1. The alternator shall be salient-pole, brushless, 2/3-pitch, with 4 bus bar provision for external connections, self-ventilated, with drip-proof construction and amortisseur rotor windings, and skewed for smooth voltage waveform. The ratings shall meet the NEMA standard (MG1-32.40) temperature rise limits. The insulation shall be class H per UL1446 and the varnish shall be a vacuum pressure impregnated, fungus resistant epoxy. Temperature rise of the rotor and stator shall be limited to 130°C Standby. The PMG based excitation system shall be of brushless construction controlled by a digital, three phase sensing, solid- state, voltage regulator. The AVR shall be capable of proper operation under severe nonlinear loads and provide individual adjustments for voltage range, stability and volts-per-hertz operations. The AVR shall be protected from the environment by conformal coating. The waveform harmonic distortion shall not exceed 5% total RMS measured line-to-line at full rated load. The TIF factor shall not exceed 50.
2. The alternator shall have a maintenance-free bearing, designed for 40000 hour B10 life. The alternator shall be directly connected to the flywheel housing with a semi-flexible coupling between the rotor and the flywheel.
3. The generator shall be inherently capable of sustaining at least 300% of rated current for at least 10 seconds under a 3-phase symmetrical short circuit without the addition of separate current-support devices.
4. Motor starting performance and voltage dip determinations shall be based on the complete generator set. The generator set shall be capable of supplying 3136 LRKVA for starting motor loads with a maximum instantaneous voltage dip of 35%, as measured by a digital RMS transient recorder in accordance with IEEE Standard 115. Motor starting performance and voltage dip determination that does not account for all components affecting total voltage dip, i.e., engine, alternator, voltage regulator, and governor will not be acceptable. As such, the generator set shall be prototype tested to optimize and determine performance as a generator set system.

K Vibration Isolation

1. Vibration isolators shall be provided between the engine-alternator and heavy-duty steel base.

2.2 Accessories

- A. The generator set shall be supplied with a 20-ampere automatic float/equalize battery charger capable of charging both lead-acid and ni-cad type batteries, with the following features:
 - i. Automatic 3-stage float to equalization charge
 - ii. Voltage regulation of 1% from no to full load over 10% AC input line voltage variations
 - iii. Battery charging current Ammeter and battery voltage voltmeter with 5% full-scale accuracy
 - iv. LED lamp for power ON indication
 - v. Current limited during engine cranking, short circuit, and reverse polarity conditions
 - vi. Temperature compensated for ambient temperatures for -40°C to 60°C
 - vii. Alarm circuit board featuring alarm contacts for low battery voltage, high battery voltage, and battery charger malfunction.
 - viii. UL 1012 Listed
 - ix. CSA Certified
- B. Battery rack and battery cables capable of holding the manufacturer's recommended batteries shall be supplied.

- C. The air cleaner restriction indicator shall indicate the need for maintenance of the air cleaners.
- D. The generator shall be furnished with an externally mounted, recessed, emergency stop switch (break glass, pushbutton style) protected from accidental operation.
- E. The exhaust piping shall be gas proof, seamless, stainless steel, flexible exhaust bellows and includes the flex exhaust tube and the mounting hardware.
- F. Block Heater - The block heater shall be thermostatically controlled, 6000 watt, 240 VAC - single phase, to maintain manufacturers recommended engine coolant temperature to meet the start-up requirements of NFPA 99 and NFPA 110, Level 1.
- G. Supply flexible fuel lines to provide a flexible connection between the engine fuel fittings and the fuel supply tank piping and for the fuel return lines from the injector pump per engine manufacturer's recommendations. Flex line shall have a protective steel wire braid to protect the hose from abrasion.
- H. Remote annunciator panel – The remote annunciator shall meet NFPA 110, Level 1 requirements and enable remote viewing of the generator status. The panel shall be connected to the generator controller via either network communication wires or via hard wired connections. The panel shall have the capability to be either flush- mounted or surface-mounted. The annunciator shall meet UL508 requirements.

2.3 Source Quality Control

A. Non-Conforming Work

1. To ensure that the equipment has been designed and built to the highest reliability and quality standards, the manufacturer and/or local representative shall be responsible for three separate tests: design prototype tests, final production tests, and site tests.
 - a. **Design Prototype Tests.** Components of the emergency system, such as the engine/generator set, transfer switch, and accessories, shall not be subjected to prototype tests because the tests are potentially damaging. Rather, similar design prototypes and preproduction models shall be subject to the following tests:
 - i. Maximum power (kW)
 - ii. Maximum motor starting (kVA) at 35% instantaneous voltage dip.
 - iii. Alternator temperature rise by embedded thermocouple and/or by resistance method per NEMA MG1-32.6.
 - iv. Governor speed regulation under steady-state and transient conditions.
 - v. Voltage regulation and generator transient response.
 - vi. Harmonic analysis, voltage waveform deviation, and telephone influence factor.
 - vii. Three-phase short circuit tests.
 - viii. Alternator cooling air flow.
 - ix. Torsional analysis to verify that the generator set is free of harmful torsional stresses.
 - x. Endurance testing.
 - b. **Final Production Tests.** Each generator set shall be tested under varying loads with guards and exhaust system in place. Tests shall include:
 - i. Single-step load pickup
 - ii. Safety shutdown device testing
 - iii. Rated Power @ 0.8 PF
 - iv. Maximum power
 - v. Upon request, a witness test, or a certified test record sent prior to shipment.
 - c. **Site Tests.** The manufacturer's distribution representative shall perform an installation check, startup, and building load test. The engineer, regular operators, and the maintenance staff shall be notified of the time and date of the site test. The tests shall include:
 - i. Fuel, lubricating oil, and antifreeze shall be checked for conformity to the manufacturer's recommendations, under the environmental conditions

- present and expected.
- ii. Accessories that normally function while the set is standing by shall be checked prior to cranking the engine. These shall include: block heaters, battery chargers, alternator strip heaters, remote annunciators, etc.
 - iii. Generator set startup under test mode to check for exhaust leaks, path of exhaust gases outside the building, cooling air flow, movement during starting and stopping, vibration during operation, normal and emergency line-to-line voltage and frequency, and phase rotation.
 - iv. Automatic start by means of a simulated power outage to test remote-automatic starting, transfer of the load, and automatic shutdown. Prior to this test, all transfer switch timers shall be adjusted for proper system coordination. Engine coolant temperature, oil pressure, and battery charge level along with generator set voltage, amperes, and frequency shall be monitored throughout the test.
 - v. NFPA 110 Testing. The test shall consist of 2 hours of continuous operation at 100% load using a portable resistive load bank and 1.5 hours of building load. Furnish the portable load bank, all connecting cables, metering equipment, and other equipment or devices required to perform the on-site testing. During the test, readings shall be taken every 15 minutes showing % load, voltage, amps, oil pressure, water temperature, and battery charge.

END OF SECTION

SECTION 26 3223

AUTOMATIC TRANSFER SWITCH

PART 1 GENERAL

1.1 Summary

- A This section includes the following items from a single supplier:
 - 1. Automatic transfer switch
 - 2. Related Accessories as specified

- B Related Requirements
 - 1. It is the intent of this specification to secure an automatic transfer switch that has been prototype tested, factory built, production-tested, and site-tested together with all accessories necessary for a complete installation as shown on the plans and drawings and specified herein.
 - 2. Any exceptions to the published specifications shall be subject to the approval of the engineer and submitted minimum 10 days prior to the closing of the bid with a line by line summary description of all the items of compliance, any items that have been omitted or have been taken exception to, and a complete description of all deviations.
 - 3. It is the intent of this specification to secure an automatic transfer switch that has been tested during design verification, in production, and at the final job site. The automatic transfer switch will be a commercial design and will be complete with all of the necessary accessories for complete installation as shown on the plans, drawings, and specifications herein. The equipment supplied shall meet the requirements of the National Electrical Code and applicable local codes and regulations.
 - 4. All equipment shall be new and of current production by an international, power system manufacturer of generators, transfer switches, and paralleling switchgear. The manufacturer shall be a supplier of a complete and coordinated system. There will be single-source responsibility for warranty, parts, and service through a factory-authorized representative with factory-trained technicians.

1.2 Submittals

- A Action Submittals
 - 1. Product Data
 - a The submittal shall include specification sheets showing all standard and optional accessories to be supplied; schematic wiring diagrams, dimension drawings, and interconnection diagrams identifying by terminal number each required interconnection between the generator set, the transfer switch, and the remote annunciator panel if it is included elsewhere in these specifications.

- B Closeout Submittals
 - 1. Operation And Maintenance Data
 - 2. Warranty Documentation

1.3 Quality Assurance

- A Regulatory Agency
 - 1. The automatic transfer switch shall conform to the requirements of the following codes and standards:
 - a UL 1008 - Standard for Transfer Switch Equipment

- b IEC 947-6-1 Low-voltage Switchgear and Control gear; Multifunction equipment; Automatic Transfer Switching Equipment EN55011, Limits and Methods of Measurement of Radio Interference Characteristics of Industrial, Scientific and Medical Equipment.
 - c NFPA 70 - National Electrical Code
 - d NFPA 99 - Essential Electrical Systems for Health Care Facilities
 - e NFPA 110 - Emergency and Standby Power Systems
 - f IEEE Standard 446 - IEEE Recommended Practice for Emergency and Standby Power Systems for Commercial and Industrial Applications
 - g NEMA Standard ICS 10-2005, Electromechanical AC Transfer Switch Equipment.
 - h EN61000-4-4 Fast Transient Immunity Severity Level 4
 - i EN61000-4-5 Surge Immunity Class 4 (voltage sensing and programmable inputs only)
 - j IEEE 472 (ANSI C37.90A) Ring Wave Test
 - k IEC Specifications for EMI/EMC Immunity (CISPR 11, IEC 1000-4-2, IEC 1000-4-3, IEC 1000-4-4, IEC 1000-4-5, IEC 1000-4-6, IEC 1000-4-8, IEC 1000-4-11)
 - l CSA C22.2 No. 178 certification
2. Qualifications
- a The automatic transfer switch shall be produced by a manufacturer who is ISO 9001 certified for the design, development, production and service of its complete product line.
 - b A manufacturer who has produced this type of equipment for a period of at least 10 years and who maintains a service organization available twenty-four hours a day throughout the year shall produce the automatic transfer switch.
3. Manufacturers
- a The automatic transfer switch shall be furnished by a single manufacturer who shall be responsible for the design, coordination, and testing of the complete system. The entire system shall be installed as shown on the plans, drawings, and specifications herein.
 - b The manufacturer shall maintain a national service organization of employing personnel located throughout the contiguous United States. The Service center's personnel must be factory trained and must be on call 24 hours a day, 365 days a year.
 - c The manufacturer shall maintain records of each switch, by serial number, for a minimum of 20 years.

1.4 Warranty or Bond

- A Manufacturer's Warranty
- 1. The ATS shall include a standard warranty covering one (1) year to guarantee against defective material and workmanship in accordance with the manufacturer's published warranty from the date of initial startup.
 - 2. The ATS manufacturer and its distributor shall maintain a 24-hour parts and service organization. This organization shall regularly engage in maintenance contract programs to perform preventive maintenance and service on equipment similar to that specified. A service agreement shall be available and shall include system operation under simulated operating conditions; adjustment to the generator set, transfer switch, and switchgear controls as required, and certification in the owner's maintenance log of repairs made and functional tests performed on all systems.

PART 2 PRODUCTS

2.1 Equipment

- A Equipment
- 1. Furnish and install two automatic transfer switches. One being 3-Pole 4-Wire, Solid Neutral 2000 Amps, 480V/60Hz and the second being 3-Pole 4-Wire, Solid Neutral 200 Amps, 480V/60Hz

Each automatic transfer shall consist of an inherently double throw power transfer switch mechanism and a microprocessor controller to provide automatic operation. All transfer switches and controllers shall be the products of the same manufacturer.

B Manufacturer

1. Automatic transfer switches shall be Kohler Standard Transition KCS-AMTC-2000S and KSS-AMTC-0200S. Any alternate shall be submitted for approval to the consulting engineer at least 10 days prior to bid date. Alternate bids shall include a line-by-line clarification of the specification marked with "D" for deviation; "E" for exception, and "C" for comply.

C Construction

1. The transfer switch shall be electrically operated and mechanically held with double throw construction, and operated by a momentarily energized solenoid-driven mechanism.
2. All transfer switch sizes shall use only one type of main operator for ease of maintenance and commonality of parts.
3. The switch shall be positively locked and unaffected by momentarily outages, so that contact pressure is maintained at a constant value and contact temperature rise is minimized for maximum reliability and operating life.
4. All main contacts shall be silver composition. Switches rated 600 amperes and above shall have segmented, blow-on construction for high withstand and close-on capability and be protected by separate arcing contacts.
5. Inspection of all contacts shall be possible from the front of the switch without disassembly of operating linkages and without disconnection of power conductors. Switches rated 800 amperes and higher shall have front removable and replaceable contacts. All stationary and moveable contacts shall be replaceable without removing power conductors and/or bus bars.
6. Designs utilizing components of molded-case circuit breakers, contactors, or parts thereof, which are not intended for continuous duty, repetitive switching or transfer between two active power sources, are not acceptable.
7. For two and three pole switches, where neutral conductors are to be solidly connected as shown on the plans, a neutral conductor plate with fully rated AL-CU pressure connectors shall be provided.
8. For four pole switches with a switching neutral, where neutral conductors must be switched as shown on the plans, the contactor shall be provided with fully rated switched neutral transfer contacts. Overlapping neutral contacts may be used as an alternative.

D Enclosure

3. The ATS shall be furnished in a NEMA 3R enclosure.
4. All standard door mounted switches and indicating LEDs shall be integrated into a flush-mounted, interface membrane or equivalent in the enclosure door for easy viewing & replacement. The panel shall be capable of having a manual locking feature to allow the user to lockout all membrane mounted control switches to prevent unauthorized tampering. This cover shall be mounted with hinges and have a latch that may be padlocked. The membrane panel shall be suitable for mounting by others when furnished on open type units.

2.2 Operation

A Controls

1. A four line, 20 character LCD display and dynamic 4 button keypad shall be an integral part of the controller for viewing all available data and setting desired operational parameters. Operational parameters shall also be available for viewing and control through the communications interface port or USB. The following parameters shall only be adjustable via a password protected programming on the controller:
 - a Nominal line voltage and frequency
 - b Single or three phase sensing

- c Operating parameter protection
- d Transfer operating mode configuration (Standard transition, Programmed transition, or Closed transition)

B Voltage and Frequency

1. Voltage (all phases) and frequency on both the normal and emergency sources shall be continuously monitored. Voltage on both normal and emergency sources and frequency on the emergency sources shall be adjustable with the following pickup, dropout, and trip setting capabilities (values shown as % of nominal unless otherwise specified):

a	Parameter	Dropout/Trip	Pickup/Reset
b	Under voltage	75 to 98%	85 to 100%
c	Over voltage	06 to 135%	95 to 100% of trip
d	Under frequency	95 to 99%	80 to 95%
e	Over frequency	01 to 115%	105 to 120%
f	Voltage unbalance	5 to 20%	3 to 18%
2. Repetitive accuracy of all settings shall be within $\pm 0.5\%$ over an operating temperature range of -20°C to 70°C.
3. An adjustable dropout time for transient voltage and frequency excursions shall be provided. The time delays shall be 0.1 to 9.9 seconds for voltage and .1 to 15 seconds for frequency.
4. Voltage and frequency settings shall be field adjustable in 1% increments either locally with the display and keypad, remotely via the communications interface port or USB.
5. The controller shall be capable of sensing the phase rotation of both the normal and emergency sources. The source shall be considered unacceptable if the phase rotation is not the preferred rotation selected (ABC or BAC). Unacceptable phase rotation shall be indicated on the LCD; the service required LED and the annunciation through the communication protocol and dry contacts. In addition, the phase rotation sensing shall be capable of being disabled, if required.
6. The controller shall be capable of detecting a single phasing condition of a source, even though a voltage may be regenerated by the load. This condition is a loss of phase and shall be considered a failed source.
7. Source status screens shall be provided for both normal & emergency to provide digital readout of voltage on all 3 phases (phase to phase and phase to neutral), frequency, and phase rotation.

C Time Delays

1. An adjustable time delay of 0 to 6 seconds shall be provided to override momentary normal source outages and delay all transfer and engine starting signals. Capability shall be provided to extend this time delay to 60 minutes by providing an external 12 or 24 VDC power supply.
2. A time delay shall be provided on transfer to the emergency source, adjustable from 0 to 60 minutes, for controlled timing of transfer of loads to emergency.
3. A time delay shall be provided on re-transfer to normal. The time delays shall be adjustable from 0 to 60 minutes. Time delay shall be automatically bypassed if the emergency source fails and the normal source is acceptable.
4. A time delay shall be provided on shut down of engine generator for cool down, adjustable from 0 to 60 minutes.
5. A time delay activated output signal shall also be provided to drive external relay(s) for selective load disconnect and reconnect control. The controller shall be capable of controlling a maximum of 9 individual output time delays to step loads on after a transfer occurs. Each output may be individually programmed for their own time delay of up to 60 minutes. Each sequence shall be independently programmed for transferring from normal to emergency and transferring from emergency to normal.
6. All time delays shall be adjustable in 1 second increments.
7. All time delays shall be adjustable by using the display and keypad, with a remote device connected to the communications interface port or USB.
8. Each time delay shall be identified and a dynamic countdown shall be shown on the display. Active time delays can be viewed with a remote device connected to the communications

interface port or USB.

D Additional Features

1. The controller shall have 3 levels of security. Level 1 shall allow monitoring of settings and parameters only. The Level 1 shall be capable of restricted with the use of a lockable cover. Level 2 shall allow test functions to be performed and Level 3 shall allow setting of all parameters.
2. The display shall provide for the test functions, allowed through password security. The test function shall be load, no load or auto test. The auto test function shall request an elapsed time for test. At the completion of this time delay the test shall be automatically ended and a retransfer sequence shall commence. All loaded tests shall be immediately ended and retransfer shall occur if the emergency source fails and the normal source is acceptable.
3. A contact closure shall be provided for a low-voltage engine start signal. The start signal shall prevent dry cranking of the engine by requiring the generator set to reach proper output, and run for the duration of the cool down setting, regardless of whether the normal source restores before the load is transferred.
4. Auxiliary contacts shall be provided consisting of a minimum of two contacts, closed when the ATS is connected to the normal source and two contacts closed, when the ATS is connected to the emergency source.
5. LED indicating lights shall be provided; one to indicate when the ATS is connected to the normal source (green) and one to indicate when the ATS is connected to the emergency source (red).
6. LED indicating lights shall be provided and energized by controller outputs. The lights shall provide true source availability of the normal (green) and emergency sources (red), as determined by the voltage, frequency and phase rotation sensing trip and reset settings for each source.
7. A membrane switch shall be provided on the membrane panel to test all indicating lights and display when pressed.
8. Provide the ability to select "commit/no commit to transfer" to determine whether the load should be transferred to the emergency generator if the normal source restores before the generator is ready to accept the load.
9. Terminals shall be provided for a remote contact which opens to signal the ATS to transfer to emergency and for remote contacts which closes to inhibit transfer to emergency and/or retransfer to normal. Both of these inhibit signals can be activated through the keypad, communications interface port or USB. A "not-in-auto" LED shall indicate anytime the controller is inhibiting transfer from occurring.
10. An in-phase monitor shall be a standard feature in the controller. The monitor shall control transfer so that motor load inrush currents do not exceed normal starting currents, and shall not require external control of power sources. The in-phase monitor shall be specifically designed for and be the product of the ATS manufacturer. The in-phase monitor shall be capable of being enabled or disabled from the user interface, communications interface port or USB.
11. A time based load control feature shall be available to allow the prioritized addition and removal of loads based during transfer. This feature may be enabled for either or both sources. The user shall be able to control up to nine loads with independent timing sequences for pre and post transfer delays in either direction of transfer.
12. The controller shall provide 2 inputs for external controls that can be programmed from the following values:
 - a Common fault, Remote test, Inhibit transfer, Low battery voltage, Peak shave, Time delay bypass, Load shed forced to OFF position (Programmed transition only)
13. The controller shall provide two form "C" contact outputs rated for up to 12A @ 240VAC or 2A @ 480VAC that can be programmed from the following values:
 - a Aux switch open, Transfer switch aux contact fault, Alarm silenced, Alarm active, I/O communication loss, Contactor position, Exercise active, Test mode active, Fail to transfer, Fail to acquire standby source, Source available, Phase rotation error, Not in automatic mode, Common alarm, In phase monitor sync, Load bank control active, Load control active, Maintenance mode active, Non-emergency transfer, Fail to open/close, Loss of phase, Over/under voltage,

- Over/under frequency, Voltage unbalance, Start signal, Peak shave active, Preferred source supplying load, Standby source supplying load
14. The controller shall be capable of expanding the number of inputs and outputs with additional modules.
 15. Optional input/output modules shall be furnished which mount on the inside of the enclosure to facilitate ease of connections.
 16. Engine Exerciser - The controller shall provide an internal engine exerciser. The engine exerciser shall allow the user to program up to 21 different exercise routines based on a calendar mode. For each routine, the user shall be able to:
 - a Enable or disable the routine
 - b Enable or disable transfer of the load during routine.
 - c Set the start time, time of day, day of week, week of month (1st, 2nd, 3rd, 4th, alternate or every)
 - d Set the duration of the run.
 - e At the end of the specified loaded exercise duration the switch shall transfer the load back to normal and run the generator for the specified cool down period. All loaded exercises shall be immediately ended and retransfer shall occur if the standby source fails. The next exercise period shall be displayed on the main screen with the type of exercise, time and date. The type of exercise and the time remaining shall be display when the exercise is active. It shall be possible of ending the exercise event with a single button push.
 17. Date and time - The date shall automatically adjust for leap year and the time shall have the capability of automatically adjusting for daylight saving and standard times.
 18. System Status - The controller shall have a default display the following on:
 - a System status
 - b Date, time and type of the next exercise event
 - c Average voltage of the preferred and standby sources
 - d Scrolling through the displays shall indicate the following:
 - i) Line to line and line to neutral voltages for both sources
 - ii) Frequency of each source
 - iii) Load current for each phase
 - iv) Single or three phase operation
 - v) Type of transition
 - vi) Preferred source
 - vii) Commit or no commit modes of operation
 - viii) Source/source mode
 - ix) In phase monitor enable/disable
 - x) Phase rotation
 - xi) Date and time
 19. Controllers that require multiple screens to determine system status or display "coded" system status messages, which must be explained by references in the operator's manual, are not permissible.
 20. Self-Diagnostics - The controller shall contain a diagnostic screen for the purpose of detecting system errors. This screen shall provide information on the status input signals to the controller which may be preventing load transfer commands from being completed.
 21. Communications Interface - The controller shall be capable of interfacing, through a standard communications with a network of transfer switches and generators. It shall be able to be connected via an RS-485 serial communication (up to 4000 ft. direct connect or multi-drop configuration). This module shall allow for seamless integration of existing or new communication transfer devices and generators.
 22. The transfer switch shall also be able to interface to 3rd party applications using Modbus RTU open standard protocols utilizing Modbus register maps. Proprietary protocols shall not be acceptable.
 23. The controller shall contain a USB port for use with a software diagnostic application available to factory authorized personnel for downloading the controller's parameters and settings; exercise

event schedules; maintenance records and event history. The application can also adjust parameters on the controller.

24. Data Logging - The controller shall have the ability to log data and to maintain the last 2000 events, even in the event of total power loss. The following events shall be time and date stamped and maintained in a non-volatile memory. The controller shall be able to display up to the last 99 events. The remaining events shall be accessible via the communications interface port or USB.
 - a Event Logging
 - i) Data, date and time indication of any event
 - b Statistical Data
 - i) Total number of transfers*
 - ii) Total number of fail to transfers*
 - iii) Total number of transfers due to preferred source failure*
 - iv) Total number of minutes of operation*
 - v) Total number of minutes in the standby source*
 - vi) Total number of minutes not in the preferred source*
 - vii) Normal to emergency transfer time
 - viii) Emergency to normal transfer time
 - ix) System start date
 - x) Last maintenance date
 - xi) * The statistical data shall be held in two registers. One register shall contain data since start up and the second register shall contain data from the last maintenance reset.
25. External DC Power Supply - An optional provision shall be available to connect up to two external 12/24 VDC power supply to allow the LCD and the door mounted control indicators to remain functional when both power sources are dead for extended periods of time. This module shall contain reverse battery connection indication and circuit protection.

2.3 Accessories

- A. Padlockable User Interface Cover. The user interface cover shall protect the controller user interface from the environment.
- B. Controller Disconnect Switch. A Logic disconnect switch shall be mounted inside the enclosure, and shall disconnect power to controller without disconnecting the load. The logic disconnect switch shall disconnect utility power to the controller during maintenance and service without disconnecting power to the load. The switch has two positions, auto and disconnect. The disconnect position shall disconnect the voltage sensing leads for the utility source (A, B, C, N). It is assumed that the user shall disable the generator by placing the controller in the OFF position.
- C. Line to Neutral Monitoring. Line-to-neutral voltage monitoring shall allow the display of the AN, BN, and CN RMS voltages in the normal operation menus.

2.4 Source Quality Control

- A Test and Inspection
 1. Upon request, the manufacturer shall provide a notarized letter certifying compliance with all of the requirements of this specification including compliance with the above codes and standards. The certification shall identify, by serial number(s), the equipment involved. No exceptions to the specifications, other than those stipulated at the time of the submittal, shall be included in the certification.
 2. The ATS manufacturer shall be certified to ISO 9001 International Quality Standard and the manufacturer shall have third party certification verifying quality assurance in design/development, production, installation and servicing in accordance with ISO 9001.

END OF SECTION

SECTION 26 4313

SURGE PROTECTION FOR LOW-VOLTAGE ELECTRICAL POWER CIRCUITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes field-mounted SPDs for low-voltage (120 to 600 V) power distribution and control equipment.
- B. Related Requirements:
 - 1. Section 26 2413 "Switchboards" for factory-installed SPDs.
 - 2. Section 26 2416 "Panelboards" for factory-installed SPDs.

1.3 DEFINITIONS

- A. Inominal: Nominal discharge current.
- B. MCOV: Maximum continuous operating voltage.
- C. Mode(s), also Modes of Protection: The pair of electrical connections where the VPR applies.
- D. MOV: Metal-oxide varistor; an electronic component with a significant non-ohmic current-voltage characteristic.
- E. OCPD: Overcurrent protective device.
- F. SCCR: Short-circuit current rating.
- G. SPD: Surge protective device.
- H. VPR: Voltage protection rating.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
 - 2. Copy of UL Category Code VZCA certification, as a minimum, listing the tested values for

VPRs, Inominal ratings, MCOVs, type designations, OCPD requirements, model numbers, system voltages, and modes of protection.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Sample Warranty: For manufacturer's special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For SPDs to include in maintenance manuals.

1.7 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to replace or replace SPDs that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GENERAL SPD REQUIREMENTS

- A. SPD with Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.
- C. Comply with UL 1449.
- D. MCOV of the SPD shall be the nominal system voltage.

2.2 SERVICE ENTRANCE SUPPRESSOR

- A. SPDs: Comply with UL 1449, Type 1.
- B. SPDs: Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 1449, Type 1
 - 1. SPDs with the following features and accessories:
 - a. Integral disconnect switch.
 - b. Internal thermal protection that disconnects the SPD before damaging internal suppressor components.
 - c. Indicator light display for protection status.
 - d. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally

closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.

- e. Surge counter.
- C. Comply with UL 1283.
- D. Peak Surge Current Rating: The minimum single-pulse surge current withstand rating per phase shall not be less than 200 kA. The peak surge current rating shall be the arithmetic sum of the ratings of the individual MOVs in a given mode.
- E. Protection modes and UL 1449 VPR for grounded wye circuits with 480Y/277 V or 208Y/120 V, three-phase, four-wire circuits shall not exceed the following:
 - 1. Line to Neutral: 1200 V for 480Y/277 V and 700 V for 208Y/120 V.
 - 2. Line to Ground: 1200 V for 480Y/277 V and 1200 V for 208Y/120 V.
 - 3. Line to Line: 2000 V for 480Y/277 V and 1000 V for 208Y/120 V.
- F. Protection modes and UL 1449 VPR for 240/120 V, single-phase, three-wire circuits shall not exceed the following:
 - 1. Line to Neutral: 700 V.
 - 2. Line to Ground: 700 V.
 - 3. Line to Line: 1000 V.
- G. SCCR: Equal or exceed 200 kA.
- H. Inominal Rating: 20 kA.

2.3 PANEL SUPPRESSORS

- A. SPDs: Comply with UL 1449, Type 1.
 - 1. Include LED indicator lights for power and protection status.
 - 2. Internal thermal protection that disconnects the SPD before damaging internal suppressor components.
 - 3. Include Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.
- B. Peak Surge Current Rating: The minimum single-pulse surge current withstand rating per phase shall not be less than 100 kA. The peak surge current rating shall be the arithmetic sum of the ratings of the individual MOVs in a given mode.
- C. Comply with UL 1283.
- D. Protection modes and UL 1449 VPR for grounded wye circuits with 480Y/277 V or 208Y/120 V, three-phase, four-wire circuits shall not exceed the following:
 - 1. Line to Neutral: 1200 V for 480Y/277 V and 700 V for 208Y/120 V.
 - 2. Line to Ground: 1200 V for 480Y/277 V and 700 V for 208Y/120 V.

3. Neutral to Ground: 1200 V for 480Y/277 V and 700 V for 208Y/120 V.
 4. Line to Line: 2000 V for 480Y/277 V and 1200 V for 208Y/120 V
- E. Protection modes and UL 1449 VPR for 240/120-V, single-phase, three-wire circuits shall not exceed the following:
1. Line to Neutral: 700 V.
 2. Line to Ground: 700 V.
 3. Neutral to Ground: 700 V.
 4. Line to Line: 1200 V.
- F. SCCR: Equal or exceed 200 kA.
- G. Inominal Rating: 20 kA.

2.4 ENCLOSURES

- A. Indoor Enclosures: NEMA 250, Type 1.
- B. Outdoor Enclosures: NEMA 250, Type 3R.

2.5 CONDUCTORS AND CABLES

- A. Power Wiring: Same size as SPD leads, complying with Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Class 2 Control Cables: Multiconductor cable with copper conductors not smaller than No. 18 AWG, complying with Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables."
- C. Class 1 Control Cables: Multiconductor cable with copper conductors not smaller than No. 14 AWG, complying with Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1.
- B. Install an OCPD or disconnect as required to comply with the UL listing of the SPD.
- C. Install SPDs with conductors between suppressor and points of attachment as short and straight as possible, and adjust circuit-breaker positions to achieve shortest and straightest leads. Do not splice and extend SPD leads unless specifically permitted by manufacturer. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.
- D. Use crimped connectors and splices only. Wire nuts are unacceptable.
- E. Wiring:

1. Power Wiring: Comply with wiring methods in Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables."
2. Controls: Comply with wiring methods in Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables."

3.2 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of a factory-authorized service representative.
 1. Compare equipment nameplate data for compliance with Drawings and Specifications.
 2. Inspect anchorage, alignment, grounding, and clearances.
 3. Verify that electrical wiring installation complies with manufacturer's written installation requirements.
- B. An SPD will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.3 STARTUP SERVICE

- A. Complete startup checks according to manufacturer's written instructions.
- B. Do not perform insulation-resistance tests of the distribution wiring equipment with SPDs installed. Disconnect SPDs before conducting insulation-resistance tests, and reconnect them immediately after the testing is over.
- C. Energize SPDs after power system has been energized, stabilized, and tested.

3.4 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to operate and maintain SPDs.

END OF SECTION

SECTION 26 5119

LED INTERIOR LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes the following types of LED luminaires:
 - 1. Cylinder.
 - 2. Downlight.
 - 3. Highbay, linear.
 - 4. Linear industrial.
 - 5. Lowbay.
 - 6. Parking garage.
 - 7. Recessed linear.
 - 8. Strip light.
 - 9. Surface mount, linear.
 - 10. Surface mount, nonlinear.
 - 11. Suspended, linear.
 - 12. Suspended, nonlinear.
 - 13. Materials.
 - 14. Finishes.
 - 15. Luminaire support.
- B. Related Requirements:
 - 1. Section 26 0923 "Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and multipole lighting relays and contactors.

1.3 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color Rendering Index.
- C. Fixture: See "Luminaire."
- D. IP: International Protection or Ingress Protection Rating.
- E. LED: Light-emitting diode.
- F. Lumen: Measured output of lamp and luminaire, or both.

- G. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Arrange in order of luminaire designation.
 - 2. Include data on features, accessories, and finishes.
 - 3. Include physical description and dimensions of luminaires.
 - 4. Include emergency lighting units, including batteries and chargers.
 - 5. Include life, output (lumens, CCT, and CRI), and energy efficiency data.
 - 6. Photometric data and adjustment factors based on laboratory tests, complying with IES Lighting Measurements Testing and Calculation Guides, of each luminaire type. The adjustment factors shall be for lamps and accessories identical to those indicated for the luminaire as applied in this Project IES LM-79 and IES LM-80.
 - a. Manufacturers' Certified Data: Photometric data certified by manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products.
 - b. Testing Agency Certified Data: For indicated luminaires, photometric data certified by a qualified independent testing agency. Photometric data for remaining luminaires shall be certified by manufacturer.
- B. Shop Drawings: For nonstandard or custom luminaires.
 - 1. Include plans, elevations, sections, and mounting and attachment details.
 - 2. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.
- C. Samples: For each luminaire and for each color and texture with standard factory-applied finish.
- D. Samples for Initial Selection: For each type of luminaire with custom factory-applied finishes.
 - 1. Include Samples of luminaires and accessories involving color and finish selection.
- E. Samples for Verification: For each type of luminaire.
 - 1. Include Samples of luminaires and accessories to verify finish selection.
- F. Product Schedule: For luminaires and lamps.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plan(s) and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Luminaires.
 - 2. Suspended ceiling components.
 - 3. Partitions and millwork that penetrate the ceiling or extend to within 12 inches of the plane of the luminaires.

4. Structural members to which **equipment and or** luminaires will be attached.
 5. Initial access modules for acoustical tile, including size and locations.
 6. Items penetrating finished ceiling, including the following:
 - a. Other luminaires.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Ceiling-mounted projectors.
 7. Moldings.
- B. Qualification Data: For testing laboratory providing photometric data for luminaires.
- C. Seismic Qualification Certificates: For luminaires, accessories, and components, from manufacturer.
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
- D. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- E. Product Certificates: For each type of luminaire.
- F. Product Test Reports: For each luminaire, for tests performed by a qualified testing agency.
- G. Sample warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For luminaires and lighting systems to include in operation and maintenance manuals.
1. Provide a list of all lamp types used on Project; use ANSI and manufacturers' codes.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Lamps: Ten for every 100 of each type and rating installed. Furnish at least one of each type.
 2. Diffusers and Lenses: One for every 100 of each type and rating installed. Furnish at least one of each type.
 3. Globes and Guards: One for every 20 of each type and rating installed. Furnish at least one of each type.

1.8 QUALITY ASSURANCE

- A. Luminaire Photometric Data Testing Laboratory Qualifications: Luminaire manufacturer's laboratory that is accredited under the NVLAP for Energy Efficient Lighting Products.
- B. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7, accredited under the NVLAP for Energy Efficient Lighting Products, and complying with the applicable IES testing standards.
- C. Provide luminaires from a single manufacturer for each luminaire type.
- D. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.
- E. Mockups: For interior luminaires in room or module mockups, complete with power and control connections.
 - 1. Obtain Architect's approval of luminaires in mockups before starting installations.
 - 2. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
 - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering before shipping.

1.10 WARRANTY

- A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
- B. Warranty Period: **Five** year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Luminaires shall withstand the effects of earthquake motions determined according to **ASCE 7**.
- B. Seismic Performance: Luminaires and lamps shall be labeled vibration and shock resistant.
 - 1. The term "withstand" means "the luminaire will remain in place without separation of any parts when subjected to the seismic forces specified and the luminaire will be fully operational during and after the seismic event."

2.2 LUMINAIRE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Standards:
 - 1. ENERGY STAR certified.
 - 2. California Title 24 compliant.
 - 3. NRTL Compliance: Luminaires for hazardous locations shall be listed and labeled for indicated class and division of hazard by an NRTL.
 - 4. FM Global Compliance: Luminaires for hazardous locations shall be listed and labeled for indicated class and division of hazard by FM Global.
 - 5. UL Listing: Listed for damp location.
 - 6. Recessed luminaires shall comply with NEMA LE 4.
 - 7. User Replaceable Lamps:
 - a. Bulb shape complying with ANSI C78.79.
 - b. Lamp base complying with ANSI C81.61 or IEC 60061-1.
- C. CRI of minimum of 80. CCT as specified on drawings.
- D. Rated lamp life of 50,000 hours to L90.
- E. Lamps dimmable from 100 percent to 0 percent of maximum light output.
- F. Internal driver.
- G. Nominal Operating Voltage: 120 V ac.
 - 1. Lens Thickness: At least 0.125 inch minimum unless otherwise indicated.
- H. Housings:
 - 1. Extruded-aluminum housing and heat sink.
 - 2. Powder-coat finish.

2.3 MATERIALS

- A. Metal Parts:
 - 1. Free of burrs and sharp corners and edges.
 - 2. Sheet metal components shall be steel unless otherwise indicated.
 - 3. Form and support to prevent warping and sagging.
- B. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- C. Diffusers and Globes:
 - 1. Acrylic Diffusers: One hundred percent virgin acrylic plastic, with high resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
 - 2. Glass: Annealed crystal glass unless otherwise indicated.

3. Lens Thickness: At least 0.125 inch minimum unless otherwise indicated.
- D. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps. Locate labels where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.
1. Label shall include the following lamp characteristics:
 - a. "USE ONLY" and include specific lamp type.
 - b. Lamp diameter, shape, size, wattage, and coating.
 - c. CCT and CRI for all luminaires.

2.4 METAL FINISHES

- A. Variations in finishes are unacceptable in the same piece. Variations in finishes of adjoining components are acceptable if they are within the range of approved Samples and if they can be and are assembled or installed to minimize contrast.

2.5 LUMINAIRE SUPPORT

- A. Comply with requirements in Section 26 0529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.
- B. Single-Stem Hangers: 1/2-inch steel tubing with swivel ball fittings and ceiling canopy. Finish same as luminaire.
- C. Wires: ASTM A 641/A 641 M, Class 3, soft temper, zinc-coated steel, 12 gage.
- D. Rod Hangers: 3/16-inch minimum diameter, cadmium-plated, threaded steel rod.
- E. Hook Hangers: Integrated assembly matched to luminaire, line voltage, and equipment with threaded attachment, cord, and locking-type plug.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for luminaire to verify actual locations of luminaire and electrical connections before luminaire installation. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 TEMPORARY LIGHTING

- A. If approved by the Architect, use selected permanent luminaires for temporary lighting. When construction is sufficiently complete, clean luminaires used for temporary lighting and install new lamps.

3.3 INSTALLATION

- A. Comply with NECA 1.
- B. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.
- C. Install lamps in each luminaire.
- D. Supports:
 - 1. Sized and rated for luminaire weight.
 - 2. Able to maintain luminaire position after cleaning and relamping.
 - 3. Provide support for luminaire without causing deflection of ceiling or wall.
 - 4. Luminaire mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and vertical force of 400 percent of luminaire weight.
- E. Flush-Mounted Luminaire Support:
 - 1. Secured to outlet box.
 - 2. Attached to ceiling structural members at four points equally spaced around circumference of luminaire.
 - 3. Trim ring flush with finished surface.
- F. Wall-Mounted Luminaire Support:
 - 1. Attached to structural members in walls.
 - 2. Do not attach luminaires directly to gypsum board.
- G. Ceiling-Mounted Luminaire Support:
 - 1. Ceiling mount with two 5/32-inch- diameter aircraft cable supports adjustable to 120 inches in length.
 - 2. Ceiling mount with pendant mount
 - 3. Ceiling mount with hook mount.
- H. Suspended Luminaire Support:
 - 1. Pendants and Rods: Where longer than 48 inches, brace to limit swinging.
 - 2. Stem-Mounted, Single-Unit Luminaires: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of luminaire oscillations. Support outlet box vertically to building structure using approved devices.
 - 3. Continuous Rows of Luminaires: Use tubing or stem for wiring at one point and wire support for suspension for each unit length of luminaire chassis, including one at each end.
 - 4. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.
- I. Ceiling-Grid-Mounted Luminaires:
 - 1. Secure to any required outlet box.
 - 2. Secure luminaire to the luminaire opening using approved fasteners in a minimum of four locations, spaced near corners of luminaire.
 - 3. Use approved devices and support components to connect luminaire to ceiling grid and building structure in a minimum of four locations, spaced near corners of luminaire.

- J. Comply with requirements in Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables" for wiring connections.

3.4 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 26 0553 "Identification for Electrical Systems."

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
 - 2. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.
- B. Luminaire will be considered defective if it does not pass operation tests and inspections.
- C. Prepare test and inspection reports.

3.6 STARTUP SERVICE

- A. Comply with requirements for startup specified in Section 26 0943.16 "Addressable-Luminaire Lighting Controls."
- B. Comply with requirements for startup specified in Section 26 0943.23 "Relay-Based Lighting Controls."

3.7 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting the direction of aim of luminaires to suit occupied conditions. Make up to two visits to Project during other-than-normal hours for this purpose. Some of this work may be required during hours of darkness.
 - 1. During adjustment visits, inspect all luminaires. Replace lamps or luminaires that are defective.
 - 2. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
 - 3. Adjust the aim of luminaires in the presence of the Architect.

END OF SECTION

SECTION 26 5619
EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Exterior solid-state luminaires that are designed for and exclusively use LED lamp technology.
 - 2. Luminaire supports.
 - 3. Luminaire-mounted photoelectric relays.
- B. Related Requirements:
 - 1. Section 26 0923"Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and multipole lighting relays and contactors.

1.3 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color rendering index.
- C. Fixture: See "Luminaire."
- D. IP: International Protection or Ingress Protection Rating.
- E. Lumen: Measured output of lamp and luminaire, or both.
- F. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of luminaire.
 - 1. Arrange in order of luminaire designation.
 - 2. Include data on features, accessories, and finishes.
 - 3. Include physical description and dimensions of luminaire.
 - 4. Lamps, include life, output (lumens, CCT, and CRI), and energy-efficiency data.

5. Photometric data and adjustment factors based on laboratory tests, complying with **IES Lighting Measurements Testing and Calculation Guides, of each luminaire type. The adjustment factors shall be for lamps and accessories identical to those indicated for the luminaire as applied in this Project IES LM-79 IES LM-80.**
 - a. Manufacturer's Certified Data: Photometric data certified by manufacturer's laboratory with a current accreditation under the NVLAP for Energy Efficient Lighting Products.
 - b. Testing Agency Certified Data: For indicated luminaires, photometric data certified by a qualified independent testing agency. Photometric data for remaining luminaires shall be certified by manufacturer.
 6. Wiring diagrams for power, control, and signal wiring.
 7. Photoelectric relays.
 8. Means of attaching luminaires to supports and indication that the attachment is suitable for components involved.
- B. Shop Drawings: For nonstandard or custom luminaires.
1. Include plans, elevations, sections, and mounting and attachment details.
 2. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 3. Include diagrams for power, signal, and control wiring.
- C. Samples: For each luminaire and for each color and texture indicated with factory-applied finish.
- D. Product Schedule: For luminaires and lamps. **Use same designations indicated on Drawings.**
- E. Delegated-Design Submittal: For luminaire supports.
1. Include design calculations for luminaire supports **and seismic restraints.**

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
1. Luminaires.
 2. Structural members to which **equipment and** luminaires will be attached.
 3. Underground utilities and structures.
 4. Existing underground utilities and structures.
 5. Above-grade utilities and structures.
 6. Existing above-grade utilities and structures.
 7. Building features.
 8. Vertical and horizontal information.
- B. Qualification Data: For testing laboratory providing photometric data for luminaires.
- C. Seismic Qualification Data: For luminaires, accessories, and components, from manufacturer.
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.

2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- D. Product Certificates: For each type of the following:
1. Luminaire.
 2. Photoelectric relay.
- E. Product Test Reports: For each luminaire, for tests performed by a **qualified testing agency**.
- F. Source quality-control reports.
- G. Sample warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For luminaires **and photoelectric relays** to include in operation and maintenance manuals.
1. Provide a list of all lamp types used on Project. Use ANSI and manufacturers' codes.
 2. Provide a list of all photoelectric relay types used on Project; use manufacturers' codes.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Lamps: **Ten for every 100** of each type and rating installed. Furnish at least one of each type.
 2. Glass, Acrylic, and Plastic Lenses, Covers, and Other Optical Parts: **One for every 100** of each type and rating installed. Furnish at least one of each type.
 3. Diffusers and Lenses: **One for every 100** of each type and rating installed. Furnish at least one of each type.
 4. Globes and Guards: **One for every 20** of each type and rating installed. Furnish at least one of each type.

1.8 QUALITY ASSURANCE

- A. Luminaire Photometric Data Testing Laboratory Qualifications: Luminaire manufacturers' laboratory that is accredited under the NVLAP for Energy Efficient Lighting Products.
- B. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7, accredited under the NVLAP for Energy Efficient Lighting Products and complying with applicable IES testing standards.
- C. Provide luminaires from a single manufacturer for each luminaire type.
- D. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.

- E. Installer Qualifications: An authorized representative who is trained and approved by manufacturer.
- F. Mockups: For exterior luminaires, complete with power and control connections.
 - 1. Obtain Architect's approval of luminaires in mockups before starting installations.
 - 2. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed work.
 - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering prior to shipping.

1.10 FIELD CONDITIONS

- A. Verify existing and proposed utility structures prior to the start of work associated with luminaire installation.
- B. Mark locations of exterior luminaires for approval by Architect prior to the start of luminaire installation.

1.11 WARRANTY

- A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures, including luminaire support components.
 - b. Faulty operation of luminaires and accessories.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - 2. Warranty Period: **5** year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Luminaires shall withstand the effects of earthquake motions determined according to **ASCE/SEI 7**.
- B. Seismic Performance: Luminaires and lamps shall be labeled vibration and shock resistant.

1. The term "withstand" means "the luminaire will remain in place without separation of any parts when subjected to the seismic forces specified **and the luminaire will be fully operational during and after the seismic event.**"

2.2 LUMINAIRE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NRTL Compliance: Luminaires shall be listed and labeled for indicated class and division of hazard by an NRTL.
- C. FM Global Compliance: Luminaires for hazardous locations shall be listed and labeled for indicated class and division of hazard by FM Global.
- D. UL Compliance: Comply with UL 1598 **and listed for wet location.**
- E. Lamp base complying with **ANSI C81.61 or IEC 60061-1.**
- F. Bulb shape complying with ANSI C79.1.
- G. CRI of **80**. CCT as specified on drawings.
- H. L70 lamp life of **50,000** hours.
- I. Lamps dimmable from 100 percent to 0 percent of maximum light output.
- J. Internal driver.
- K. Nominal Operating Voltage: **120 V ac** or **208 V ac.**
- L. Lamp Rating: Lamp marked for **outdoor use and in enclosed locations.**
- M. Source Limitations: Obtain luminaires from single source from a single manufacturer.
- N. Source Limitations: For luminaires, obtain each color, grade, finish, type, and variety of luminaire from single source with resources to provide products of consistent quality in appearance and physical properties.

2.3 LUMINAIRE-MOUNTED PHOTOELECTRIC RELAYS

- A. Comply with UL 773 or UL 773A.
- B. Contact Relays: Factory mounted, single throw, designed to fail in the on position, and factory set to turn light unit on at **1.5 to 3 fc** and off at **4.5 to 10 fc** with 15-second minimum time delay.
 1. Relay with locking-type receptacle shall comply with ANSI C136.10.
 2. Adjustable window slide for adjusting on-off set points.

2.4 MATERIALS

- A. Metal Parts: Free of burrs and sharp corners and edges.

- B. Sheet Metal Components: **Corrosion-resistant aluminum**. Form and support to prevent warping and sagging.
- C. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position. Doors shall be removable for cleaning or replacing lenses.
- D. Diffusers and Globes:
 - 1. Acrylic Diffusers: 100 percent virgin acrylic plastic, with high resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
 - 2. Glass: Annealed crystal glass unless otherwise indicated.
 - 3. Lens Thickness: At least **0.125 inch** minimum unless otherwise indicated.
- E. Lens and Refractor Gaskets: Use heat- and aging-resistant resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- F. Reflecting surfaces shall have minimum reflectance as follows unless otherwise indicated:
 - 1. White Surfaces: 85 percent.
 - 2. Specular Surfaces: 83 percent.
 - 3. Diffusing Specular Surfaces: 75 percent.
- G. Housings:
 - 1. Rigidly formed, weather- and light-tight enclosure that will not warp, sag, or deform in use.
 - 2. Provide filter/breather for enclosed luminaires.
- H. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps. Labels shall be located where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.
 - 1. Label shall include the following lamp characteristics:
 - a. "USE ONLY" and include specific lamp type.
 - b. Lamp diameter, shape, size, wattage and coating.
 - c. CCT and CRI for all luminaires.

2.5 FINISHES

- A. Variations in Finishes: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- B. Luminaire Finish: Manufacturer's standard paint applied to factory-assembled and -tested luminaire before shipping. Where indicated, match finish process and color of pole or support materials.
- C. Factory-Applied Finish for Aluminum Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

1. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
 2. Natural Satin Finish: Provide fine, directional, medium satin polish (AA-M32); buff complying with AA-M20 requirements; and seal aluminum surfaces with clear, hard-coat wax.
 3. Class I, Clear-Anodic Finish: AA-M32C22A41 (Mechanical Finish: Medium satin; Chemical Finish: Etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 611.
 4. Class I, Color-Anodic Finish: AA-M32C22A42/A44 (Mechanical Finish: Medium satin; Chemical Finish: Etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker), complying with AAMA 611.
 - a. Color: Verify with Architect.
- D. Factory-Applied Finish for Steel Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
1. Surface Preparation: Clean surfaces to comply with SSPC-SP 1, to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1 or SSPC-SP 8.
 2. Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high-gloss, high-build polyurethane enamel.
 - a. Color: As selected from manufacturer's standard catalog of colors.
 - b. Color: Match Architect's sample of **manufacturer's standard** or **custom** color.
 - c. Color: As selected by Architect from manufacturer's full range.

2.6 LUMINAIRE SUPPORT COMPONENTS

- A. Comply with requirements in Section 26 0529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for luminaire electrical conduit to verify actual locations of conduit connections before luminaire installation.
- C. Examine walls, roofs, **and canopy ceilings and overhang ceilings** for suitable conditions where luminaires will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 TEMPORARY LIGHTING

- A. If approved by the Architect, use selected permanent luminaires for temporary lighting. When construction is substantially complete, clean luminaires used for temporary lighting and install new lamps.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Comply with NECA 1.
- B. Use fastening methods and materials selected to resist seismic forces defined for the application and approved by manufacturer.
- C. Install lamps in each luminaire.
- D. Fasten luminaire to structural support.
- E. Supports:
 - 1. Sized and rated for luminaire weight.
 - 2. Able to maintain luminaire position after cleaning and relamping.
 - 3. Support luminaires without causing deflection of finished surface.
 - 4. Luminaire-mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and a vertical force of 400 percent of luminaire weight.
- F. Wall-Mounted Luminaire Support:
 - 1. **Attached to structural members in walls.**
- G. Wiring Method: Install cables in raceways. Conceal raceways and cables.
- H. **Install luminaires level, plumb, and square with finished grade unless otherwise indicated. Install luminaires at height and aiming angle as indicated on Drawings.**
- I. Coordinate layout and installation of luminaires with other construction.
- J. Adjust luminaires that require field adjustment or aiming. **Include adjustment of photoelectric device to prevent false operation of relay by artificial light sources, favoring a north orientation.**
- K. Comply with requirements in Section 26 0519 "Low-Voltage Electrical Power Conductors and Cables" and Section 26 0533 "Raceways and Boxes for Electrical Systems" for wiring connections and wiring methods.

3.4 BOLLARD LUMINAIRE INSTALLATION:

- A. Align units for optimum directional alignment of light distribution.
 - 1. Install on concrete base with top **4 inches** above finished grade or surface at luminaire location. Cast conduit into base, and shape base to match shape of bollard base. Finish by troweling and rubbing smooth. Concrete materials, installation, and finishing are specified in Section 03 3000 "Cast-in-Place Concrete."

3.5 INSTALLATION OF INDIVIDUAL GROUND-MOUNTED LUMINAIRES

- A. Aim as indicated on Drawings.
- B. Install on concrete base with top **4 inches** above finished grade or surface at luminaire location. Cast conduit into base, and finish by troweling and rubbing smooth. Concrete materials, installation, and finishing are specified in Section 03 3000 "Cast-in-Place Concrete."

3.6 CORROSION PREVENTION

- A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum by insulating fittings or treatment.
- B. Steel Conduits: Comply with Section 26 0533 "Raceways and Boxes for Electrical Systems." In concrete foundations, wrap conduit with **0.010-inch-** thick, pipe-wrapping plastic tape applied with a 50 percent overlap.

3.7 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 26 0553 "Identification for Electrical Systems."

3.8 FIELD QUALITY CONTROL

- A. Inspect each installed luminaire for damage. Replace damaged luminaires and components.
- B. Perform the following tests and inspections:
 - 1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
 - 2. Verify operation of photoelectric controls.
- C. Illumination Tests:
 - 1. Measure light intensities at night. Use photometers with calibration referenced to NIST standards. Comply with the following IES testing guide(s):
 - a. IES LM-5.
 - b. IES LM-50.
 - c. IES LM-52.
 - d. IES LM-64.
 - e. IES LM-72.
 - 2. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
- D. Luminaire will be considered defective if it does not pass tests and inspections.
- E. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

3.9 DEMONSTRATION

- A. **Train** Owner's maintenance personnel to adjust, operate, and maintain luminaires **and photocell relays**.

3.10 ADJUSTING

- A. Occupancy Adjustments: When requested within **12** months of date of Substantial Completion, provide on-site assistance in adjusting the direction of aim of luminaires to suit occupied conditions. Make up to **two** visits to Project during other-than-normal hours for this purpose. Some of this work may be required during hours of darkness.
 - 1. During adjustment visits, inspect all luminaires. Replace lamps or luminaires that are defective.
 - 2. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
 - 3. Adjust the aim of luminaires in the presence of the Architect.

END OF SECTION